

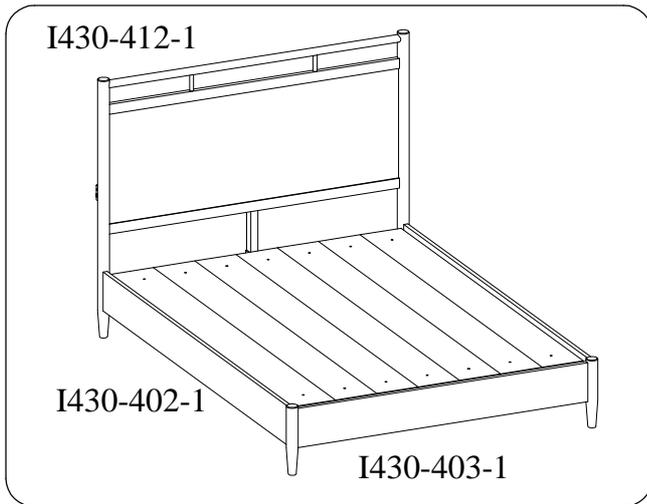


ITEM NO: I430-412-1 Queen Panel HB  
 I430-402-1 Queen Rails w/ Decking  
 I430-403-1 Queen Low Profile FB

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may come loose inside the carton during shipment.



**UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.**



**TOOLS REQUIRED (NOT PROVIDED)**

PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

**HARDWARE LIST: I430-402-1**

No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		12 PCS
F	Wood Screw #4 x 3/4"		14 PCS
G	Bolt Ø1/4" x 1-1/4"		10 PCS
H	Lock Washer Ø1/4"		10 PCS
I	Flat Washer Ø1/4" x 3/4"		10 PCS
J	Allen Wrench M4		1 PC

**COMPONENTS LIST: I430-412-1**

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

**COMPONENTS LIST: I430-402-1**

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		6 PCS
3	Decking		7 PCS
4	Support Leg (for center rail)		3 PCS
5	Center rail		1 PC

**COMPONENTS LIST: I430-403-1**

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC

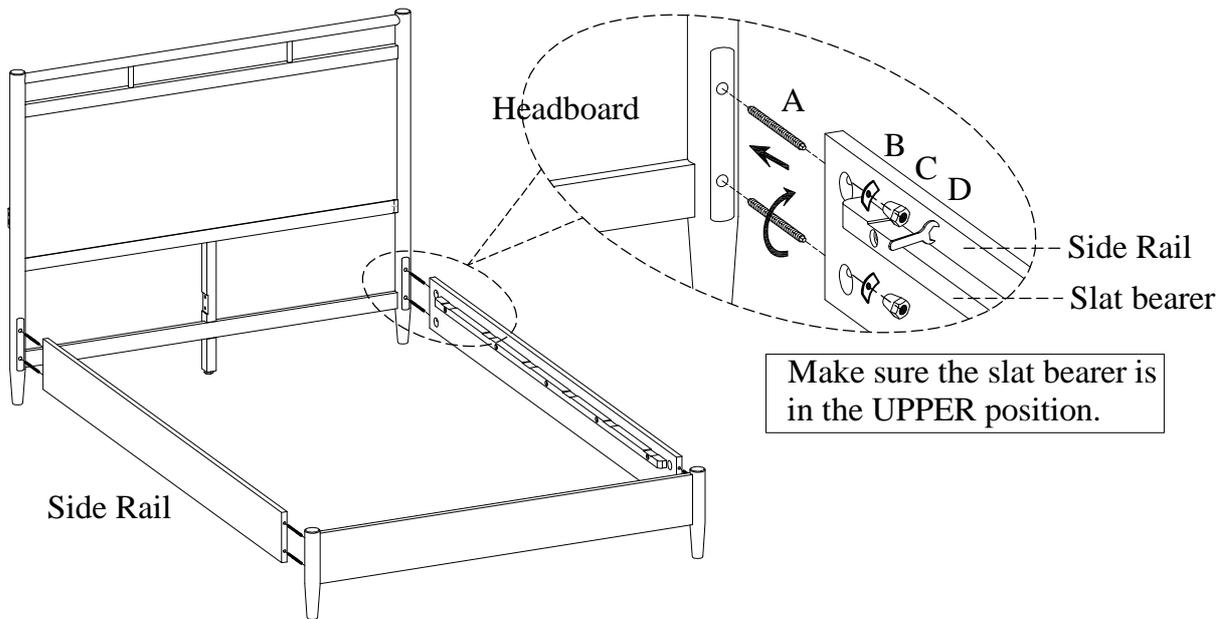
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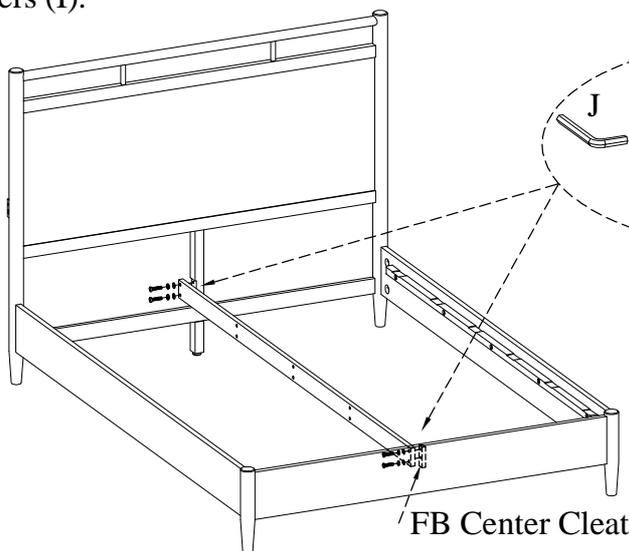


ITEM NO: I430-412-1 Queen Panel HB  
 I430-402-1 Queen Rails w/ Decking  
 I430-403-1 Queen Low Profile FB

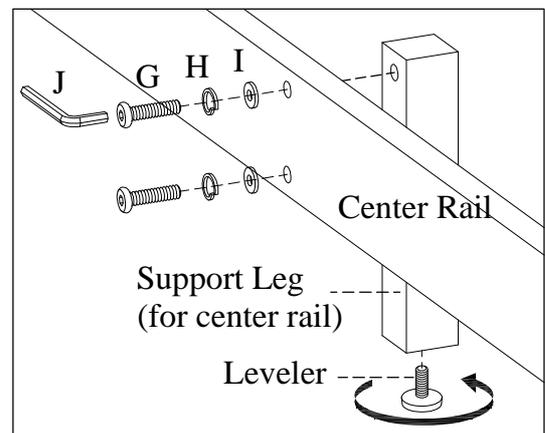
**STEP 1:** Screw the bolts (A) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers (B) and hex nuts (C). Then use a hex wrench to tighten all the nuts.



**STEP 2:** The center rail is in the Bed rails carton. Attach the center rail to the center cleat of footboard and center support leg of headboard using 4 bolts (G), lock washers (H) and flat washers (I).



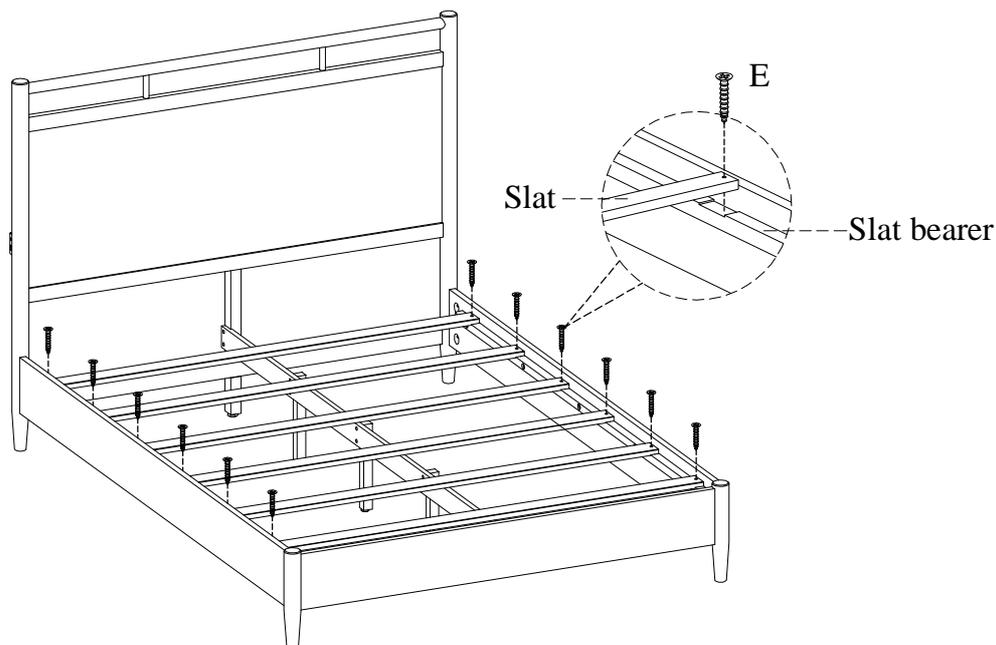
**STEP 3:** Attach 3 support legs (for center rail) to the center rail using 6 bolts (G), lock washers (H) and flat washers (I). Use the allen wrench (J) to tighten all of the bolts.



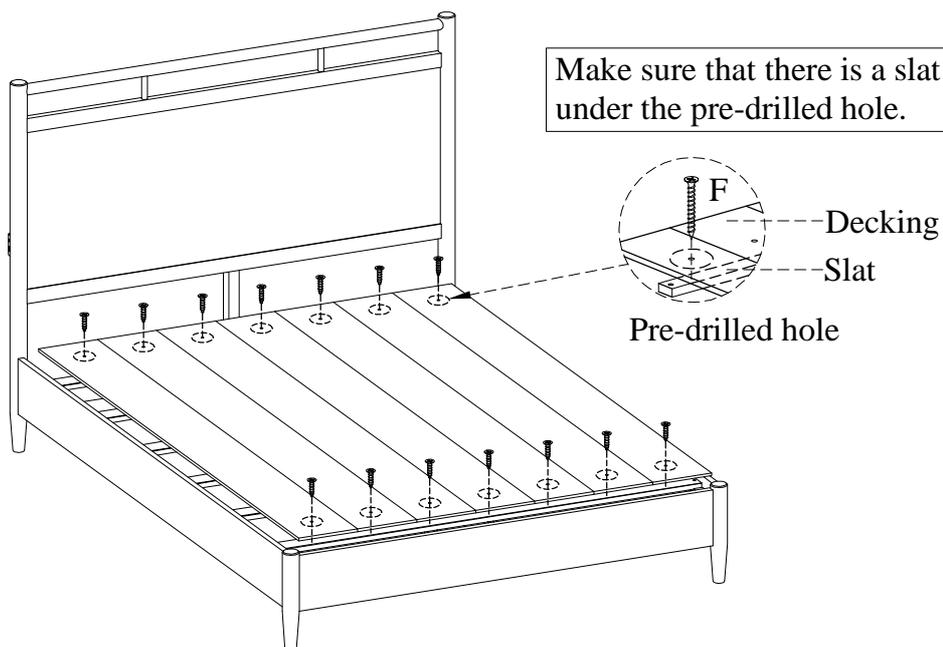


ITEM NO: I430-412-1 Queen Panel HB  
I430-402-1 Queen Rails w/ Decking  
I430-403-1 Queen Low Profile FB

**STEP 4:** Arrange slats on the slat bearers. Make sure the slats are placed within the notches of each bearer and secured completely with wood screws (E).



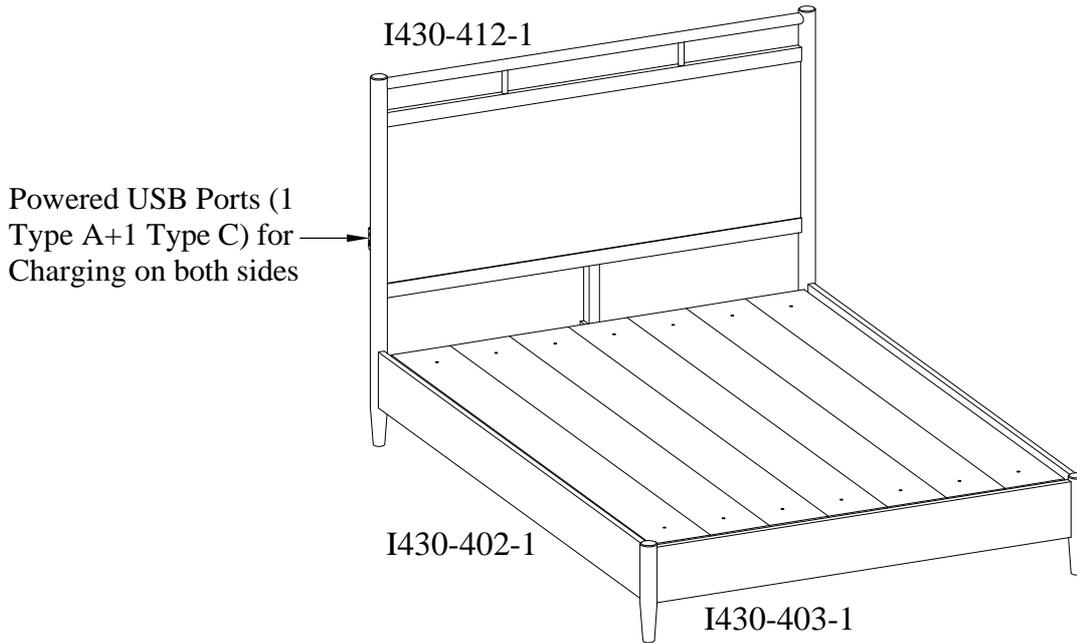
**STEP 5:** Put the decking over the slats, secure decking to the slats with wood screws (F) through the pre-drilled holes in the decking as shown below.





ITEM NO: I430-412-1    Queen Panel HB  
I430-402-1    Queen Rails w/ Decking  
I430-403-1    Queen Low Profile FB

### FUNCTIONALITY INSTRUCTION



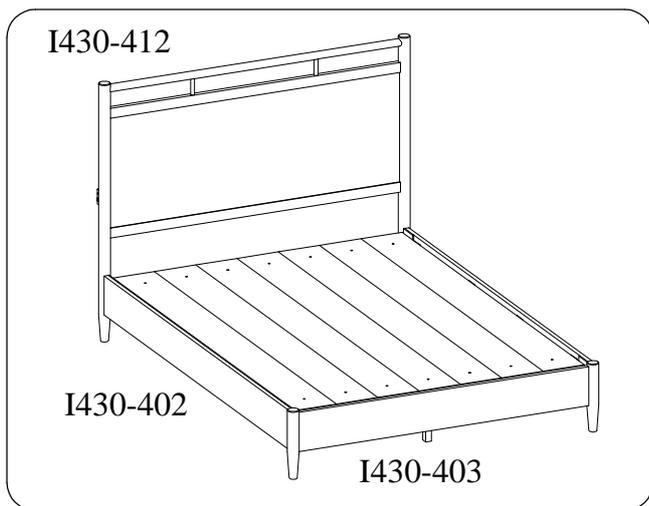


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 I430-402    Queen Rails w/ Decking  
 I430-403    Queen Low Profile FB

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**UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.**



<b>TOOLS REQUIRED (NOT PROVIDED)</b>
PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: I430-402			
No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		8 PCS
F	Wood Screw #4 x 3/4"		14 PCS

COMPONENTS LIST: I430-412			
No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-402			
No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		4 PCS
3	Decking		7 PCS

COMPONENTS LIST: I430-403			
No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support Leg (Long)		4 PCS
3	Support Leg (Short)		4 PCS

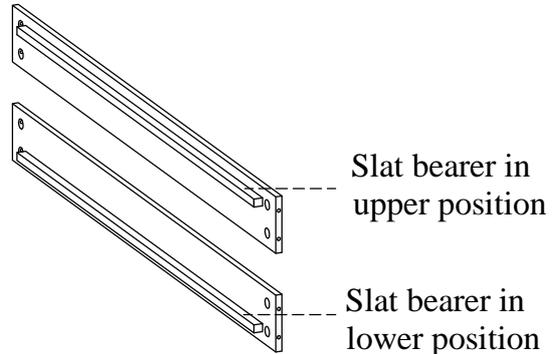
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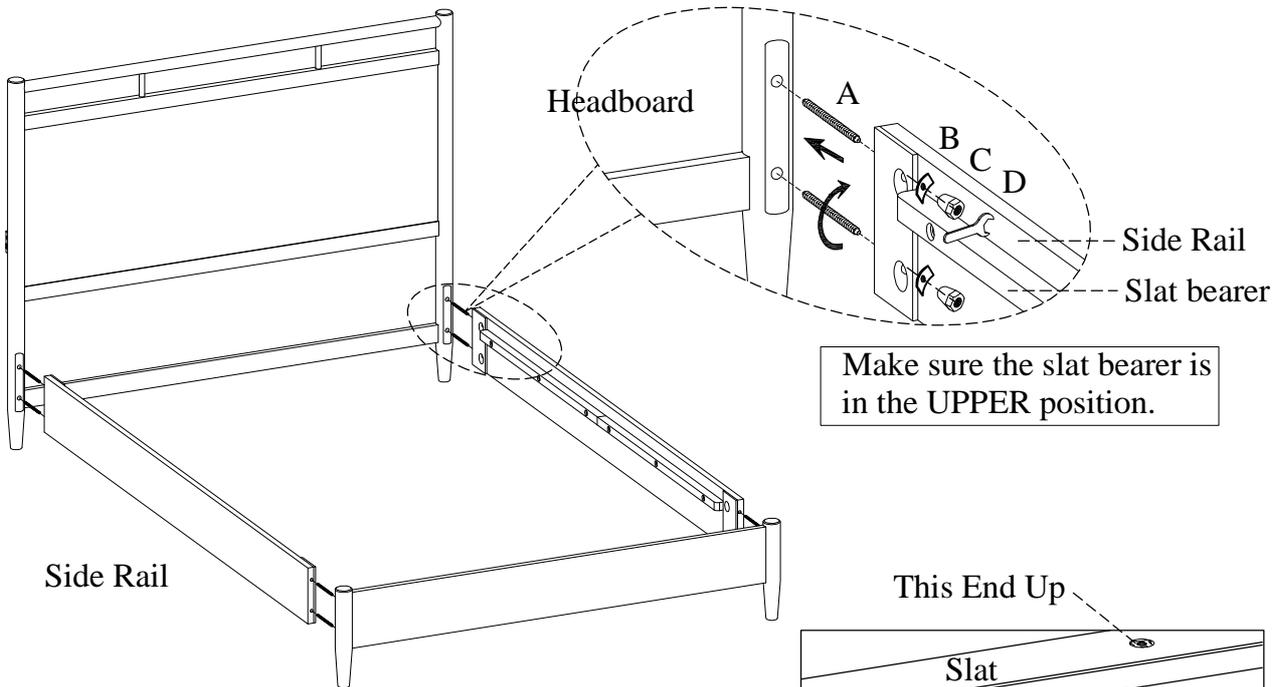
ITEM NO: I430-412 Queen Panel HB  
 I430-402 Queen Rails w/ Decking  
 I430-403 Queen Low Profile FB

**STEP 1:** The side rails may be used on either side. Arrange the side rails so the slat bearers are in UPPER POSITION prior to attachment as OPTION 1 and the slat bearers are in LOWER POSITION prior to attachment as OPTION 2.

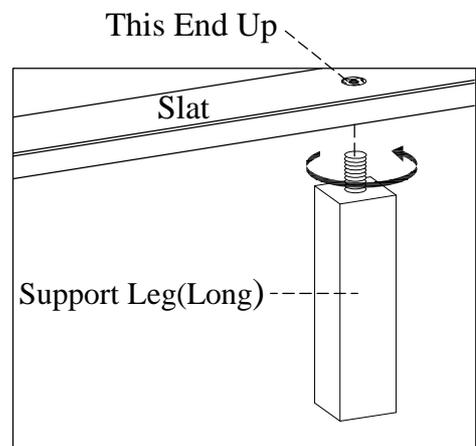


**OPTION 1:** The side rails may be used on either side. Arrange the side rails so the slat bearers are in UPPER POSITION prior to attachment in STEP 2.

**STEP 2:** Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.



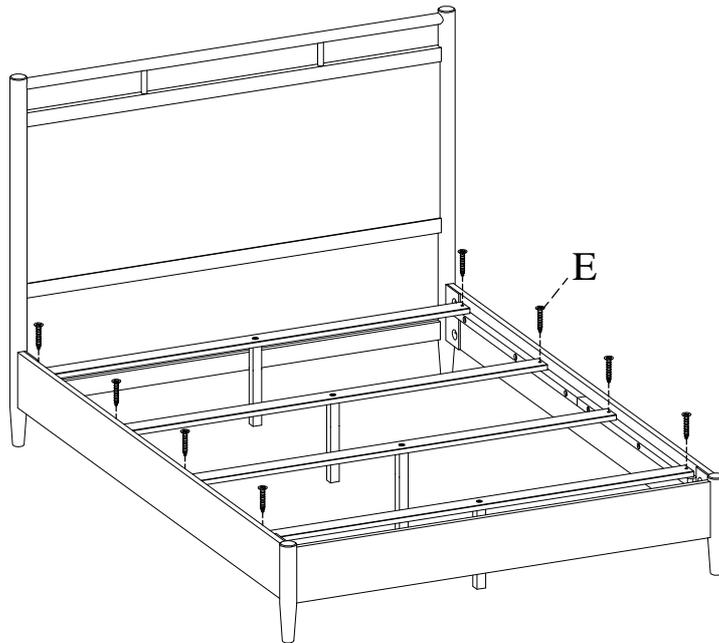
**STEP 3:** Attach the support legs(long) to the slats as shown right.



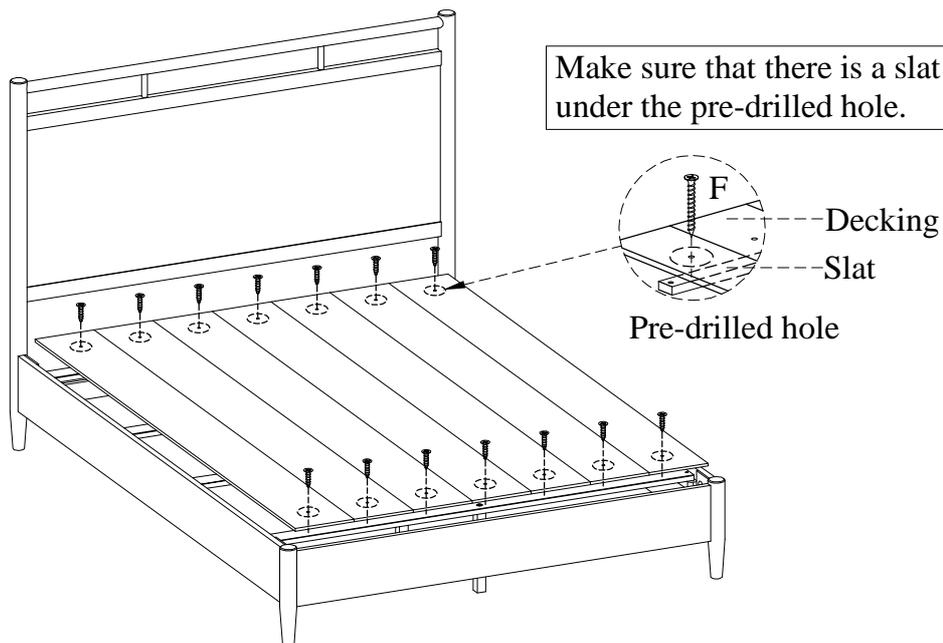


ITEM NO: I430-412    Queen Panel HB  
I430-402    Queen Rails w/ Decking  
I430-403    Queen Low Profile FB

**STEP 4:** Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



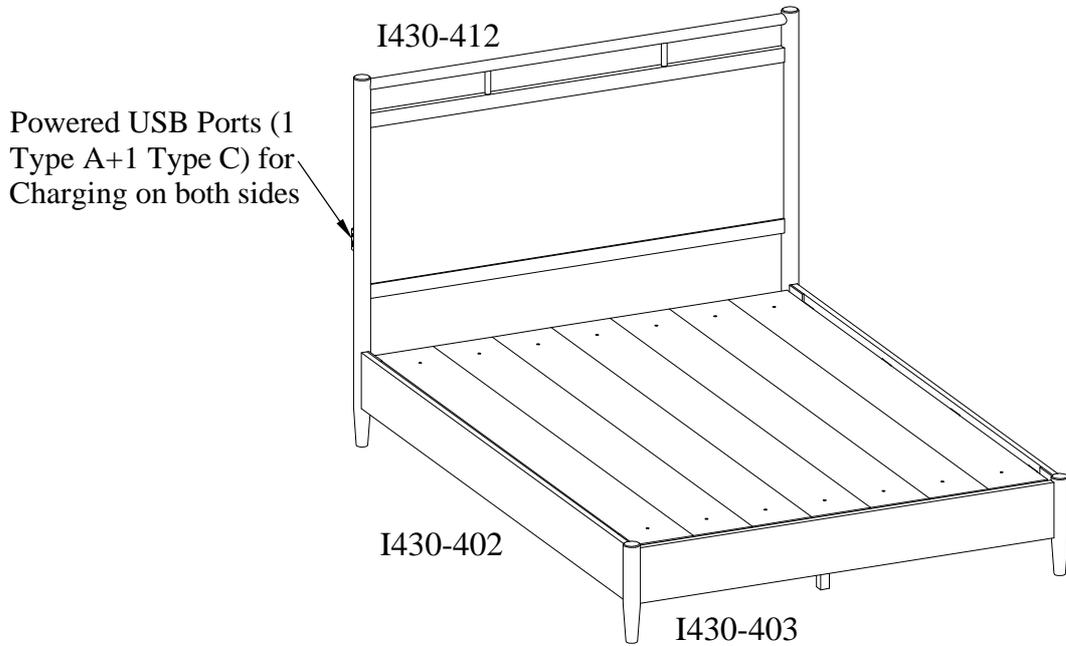
**STEP 5:** Put the decking over the slats, secure decking to the slats with wood screws(F) through the pre-drilled holes in the decking as shown below.





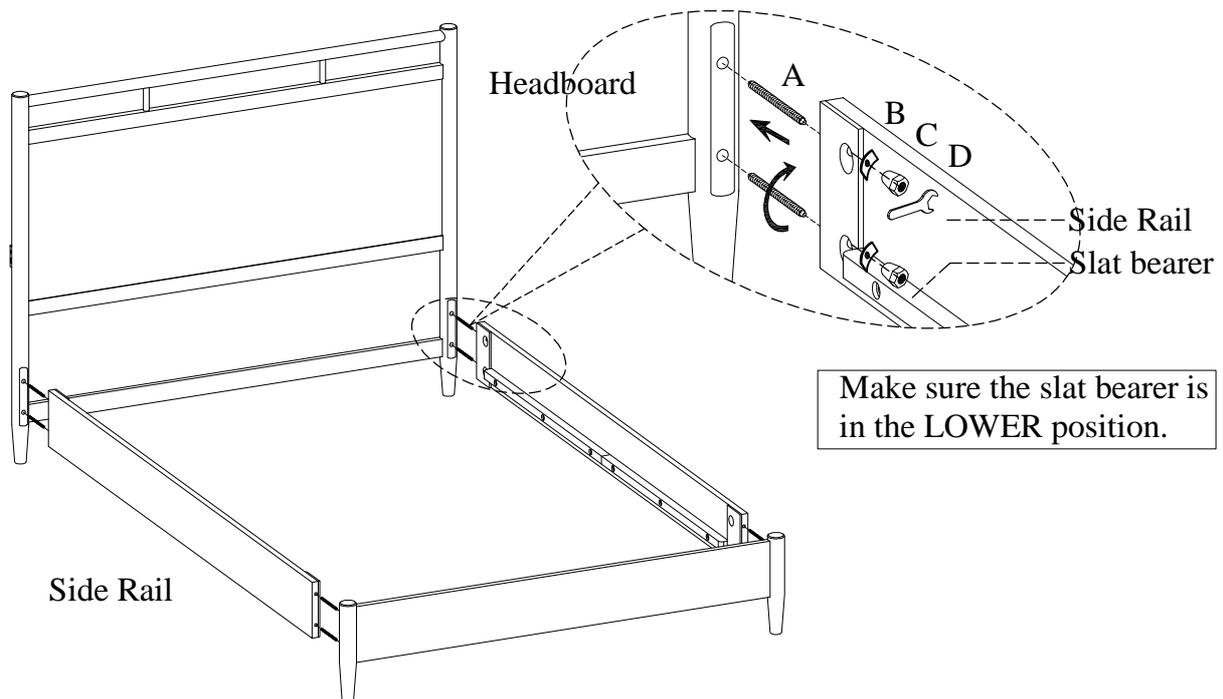
ITEM NO: I430-412 Queen Panel HB  
 I430-402 Queen Rails w/ Decking  
 I430-403 Queen Low Profile FB

### FUNCTIONALITY INSTRUCTION



**OPTION 2:** The side rails may be used on either side. Arrange the side rails so the slat bearers are in LOWER POSITION prior to attachment in STEP 2.

**STEP 2:** Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the LOWER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.

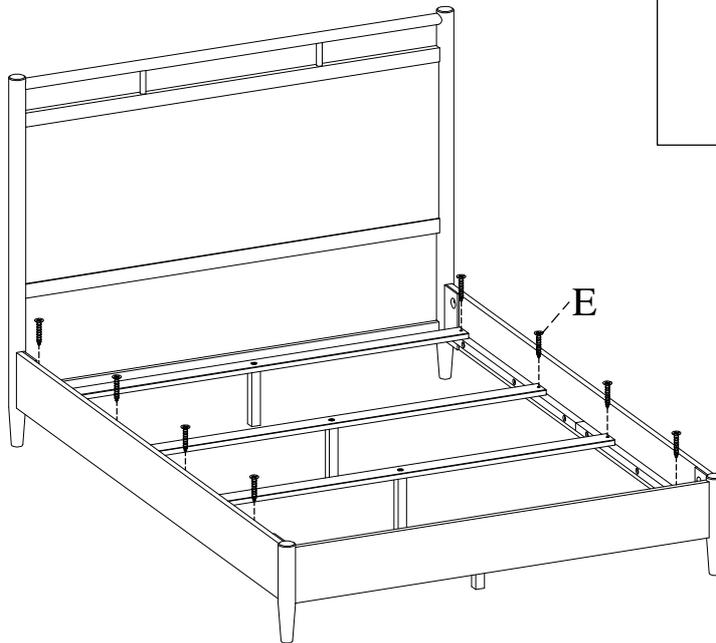
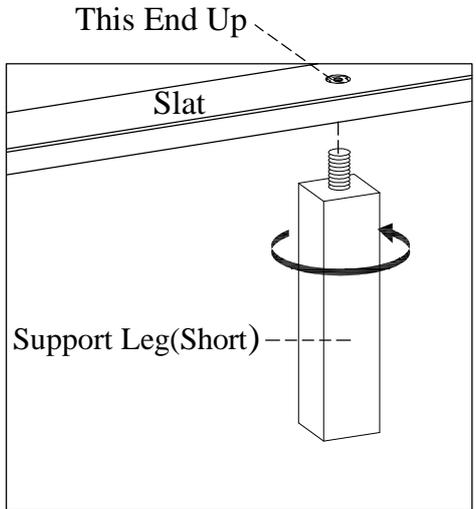




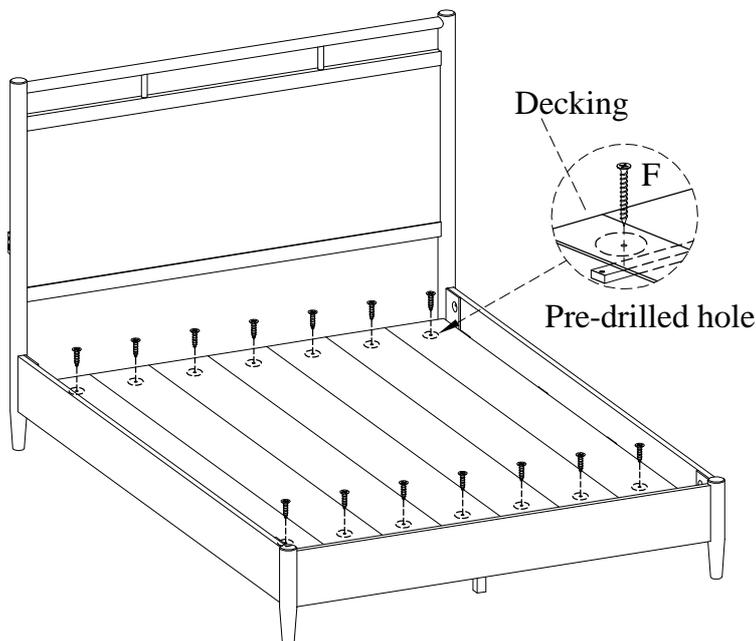
ITEM NO: I430-412    Queen Panel HB  
 I430-402    Queen Rails w/ Decking  
 I430-403    Queen Low Profile FB

**STEP 3:** Attach the support legs(short) to the slats as shown right.

**STEP 4:** Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



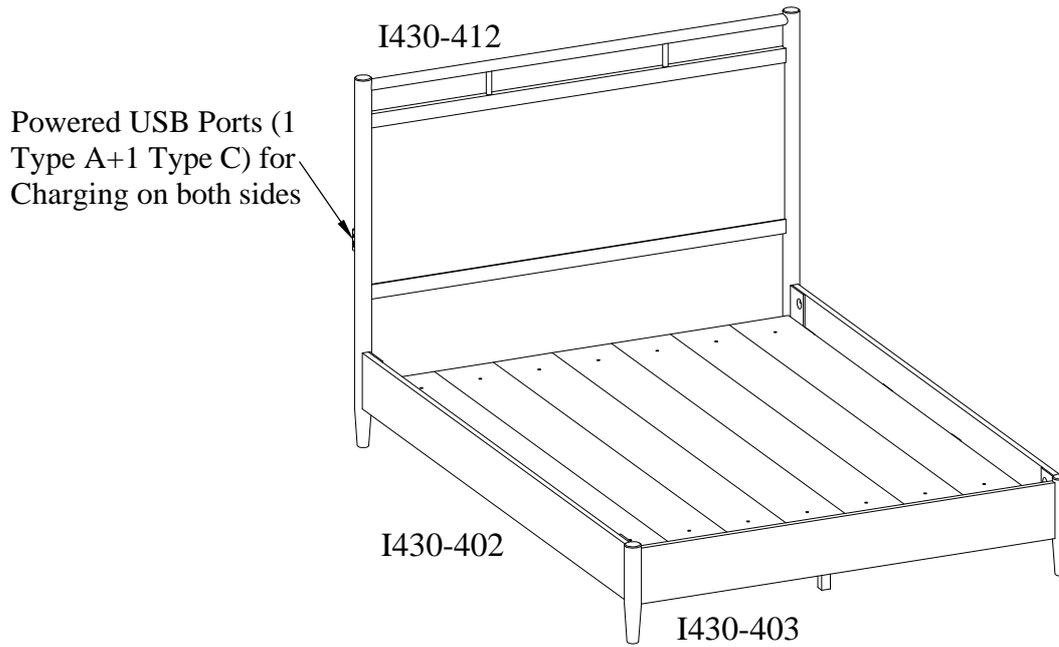
**STEP 5:** Put the decking over the slats, secure decking to the slats with wood screws(F) through the pre-drilled holes in the decking as shown below.





ITEM NO: I430-412    Queen Panel HB  
I430-402    Queen Rails w/ Decking  
I430-403    Queen Low Profile FB

### FUNCTIONALITY INSTRUCTION



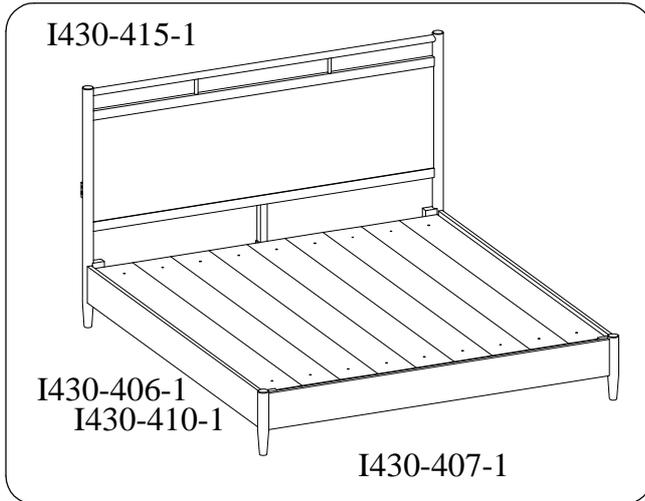


- ITEM NO: I430-415-1 King Panel HB  
 I430-406-1 King Rails w/ Decking  
 I430-410-1 Cal King Rails w/ Decking  
 I430-407-1 King Low Profile FB

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**UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.**



TOOLS REQUIRED (NOT PROVIDED)
PHILLIPS SCREWDRIVER

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HARDWARE LIST: I430-406-1/410-1			
No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		12 PCS
F	Wood Screw #4 x 3/4"(only for -406)		18 PCS
F	Wood Screw #4 x 3/4"(only for -410)		16 PCS
G	Wood Cap (only for -410-1)		8 PCS
H	Bolt Ø1/4" x 1-1/4"		10 PCS
I	Lock Washer Ø1/4"		10 PCS
J	Flat Washer Ø1/4" x 3/4"		10 PCS
K	Allen Wrench M4		1 PC

COMPONENTS LIST: I430-415-1			
No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-406-1			
No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		6 PCS
3	Decking		9 PCS
4	Support Leg (for center rail)		3 PCS
5	Center rail		1 PC

COMPONENTS LIST: I430-410-1			
No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		6 PCS
3	Decking		8 PCS
4	Support Leg (for center rail)		3 PCS
5	Center rail		1 PC

COMPONENTS LIST: I430-407-1			
No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC

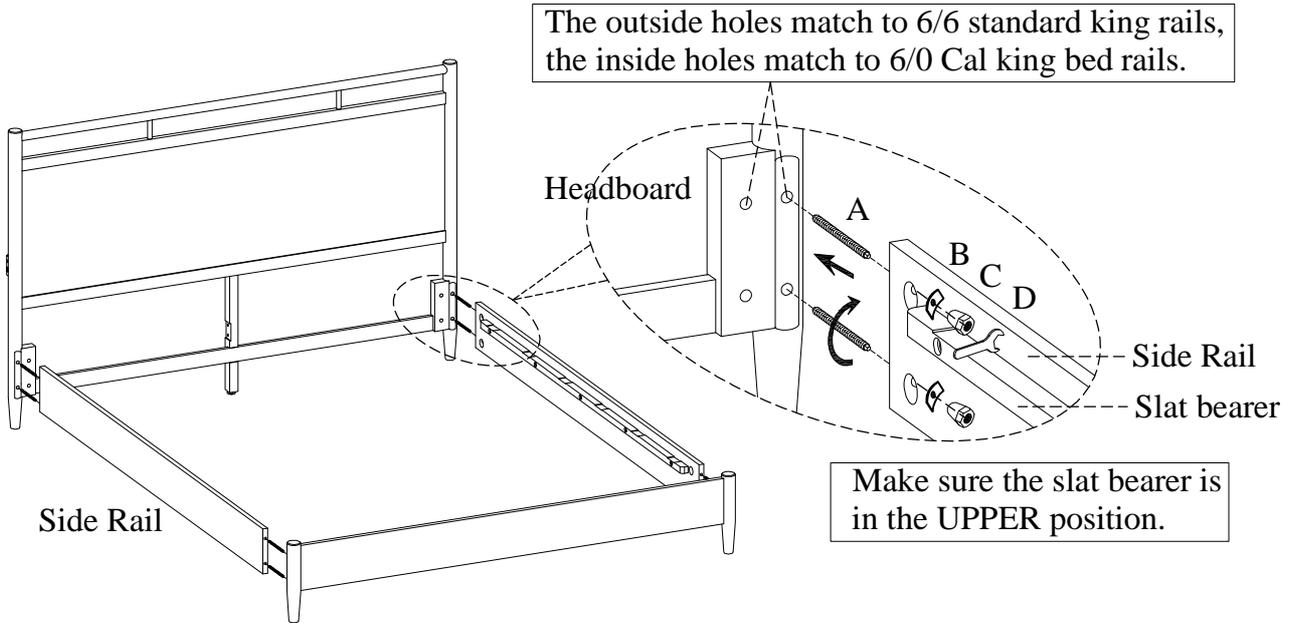
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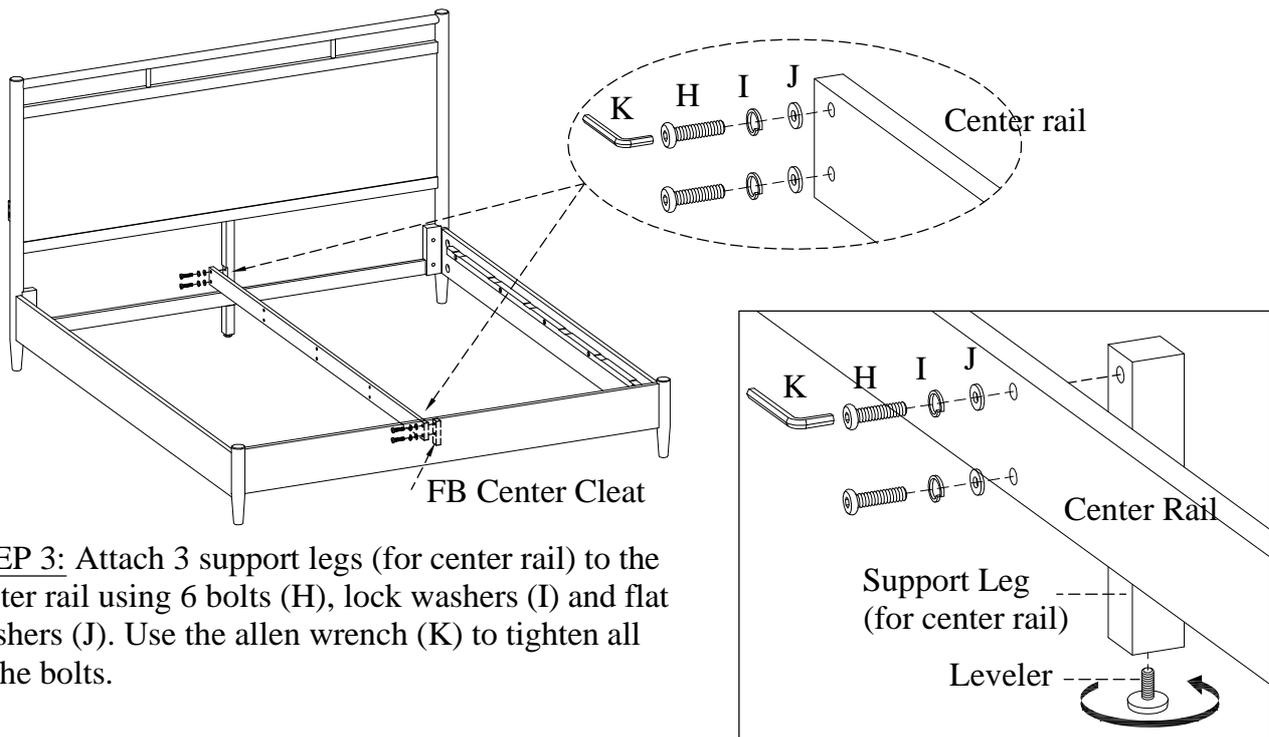


- ITEM NO: I430-415-1 King Panel HB  
 I430-406-1 King Rails w/ Decking  
 I430-410-1 Cal King Rails w/ Decking  
 I430-407-1 King Low Profile FB

**STEP 1:** Screw the bolts (A) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers (B) and hex nuts (C). Then use a hex wrench to tighten all the nuts.



**STEP 2:** The standard king center rail is in the King rails carton, and the Cal king center rail is in the Cal King rails carton. Attach the appropriate center rail to the center cleat of footboard and center support leg of headboard using 4 bolts (H), lock washers (I) and flat washers (J).

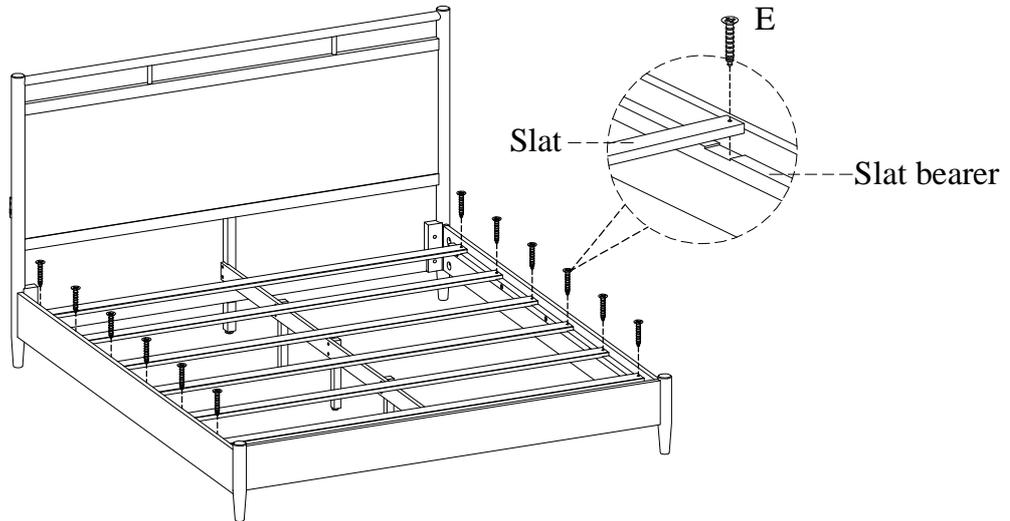


**STEP 3:** Attach 3 support legs (for center rail) to the center rail using 6 bolts (H), lock washers (I) and flat washers (J). Use the allen wrench (K) to tighten all of the bolts.



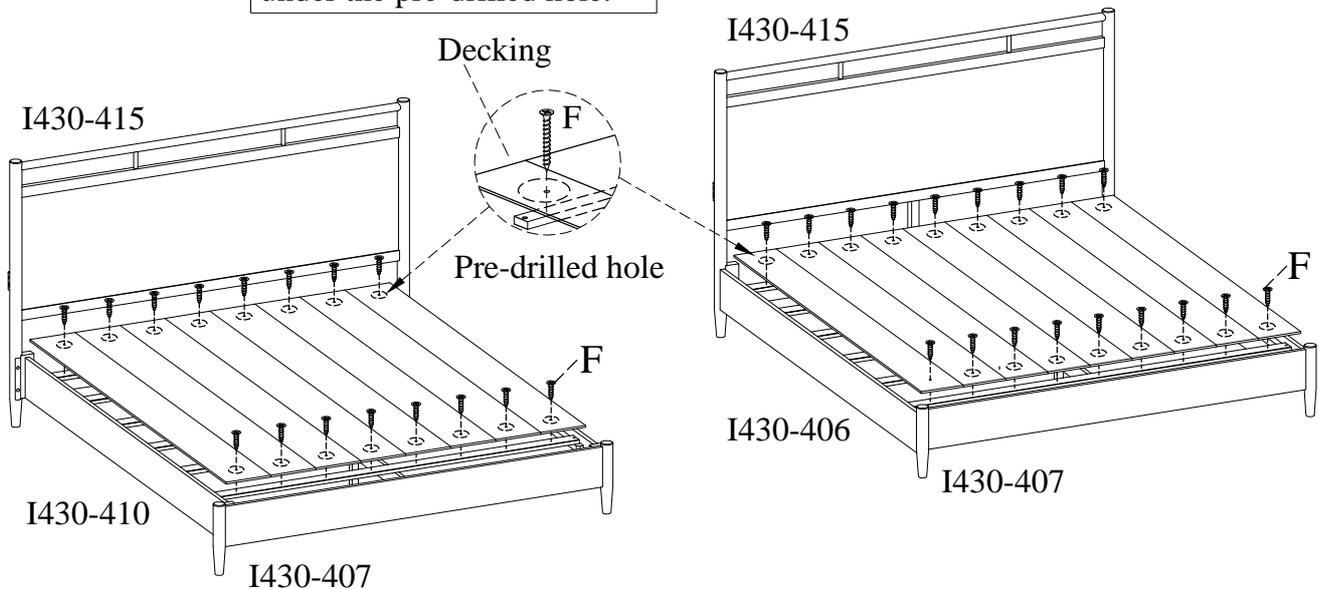
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 I430-406-1 King Rails w/ Decking  
 I430-410-1 Cal King Rails w/ Decking  
 I430-407-1 King Low Profile FB

**STEP 4:** Arrange slats on the slat bearers. Make sure the slats are placed within the notches of each bearer and secured completely with wood screws (E).

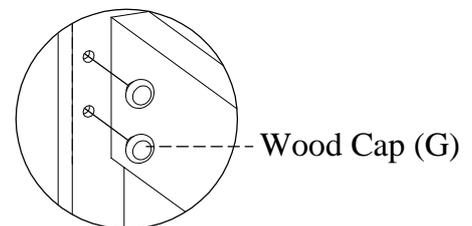


**STEP 5:** Put the decking over the slats, secure decking to the slats with wood screws (F) through the pre-drilled holes in the decking as shown below.

Make sure that there is a slat under the pre-drilled hole.



**STEP 6:** For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.

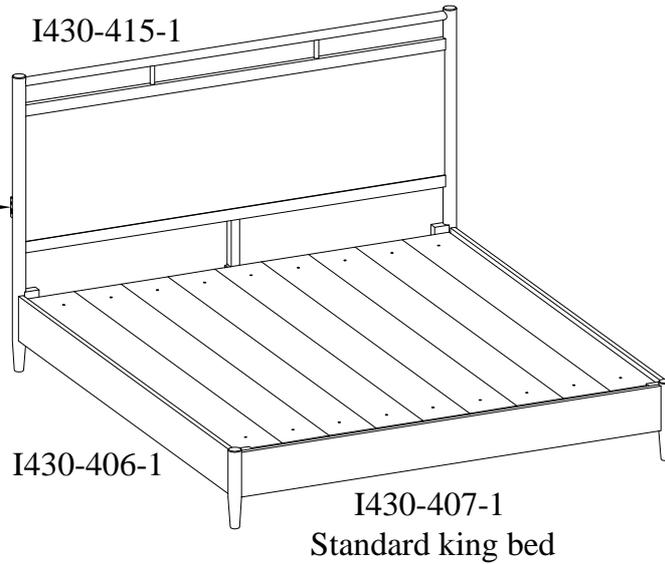




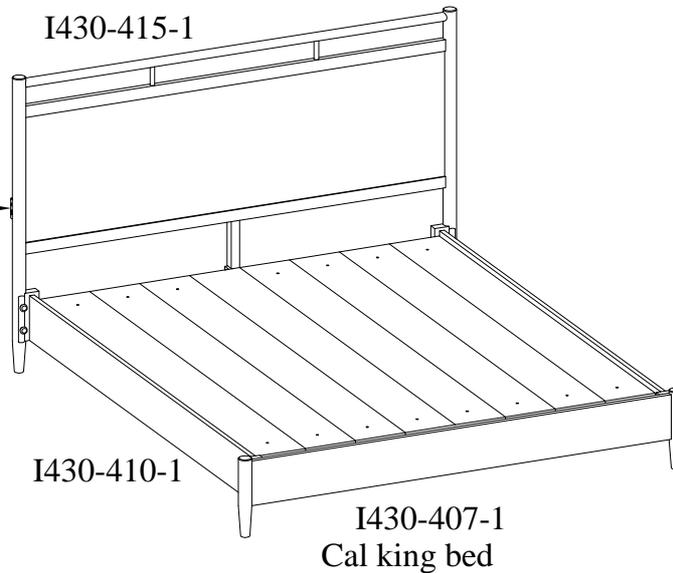
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 I430-406-1 King Rails w/ Decking  
 I430-410-1 Cal King Rails w/ Decking  
 I430-407-1 King Low Profile FB

### FUNCTIONALITY INSTRUCTION

Powered USB Ports (1  
 Type A+1 Type C) for  
 Charging on both sides



Powered USB Ports (1  
 Type A+1 Type C) for  
 Charging on both sides



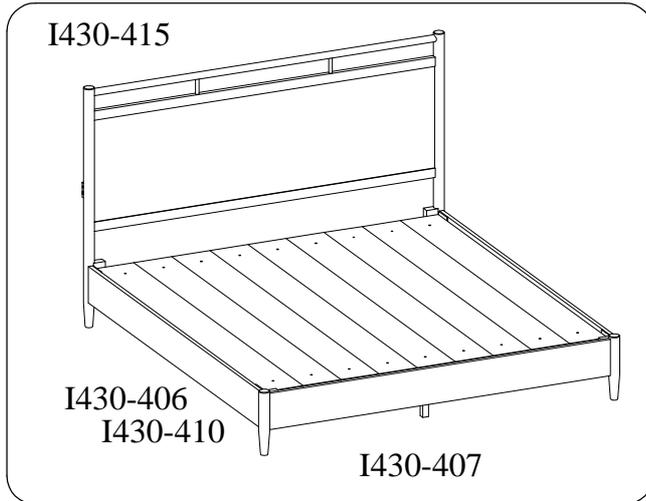


- ITEM NO: I430-415 King Panel HB  
 I430-406 King Rails w/ Decking  
 I430-410 Cal King Rails w/ Decking  
 I430-407 King Low Profile FB

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PHILLIPS SCREWDRIVER

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HARDWARE LIST: I430-406/410			
No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		10 PCS
F	Wood Screw #4 x 3/4"(only for-406)		18 PCS
G	Wood Cap (only for -410)		8 PCS
H	Wood Screw #4 x 3/4"(only for-410)		16 PCS

COMPONENTS LIST: I430-415			
No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-406			
No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS
3	Decking		9 PCS

COMPONENTS LIST: I430-410			
No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS
3	Decking		8 PCS

COMPONENTS LIST: I430-407			
No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support Leg (Long)		5 PCS
3	Support Leg (Short)		5 PCS

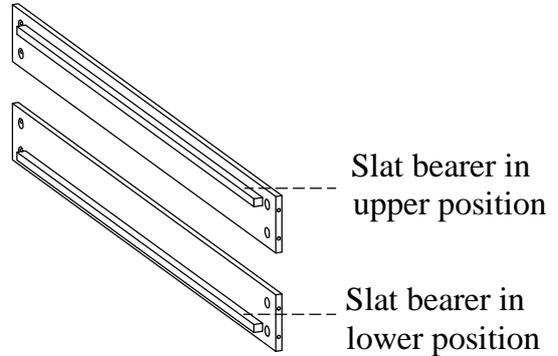
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- ITEM NO: I430-415 King Panel HB  
 I430-406 King Rails w/ Decking  
 I430-410 Cal King Rails w/ Decking  
 I430-407 King Low Profile FB

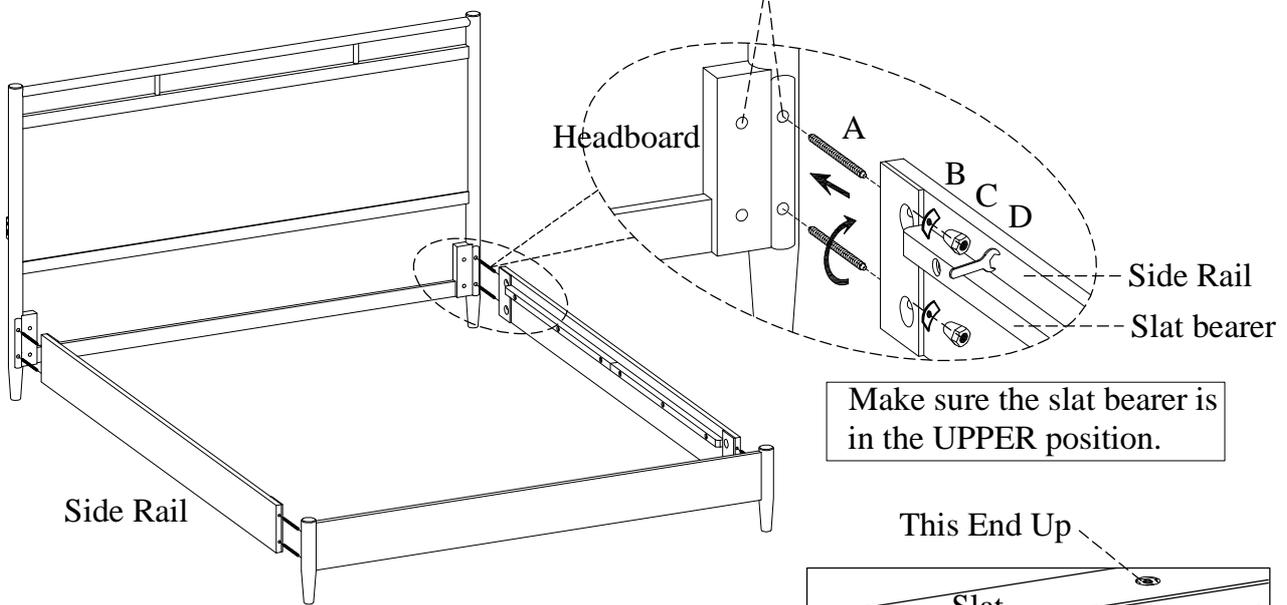
**STEP 1:** The side rails may be used on either side. Arrange the side rails so the slat bearers are in UPPER POSITION prior to attachment as OPTION 1 and the slat bearers are in LOWER POSITION prior to attachment as OPTION 2.



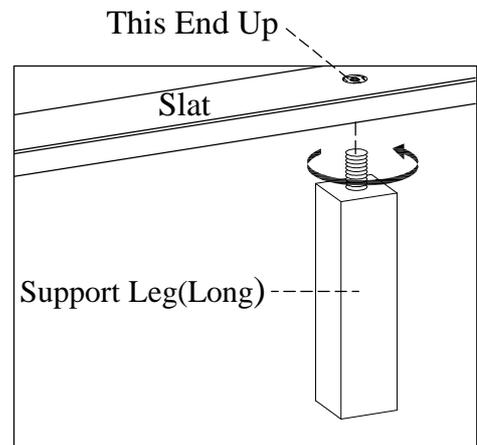
**OPTION 1:** The side rails may be used on either side. Arrange the side rails so the slat bearers are in UPPER POSITION prior to attachment in STEP 2.

**STEP 2:** Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.

The outside holes match to 6/6 standard king rails, the inside holes match to 6/0 Cal king bed rails.



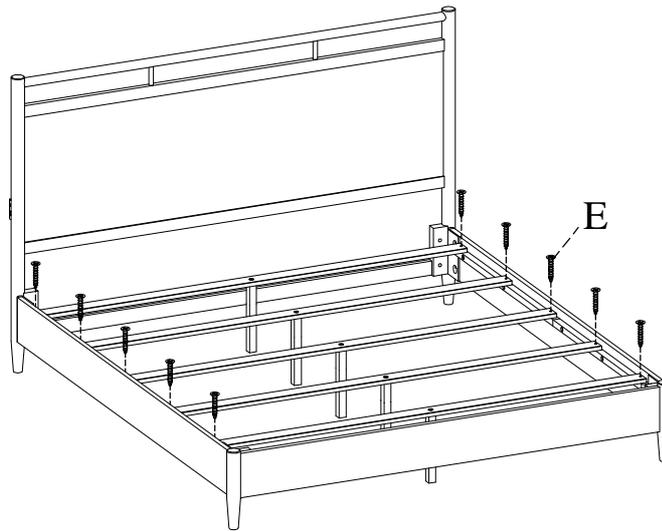
**STEP 3:** Attach the support legs(long) to the slats as shown right.





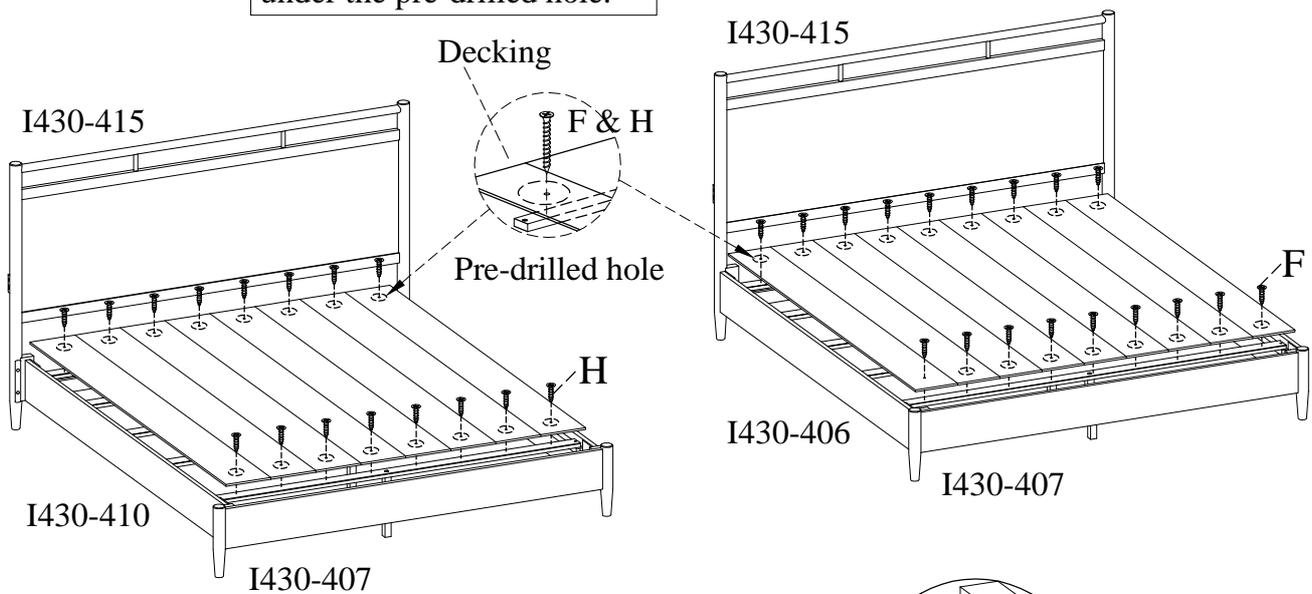
- ITEM NO: I430-415 King Panel HB  
 I430-406 King Rails w/ Decking  
 I430-410 Cal King Rails w/ Decking  
 I430-407 King Low Profile FB

**STEP 4:** Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).

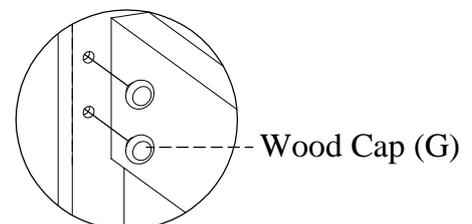


**STEP 5:** Put the decking over the slats, secure decking to the slats with wood screws(F & H) through the pre-drilled holes in the decking as shown below.

Make sure that there is a slat under the pre-drilled hole.



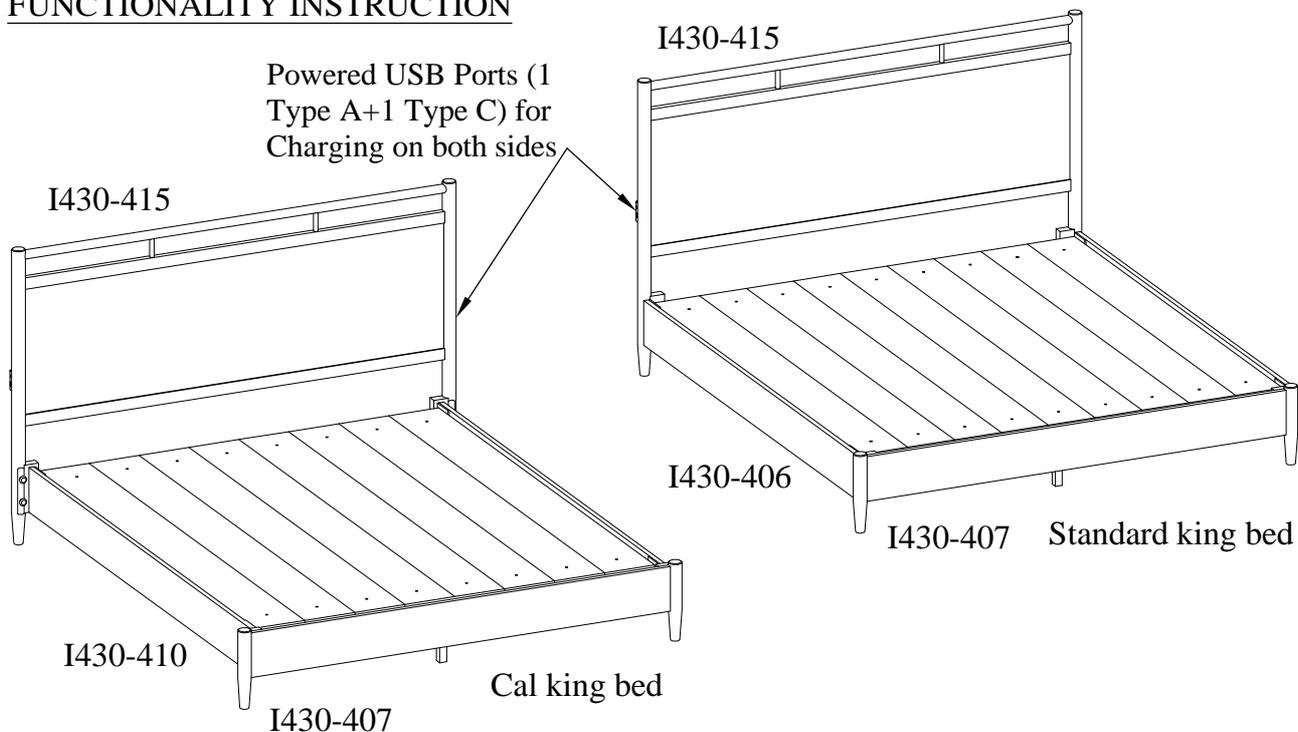
**STEP 6:** For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.





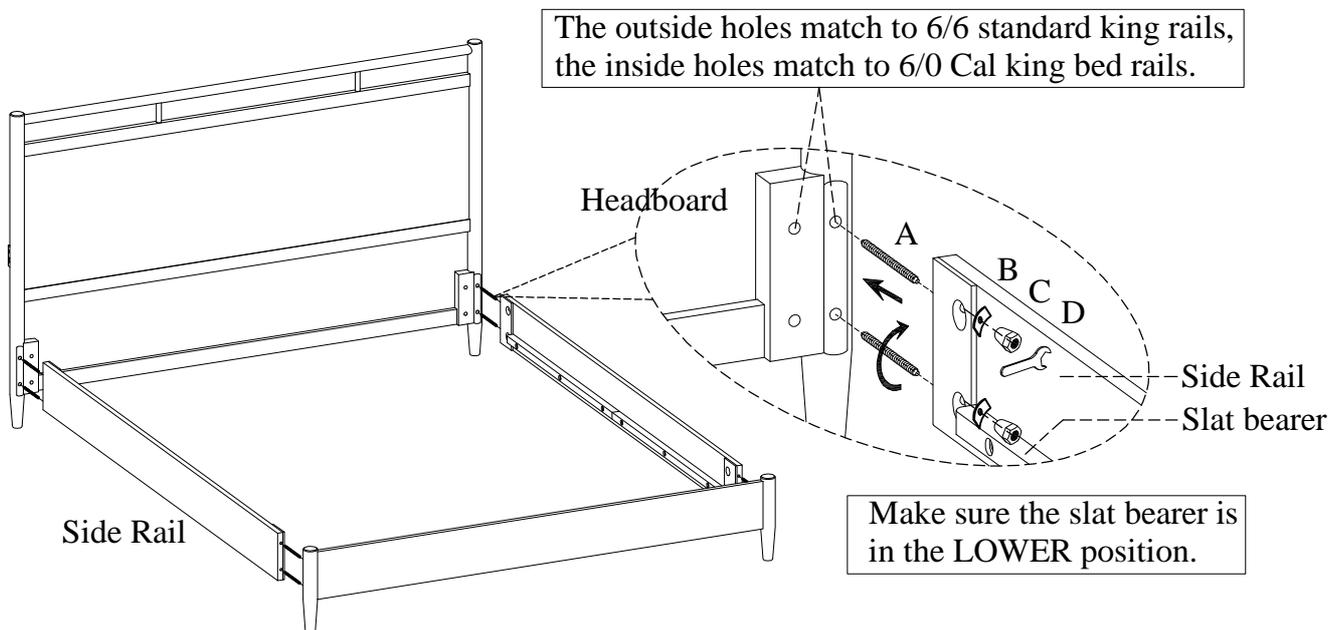
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 I430-406 King Rails w/ Decking  
 I430-410 Cal King Rails w/ Decking  
 I430-407 King Low Profile FB

### FUNCTIONALITY INSTRUCTION



**OPTION 2:** The side rails may be used on either side. Arrange the side rails so the slat bearers are in LOWER POSITION prior to attachment in STEP 2.

**STEP 2:** Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the LOWER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.

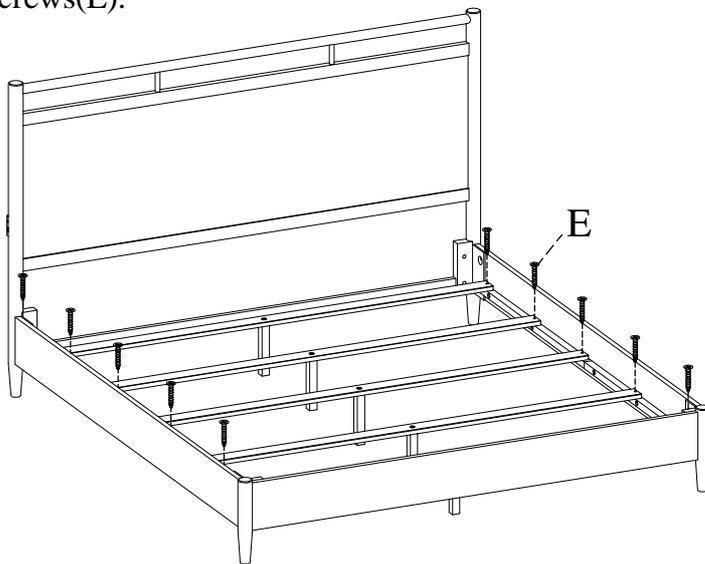
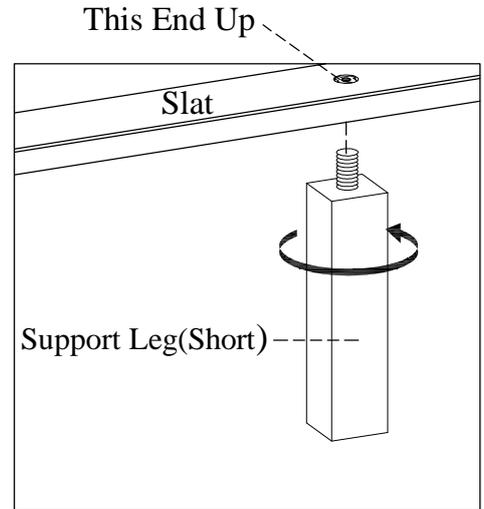




- ITEM NO: I430-415 King Panel HB
- I430-406 King Rails w/ Decking
- I430-410 Cal King Rails w/ Decking
- I430-407 King Low Profile FB

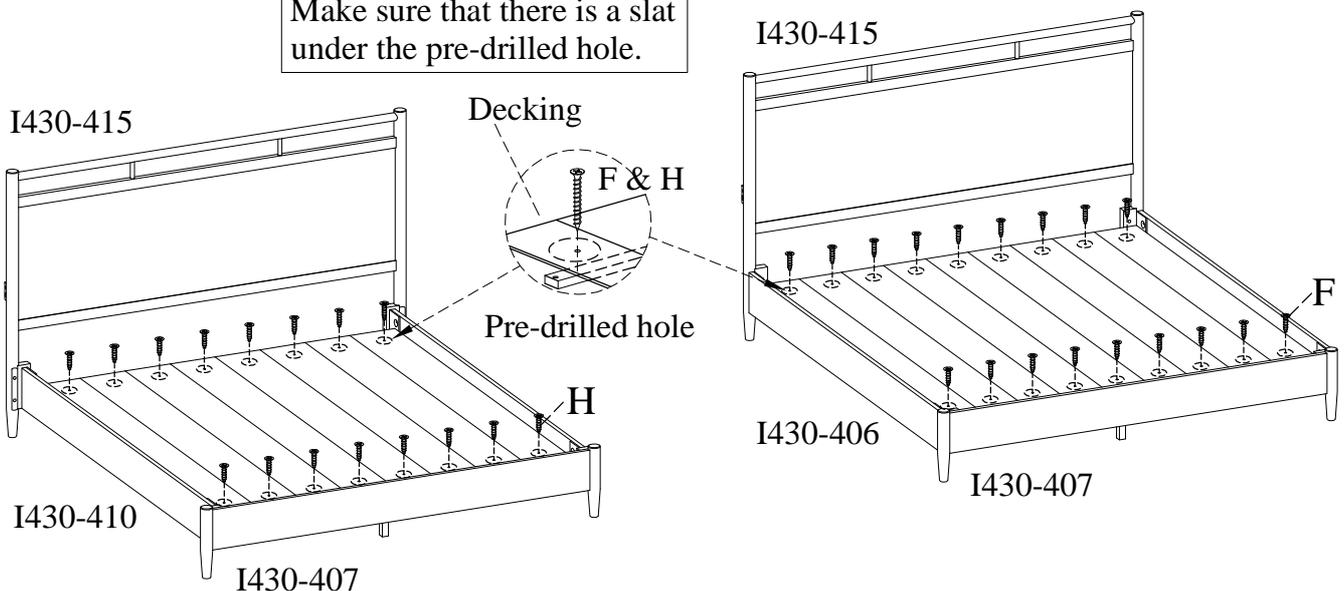
**STEP 3:** Attach the support legs(short) to the slats as shown right.

**STEP 4:** Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



**STEP 5:** Put the decking over the slats, secure decking to the slats with wood screws(F & H) through the pre-drilled holes in the decking as shown below.

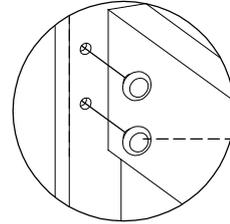
Make sure that there is a slat under the pre-drilled hole.





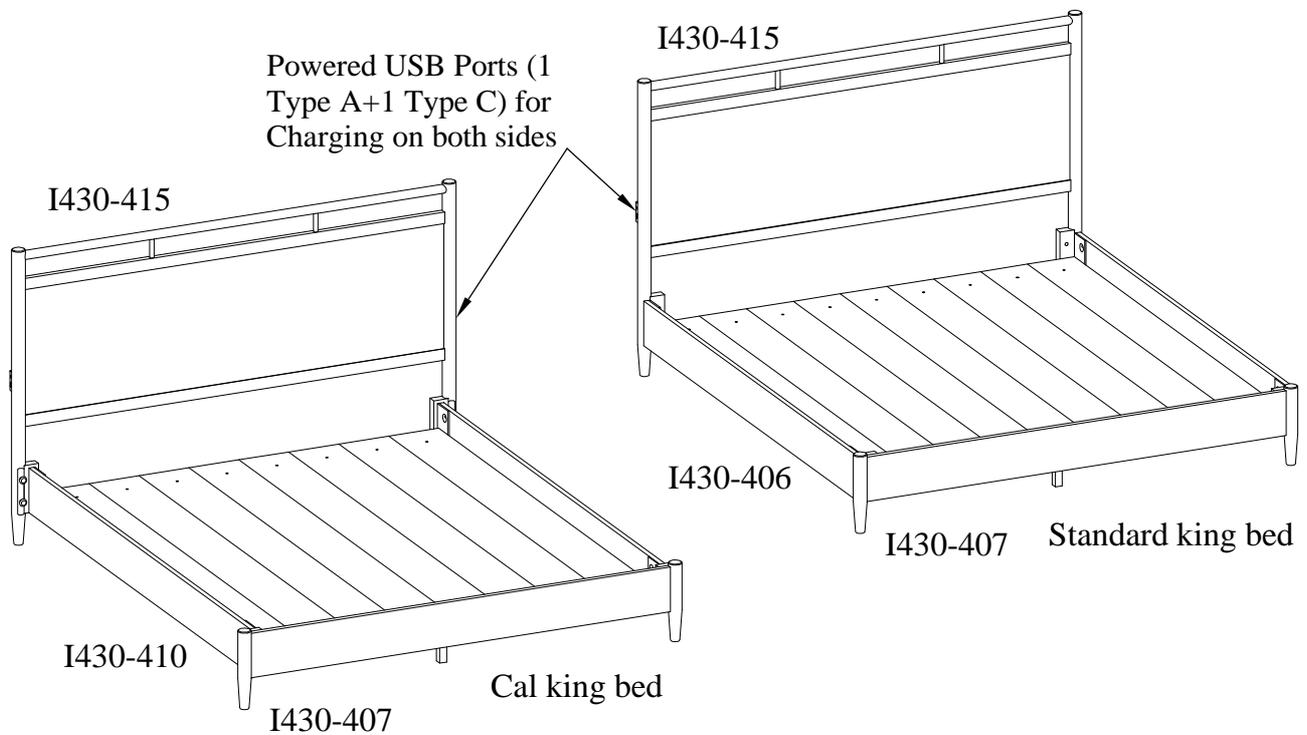
- ITEM NO: I430-415 King Panel HB  
 I430-406 King Rails w/ Decking  
 I430-410 Cal King Rails w/ Decking  
 I430-407 King Low Profile FB

**STEP 6:** For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.



Wood Cap (G)

### FUNCTIONALITY INSTRUCTION



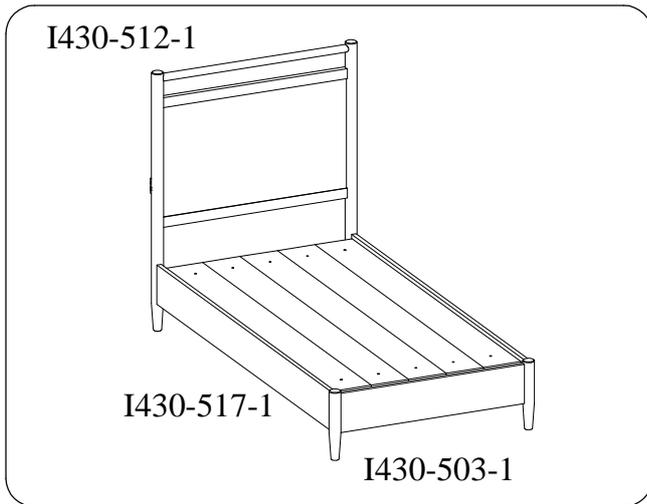


ITEM NO: I430-512-1    Twin Panel HB  
 I430-517-1    Twin Rails w/ Decking  
 I430-503-1    Twin Low Profile FB

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**UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.**



TOOLS REQUIRED (NOT PROVIDED)
PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: I430-517-1			
No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		10 PCS
F	Wood Screw #4 x 3/4"		10 PCS

COMPONENTS LIST: I430-512-1			
No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-517-1			
No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS
3	Decking		5 PCS

COMPONENTS LIST: I430-503-1			
No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC

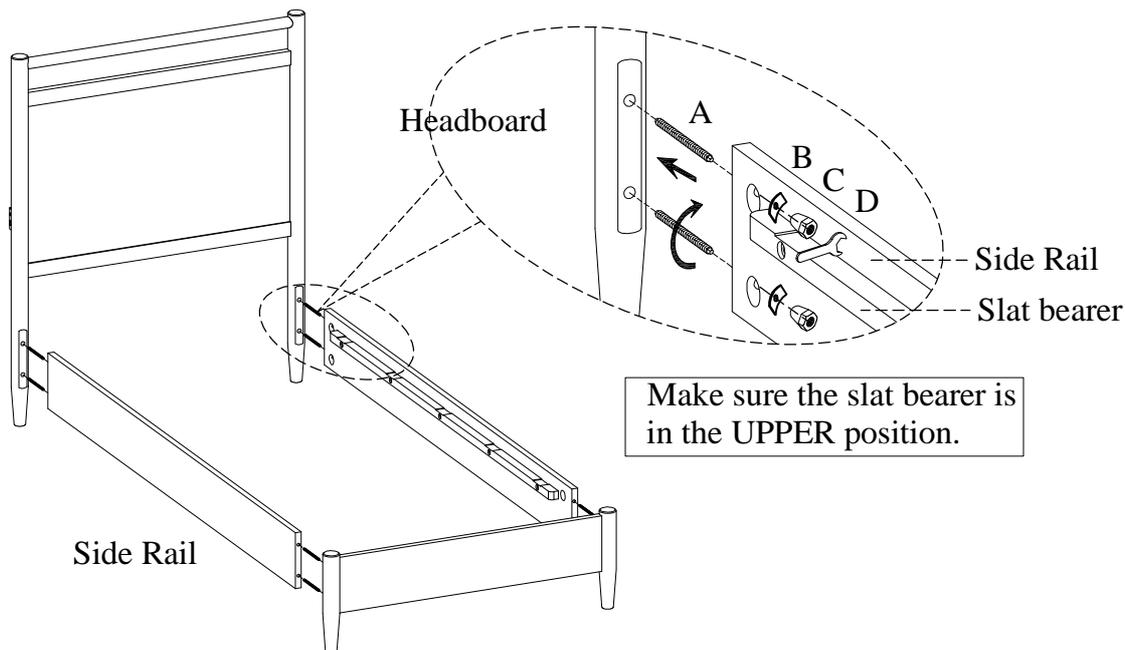
**WARNING!** Before using this product, please read, understand, and follow these instructions. Failure to follow each of these assembly instructions precisely may result in damage to the product and / or injury to the consumer.

FOR INDOOR USE ONLY

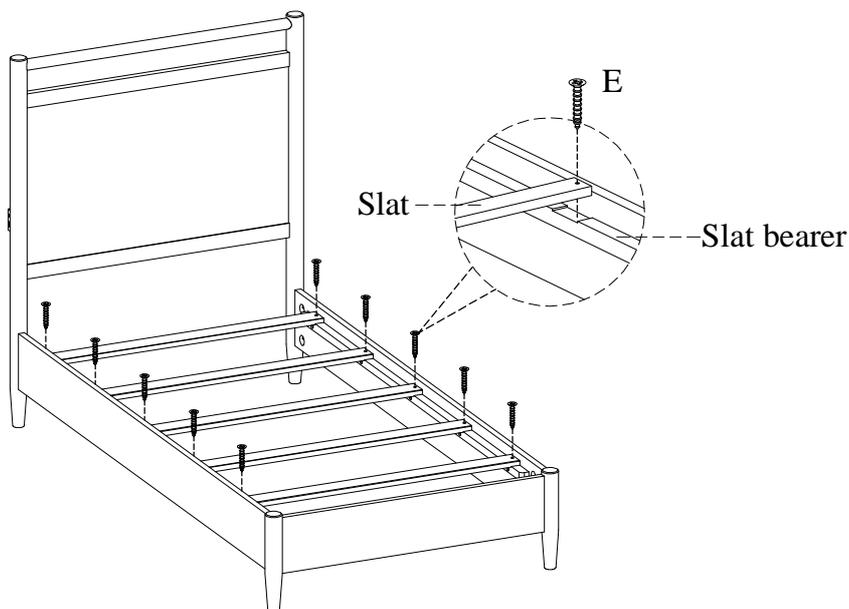


ITEM NO: I430-512-1 Twin Panel HB  
I430-517-1 Twin Rails w/ Decking  
I430-503-1 Twin Low Profile FB

**STEP 1:** Screw the bolts (A) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers (B) and hex nuts (C). Then use a hex wrench to tighten all the nuts.



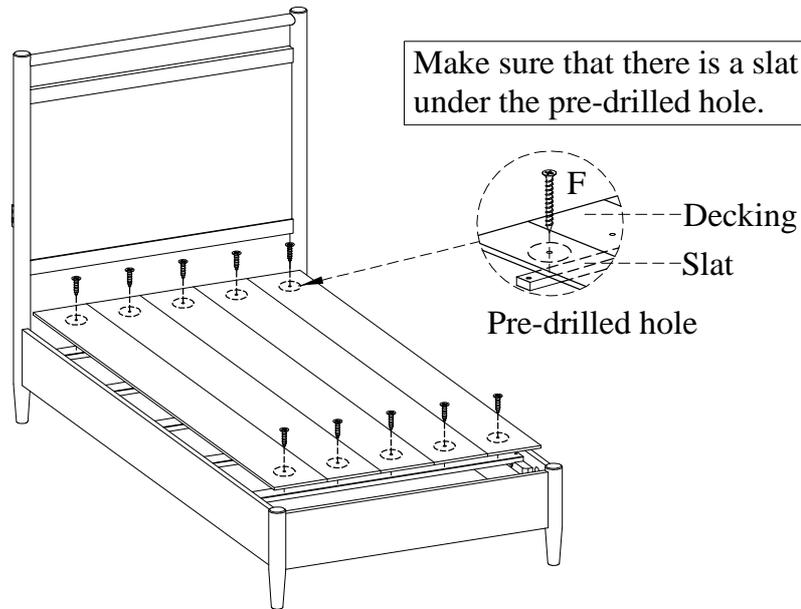
**STEP 2:** Arrange slats on the slat bearers. Make sure the slats are placed within the notches of each bearer and secured completely with wood screws (E).



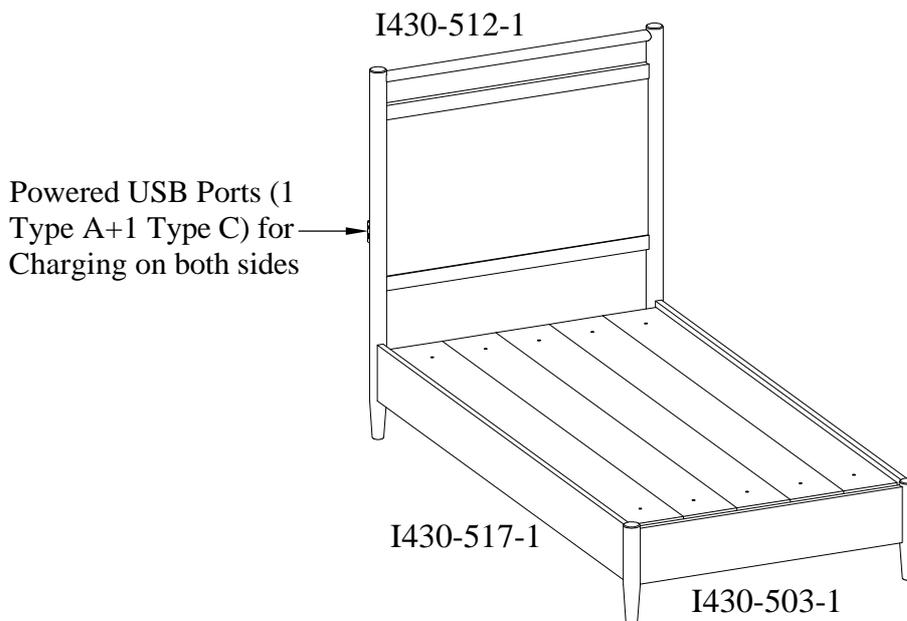


ITEM NO: I430-512-1    Twin Panel HB  
 I430-517-1    Twin Rails w/ Decking  
 I430-503-1    Twin Low Profile FB

**STEP 3:** Put the decking over the slats, secure decking to the slats with wood screws (F) through the pre-drilled holes in the decking as shown below.



### FUNCTIONALITY INSTRUCTION



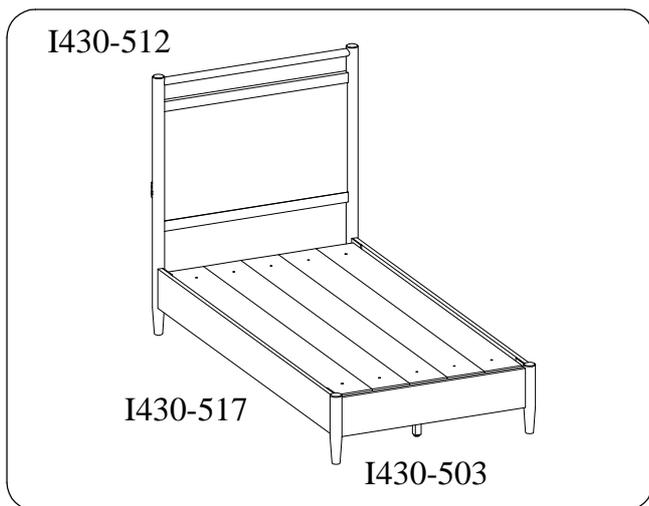


ITEM NO: I430-512    Twin Panel HB  
 I430-517    Twin Rails w/ Decking  
 I430-503    Twin Low Profile FB

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**UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.**



TOOLS REQUIRED (NOT PROVIDED)
PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: I430-517			
No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		8 PCS
F	Wood Screw #4 x 3/4"		10 PCS

COMPONENTS LIST: I430-512			
No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-517			
No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		4 PCS
3	Decking		5 PCS

COMPONENTS LIST: I430-503			
No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support Leg (Long)		4 PCS
3	Support Leg (Short)		4 PCS

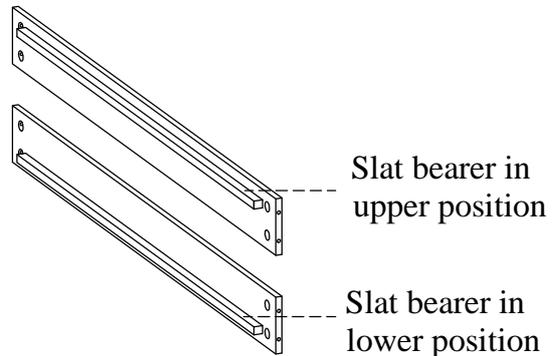
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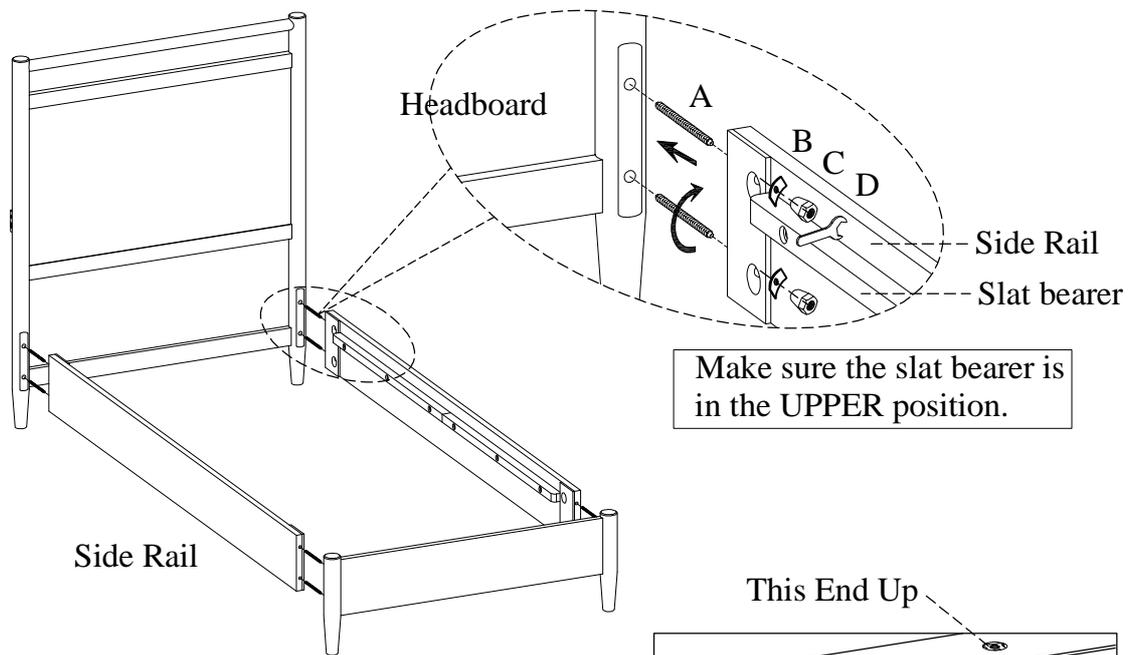
ITEM NO: I430-512    Twin Panel HB  
 I430-517    Twin Rails w/ Decking  
 I430-503    Twin Low Profile FB

**STEP 1:** The side rails may be used on either side. Arrange the side rails so the slat bearers are in UPPER POSITION prior to attachment as OPTION 1 and the slat bearers are in LOWER POSITION prior to attachment as OPTION 2.

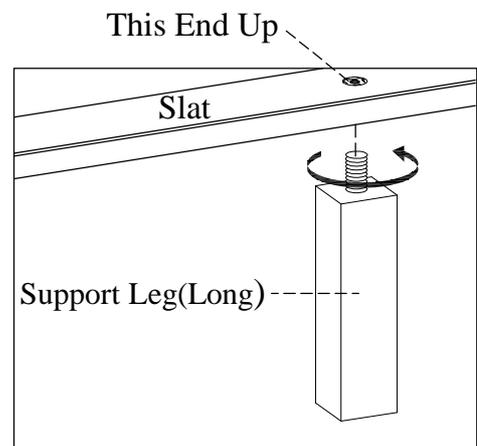


**OPTION 1:** The side rails may be used on either side. Arrange the side rails so the slat bearers are in UPPER POSITION prior to attachment in STEP 2.

**STEP 2:** Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.



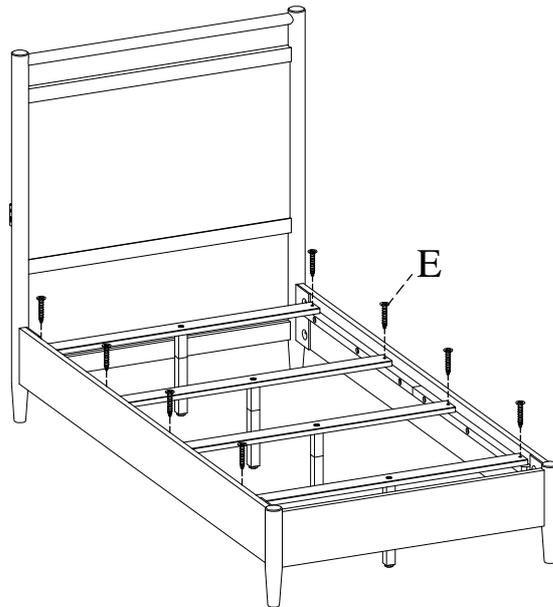
**STEP 3:** Attach the support legs(long) to the slats as shown right.



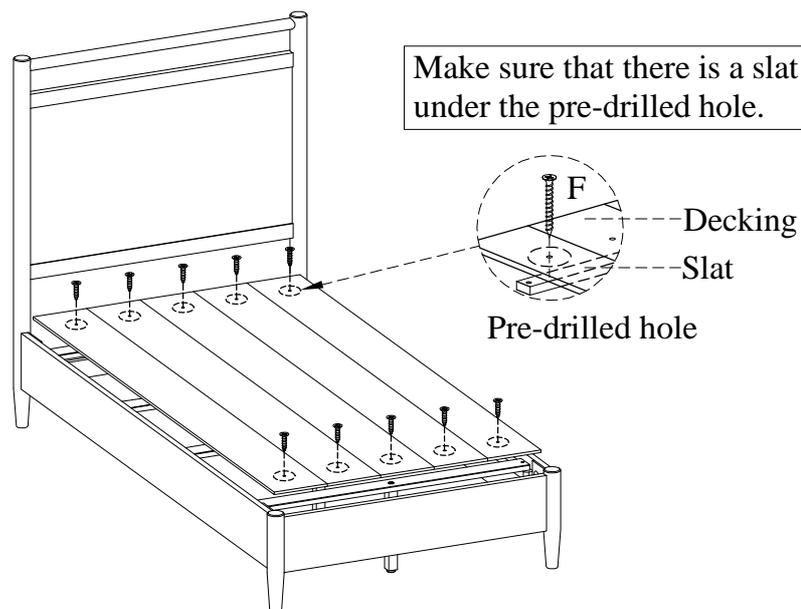


ITEM NO: I430-512    Twin Panel HB  
I430-517    Twin Rails w/ Decking  
I430-503    Twin Low Profile FB

**STEP 4:** Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



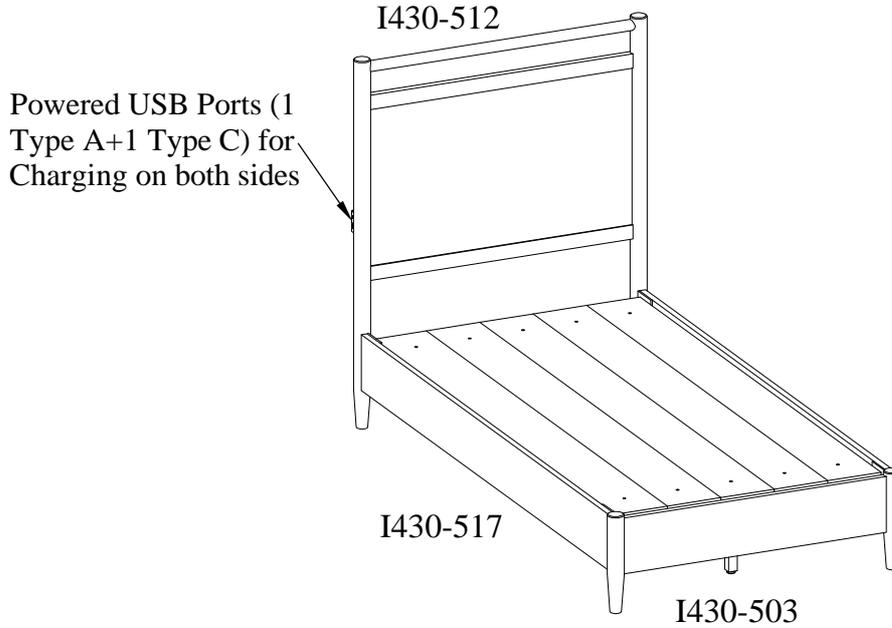
**STEP 5:** Put the decking over the slats, secure decking to the slats with wood screws(F) through the pre-drilled holes in the decking as shown below.





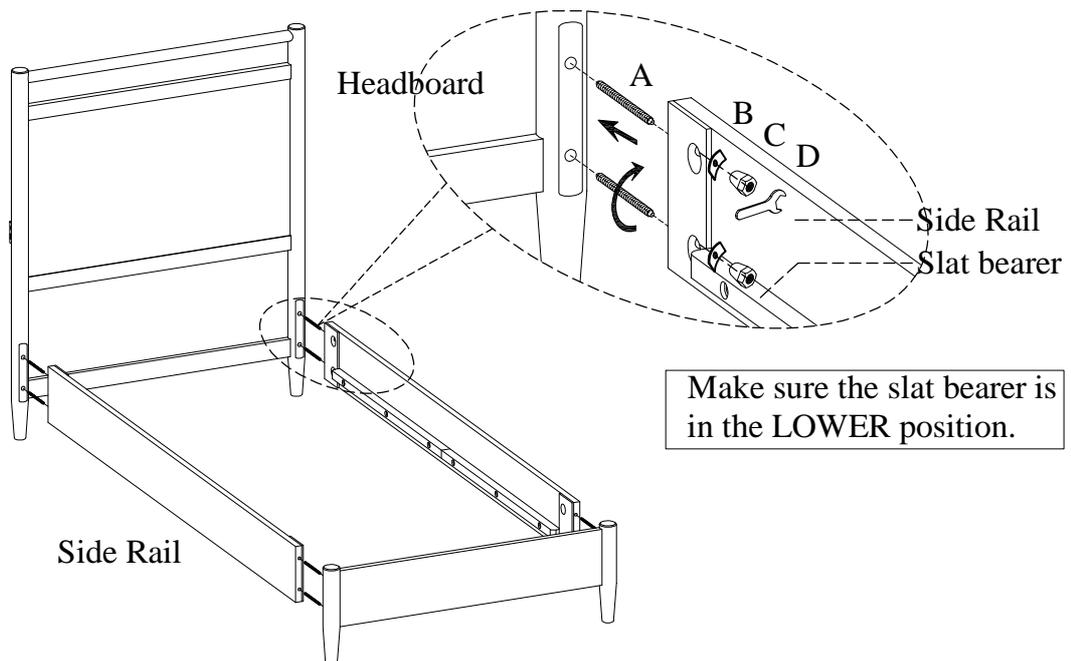
ITEM NO: I430-512    Twin Panel HB  
 I430-517    Twin Rails w/ Decking  
 I430-503    Twin Low Profile FB

### FUNCTIONALITY INSTRUCTION



**OPTION 2:** The side rails may be used on either side. Arrange the side rails so the slat bearers are in LOWER POSITION prior to attachment in STEP 2.

**STEP 2:** Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the LOWER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.

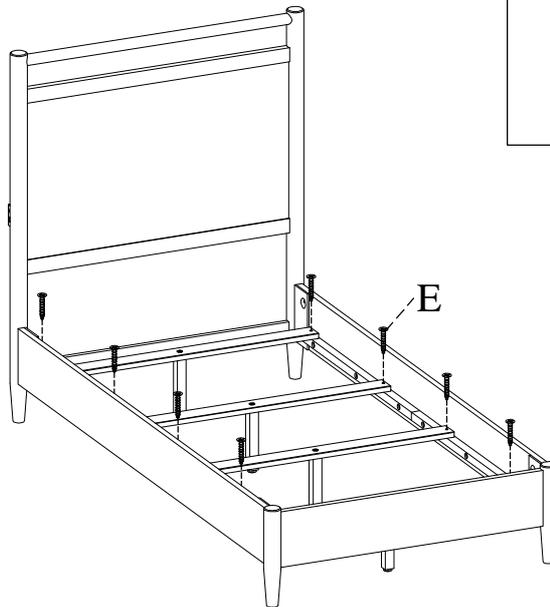
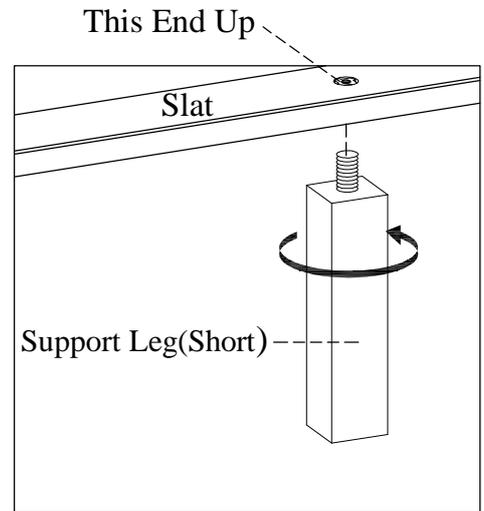




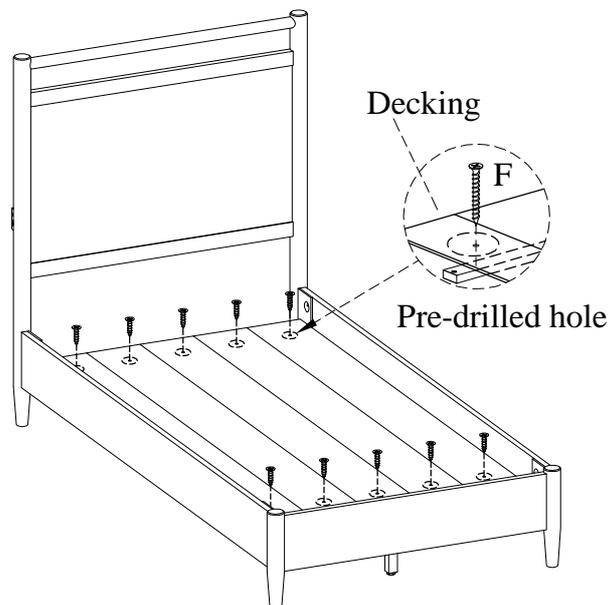
ITEM NO: I430-512    Twin Panel HB  
I430-517    Twin Rails w/ Decking  
I430-503    Twin Low Profile FB

**STEP 3:** Attach the support legs(short) to the slats as shown right.

**STEP 4:** Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



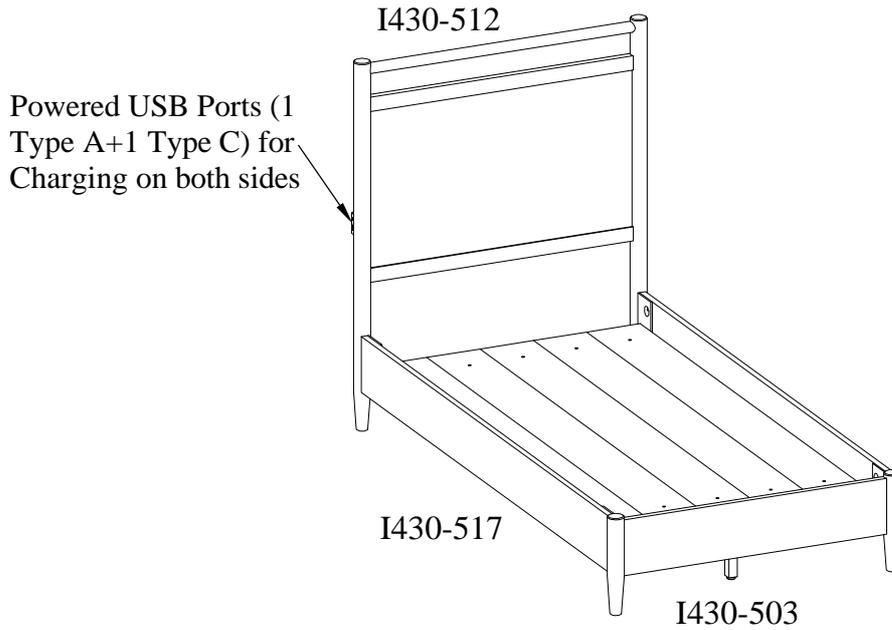
**STEP 5:** Put the decking over the slats, secure decking to the slats with wood screws(F) through the pre-drilled holes in the decking as shown below.





ITEM NO: I430-512    Twin Panel HB  
I430-517    Twin Rails w/ Decking  
I430-503    Twin Low Profile FB

### FUNCTIONALITY INSTRUCTION



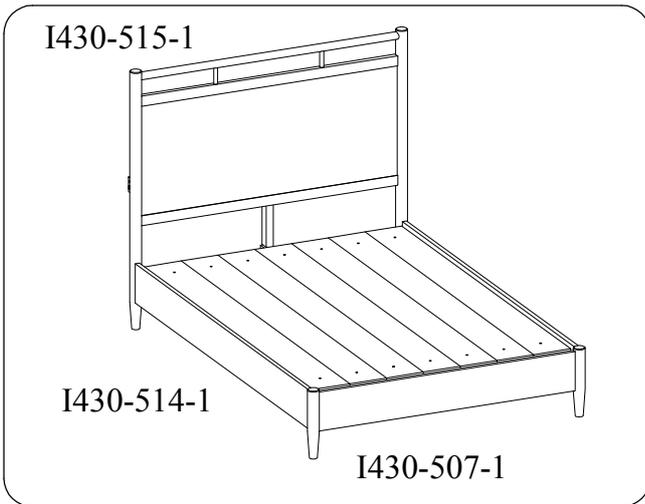


ITEM NO: I430-515-1 Full Panel HB  
 I430-514-1 Full Rails w/ Decking  
 I430-507-1 Full Low Profile FB

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UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.



TOOLS REQUIRED (NOT PROVIDED)
PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: I430-514-1			
No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		10 PCS
F	Wood Screw #4 x 3/4"		14 PCS
G	Bolt Ø1/4" x 1-1/4"		10 PCS
H	Lock Washer Ø1/4"		10 PCS
I	Flat Washer Ø1/4" x 3/4"		10 PCS
J	Allen Wrench 4mm		1 PC

COMPONENTS LIST: I430-515-1			
No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-514-1			
No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS
3	Decking		7 PCS
4	Support Leg (for center rail)		3 PCS
5	Center rail		1 PC

COMPONENTS LIST: I430-507-1			
No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC

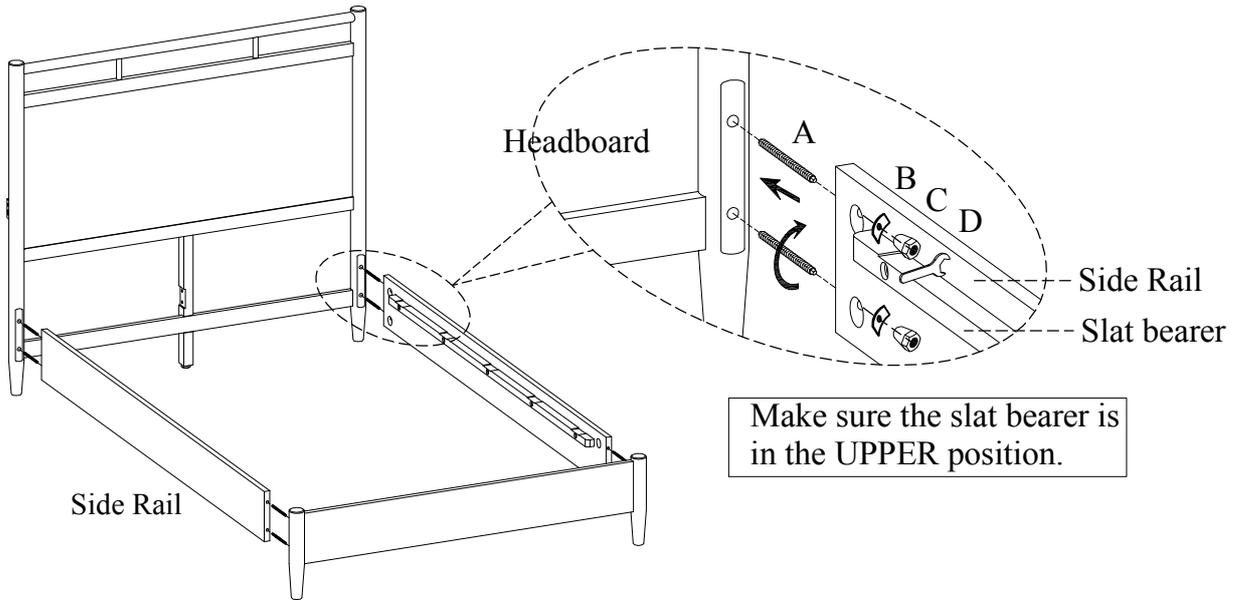
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FOR INDOOR USE ONLY

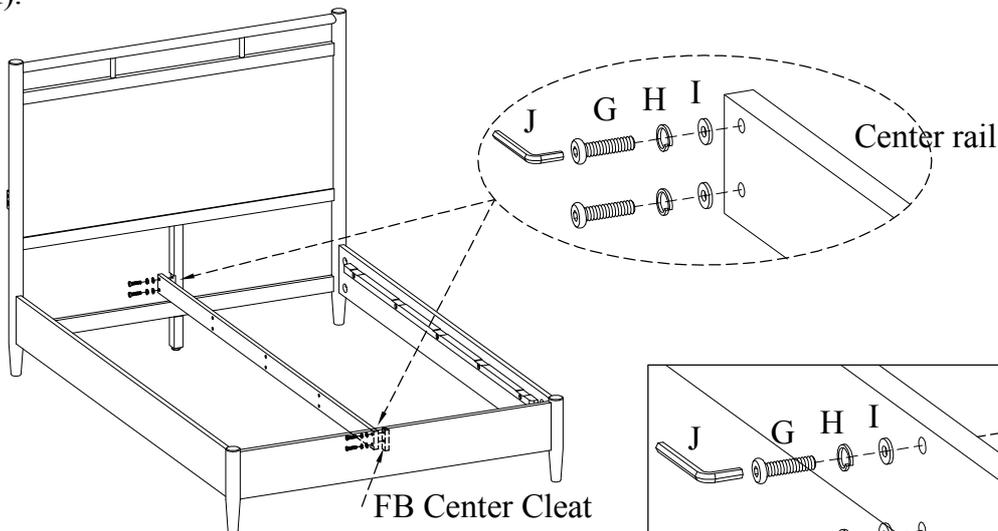


ITEM NO: I430-515-1 Full Panel HB  
 I430-514-1 Full Rails w/ Decking  
 I430-507-1 Full Low Profile FB

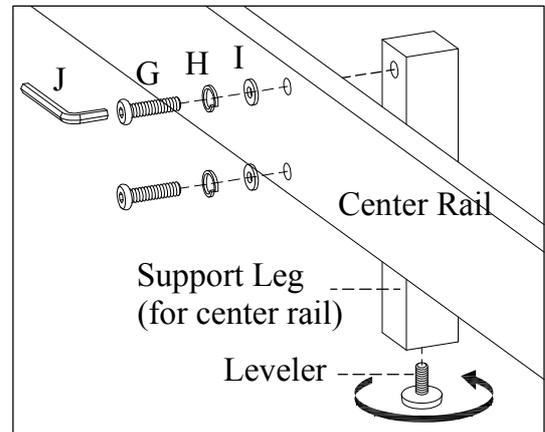
**STEP 1:** Screw the bolts (A) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers (B) and hex nuts (C). Then use a hex wrench to tighten all the nuts.

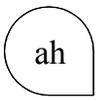


**STEP 2:** The center rail is in the Bed rails carton. Attach the center rail to the center cleat of footboard and center support leg of headboard using 4 bolts (G), lock washers (H) and flat washers (I).



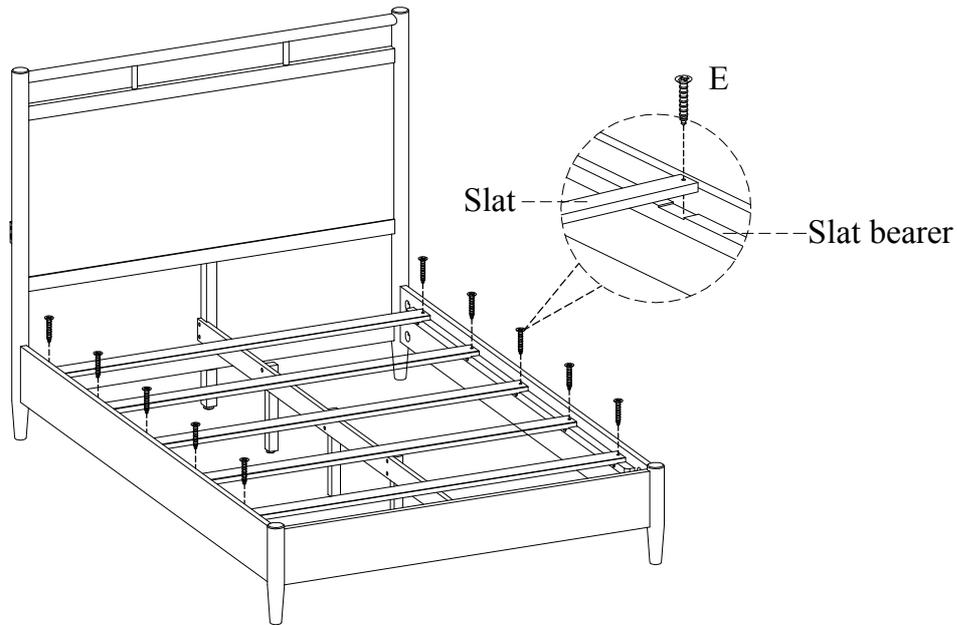
**STEP 3:** Attach 3 support legs (for center rail) to the center rail using 6 bolts (G), lock washers (H) and flat washers (I). Use the allen wrench (J) to tighten all of the bolts.



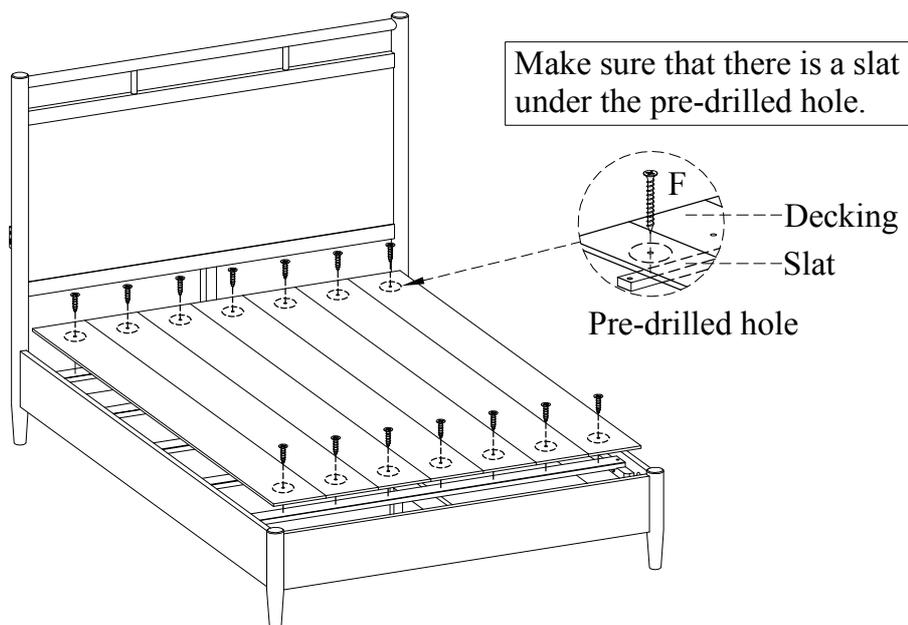


ITEM NO: I430-515-1 Full Panel HB  
 I430-514-1 Full Rails w/ Decking  
 I430-507-1 Full Low Profile FB

**STEP 4:** Arrange slats on the slat bearers. Make sure the slats are placed within the notches of each bearer and secured completely with wood screws (E).



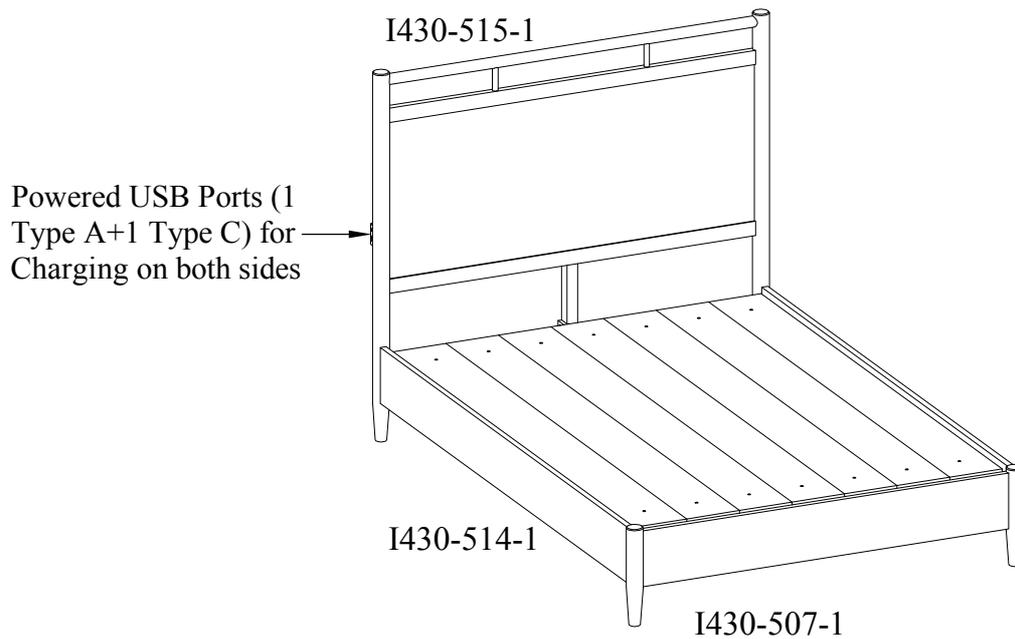
**STEP 5:** Put the decking over the slats, secure decking to the slats with wood screws (F) through the pre-drilled holes in the decking as shown below.





ITEM NO: I430-515-1 Full Panel HB  
I430-514-1 Full Rails w/ Decking  
I430-507-1 Full Low Profile FB

### FUNCTIONALITY INSTRUCTION



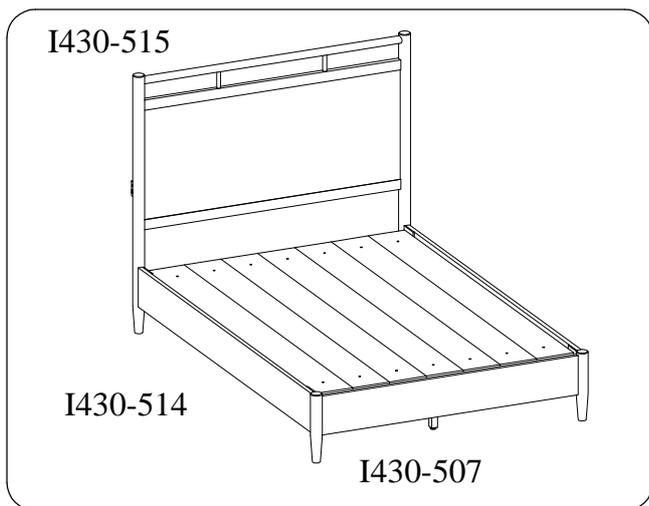


ITEM NO: I430-515 Full Panel HB  
 I430-514 Full Rails w/ Decking  
 I430-507 Full Low Profile FB

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TOOLS REQUIRED (NOT PROVIDED)
PHILLIPS SCREWDRIVER

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HARDWARE LIST: I430-514			
No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		8 PCS
F	Wood Screw #4 x 3/4"		14 PCS

COMPONENTS LIST: I430-515			
No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-514			
No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		4 PCS
3	Decking		7 PCS

COMPONENTS LIST: I430-507			
No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support Leg (Long)		4 PCS
3	Support Leg (Short)		4 PCS

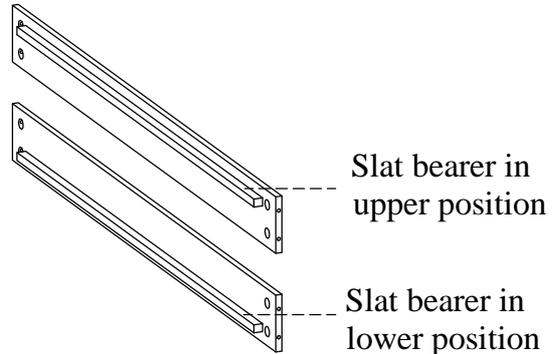
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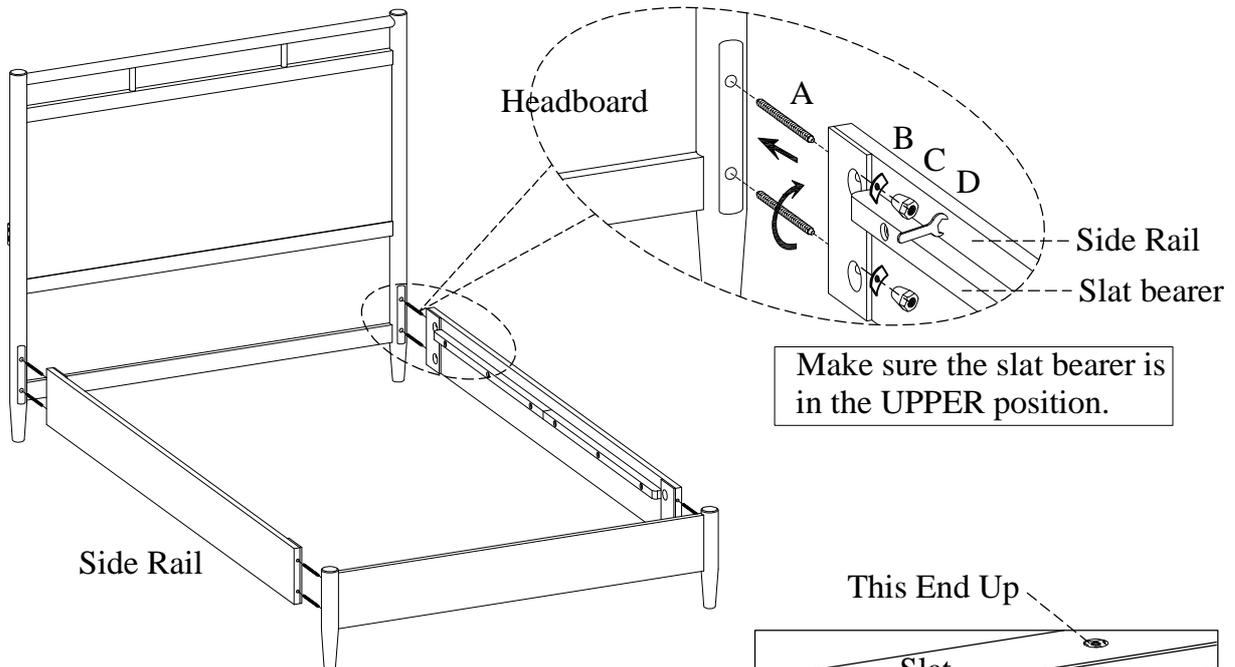
ITEM NO: I430-515 Full Panel HB  
 I430-514 Full Rails w/ Decking  
 I430-507 Full Low Profile FB

**STEP 1:** The side rails may be used on either side. Arrange the side rails so the slat bearers are in UPPER POSITION prior to attachment as OPTION 1 and the slat bearers are in LOWER POSITION prior to attachment as OPTION 2.

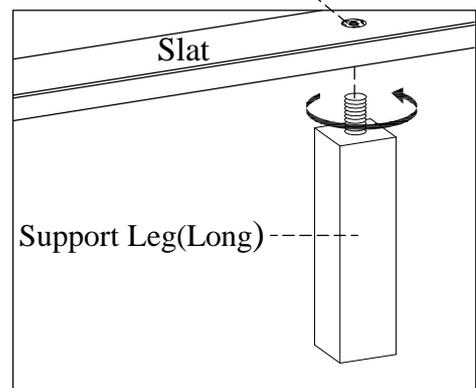


**OPTION 1:** The side rails may be used on either side. Arrange the side rails so the slat bearers are in UPPER POSITION prior to attachment in STEP 2.

**STEP 2:** Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.



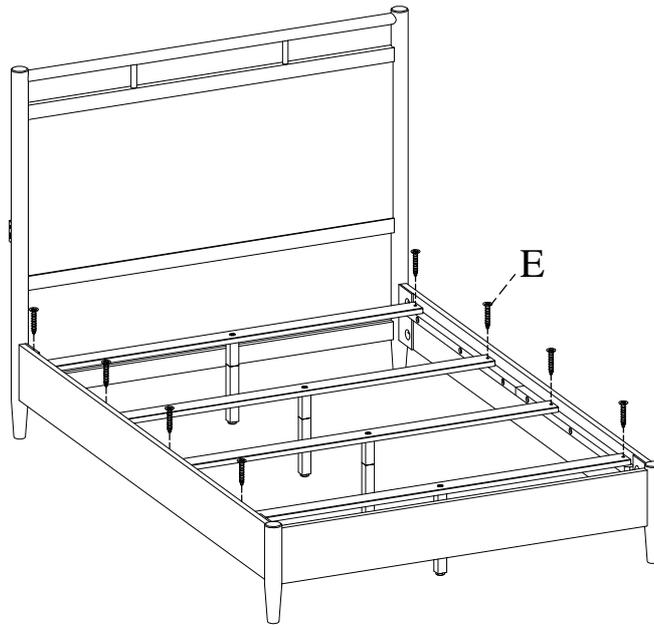
**STEP 3:** Attach the support legs(long) to the slats as shown right.



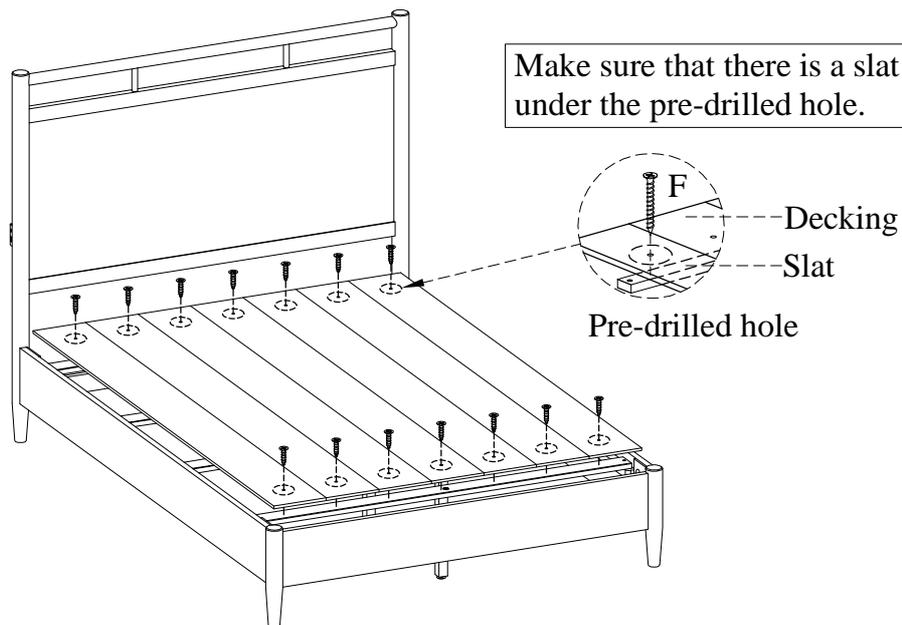


ITEM NO: I430-515 Full Panel HB  
I430-514 Full Rails w/ Decking  
I430-507 Full Low Profile FB

**STEP 4:** Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



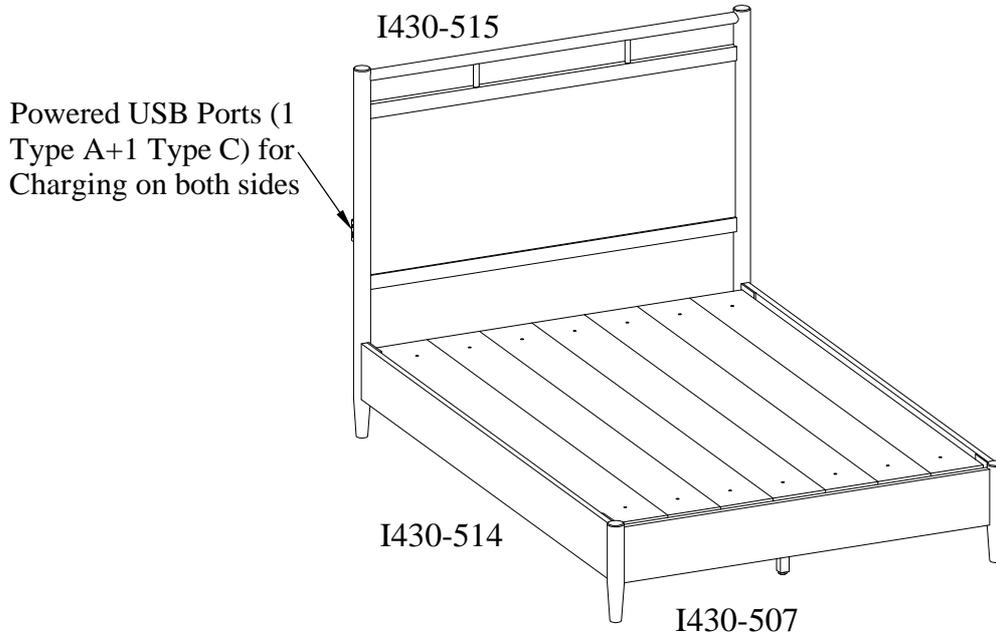
**STEP 5:** Put the decking over the slats, secure decking to the slats with wood screws(F) through the pre-drilled holes in the decking as shown below.





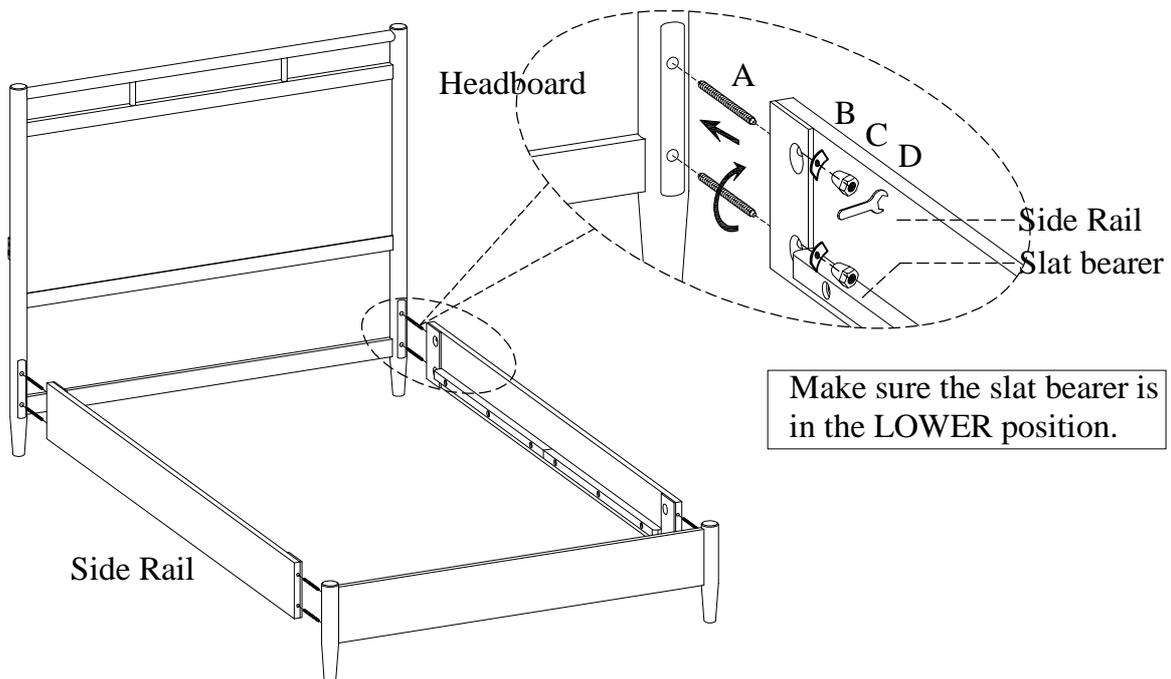
ITEM NO: I430-515 Full Panel HB  
 I430-514 Full Rails w/ Decking  
 I430-507 Full Low Profile FB

### FUNCTIONALITY INSTRUCTION



**OPTION 2:** The side rails may be used on either side. Arrange the side rails so the slat bearers are in LOWER POSITION prior to attachment in STEP 2.

**STEP 2:** Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the LOWER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.

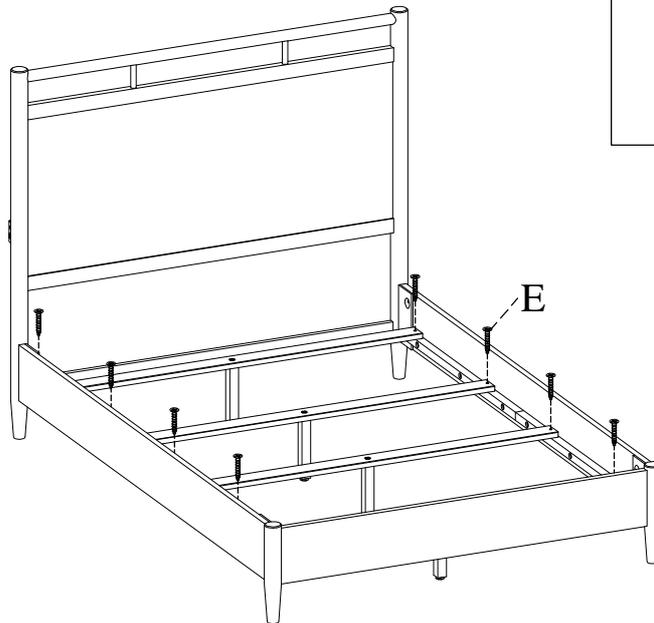
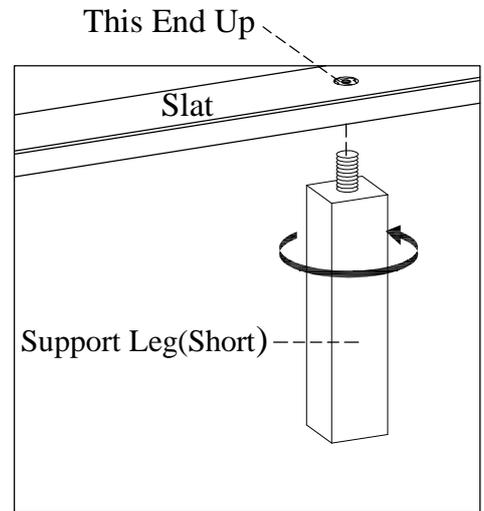




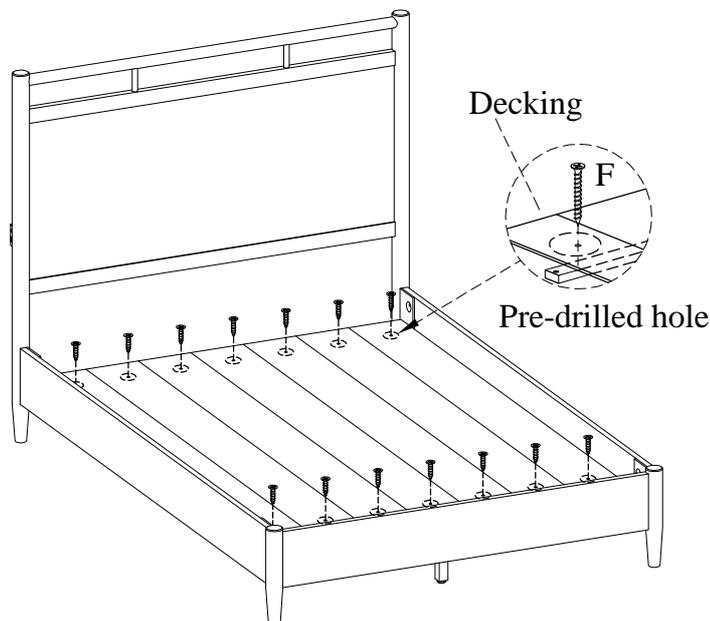
ITEM NO: I430-515 Full Panel HB  
I430-514 Full Rails w/ Decking  
I430-507 Full Low Profile FB

**STEP 3:** Attach the support legs(short) to the slats as shown right.

**STEP 4:** Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



**STEP 5:** Put the decking over the slats, secure decking to the slats with wood screws(F) through the pre-drilled holes in the decking as shown below.





ITEM NO: I430-515 Full Panel HB  
I430-514 Full Rails w/ Decking  
I430-507 Full Low Profile FB

### FUNCTIONALITY INSTRUCTION

