

WINNERS ONLY® Assembly Instructions

PROD . NO: **DB2451SP**







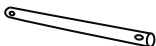
Thank you for purchasing this quality product. Please read the instruction thoroughly before unpacking the assembly parts.

Caution: Sharp exposed staple tips can cause injury, therefore for your protection, please remove any exposed staple used in packing.






Please keep all hardware parts out of the reach of children.

1. We recommend that you should assemble this product with the assistance of another person: this will make the assembly easier, and will help to prevent personal injury and to insure parts are not damaged during the assembly process.
2. Before beginning, please check the packing materials carefully for small parts which may have come loose inside the carton during shipping. Please do not discard any packing material until all parts have been located. If any parts are missing, please contact your dealer for prompt replacement.
3. To prevent damage to your floor or carpet, please check the bottom of each piece of furniture for stain residues and rough surfaces and also check for staples or nails left after removing the packing materials. The manufacturer will not be held responsible if preventive steps are not taken prior to installation.
4. Please do not over tighten screws or bolts. During normal use everyday, screw, bolts, nuts and wooden plugs may loosen up. They should be periodically inspected and re-tightened to prevent damage to the furniture and (or) personal property of cause injury. Always check to be sure all hardware on this list and the below mentioned components are attached to the furniture properly and kept tightened.
5. Please lay all parts and hardware on a non abrasive surface such as a carpet, and follow the assembly.

COMPONENT LIST:

NO	DESCRIPTION	SKETCH	QTY
A	Hardware Bag		1 pack
B	Back Rest		1 pce
C	Left Front Leg		1 pce
D	Right Front Leg		1 pce
E	Left Back Leg		1 pce
F	Right Back Leg		1 pce
G	Side Stretcher		2 pcs

This product will take 15-20 minutes to assemble.

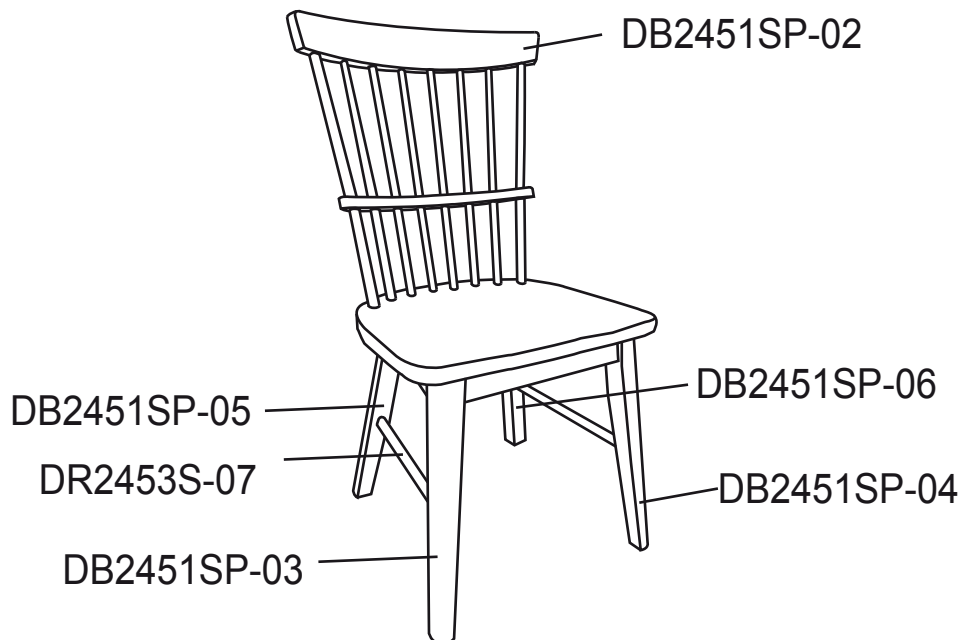
NO	DESCRIPTION	SIZE	SKETCH	QTY
1	JCBC Bolt	M6 x 70mm		8 pcs
2	Lock Washer	M6 x 13mm		8 pcs
3	Flat Washer	M6.5 x 16.5mm		8 pcs
4	Allen Key	M4 x 2.1/2"		1 pce
5	Pan Head Screw	8 x 1 1/4"		4 pcs

Screw driver is require for assembly (not included)

TIP: store the Allen key and or Wrench used in assembly in this product's drawer or use masking or painter's tape to affix it to the underside of the product. This will make it easier to find if you want to periodically tighten bolts or disassemble the product.

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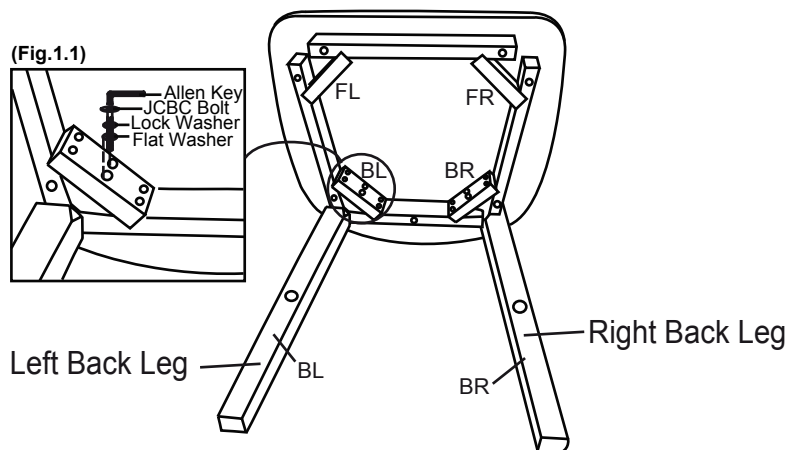
DB2451SP COMB BACK SIDE CHAIR



ASSEMBLY :

STEP 1

1. Position the back rest on a soft surface such as a carpet.
- 1.1. Insert JCBC Bolt through a Lock Washer and a Flat Washer into the pre-drilled holes on the apron frame at rear corners.



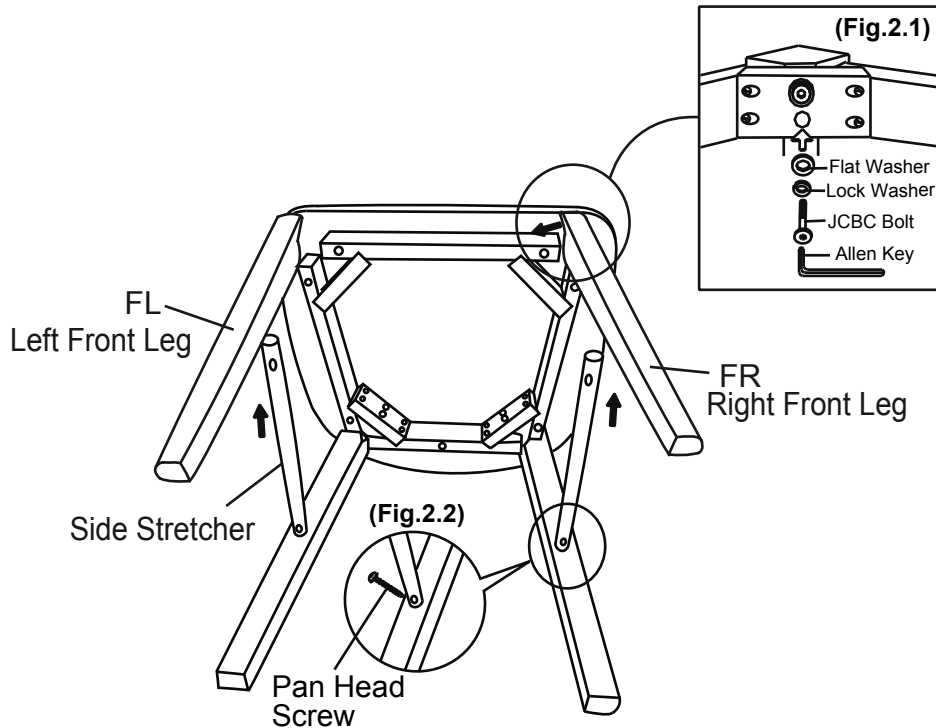
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DB2451SP COMB BACK SIDE CHAIR

ASSEMBLY :

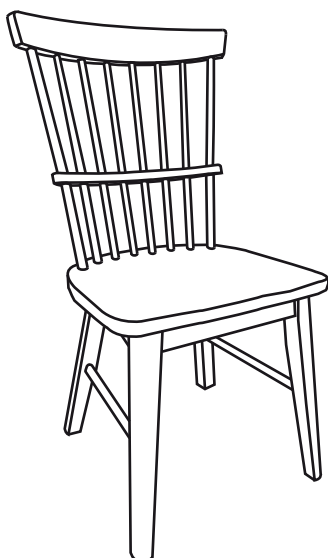
STEP 2

2. Insert each side stretcher(L/R) into pre-drilled holes on both of the rear legs, make sure that screw holes on the stretcher are facing down. Place the front legs (L/R) to corner block of the frame, by insert side stretcher (L/R) together.
- 2.1. Insert the JCBC Bolt through a Lock Washer, a Flat Washer and the pre-drilled holes of corner block into the pre-drilled holes on the front leg (L/R), tighten by using the provided Allen Key but do not fully tighten the bolts yet.
- 2.2. Insert Pan Head Screw into side stretcher (L/R) through the pre-drilled holes, tighten with screw-driver (Not Provided).



STEP 3

- 3.1- Turn the chair to standing position.
- 3.2- Check it's balance and tighten all screw and bolts to complete the assembly.



CARE INSTRUCTION

- ~ Be sure to use the same type of polish consistently. Your furniture will appear cloudy or streaky if oil based or wax based polishes are interchanged.
- ~ Spray your furniture surface evenly. Wipe in a circular motion with a soft clean cloth.