

# VANGUARD CUSHIONS

ENGINEERED FOR QUALITY AND COMFORT

Sometimes you have to fully unwrap a present or get inside a new vehicle to see what makes it really special. And our upholstery furnishings are the same. Only after looking under the cover can you see what sets our cushions apart. We offer a range of comfort and support options—all crafted with the finest materials and an unwavering attention to detail. So go on, take a peek! Our cushion story is just one more way we integrate quality and customization into everything we craft.



## SPRING LUX CUSHION



**Support:** Firm

**Hypoallergenic:** No

### Spring Lux Seat Cushion Construction

Bonded Inner Coil Springs. Polyester wrapped high-density urethane foam in a channel quilted cotton outer envelope with a blend of 50% Ultima Supreme combed fibers and 50% blend of 90% duck feathers and 10% down.

### Feather Lux Back Pillow Construction

Blend of 50% Ultima Supreme combed fibers and 50% blend of 90% duck feathers and 10% down blown into shape-retaining channels. 205 thread count, 100% cotton envelope.

## BLISS SPRING DOWN CUSHION\*



**Support:** Semi-Firm

**Hypoallergenic:** No

### Bliss Spring Down\* Seat Cushion Construction

Innerspring coil unit with polyurethane foam cap surrounded by ultra-soft, high-resiliency convoluted foam. “Comfort Crown” look for maximum elegance. Down proof ticking filled with 10% down/90% feathers combined with high-grade fiber for comfort and loft.

### Bliss Comfort Back Pillow Construction

205 thread count down-proof jacket filled with 100% super soft micro-fiber.

\*Available on all upholstered frames, except tight seat/back.

## MAJESTIC CUSHION



**Support:** Semi-Soft

**Hypoallergenic:** Yes

### Majestic Seat Cushion Construction

High-density urethane foam core wrapped in polyester and sewn into a channel quilted outer envelope filled with polyester fibers. Supported with cloud-like softness. “Comfort Crown” down-like appearance.

### Majestic Fiber Fill Back Pillow Construction

Polyester fibers blown into shape-retaining channels. Superior loft characteristics which prevent “bedding” of fibers.

FEATHER LUX CUSHION



Support: Semi-Soft

Hypoallergenic: No

Feather Lux Seat Cushion Construction

Polyester wrapped high-density urethane foam in a channel quilted cotton outer envelope with a blend of 50% Ultima Supreme combed fibers and 50% blend of 90% duck feathers and 10% down.

Feather Lux Back Pillow Construction

Blend of 50% Ultima Supreme combed fibers and 50% blend of 90% duck feathers and 10% down blown into shape-retaining channels. 205 thread count, 100% cotton envelope.

BLISS DOWN CUSHION\*



Support: Soft

Hypoallergenic: No

Bliss Down\* Seat Cushion Construction

Premium cushion constructed with ultra-soft, high-resiliency convoluted foam surrounding a soft foam core that creates a luxurious air ride. Down proof ticking filled with 10% down/90% feathers combined with high-grade fiber for comfort and loft.

Bliss Comfort Back Pillow Construction

205 thread count down-proof jacket filled with 100% super soft micro-fiber.

\*Available on all upholstered frames, except tight seat/back.

RELAXED DOWN CUSHION



Support: Soft

Hypoallergenic: No

Relaxed Down Seat Cushion Construction

Core of 1.8 lb high density Ultracell polyurethane foam, wrapped in 2 oz. polyester fiber.Cushion core encased in a blend down jacket with 50% continuous blown fiber and 50% blend down (90% duck feathers and 10% down) with calendered ticking.

Feather Lux Back Pillow Construction

Blend of 50% Ultima Supreme combed fibers and 50% blend of 90% duck feathers and 10% down blown into shape-retaining channels. 205 thread count, 100% cotton envelope.

POLY DACRON CUSHIONS (tight seat/back)

A hypoallergenic Poly Dacron cushion is used in the construction of styles with a tight seat and/or back. It incorporates layers of polyurethane foam and polyester fibers for a firm, supportive feel that maintains its shape and loft over time. Its resilient structure provides consistent comfort and helps the cushion maintain its loft even after extended use.

95/5 DOWN MULTI-BACK AND THROW PILLOWS

A premium, luxurious down pillow, consisting of 95% down and 5% white down is standard on multi-back pillows and throw pillows. Refer to the Upholstery Price List for additional throw pillow options and pricing.

CUSHION CARE

To maintain cushions, simply reverse and switch cushions every few months so that they experience equal wear. All cushions are environmentally-safe and guaranteed for life.

**Relaxed Down Cushions:** To maintain the down appearance of this cushion, it must be fluffed and turned every two weeks.