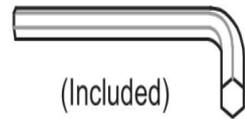


ASSEMBLY INSTRUCTIONS

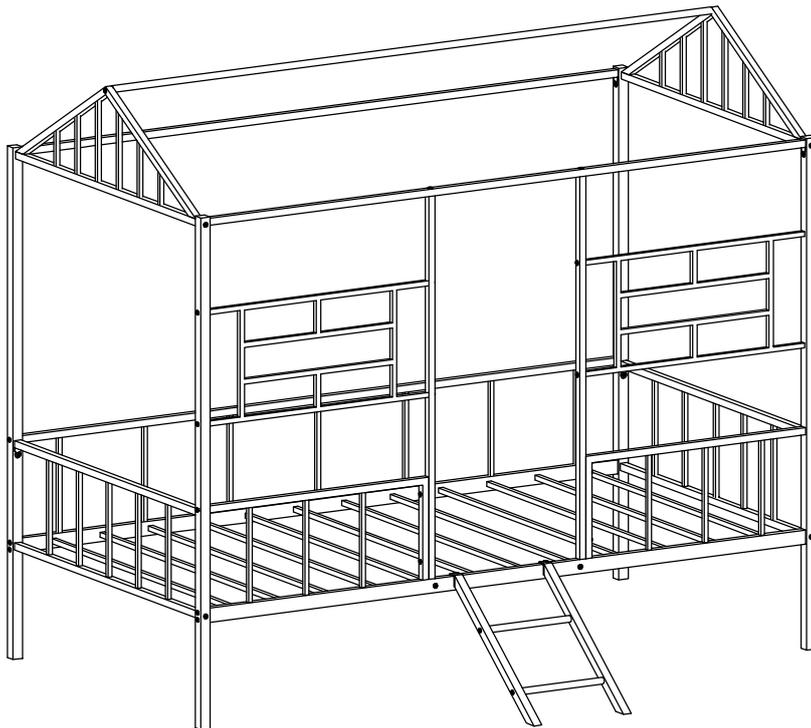
Questions?

GIVE US A CALL: 1-888-980-5122
MON-FRI 8:30AM-5:30PM (PT)

TOOLS REQUIRED



Allen Wrench



2- People

ASSEMBLY RATING



EASY —————> DIFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.

 Consumer Hotline
Toll-Free 1-888-980-5122

 WEBSITE
www.foagroup.com

    foagroup

 Monday to Friday
8:30AM- 5:30PM (PT)

 E-MAIL
cs.ec@foagroup.com

 Furniture Of America

CHECK BEFORE STARTING

Are you missing anything?
Double-check all parts, hardware and accessories listed are all accounted for.

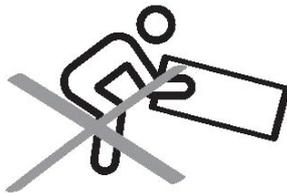
Should we send any replacements?
Are there any irregularities or flaws in the parts? We can send replacements!

Check out our Quick Tips!
We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

Prep Time!
Please review the assembly instructions and all diagrams prior to assembling.

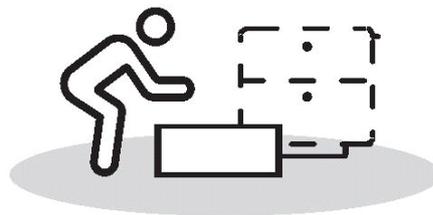
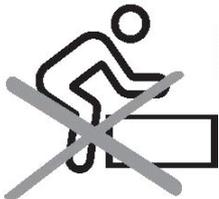
PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



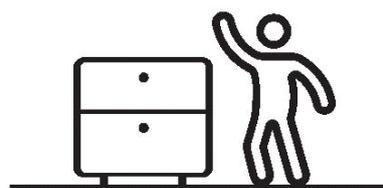
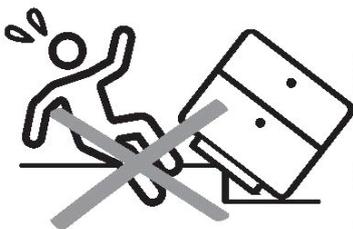
Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches and damages.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

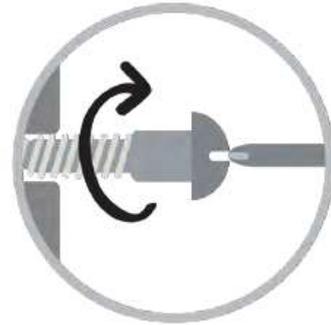
ASSEMBLY AND CARE ADVICE



FAILURE TO FOLLOW THE GUIDELINES BELOW MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



Position each part correctly and insert screws or bolts into their respective holes



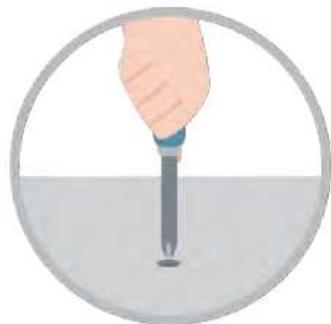
Turn clockwise to tighten and only tighten when step is completed or when instructed to do so.



Use the appropriate hand tools or power tools for assembly. Select steps, such as tightening screws and/or bolts, may require hand tools to avoid causing damage during assembly.



Save the instructions and store any supplied tools for later maintenance.



After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

METAL TWIN LOFT BED

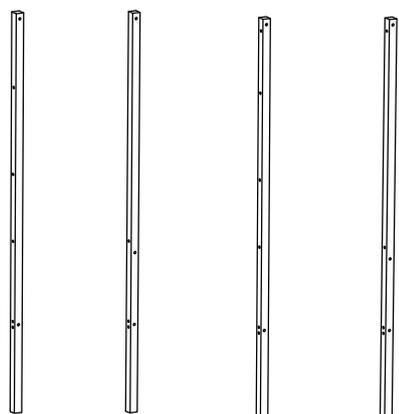
FM-BK908



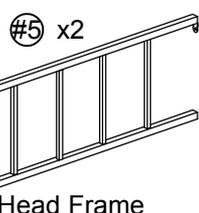
- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.

PARTS

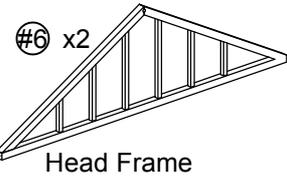
#1 x1 #2 x1 #3 x1 #4 x1



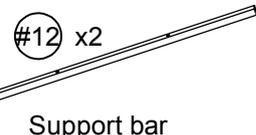
Bed Post Bed Post Bed Post Bed Post



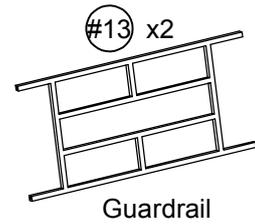
Head Frame



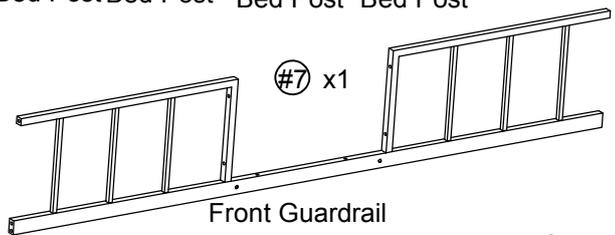
Head Frame



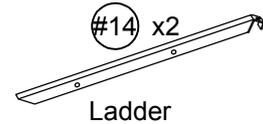
Support bar



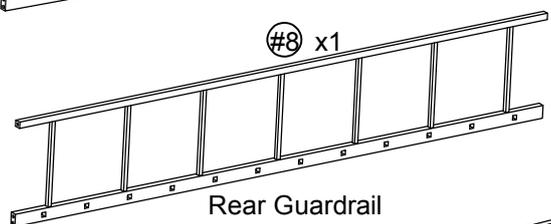
Guardrail



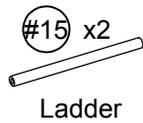
Front Guardrail



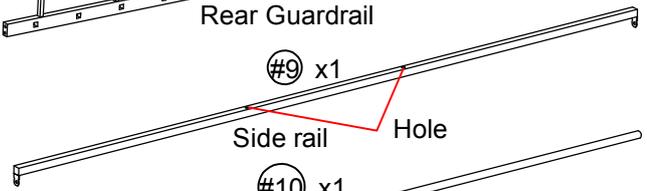
Ladder



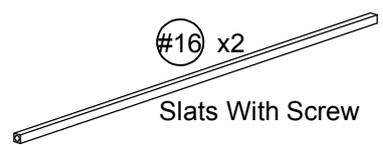
Rear Guardrail



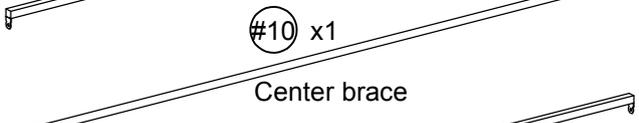
Ladder



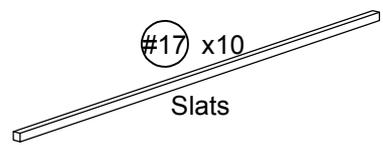
Side rail Hole



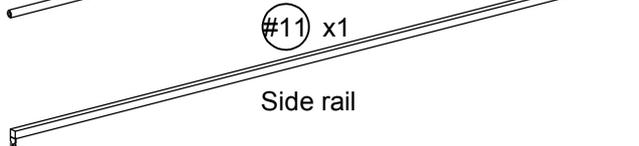
Slats With Screw



Center brace



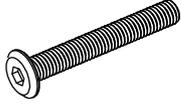
Slats



Side rail

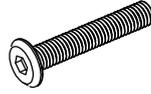
HARDWARE

#A x24



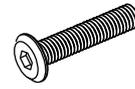
Bolts 1/4" x 45

#B x4



Bolts 1/4" x 40

#C x12



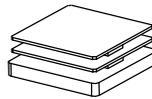
Bolts 1/4" x 35

#D x14



Bolts 1/4" x 15

#E x8



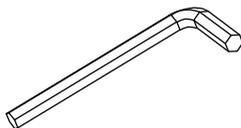
Cover 30 x 30

#F x2



Cover 25 x 25

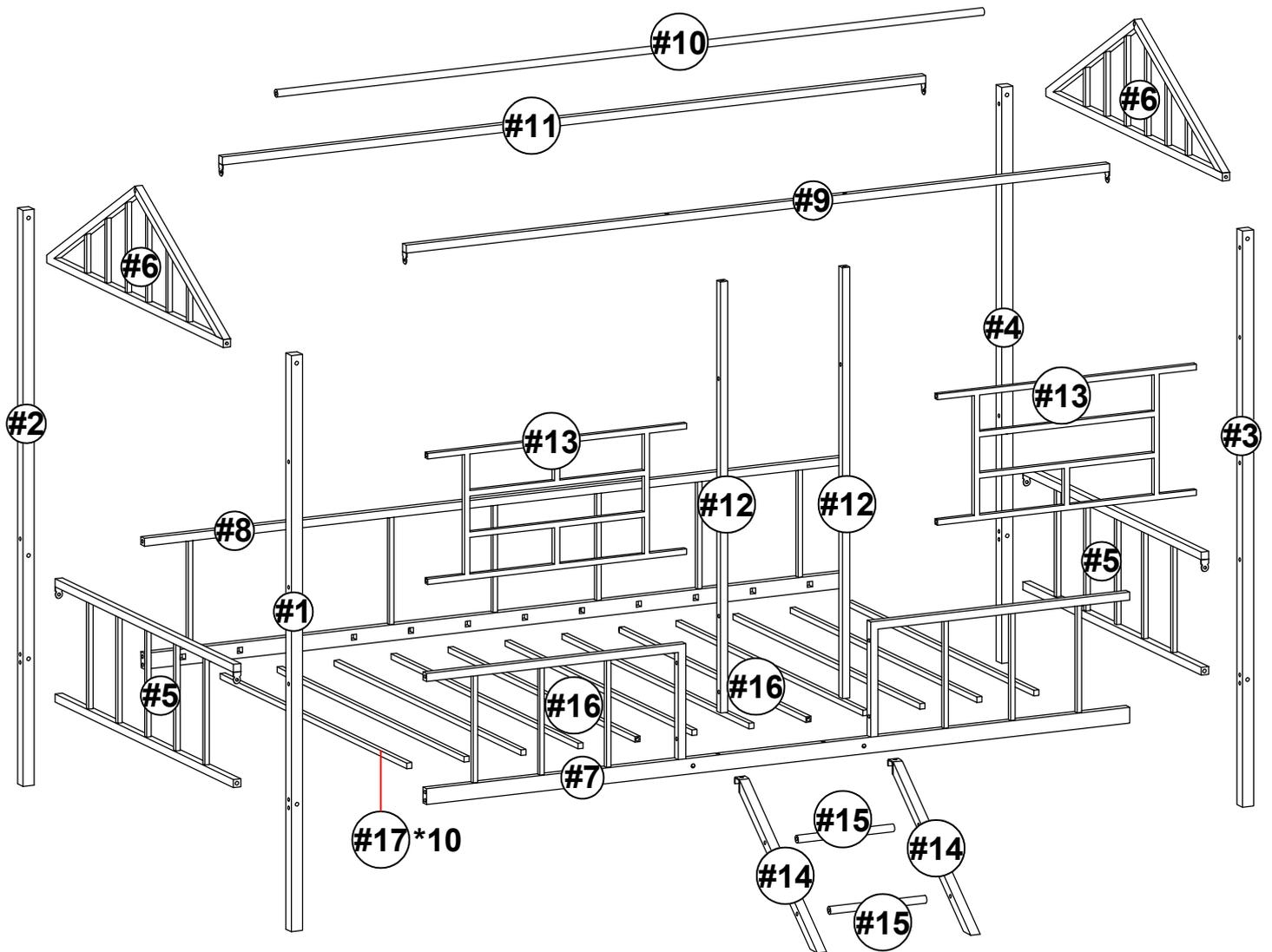
#G x1



Allen wrench M4 x 59

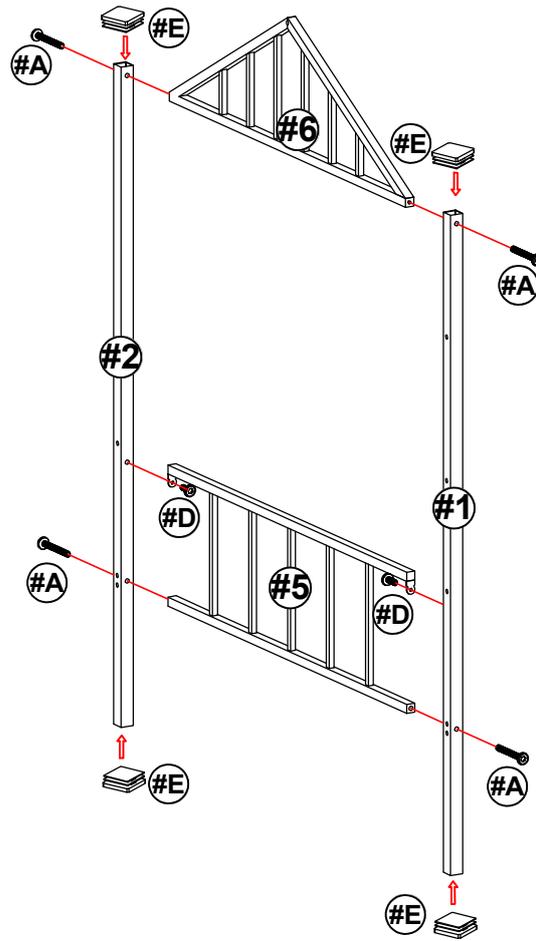
ASSEMBLY INSTRUCTIONS

Exploded View



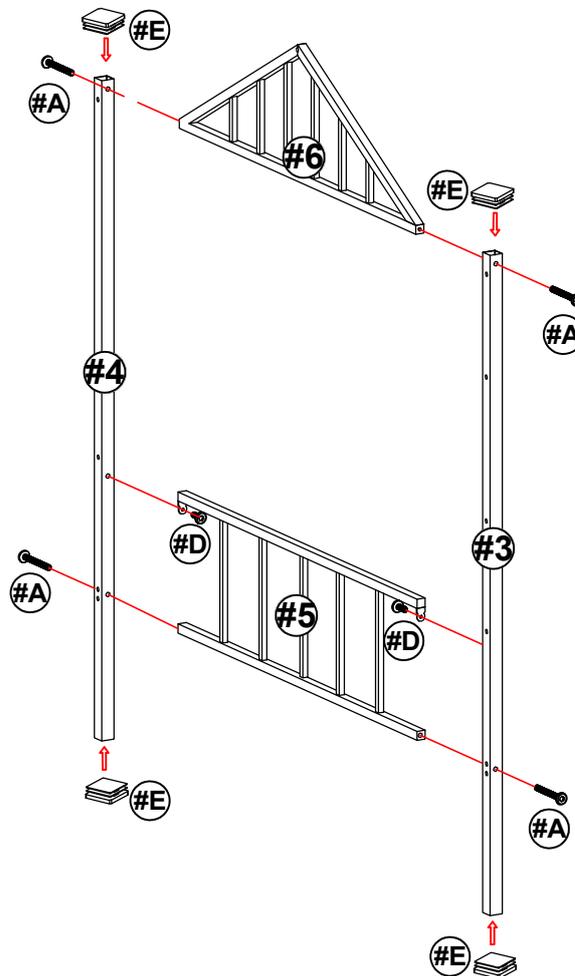
ASSEMBLY INSTRUCTIONS

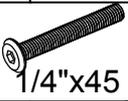
STEP 1 :



#A	4PCS
	1/4"x45
#D	2PCS
	1/4"x15
#E	4PCS
	30 x 30
#G	1PC
	M4

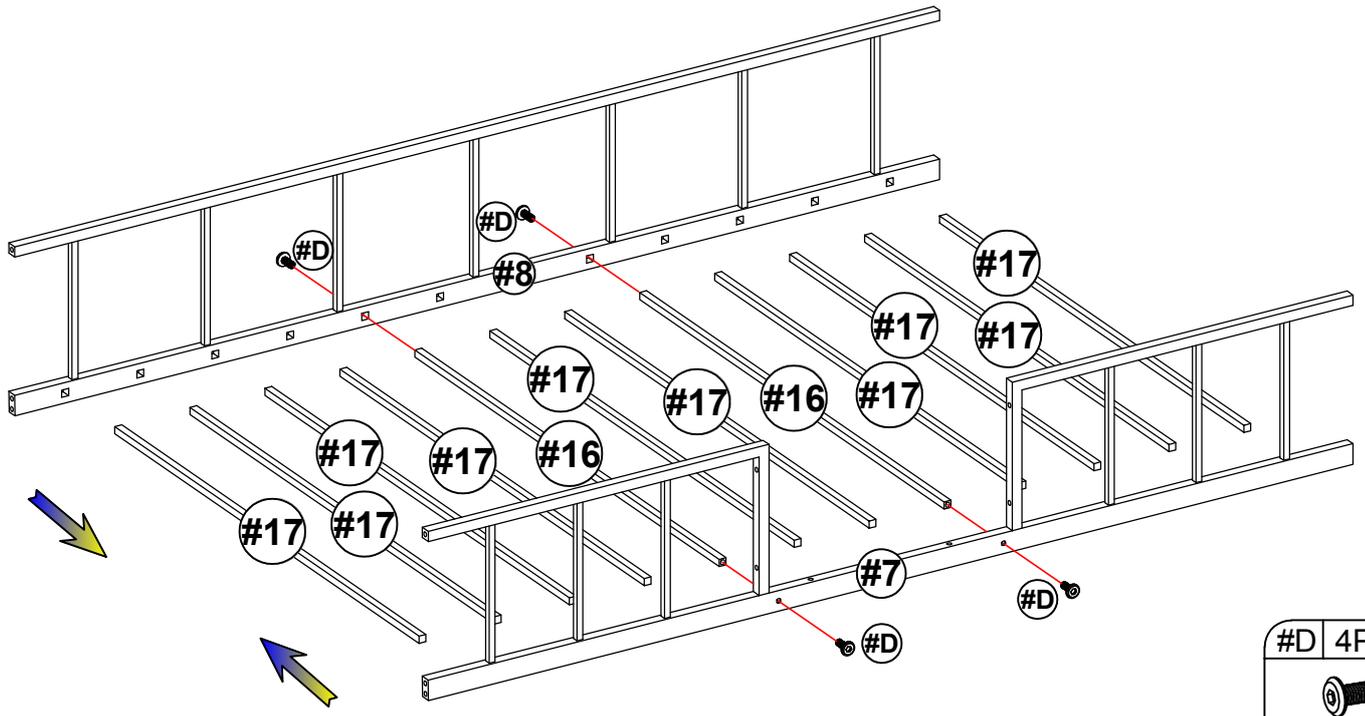
STEP 2 :



#A	4PCS
	1/4"x45
#D	2PCS
	1/4"x15
#E	4PCS
	30 x 30
#G	1PC
	M4

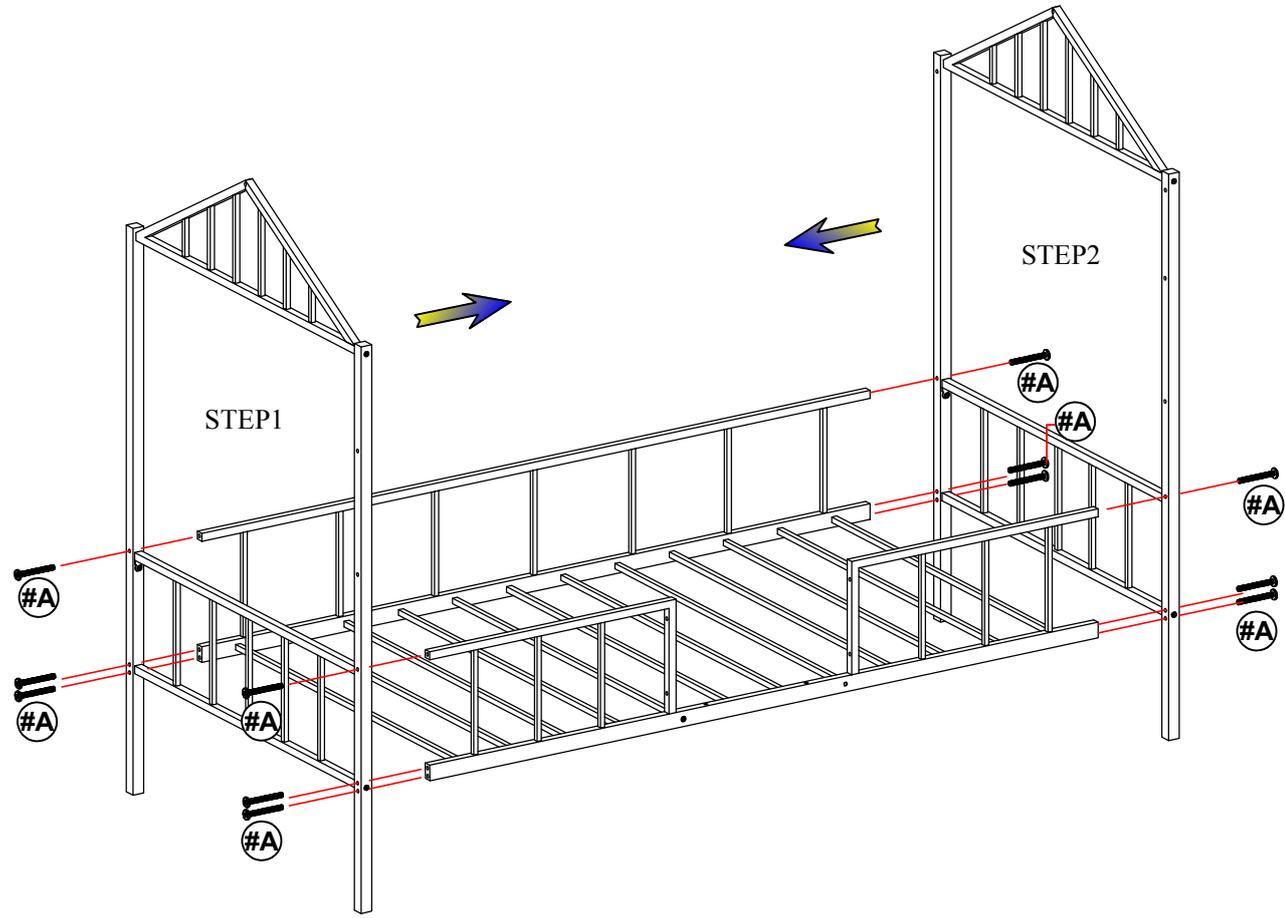
ASSEMBLY INSTRUCTIONS

STEP 3 :



#D	4PCS
	1/4"x15
#G	1PC
	M4

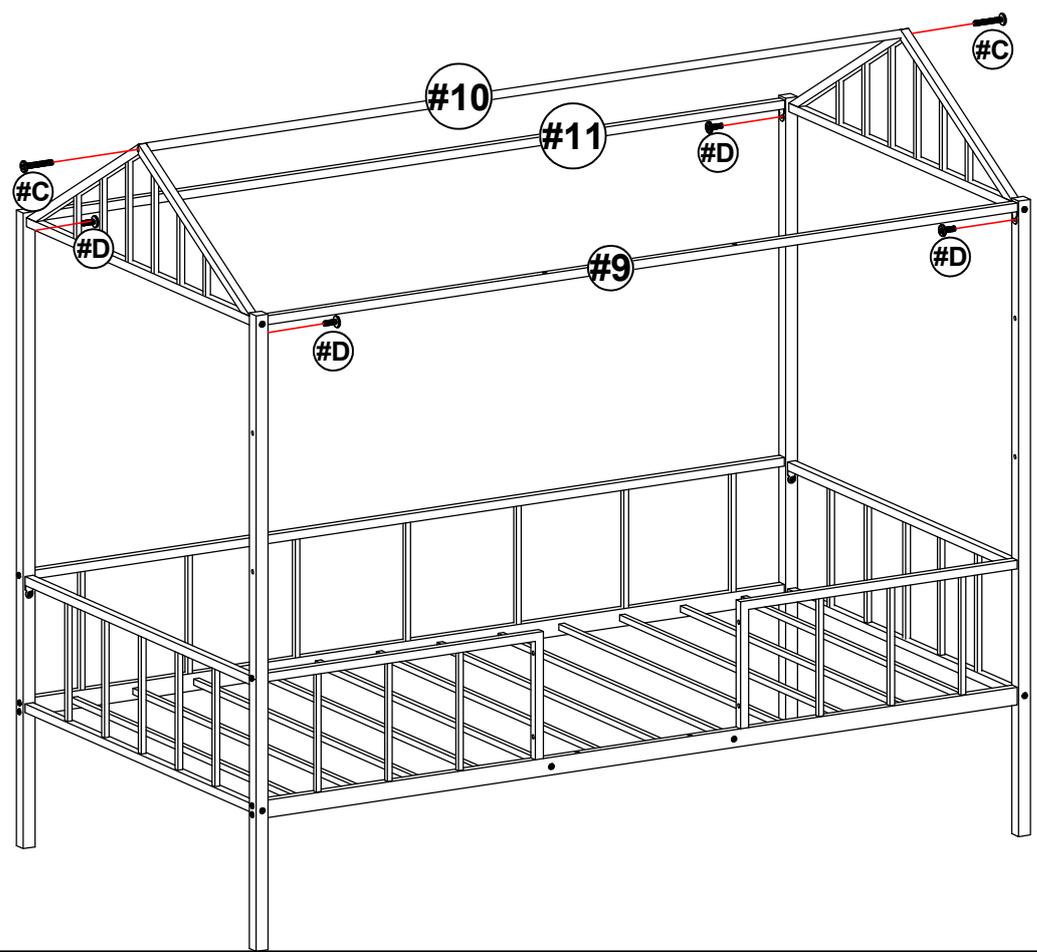
STEP 4 :



#A	12PCS
	1/4"x45
#G	1PC
	M4

ASSEMBLY INSTRUCTIONS

STEP 5 :



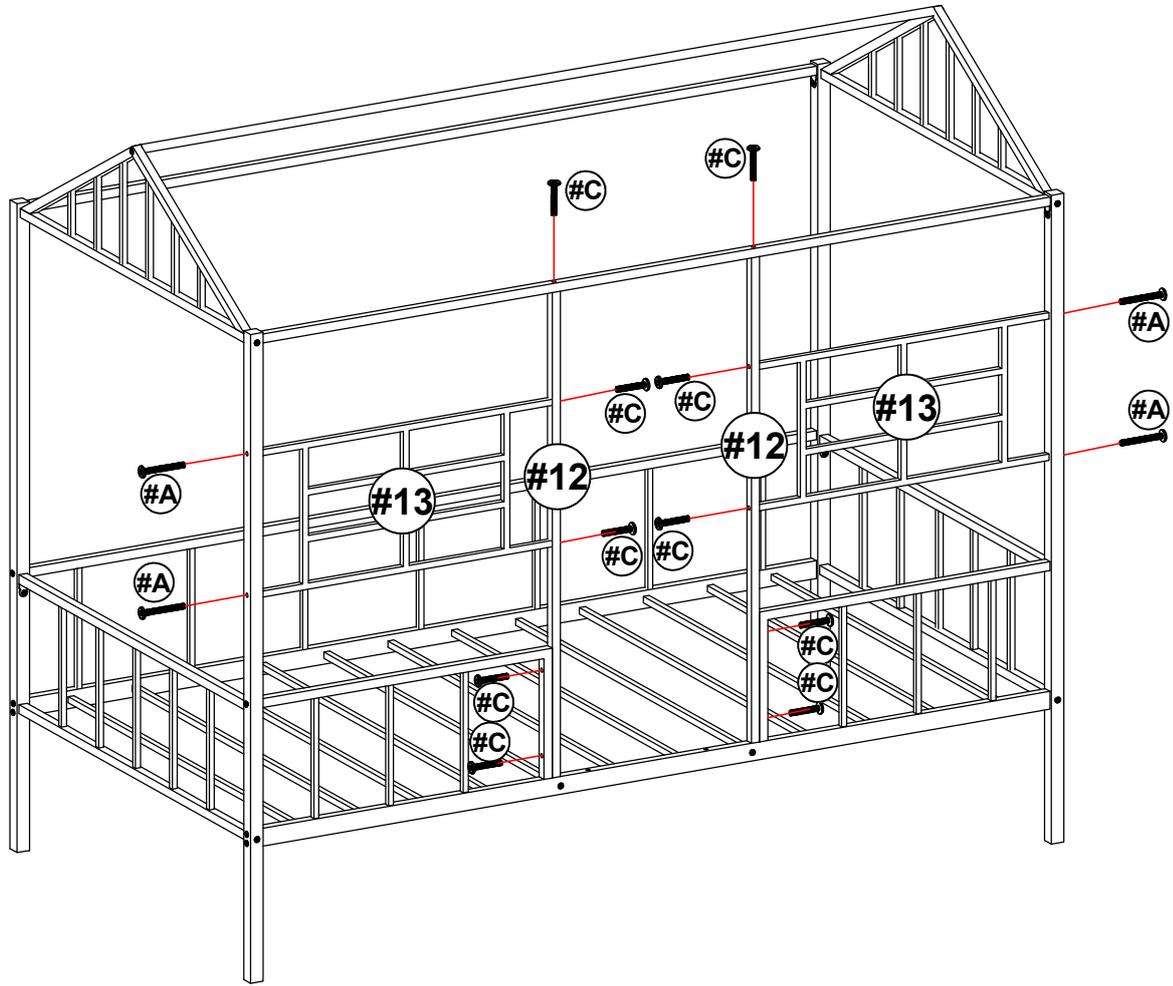
- #C 2PCS

1/4"x35
- #D 4PCS

1/4"x15
- #G 1PC

M4

STEP 6 :



- #A 4PCS

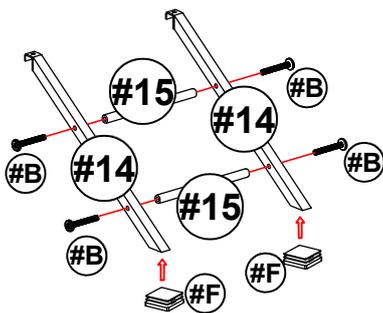
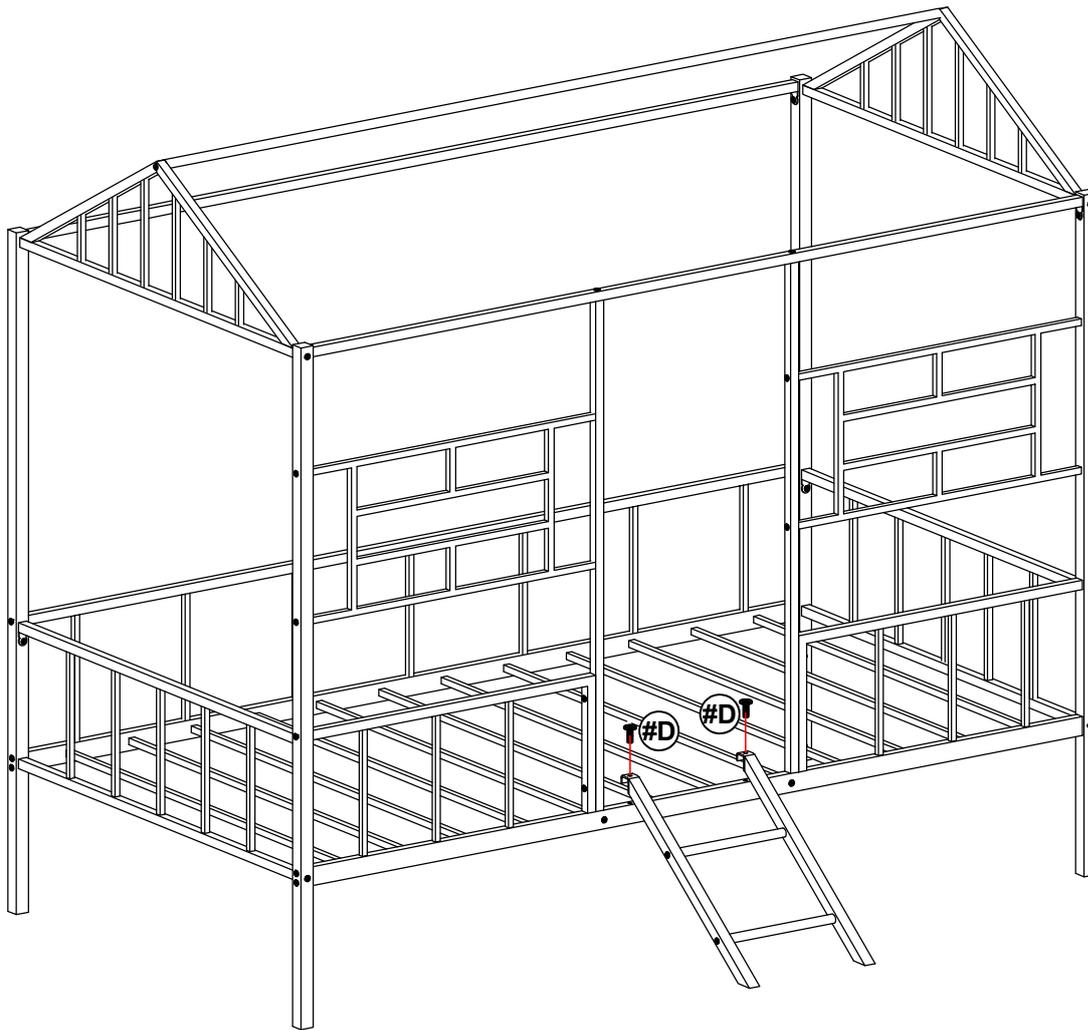
1/4"x45
- #C 10PCS

1/4"x35
- #G 1PC

M4

ASSEMBLY INSTRUCTIONS

STEP 7 :



#B 4PCS



1/4"x40

#D 2PCS



1/4"x15

#F 4PCS



25 x 25

#G 1PC



M4

ASSEMBLY COMPLETED



Please ensure the furniture resets on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

This product is intended for RESIDENTIAL USE ONLY and not for commercial use.