

# About the Wood and Finish

This product has been carefully crafted of: MDF, solid pine wood and/or pine veneers. These materials derive from plantations, a renewable and well managed forest, therefore, not endangering the environment. The highest quality standards have been implemented to assure a sturdy and reliable product. Due to the natural variances in the

graining of wood, you may notice subtle differences in the shading and tone of the color stain, warp, holes, wood knots and also small cracks. This is not a defect.

But rather a result of the natural beauty of the wood itself.

## Care and maintenance:

Dust when needed using a smooth, dry cloth. Household furniture polish can be used occasionally to restore luster.

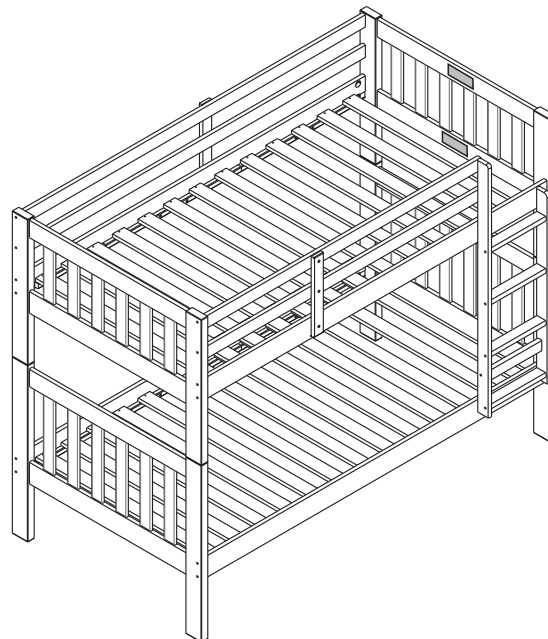




# ASSEMBLY INSTRUCTIONS

## TWIN TWIN BUNK BED TT 600 - TT 900

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware. Compare with the parts list to be sure all parts are present.



**“DO NOT TIGHTEN SCREWS  
UNTIL COMPLETELY ASSEMBLED”**

### SIZE OF MATTRESS AND FOUNDATION (SUPPORT)

This bed is designed to use a twin mattress (  $37\frac{1}{2}$ " -  $38\frac{1}{2}$ " x 74 - 75" ) and bunkie board (  $37\frac{1}{2}$ " x 74" ). The total thickness must not exceed 9" inches. Do not use mattress without the proper bunkie board of safe foundation.

*Note:* There must be at least 5 inches from top surface of mattress to top edge or guardrails.

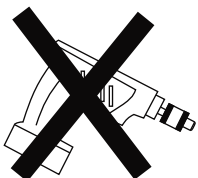
### REPLACEMENT PARTS.

Replacement parts, including additional guardrails, may be obtained from place of purchase or original distribution.

TO OBTAIN PARTS, PLEASE CONTACT: **WOODCREST MANUFACTURING - PERU, INDIANA**

## **SAFETY WARNINGS!**

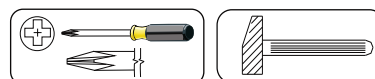
- 1- Follow the information on the warning label appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
- 2- Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
- 3- Surface of mattress must be at least 5 inches below the upper edge of guardrails.
- 4- Do not allow children under 6 years of age to use the upper bunk.
- 5- Prohibit more than one person on upper bunk.
- 6- Periodically check and ensure that the guardrail, ladder and other components are in their proper position, free from damage, and that all connectors are tight.
- 7- Do not allow horseplay on or under the bed and prohibited jumping on the bed.
- 8- Always use the ladder for entering and leaving the upper bunk.
- 9- Do not use substitute parts. Contact manufacturer or dealer for replacement parts.
- 10- Use of a night light may provide added safety precaution for a child using the upper bunk.
- 11- If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
- 12- Always use guard rails on both long sides of the upper bunk.
- 13- The use of water or sleep flotation mattresses is prohibited.
- 14- Keep these instructions for future reference.
- 15- Strangulation Hazard - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed: for example, but not limited to, hooks, belts, and jump ropes, etc.



  
\* Use of power tool to assemble this product will invalidate any claim and damage this product making unsafe !!!  
\* Please assemble on a clean soft surface to avoid damage.



### Tools Required



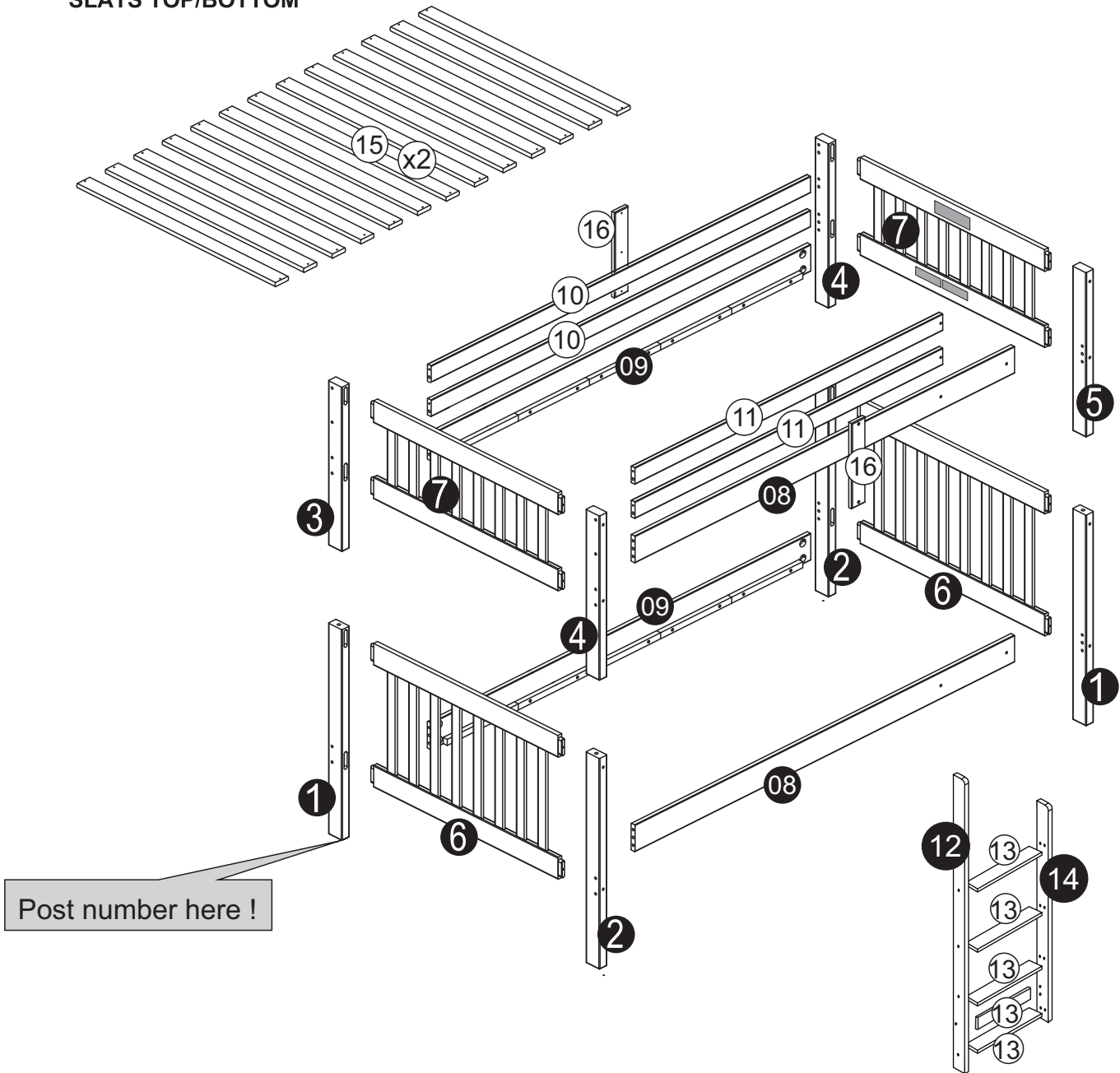
(Not included)



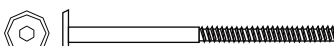


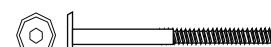
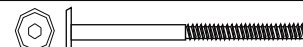
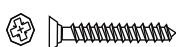
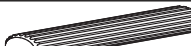


**IMPORTANT: PLEASE READ INSTRUCTIONS BEFORE STARTING THE ASSEMBLY**

Part List - TT 600 - TT 900 TWIN TWIN BUNK BED

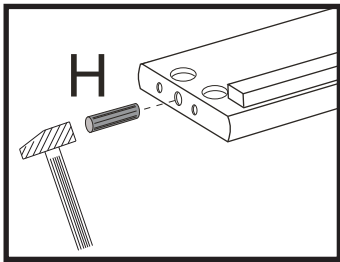
SLATS TOP/BOTTOM



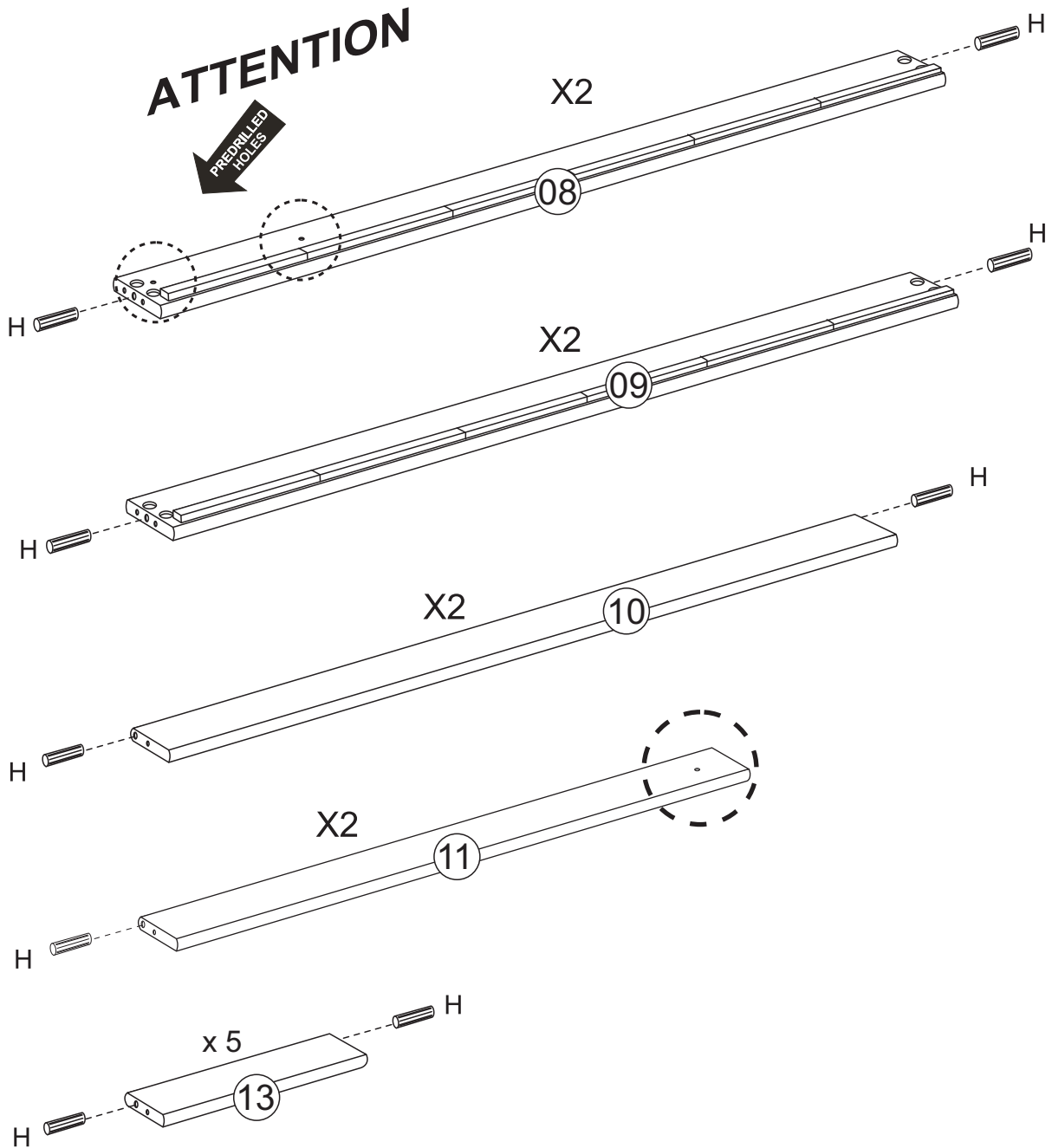
Identifying the Hardware-part list / Identify the hardware using the illustrations below.

<b>A</b>  1/4 x80 Screw Qty 16	<b>B</b>  1/4" Half Moon Qty 16	<b>C</b>  7,0 x 50 Screw Qty 16
<b>D</b>  7 x70 Screw Qty 06	<b>E</b>  7,0 x 110 Screw Qty 16	<b>F</b>  3,5 x 30 Screw Qty 58
<b>G</b>  15 x 100 Wood Dowel Qty 04	<b>H</b>  10 x 40 Wood Dowel Qty 24	<b>J</b>  Hex Screwdriver Qty 01

01



**ATTENTION**



**H** 10 x 40 Wood Dowel Qty **24**



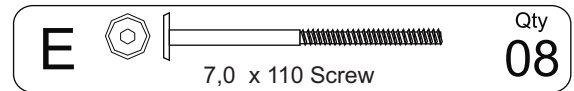
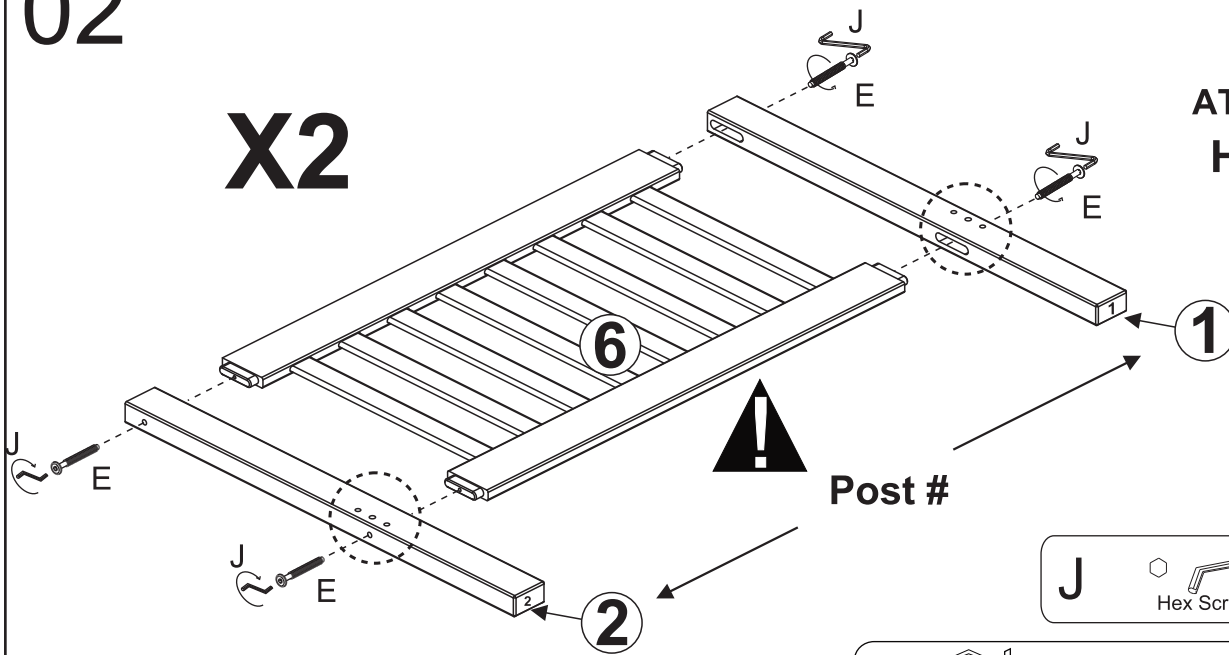
# 02

## HEADBOARD / FOOTBOARD - BOTTOM

**X2**

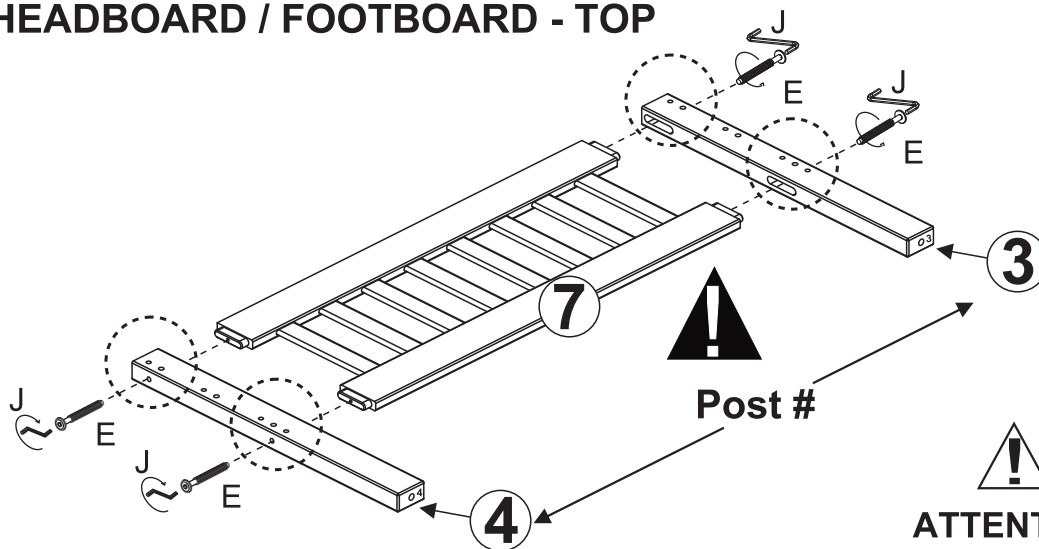


**ATTENTION  
HOLES**

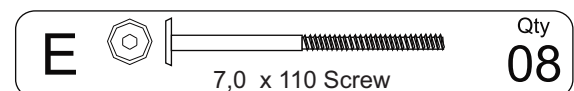
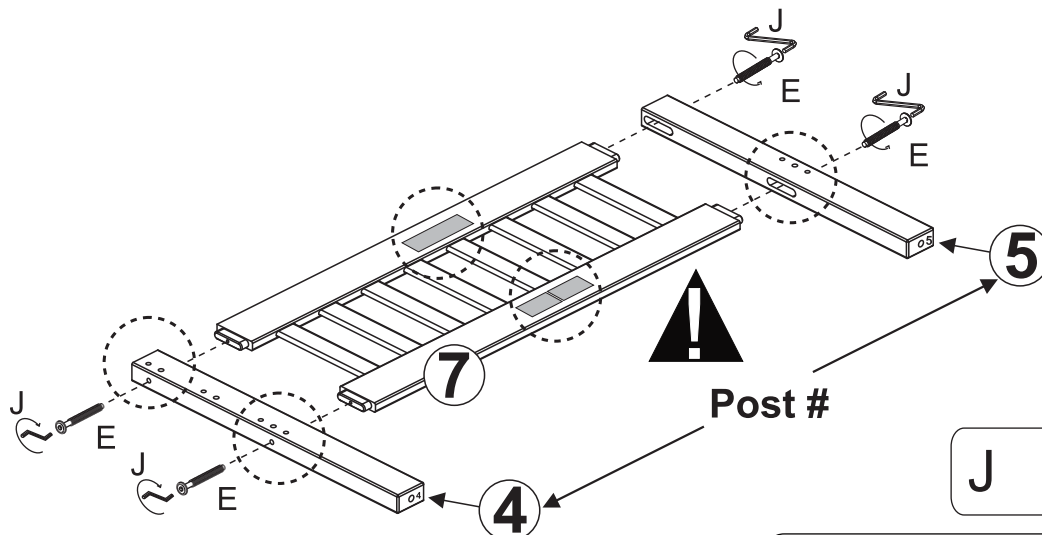


# 03

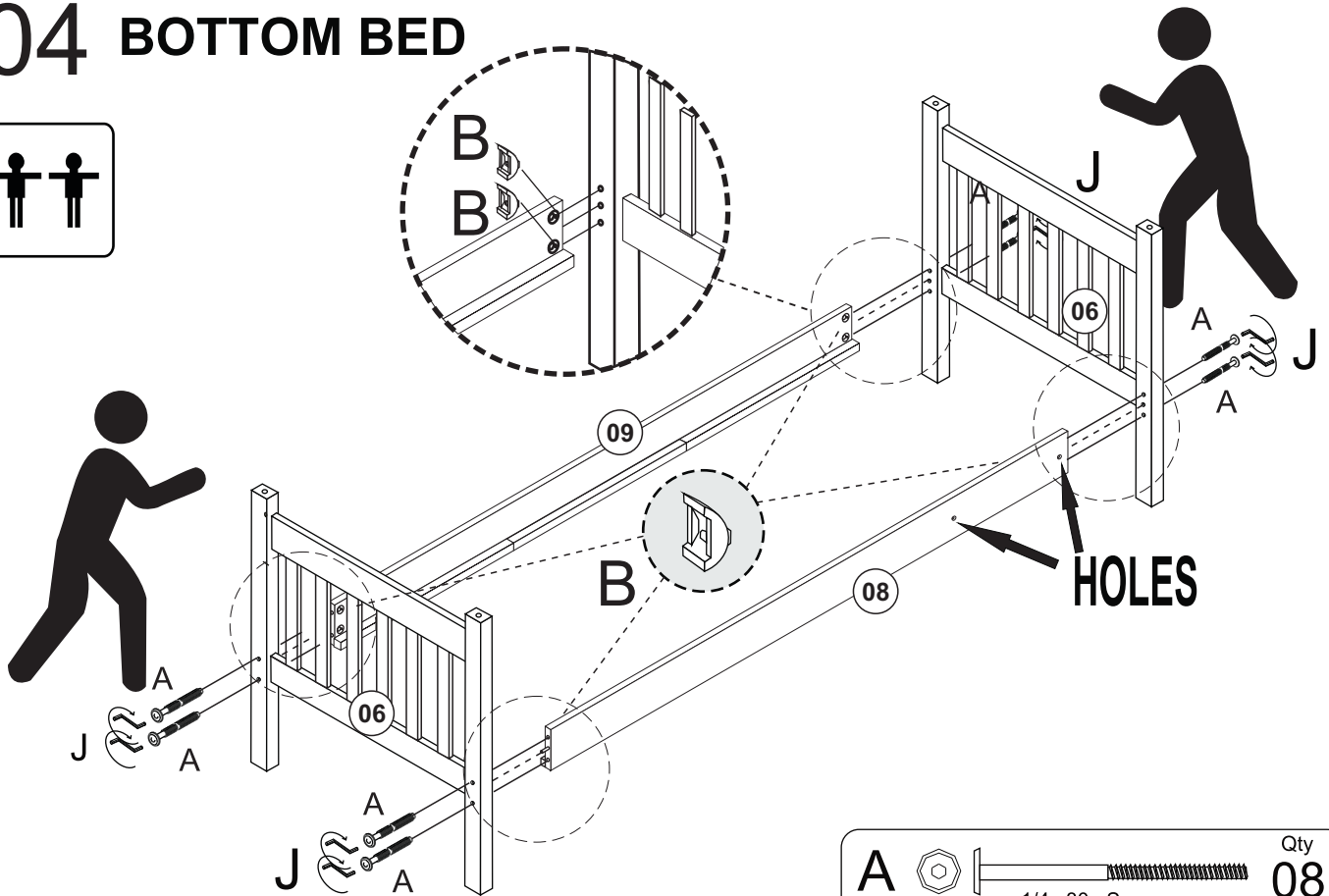
## HEADBOARD / FOOTBOARD - TOP



**ATTENTION  
HOLES**



# 04 BOTTOM BED

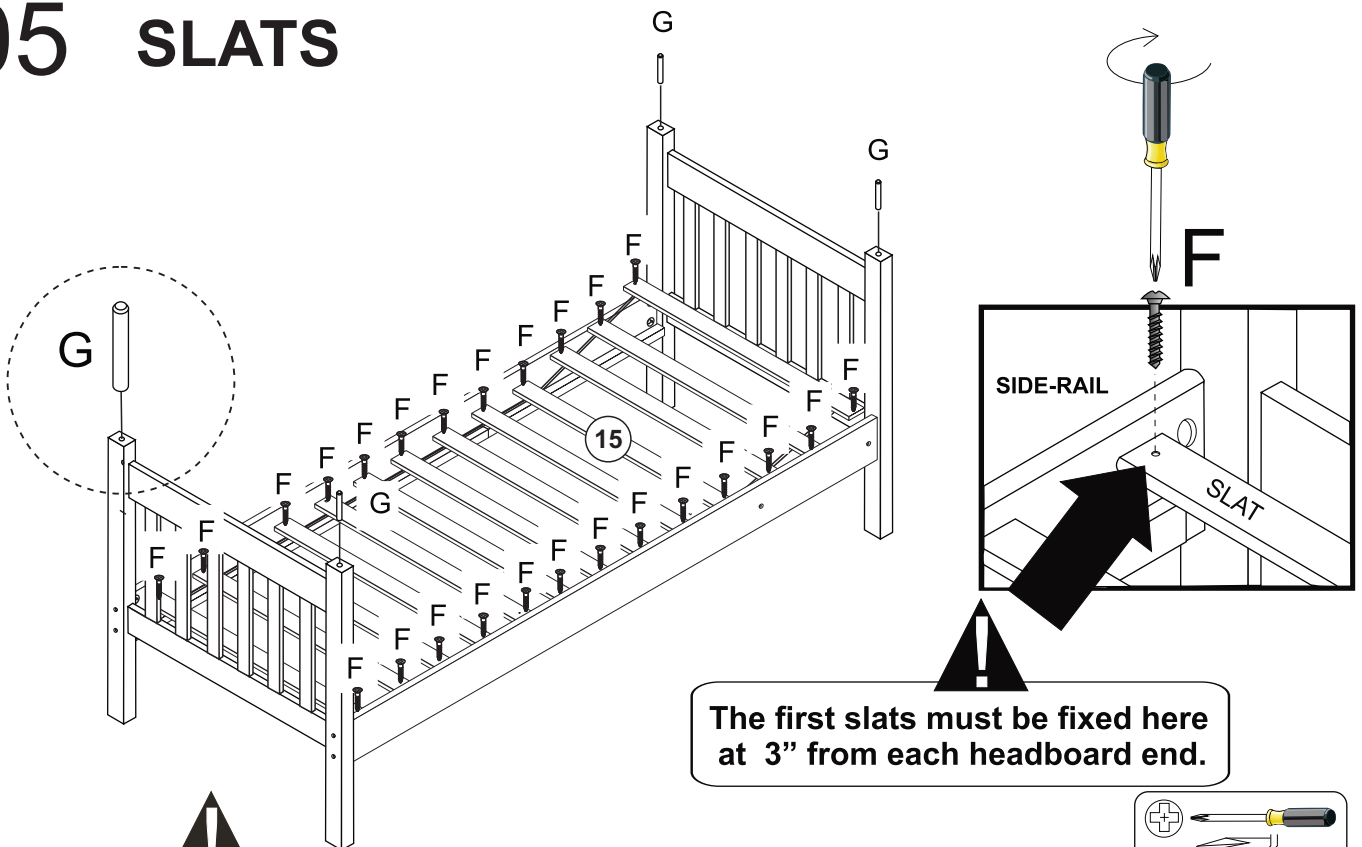


**A** 1/4 x80 Screw Qty 08

**B** 1/4" Half Moon Qty 08

**J** Hex Screwdriver Qty 01

# 05 SLATS



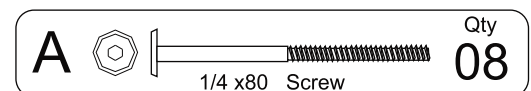
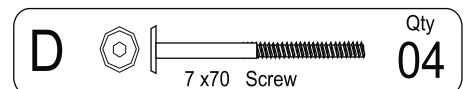
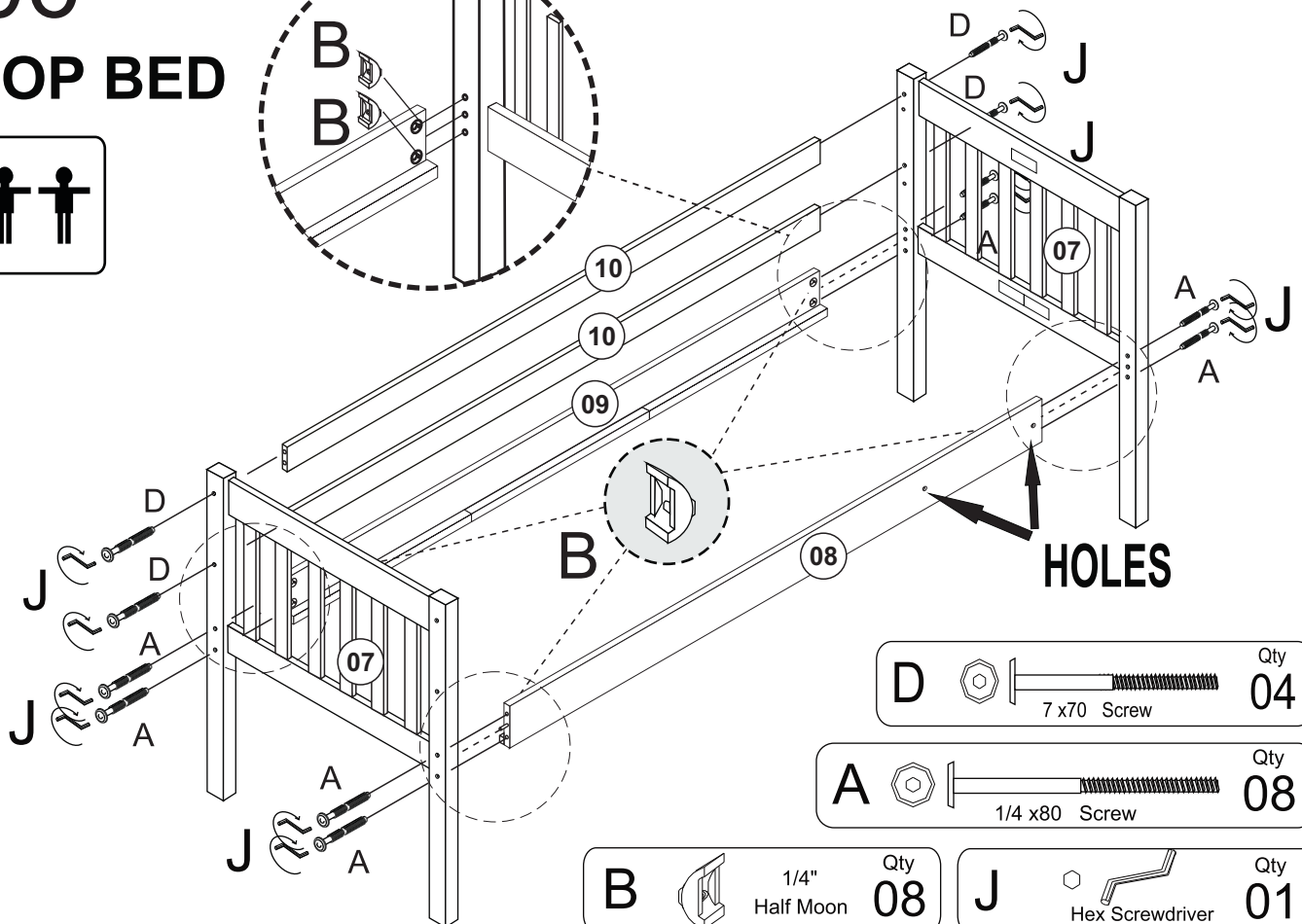
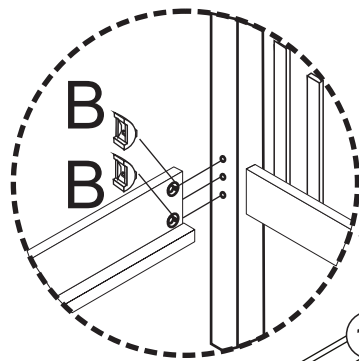
**The first slats must be fixed here at 3" from each headboard end.**

**“INSTALL SLAT KIT WITH SPACER TAPE ON TOP (FACING UP)”**

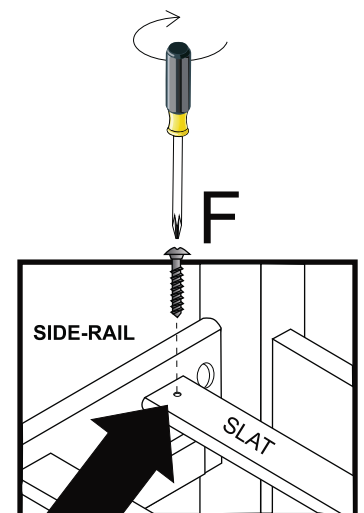
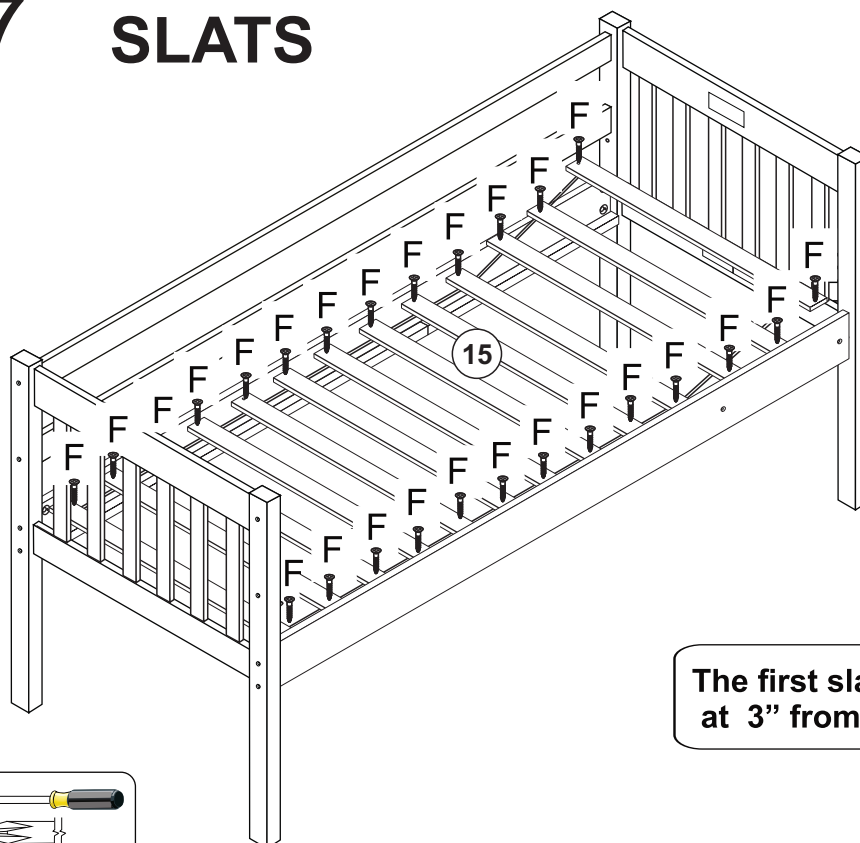
**G** 15 x 100 Wood Dowel Qty 04

**F** 3,5 x 30 Screw Qty 26

# 06 TOP BED

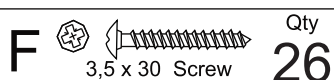
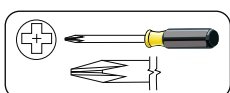


# 07 SLATS



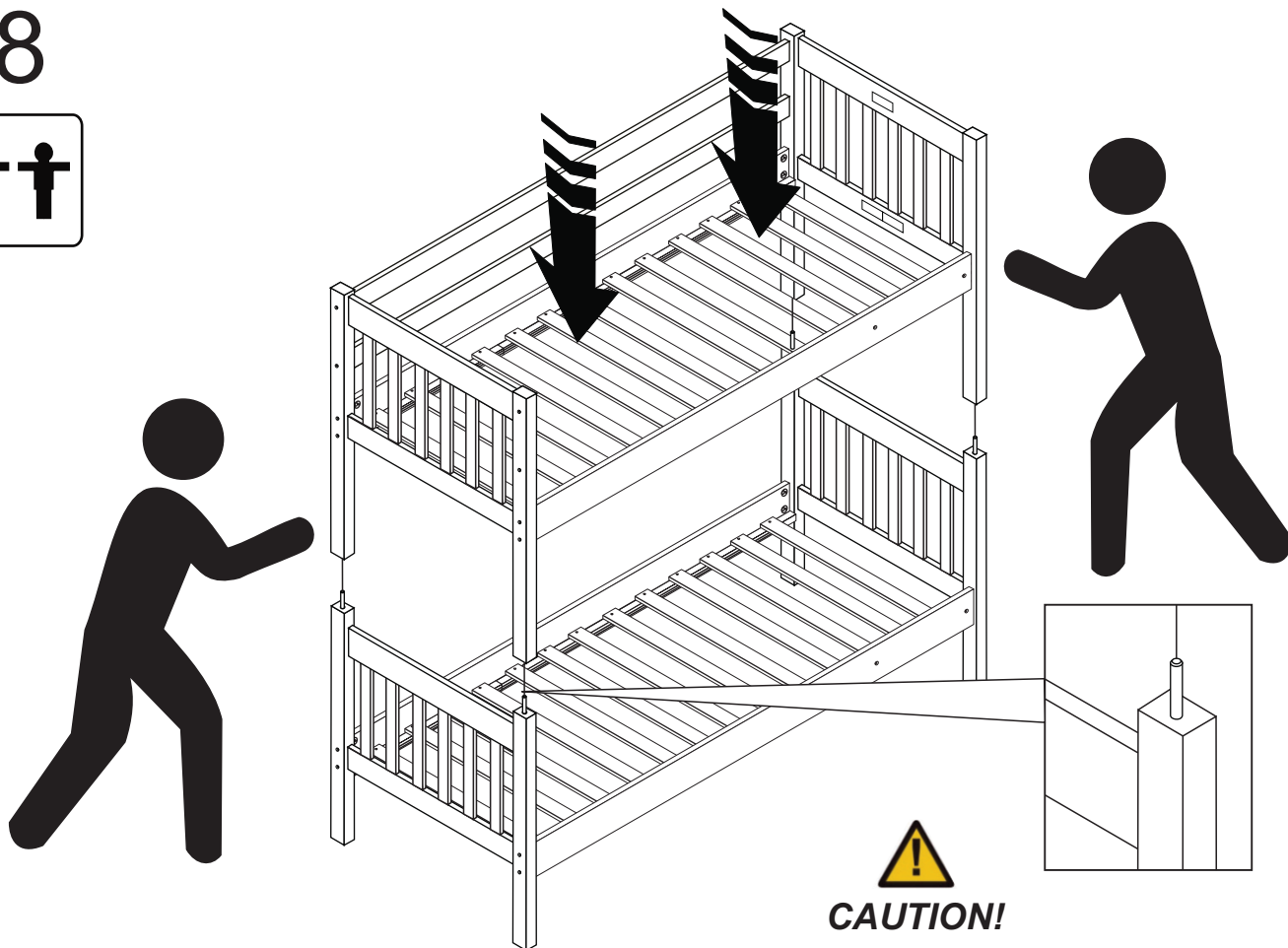
**The first slats must be fixed here  
at 3" from each headboard end.**

**“INSTALL SLAT KIT WITH SPACER  
TAPE ON TOP (FACING UP)”**



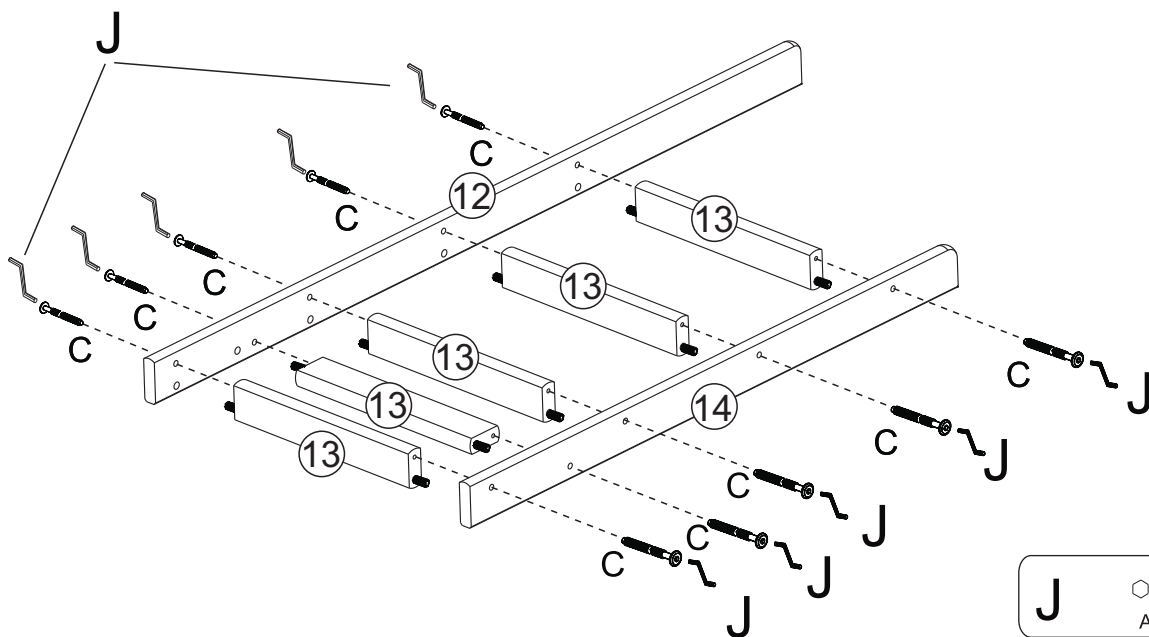


# 08



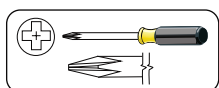
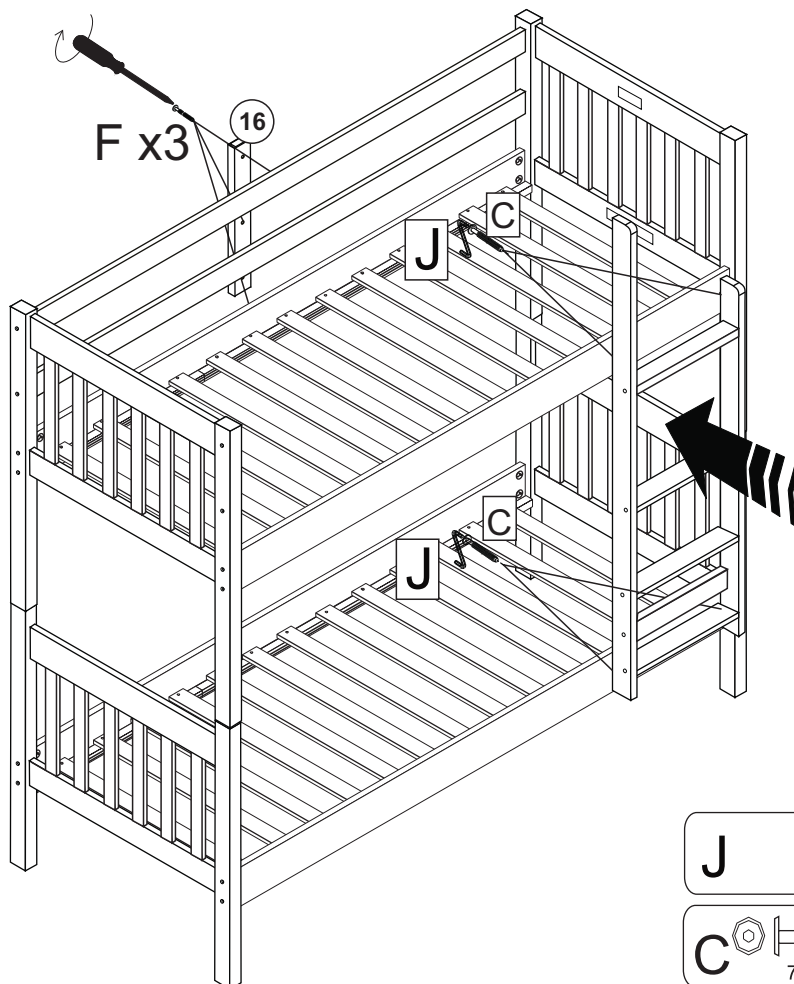
*Please be careful when assembling this product  
due the parts are extremely heavy.  
Also, please do not allow kids around when assembling  
this bed to avoid injuries!*


## 09 LADDER





J		Qty <b>01</b>
C		Qty <b>10</b>
	7,0x50 Screw	

# 10

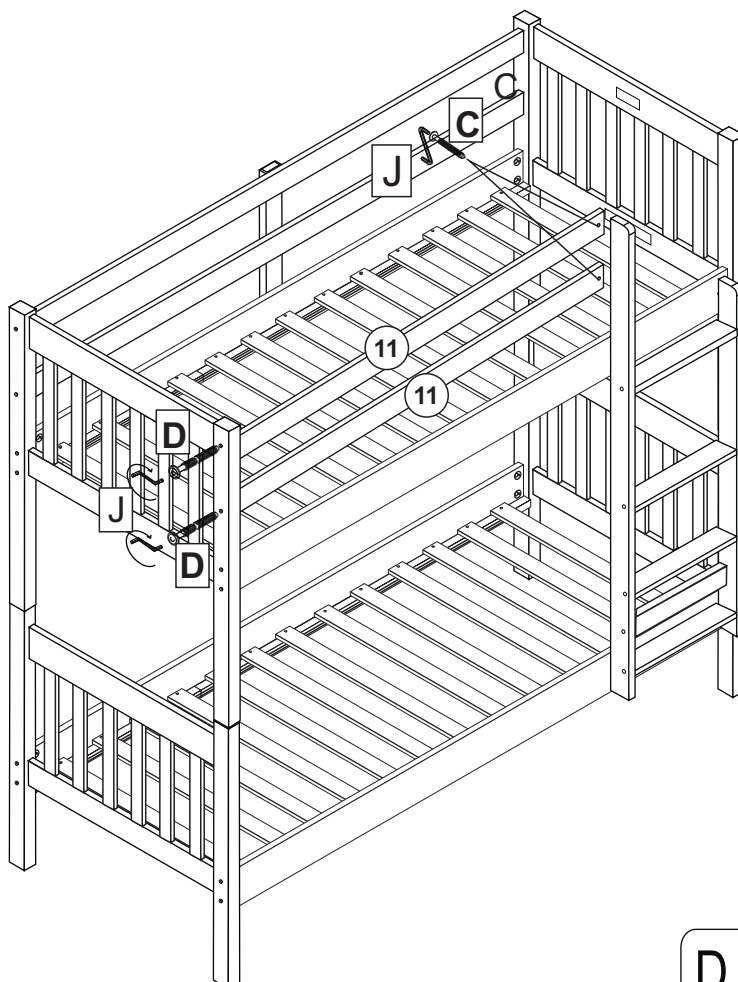



**F**  3,5 x 30 Screw Qty **03**


**J**  Allen Key Qty **01**


**C**  7,0x50 Screw Qty **04**

# 11

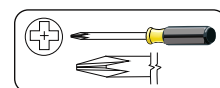
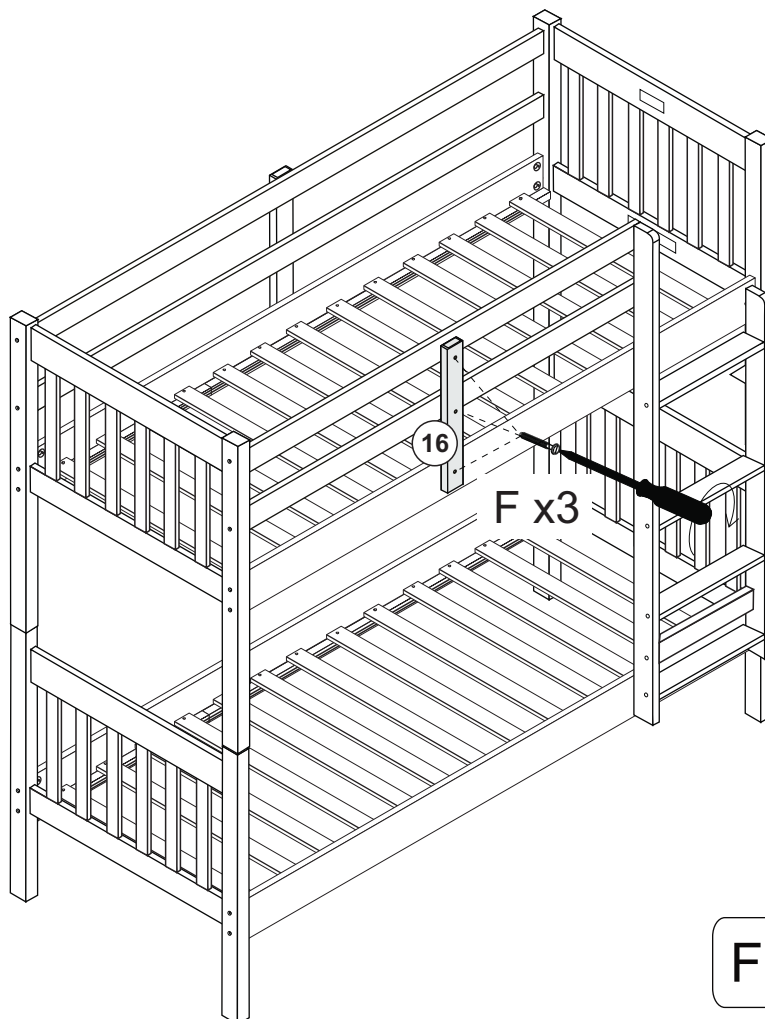



**J**  Allen Key Qty **01**

**C**  7,0x50 Screw Qty **02**

**D**  7 x70 Screw Qty **02**

# 12



**F**  3,5 x 30 Screw Qty **03**

# 13

