

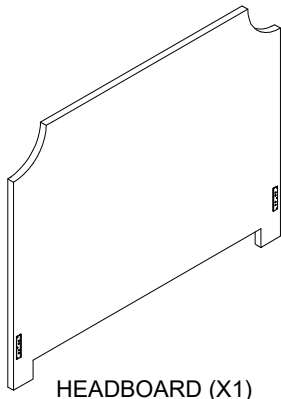
ASSEMBLY INSTRUCTIONS

STANDARD BED

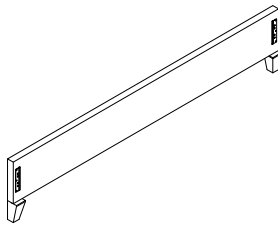
REQUIRED



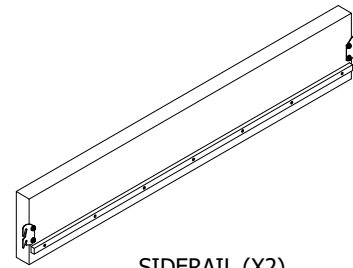
Unpack all pieces of bed.



HEADBOARD (X1)

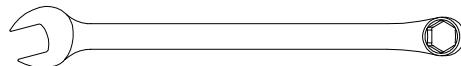


FOOTRAIL (X1)



SIDERAIL (X2)

TOOLS REQUIRED



9/16" WRENCH

ALL HARDWARE SHOULD BE PRE-INSTALLED BUT SOME BOLTS MAY BE LOOSE DUE TO SHIPPING AND SOME WILL BE INTENTIONALLY LOOSE FOR EASY ASSEMBLY. CUSTOMER WILL NEED TO ENSURE ALL BOLTS ARE TIGHT AND ALL BED COMPONENTS ARE SECURELY FASTENED ONCE BED IS FULLY ASSEMBLED.

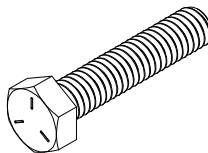
HARDWARE REQUIRED (ATTACHED TO APPROPRIATE RAILS)



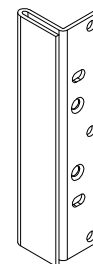
SPLIT LOCK WASHER (X8)



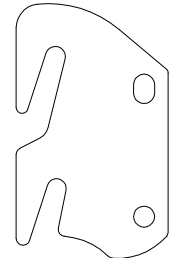
WASHER (X8)



1 1/2" - 5/16" - 18 BOLT (X8)



HEADBOARD/FOOTBOARD BRACKET (X4)



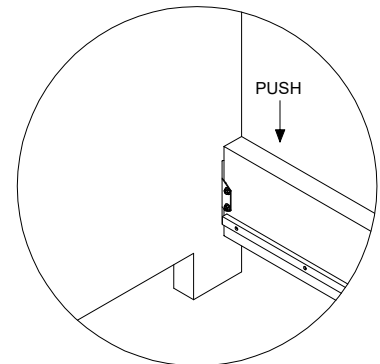
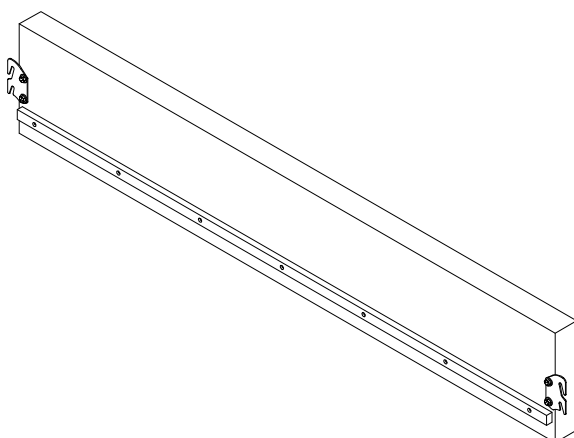
HANGER BRACKET (X4)

Bolts holding brackets to siderails should be tight. Use 9/16" wrench to tighten bolts if needed.

While one person holds the headboard steady, hook siderail bracket (open end) into the bracket slot in headboard.

Slide siderail downward latching brackets together.

Complete these steps for each side.



REQUIRED



1

2

ASSEMBLY INSTRUCTIONS

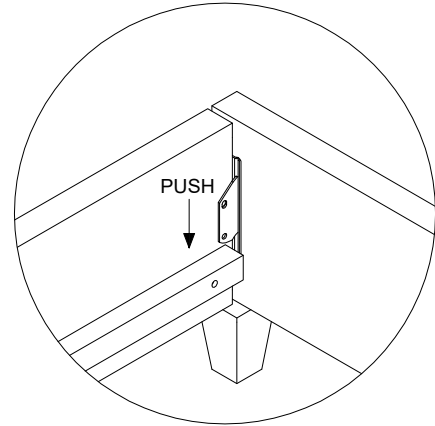
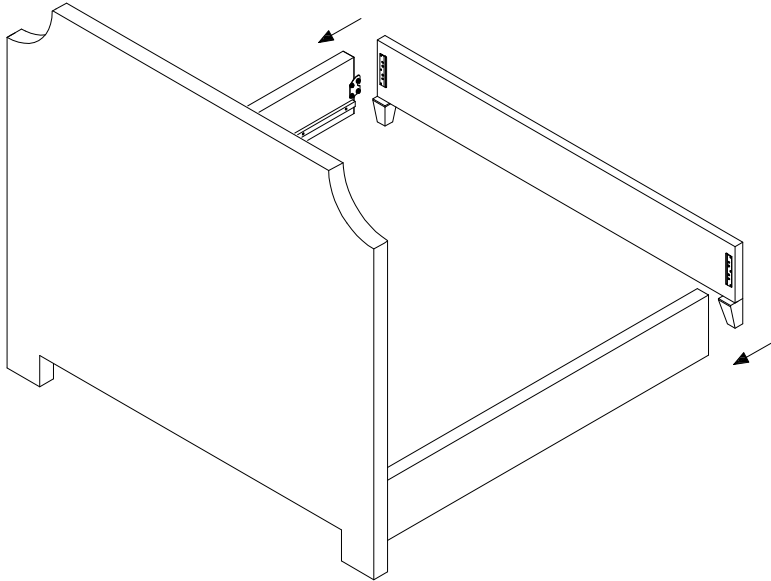
STANDARD BED

While one person holds the headboard steady, hook siderail bracket (open end) into the bracket slot in the footrail.

Slide siderail downward latching brackets together.

Complete these steps for each side.

REQUIRED

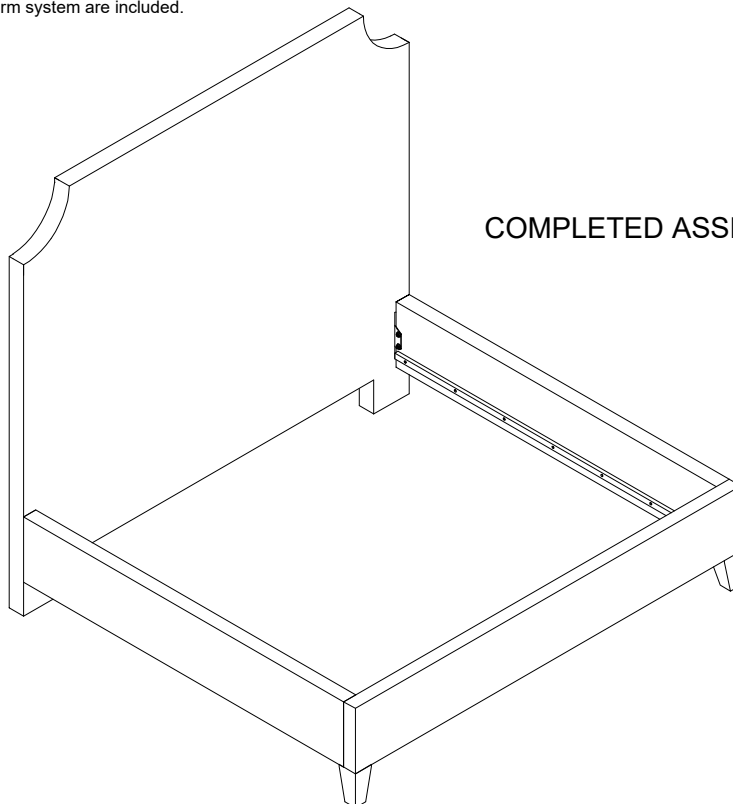


3

After bed has been assembled and all bolts have been tightened, make sure the bed is square prior to installing the strong arm slat rails.

Instructions on how to install the strong arm system are included.

COMPLETED ASSEMBLY



REQUIRED



4