



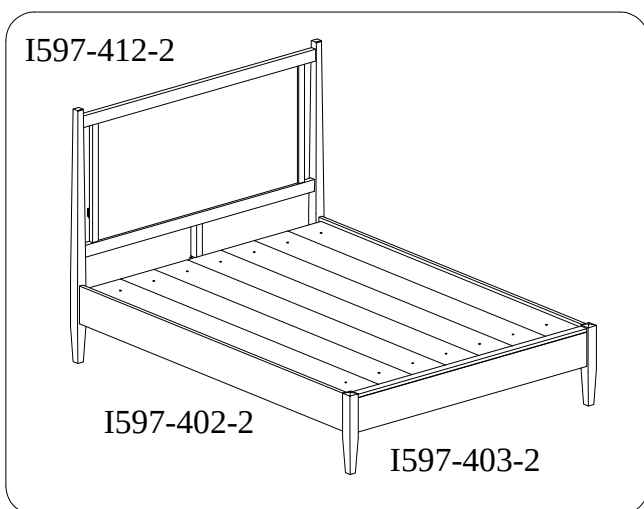
ITEM NO: I597-412-2 Queen Panel HB
I597-402-2 Queen Rails w/ Decking
I597-403-2 Queen Low Profile FB

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may come loose inside the carton during shipment.

WARNING! Before using this product, please read, understand, and follow these instructions. Failure to follow each of these assembly instructions precisely may result in damage to the product and / or injury to the consumer.



UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.



TOOLS REQUIRED (NOT PROVIDED)
PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: I597-412-2

No.	Description	Sketch	Quantity
A	Bolt Ø1/4" x 1-3/8"		14 PCS
B	Lock Washer Ø1/4"		14 PCS
C	Flat Washer Ø1/4" x 3/4"		14 PCS
D	Allen Wrench 4mm		1 PC

HARDWARE LIST: I597-402-2

No.	Description	Sketch	Quantity
E	Hanger Bolt Ø5/16" x 3-1/8"		8 PCS
F	Lock Washer Ø5/16"		8 PCS
G	Flat Washer Ø5/16" x 5/8"		8 PCS
H	Hex Nut Ø5/16"		8 PCS
I	Hex Wrench		1 PC
J	Wood Screw M4 x 1-3/16"		12 PCS
K	Wood Screw M4 x 3/4"		14 PCS
L	Bolt Ø1/4" x 1-1/4"		10 PCS
M	Lock Washer Ø1/4"		10 PCS
N	Flat Washer Ø1/4" x 3/4"		10 PCS
O	Allen Wrench M4		1 PC

COMPONENTS LIST: I597-412-2

No.	Description	Sketch	Quantity
1	Headboard		1 PC
2	Left leg		1 PC
3	Right leg		1 PC
4	Wood Stretcher		1 PC
5	Center Support Leg		1 PC

COMPONENTS LIST: I597-402-2

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		6 PCS
3	Decking		7 PCS
4	Support Leg (for center rail)		3 PCS
5	Center rail		1 PC

COMPONENTS LIST: I597-403-2

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC

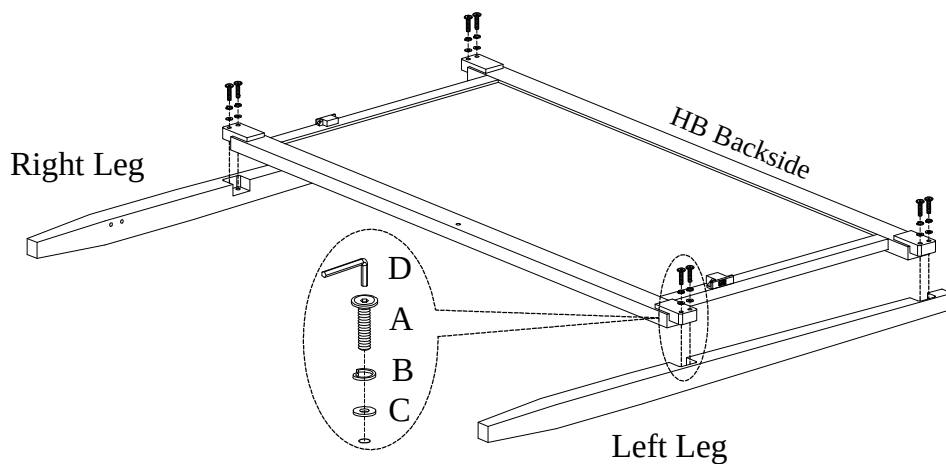
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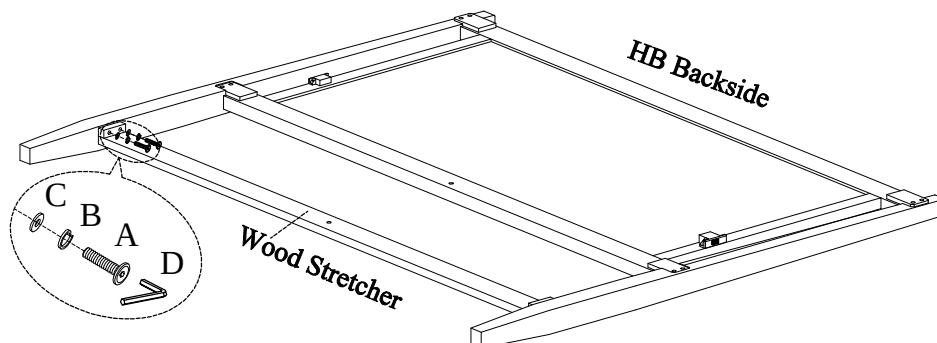
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I597-402-2
I597-403-2

Queen Panel HB
Queen Rails w/ Decking
Queen Low Profile FB

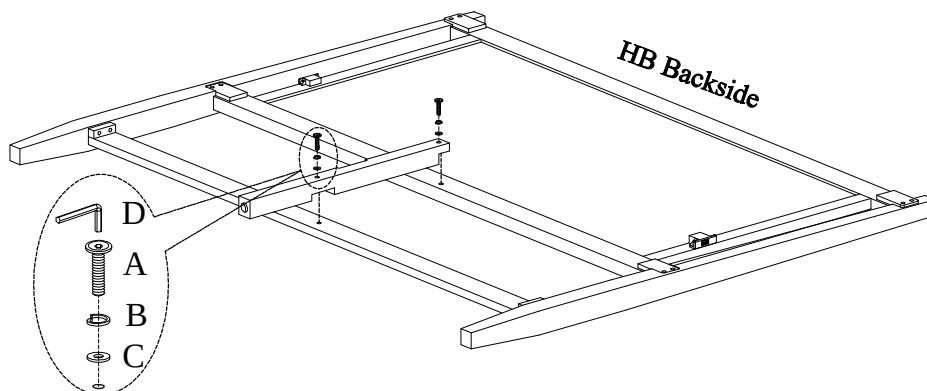
STEP 1: Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 8 bolts (A), lock washers (B) and flat washers (C) as shown below. Do not tighten bolts until STEP 3.



STEP 2: Attach the wood stretcher to the legs by using 4 bolts (A), lock washers (B) and flat washers (C).



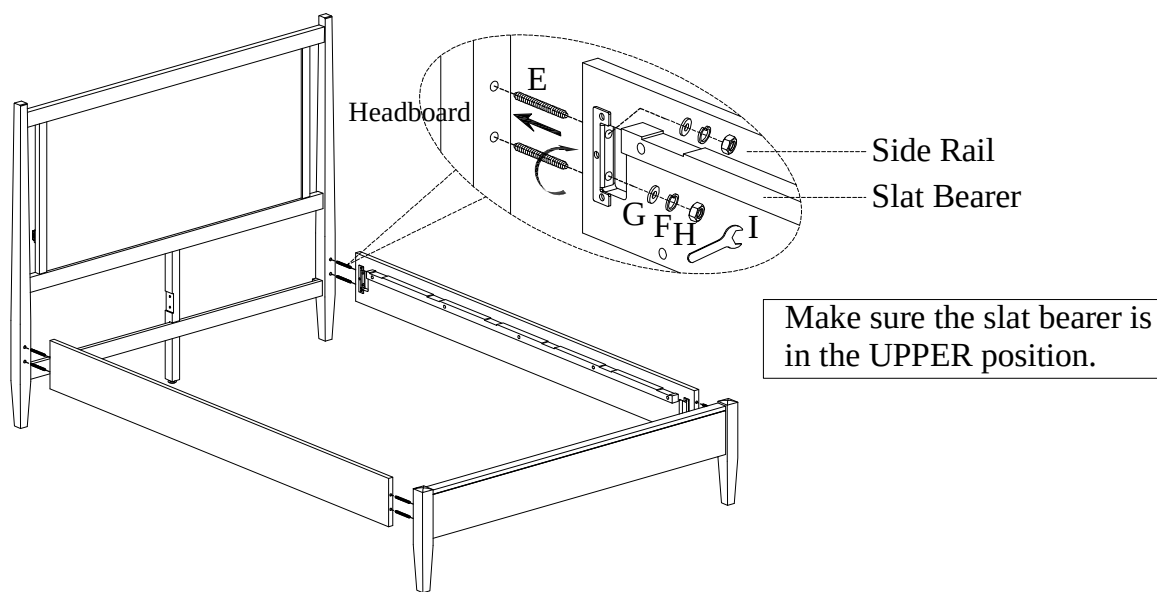
STEP 3: Attach the center support leg to headboard and wood stretcher by using 2 bolts (A), lock washers (B) and flat washers (C). Completely tighten all bolts.



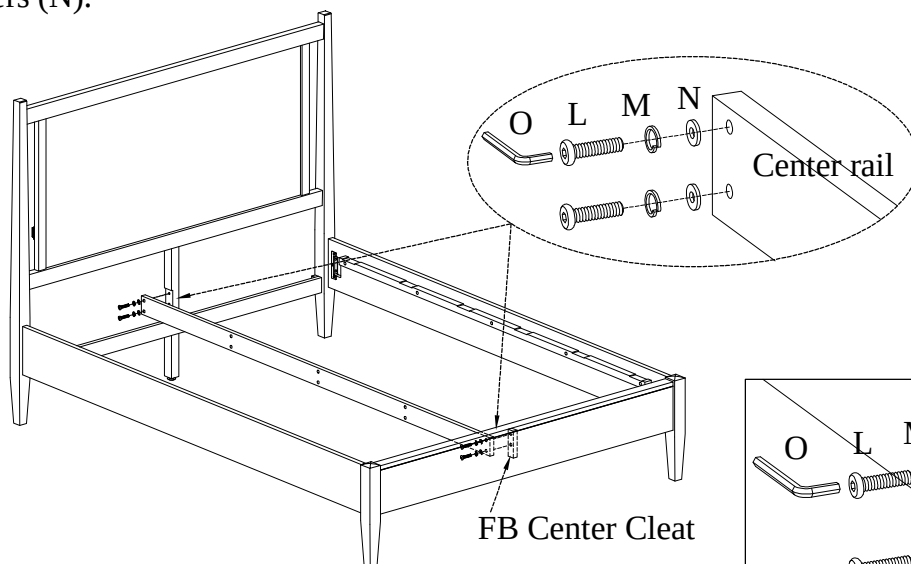
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I597-402-2
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Queen Panel HB
Queen Rails w/ Decking
Queen Low Profile FB

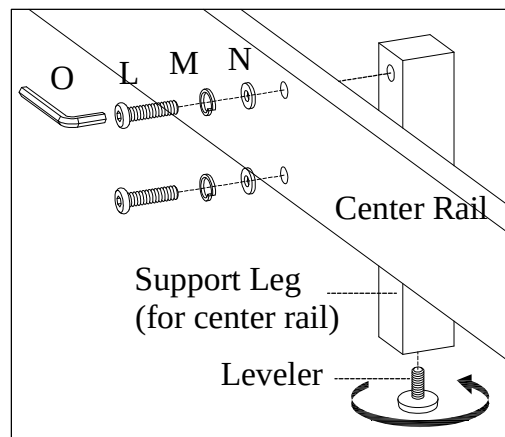
STEP 4: Screw the bolts (E) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using flat washers (G), lock washers (F) and nuts (H). Then use a hex wrench (I) to tighten all the nuts.



STEP 5: The center rail is in the Bed rails carton. Attach the center rail to the center cleat of footboard and center support leg of headboard using 4 bolts (L), lock washers (M) and flat washers (N).



STEP 6: Attach 3 support legs (for center rail) to the center rail using 6 bolts (L), lock washers (M) and flat washers (N). Use the allen wrench (O) to tighten all of the bolts.

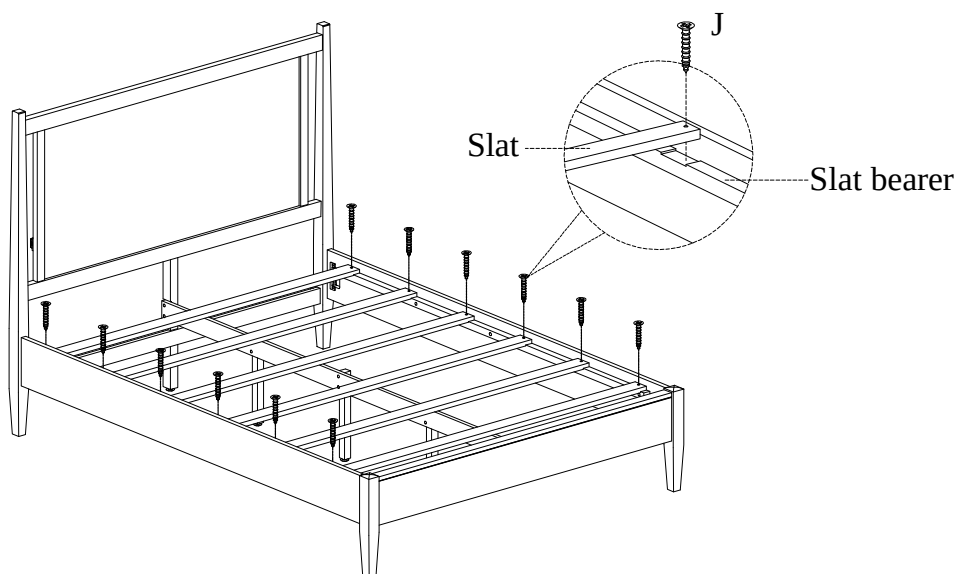




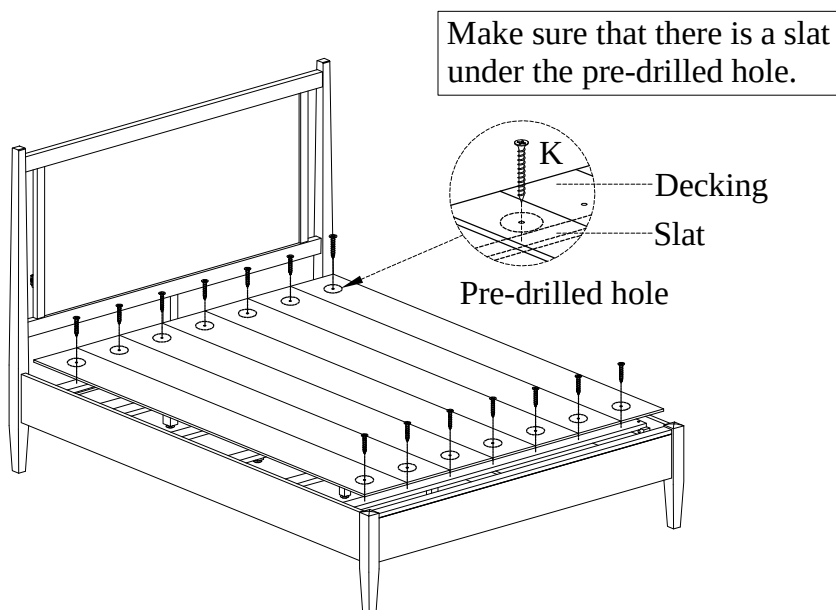
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I597-402-2
I597-403-2

Queen Panel HB
Queen Rails w/ Decking
Queen Low Profile FB

STEP 7: Arrange slats on the slat bearers. Make sure the slats are placed within the notches of each bearer and secured completely with wood screws (J).



STEP 8: Put the decking over the slats, secure decking to the slats with wood screws (K) through the pre-drilled holes in the decking as shown below.





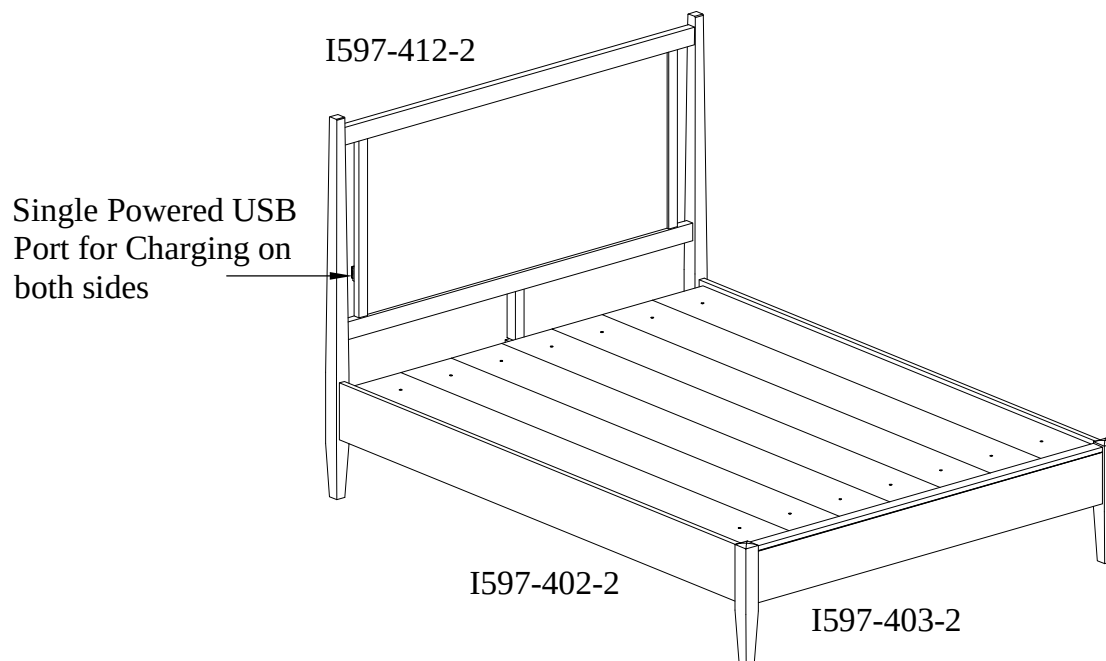
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ASSEMBLY INSTRUCTIONS

ITEM NO: I597-412-2	Queen Panel HB
I597-402-2	Queen Rails w/ Decking
I597-403-2	Queen Low Profile FB

FUNCTIONALITY INSTRUCTION





ITEM NO: I597-415-2 King Panel HB
I597-406-2 King Rails w/ Decking
I597-410-2 Cal King Rails w/ Decking
I597-407-2 King Low Profile FB

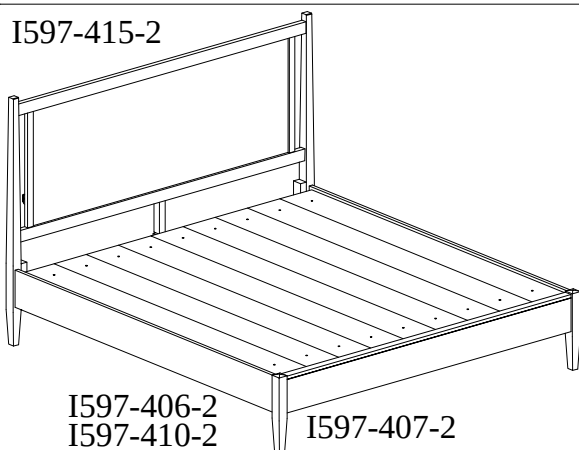
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UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.

I597-415-2



I597-406-2
I597-410-2

I597-407-2

HARDWARE LIST: I597-415-2

No.	Description	Sketch	Quantity
A	Bolt Ø1/4" x 1-3/8"		14 PCS
B	Lock Washer Ø1/4"		14 PCS
C	Flat Washer Ø1/4" x 3/4"		14 PCS
D	Allen Wrench 4mm		1 PC

HARDWARE LIST: I597-406-2/I597-410-2

No.	Description	Sketch	Quantity
E	Hanger Bolt Ø5/16" x 3-1/8"		8 PCS
F	Lock Washer Ø5/16"		8 PCS
G	Flat Washer Ø5/16" x 5/8"		8 PCS
H	Hex Nut Ø5/16"		8 PCS
I	Hex Wrench		1 PC
J	Wood Screw M4 x 1-3/16"		12 PCS
K	Wood Screw #4 x 3/4"(only for-406)		18 PCS
K	Wood Screw #4 x 3/4"(only for-410)		16 PCS
L	Wood Cap (only for 410)		8 PCS
M	Bolt Ø1/4" x 1-1/4"		10 PCS
N	Lock Washer Ø1/4"		10 PCS
O	Flat Washer Ø1/4" x 3/4"		10 PCS
P	Allen Wrench M4		1 PC

TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

COMPONENTS LIST: I597-415-2

No.	Description	Sketch	Quantity
1	Headboard		1 PC
2	Left leg		1 PC
3	Right leg		1 PC
4	Wood Stretcher		1 PC
5	Center Support Leg		1 PC

COMPONENTS LIST: I597-406-2

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		6 PCS
3	Decking		9 PCS
4	Support Leg (for center rail)		3 PCS
5	Center rail		1 PC

COMPONENTS LIST: I597-410-2

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		6 PCS
3	Decking		8 PCS
4	Support Leg (for center rail)		3 PCS
5	Center rail		1 PC

COMPONENTS LIST: I597-407-2

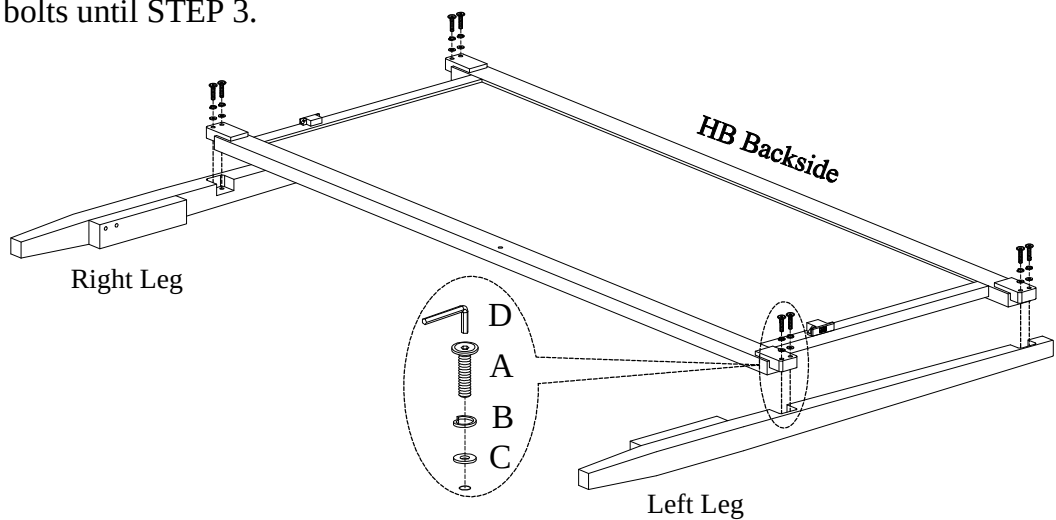
No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC

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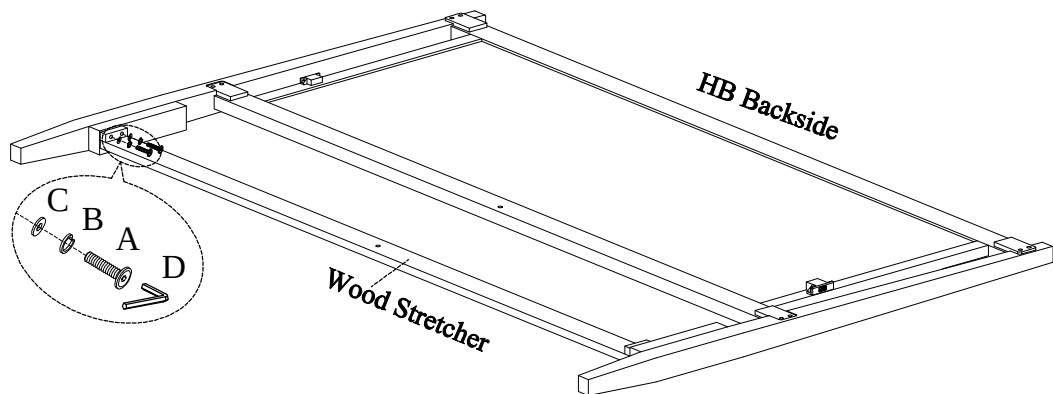


ITEM NO: I597-415-2	King Panel HB
I597-406-2	King Rails w/ Decking
I597-410-2	Cal King Rails w/ Decking
I597-407-2	King Low Profile FB

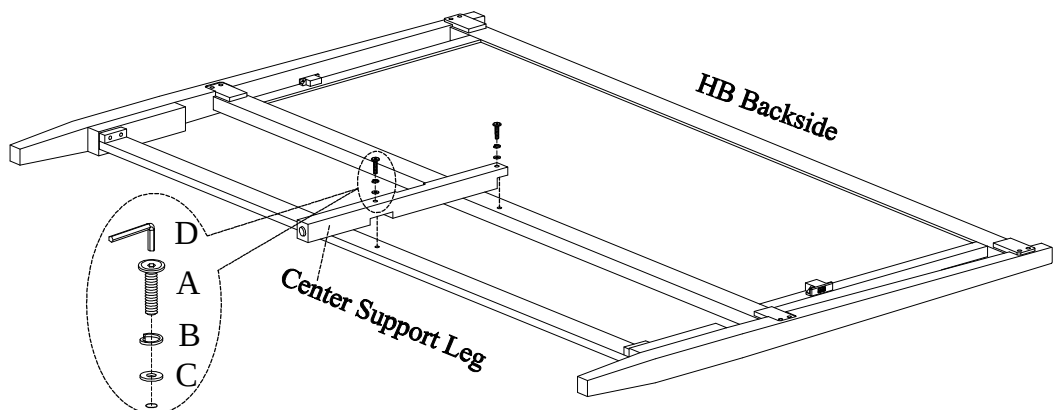
STEP 1: Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 8 bolts (A), lock washers (B) and flat washers (C) as shown below. Do not tighten bolts until STEP 3.



STEP 2: Attach the wood stretcher to the legs by using 4 bolts (A), lock washers (B) and flat washers (C).



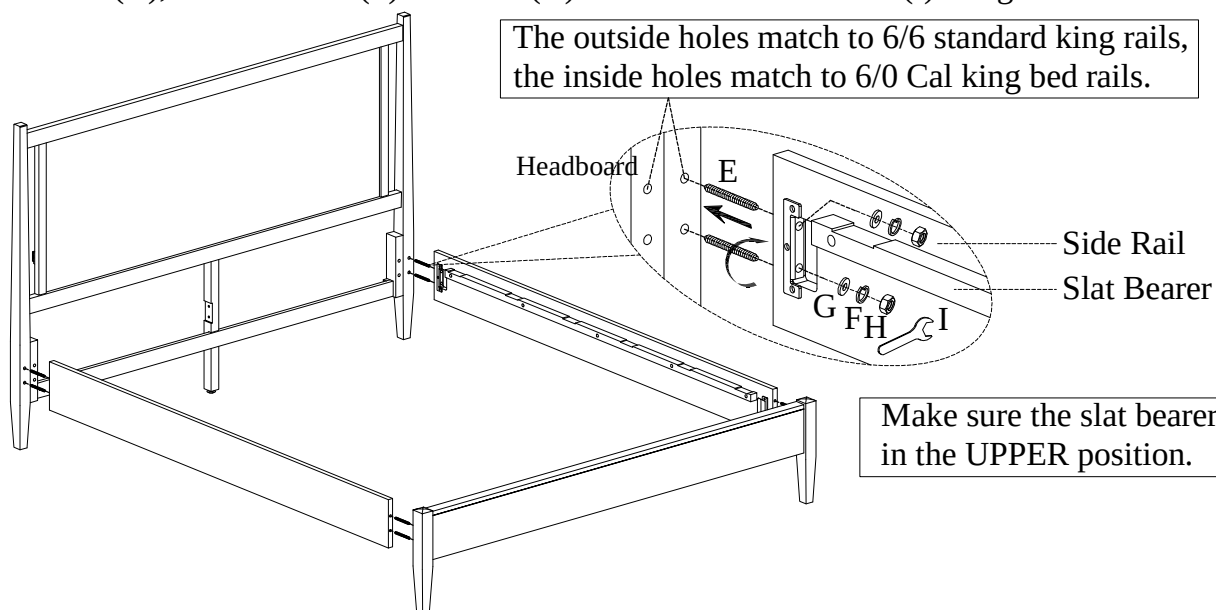
STEP 3: Attach the center support leg to headboard and wood stretcher by using 2 bolts (A), lock washers (B) and flat washers (C). Completely tighten all bolts.



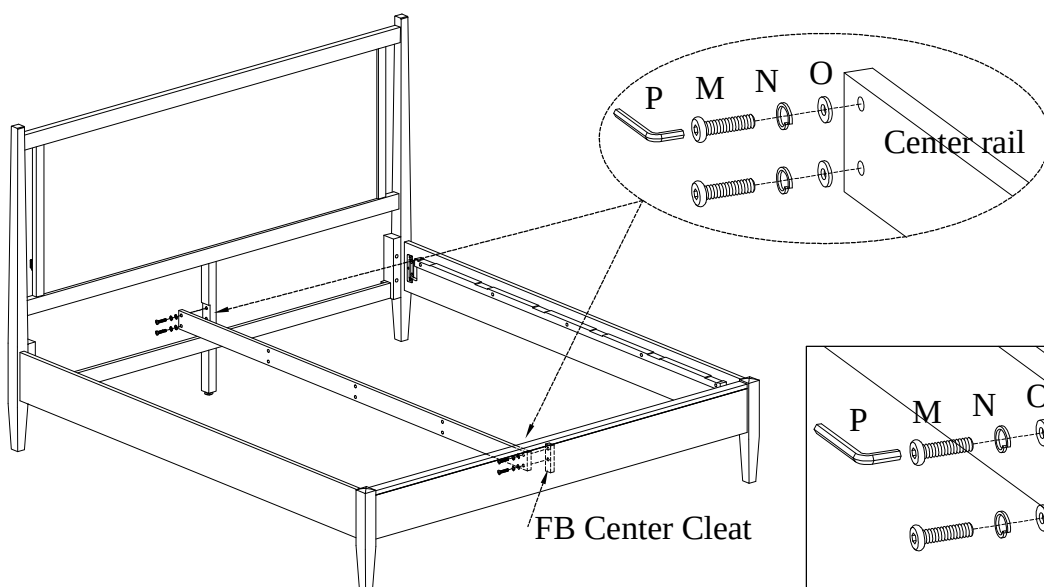


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I597-410-2	Cal King Rails w/ Decking
I597-407-2	King Low Profile FB

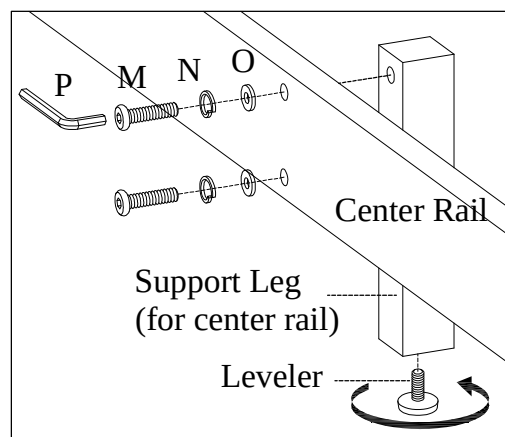
STEP 4: Screw the bolts (E) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using flat washers (G), lock washers (F) and nuts (H). Then use a hex wrench (I) to tighten all the nuts.



STEP 5: The standard king center rail is in the King rails carton, and the Cal king center rail is in the Cal King rails carton. Attach the appropriate center rail to the center cleat of footboard and center support leg of headboard using 4 bolts (M), lock washers (N) and flat washers (O).



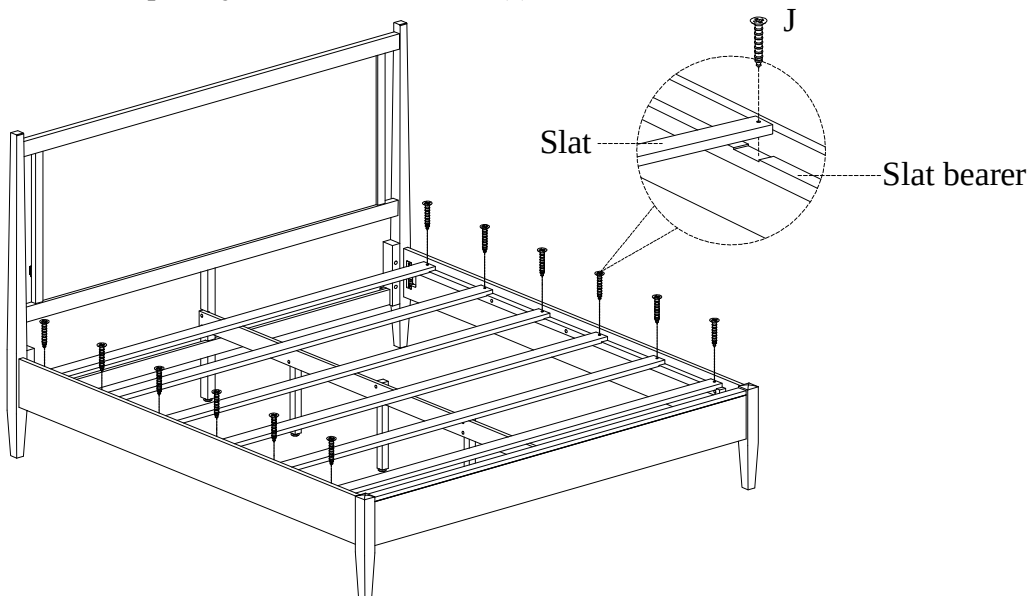
STEP 6: Attach 3 support legs (for center rail) to the center rail using 6 bolts (M), lock washers (N) and flat washers (O). Use the allen wrench (P) to tighten all of the bolts.





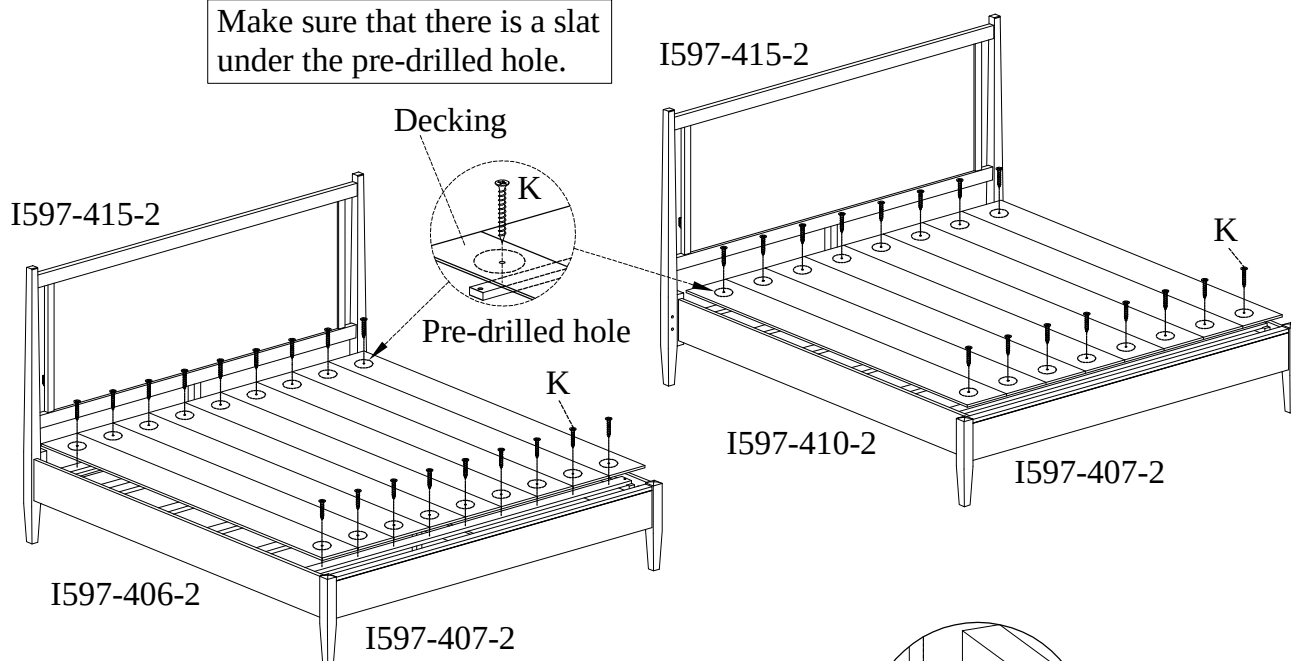
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I597-406-2	King Rails w/ Decking
I597-410-2	Cal King Rails w/ Decking
I597-407-2	King Low Profile FB

STEP 7: Arrange slats on the slat bearers. Make sure the slats are placed within the notches of each bearer and secured completely with wood screws (J).

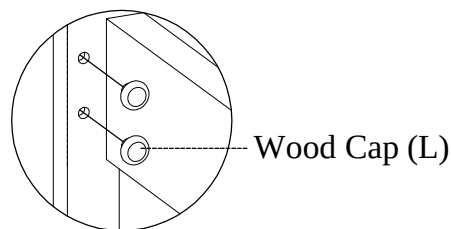


STEP 8: Put the decking over the slats, secure decking to the slats with wood screws (K) through the pre-drilled holes in the decking as shown below.

Make sure that there is a slat under the pre-drilled hole.



STEP 9: For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.





ITEM NO: I597-415-2	King Panel HB
I597-406-2	King Rails w/ Decking
I597-410-2	Cal King Rails w/ Decking
I597-407-2	King Low Profile FB

FUNCTIONALITY INSTRUCTION

