

Assembly Instructions

Twin Bunk Bed

SAFETY WARNING



1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
2. Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
4. Do not allow children under 6 years of age to use the upper bunk.
5. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
6. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
7. Prohibit more than one person on upper bunk.
8. Always use the ladder for entering and leaving the upper bunk.
9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
10. Use of a night light may provide added safety precaution for a child using the upper bunk.
11. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
12. The use of water or sleep flotation mattresses is prohibited.
13. **STRANGULATION HAZARD**—Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to hooks, belts and jump ropes.
14. Keep these instructions for future reference.

SIZE OF MATTRESS AND FOUNDATION:

Use only mattress, which is 37 1/2" - 38 1/2" width and 74"-75" long on upper bunk and lower bunk (twin size.)

Ensure that the thickness of the mattress does not exceed 7" and that the mattress surface is at least 5" (127mm) below upper edge of guardrails.

WARNING:

Adult Assembly Required. This package contains small parts. Keep away from children.

Replacement Part :

Replacement part, including additional guardrails may be obtained from any Elements International Group,LLC Dealer.

DISTRIBUTED BY :

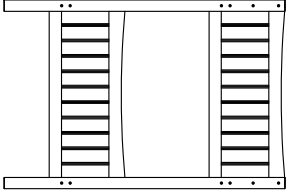
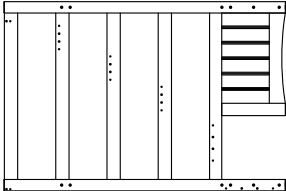
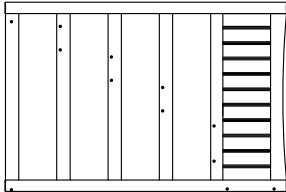
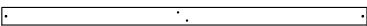
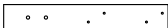
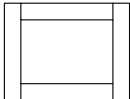
ELEMENTS INTERNATIONAL
GROUP LLC.
2020 Industrial Blvd, Rockwall.
TX 75087

ASSEMBLY INSTRUCTION FOR

SAMI STEP BUNK
SM350BHFR/SM550BHFR/SM750BHFR
SM350BGR/SM550BGR/SM750BGR
SM350BD/SM550BD/SM750BD
SM350BSL/SM550BSL/SM750BSL

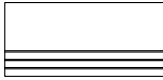
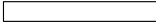
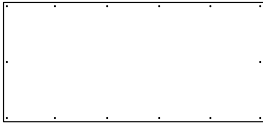
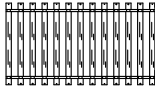
Caution: Please read instructions thoroughly before unpacking assembly parts. Sharp, exposed staple tips can cause injury, therefore, for your protection, please remove any exposed staples used in packing.

1. We recommend that you should assemble this product with the assistance of another person; this will make assembly easier, and will help to eliminate damage to the product or injury to persons during assembly.
2. Be sure to check all packing materials carefully for small parts that may have come loose inside the carton during shipment.
3. Please do not over tighten screws or bolts.
4. Please put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

PART LIST				
No	Part Desc	Part	Code	Qty
A	STEP BUNK RIGHT HEADBOARD PANEL		BHBPNL1	1pc
B	STEP BUNK RIGHT FOOTBOARD PANEL		BFBPNL1	1pc
C	STEP BUNK RIGHT END PANEL		BHFEPNL1	1pc
D	STEP BUNK LOWER SIDE RAIL		BGRLSR	2pcs
E	STEP BUNK UPPER SIDE RAIL		BGRUSR	2pcs
F	STEP BUNK GUARD RAIL		BGRGUD	4pcs
G	STEP BUNK GUARD RAIL SUPPORT		BGRSPL	2pcs
H	STEP BUNK DRAWERS STAIRCASE UPPER BACK PANEL		BDBPN	1pc

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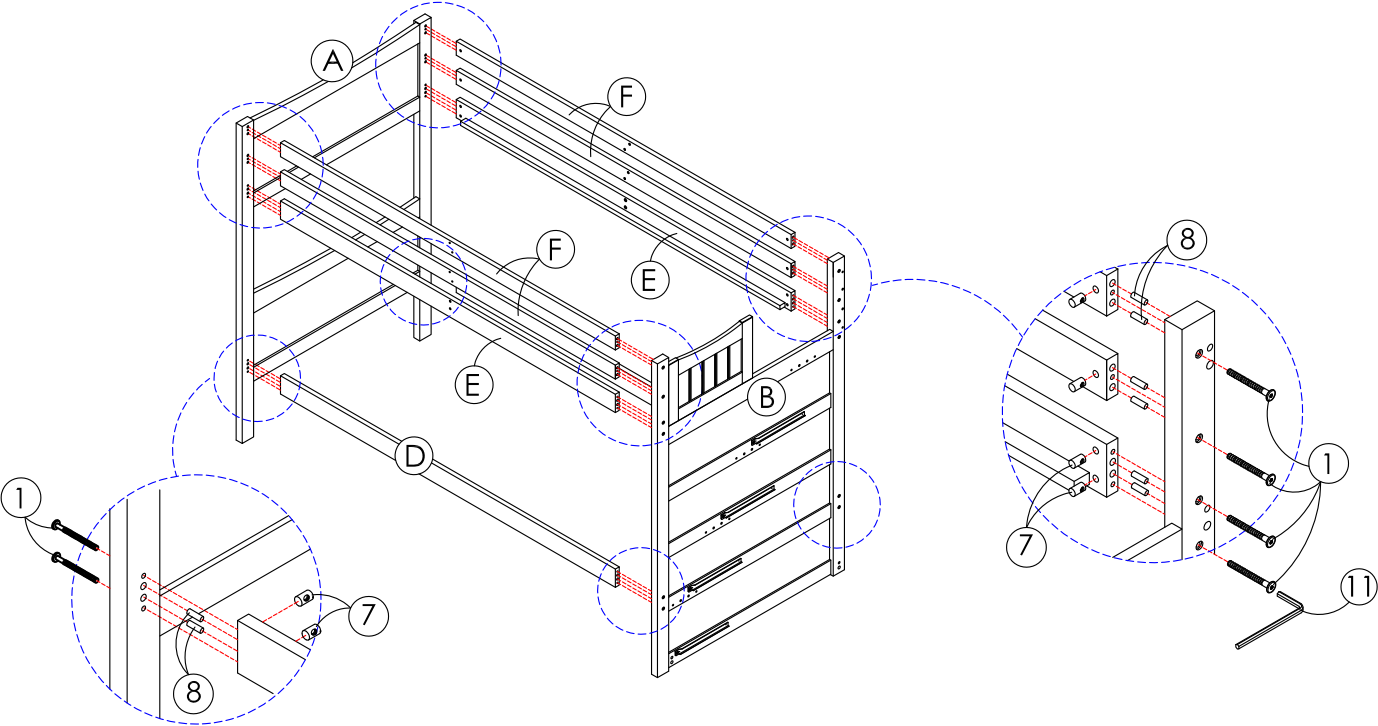
PART LIST				
No	Part Desc	Part	Code	Qty
I	STEP BUNK DRAWERS STAIRCASE 1ST TOP PANEL		BDTPN1	1pc
J	STEP BUNK DRAWERS STAIRCASE 2ND,3RD & 4TH TOP PANEL		BDTPN2	3pcs
K	STEP BUNK DRAWERS LADDER SUPPORT		BDLAD	2pcs
L	STEP BUNK DRAWERS STAIRCASE LOWER BACK PANEL		BDLPN	1pc
M	STEP BUNK SLATS		BSLSLT	2sets
N	STEP BUNK DRAWERS FRONT PANEL WITH HANDLE		BDDRW1	4pcs
O	STEP BUNK DRAWERS LEFT PANEL		BDDRW2	4pcs
P	STEP BUNK DRAWERS RIGHT PANEL		BDDRW3	4pcs
Q	STEP BUNK DRAWERS BACK PANEL		BDDRW4	4pcs
R	STEP BUNK DRAWERS BOTTOM PANEL		BDDRW5	4pcs

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HARDWARE LIST									
No	Hardware Desc	Part	Code	Qty	No	Hardware Desc	Part	Code	Qty
1	JCBC 70mm		BHFLHW	24pcs	8	WOOD DOWEL		BHFLHW	56pcs
2	JCBC 50mm			6pcs	9	MINIFIX CAM			16pcs
3	JCBC 30mm			22pcs	10	MINIFIX BOLT			16pcs
4	JCBC-W 28mm			16pcs	11	ALLEN KEY			1pc
5	SCREW 28mm			60pcs	 SCREW DRIVER NOT INCLUDED				
6	SCREW 16mm			14pcs					
7	BARREL NUT			24pcs					

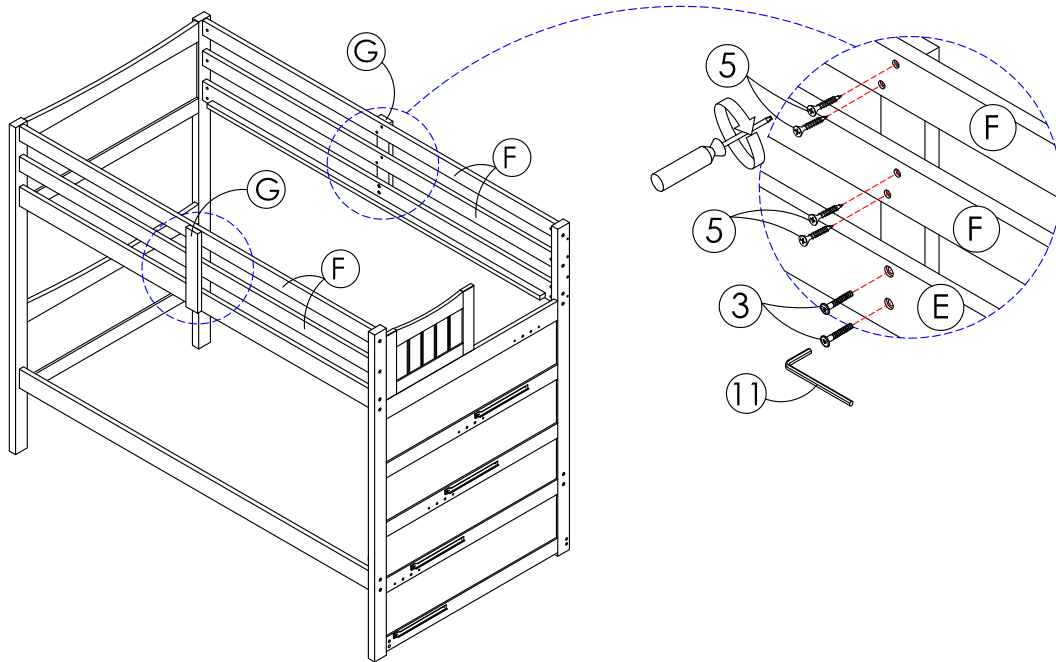
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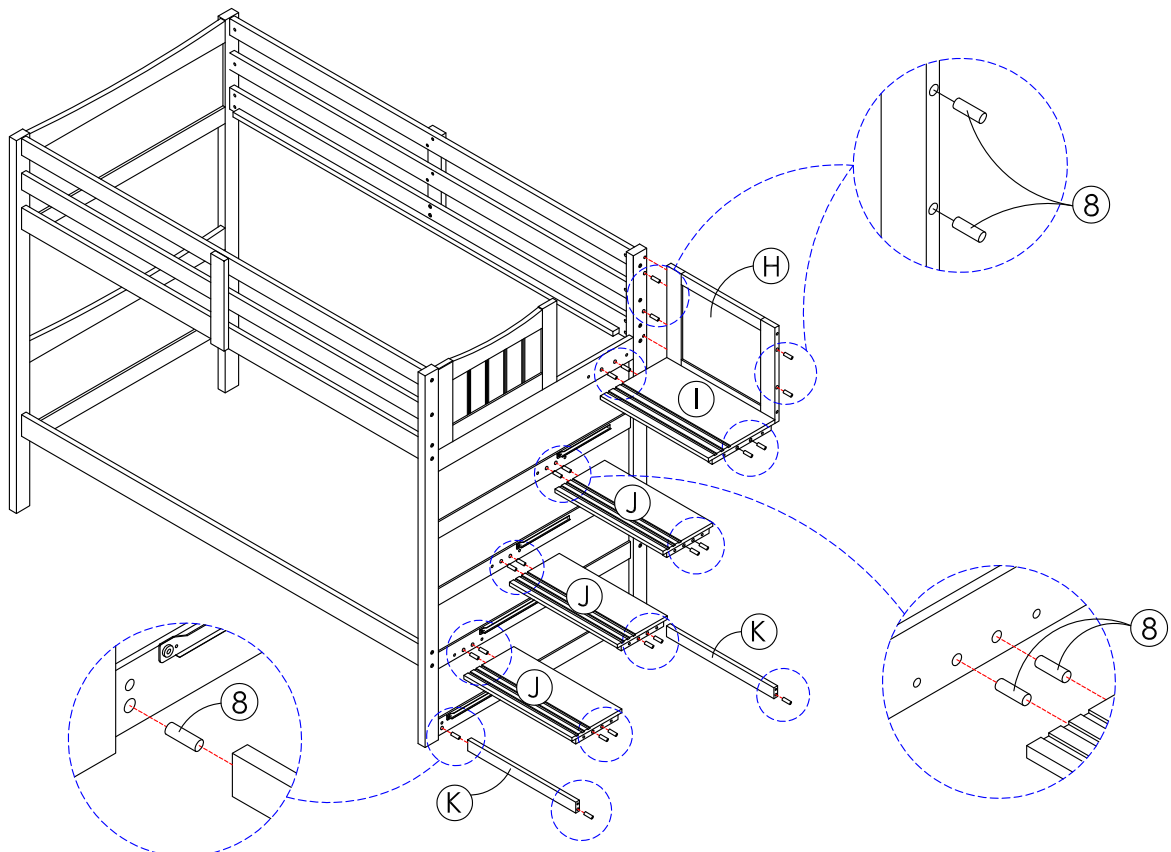
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STEP 2



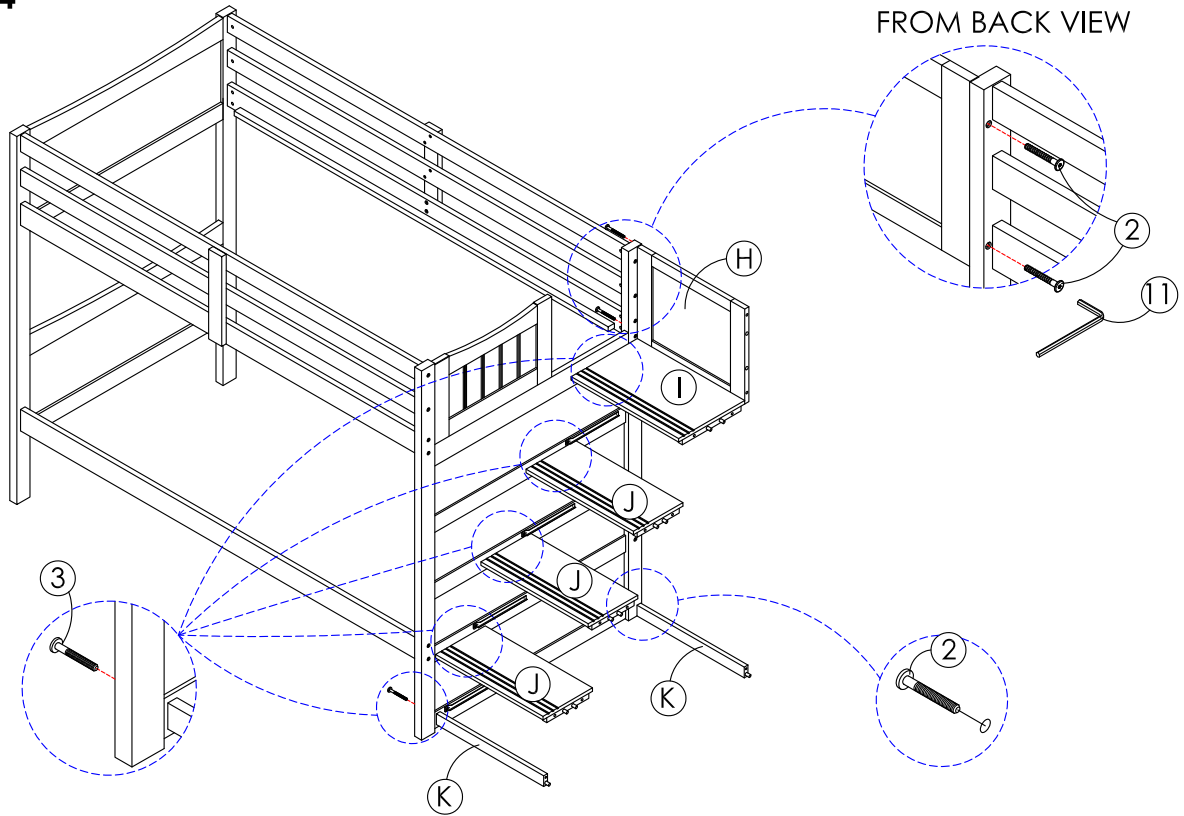
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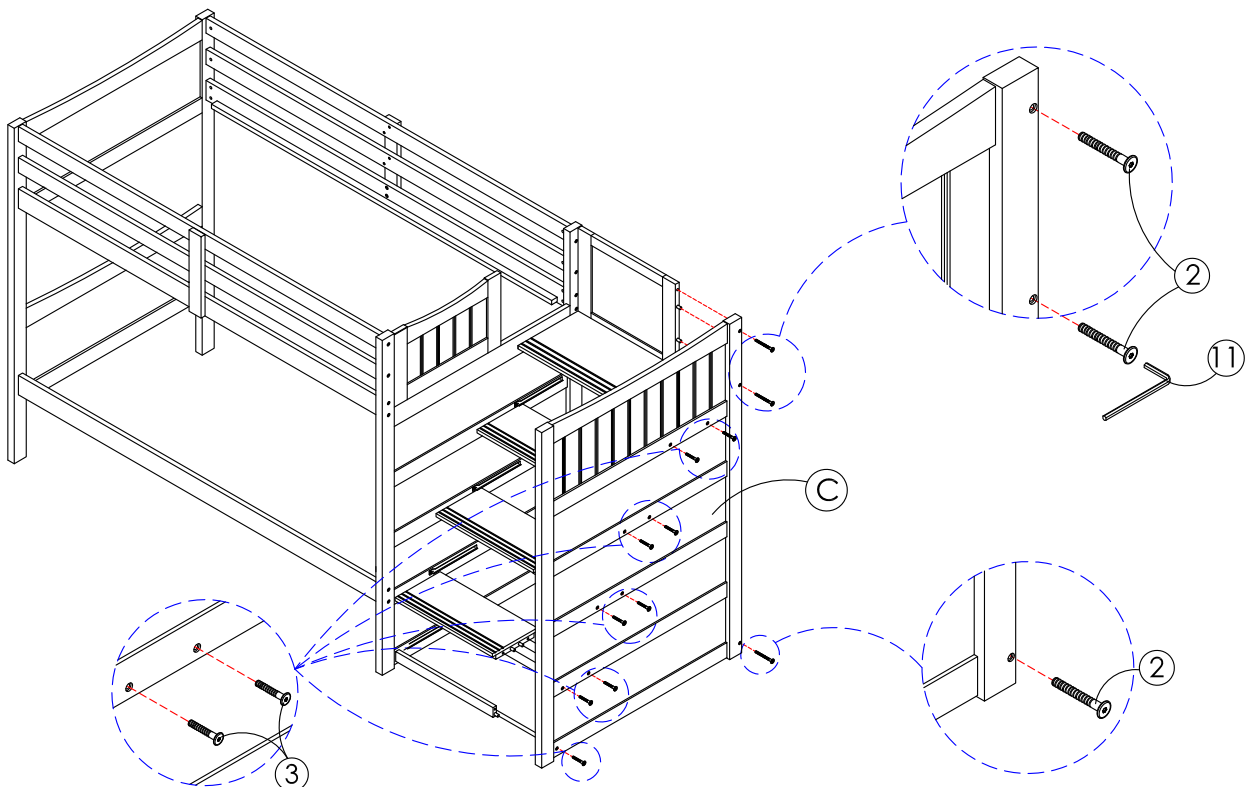
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STEP 4



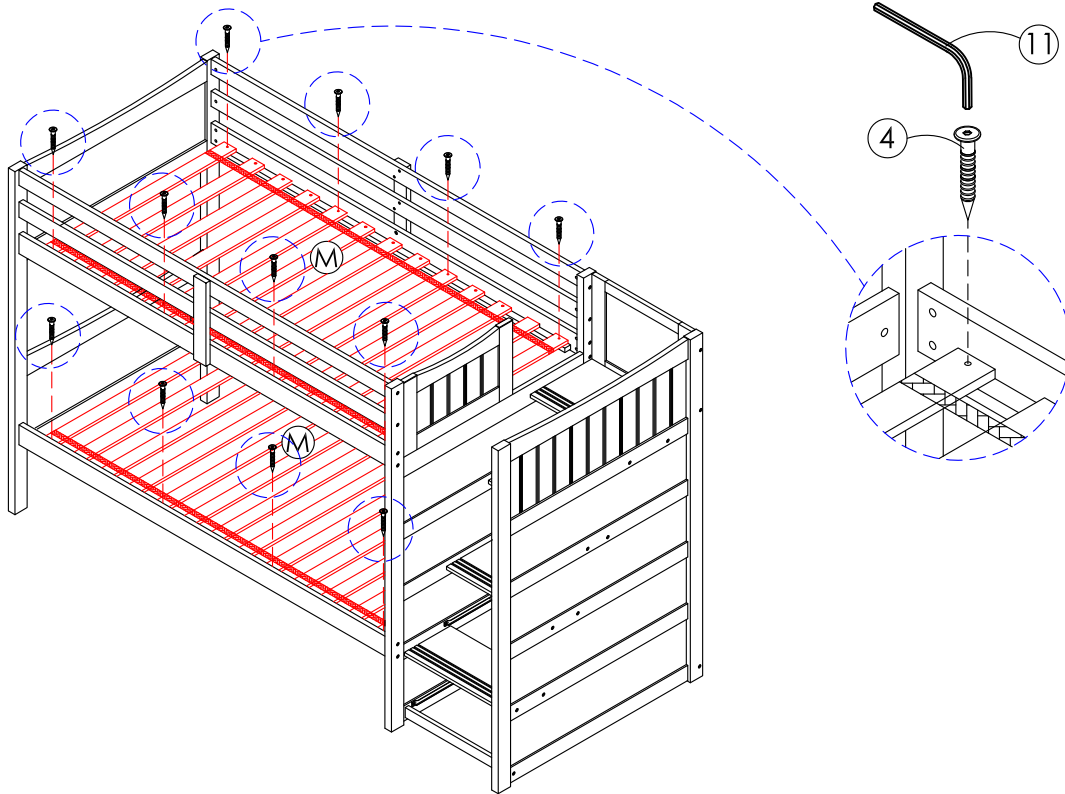
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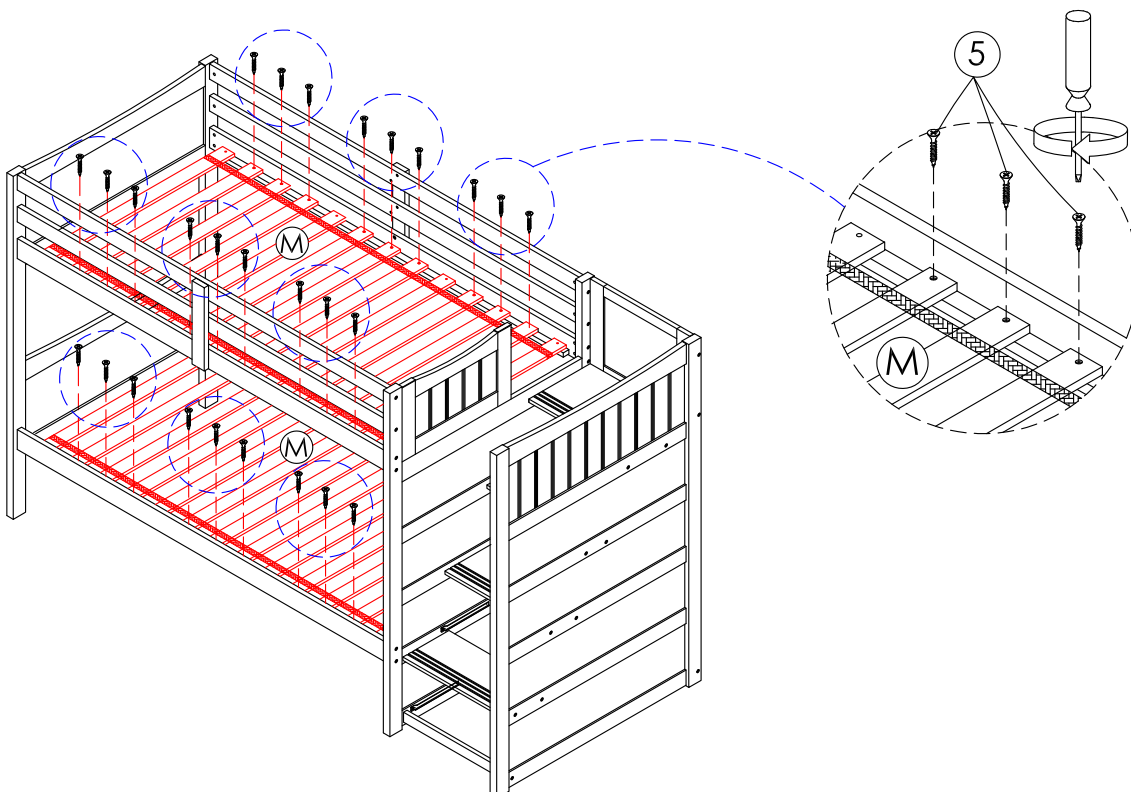
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STEP 6



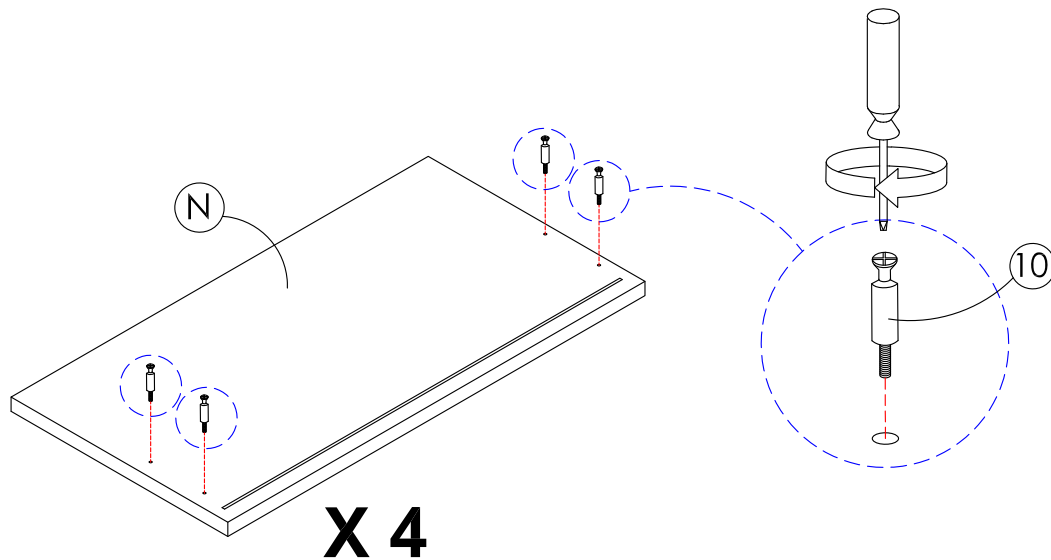
STEP 7



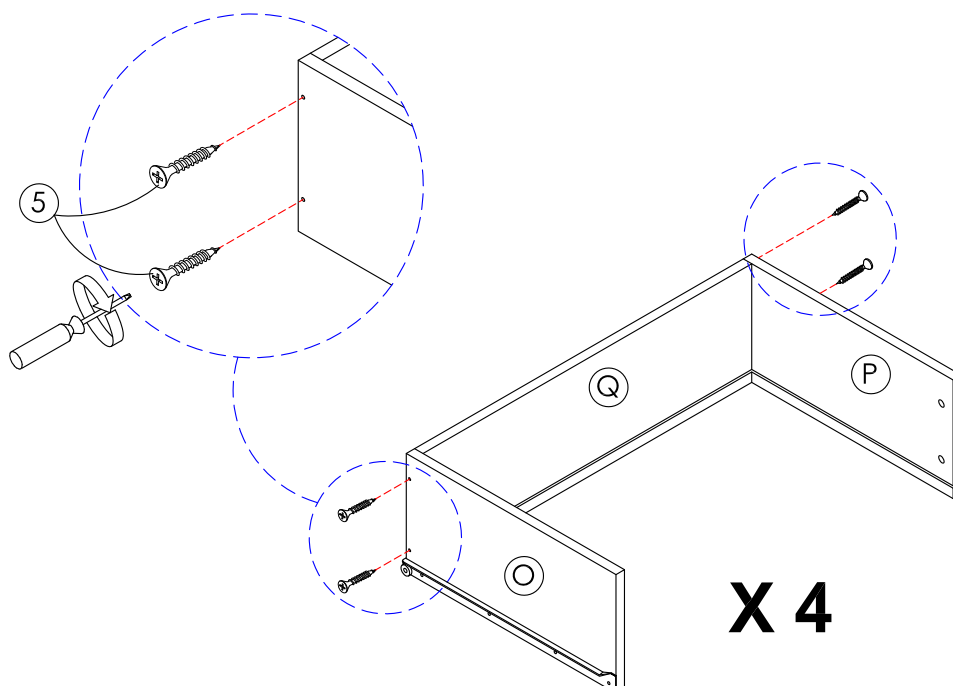
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STEP 8



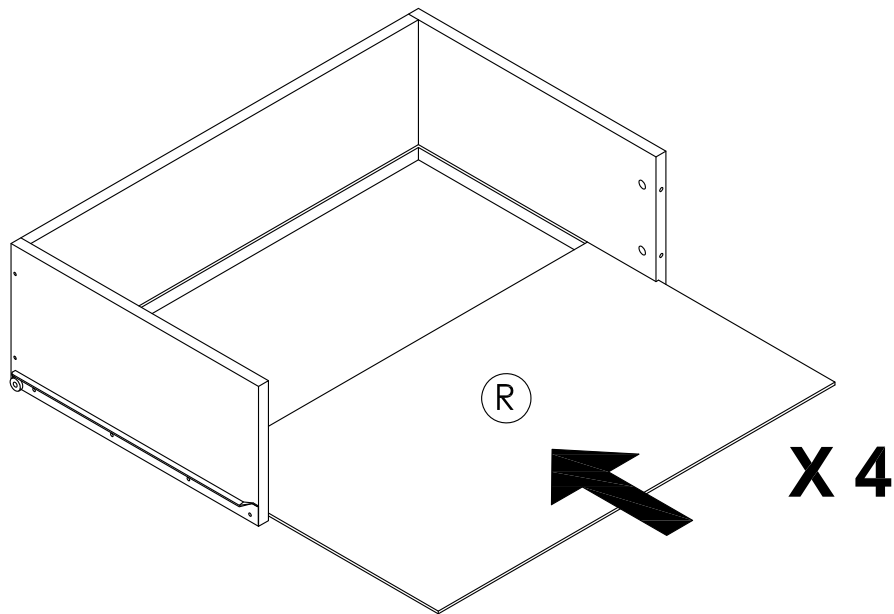
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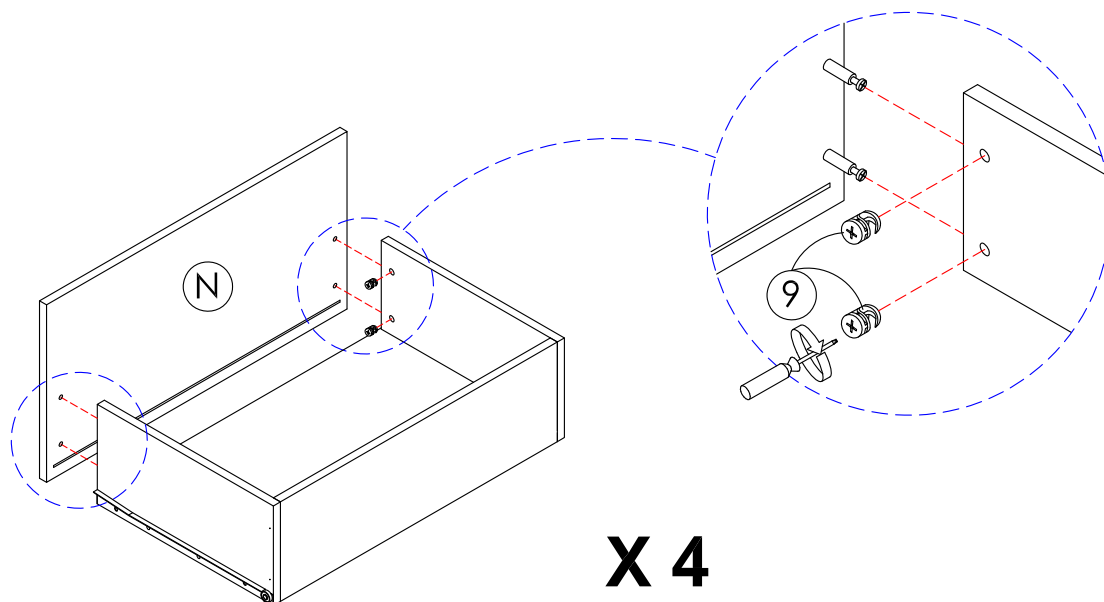
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STEP 10



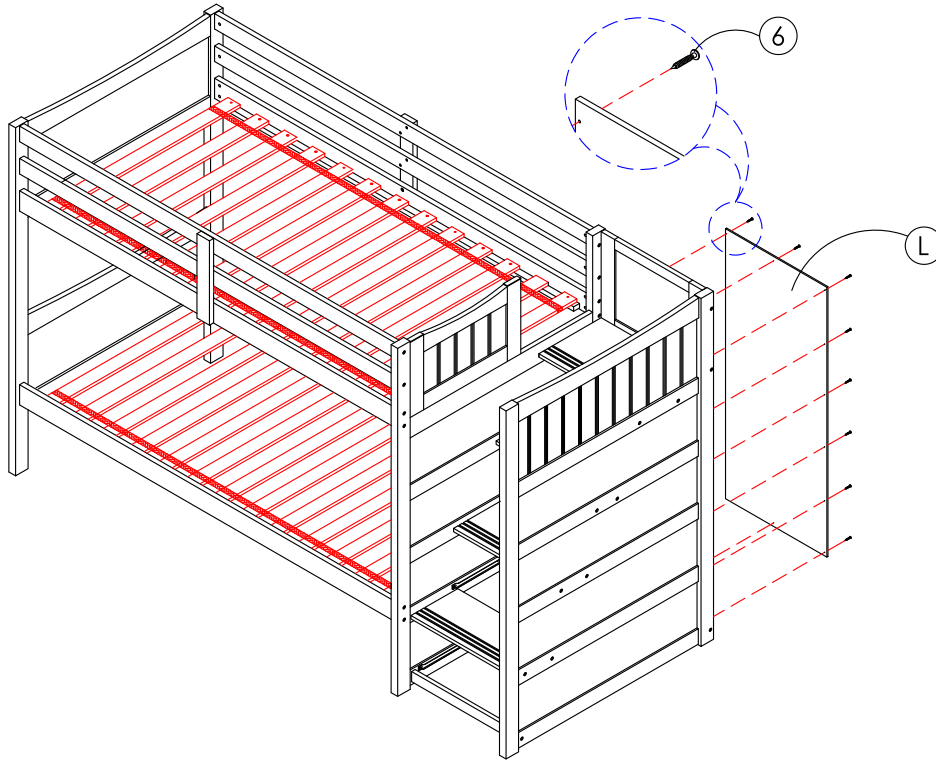
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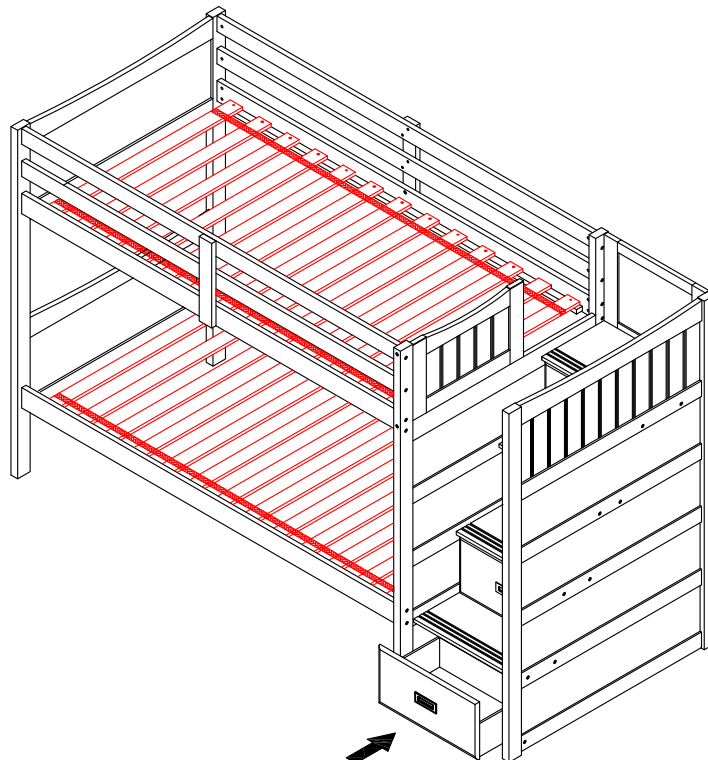
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STEP 12



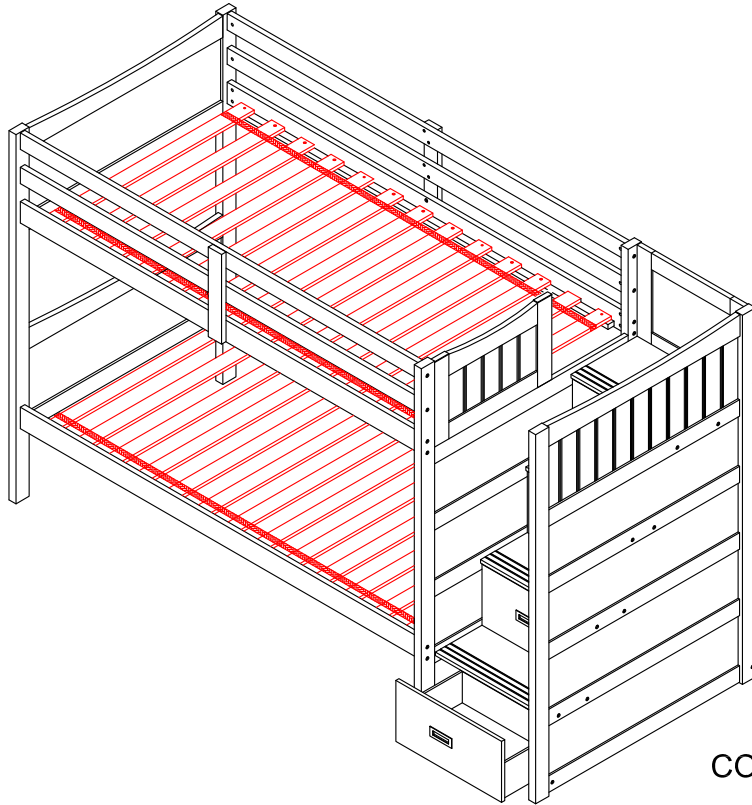
STEP 13



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STEP 14



COMPLETED

WARNING: To avoid serious personal injury:

- Carefully and strictly follow assembly instructions. Improper assembly of furniture can result in structural failure, instability of the product, or tip-over.
- Monitor and carefully control the assembly components. These include small parts and hardware that may present a choking hazard to small children.
Furniture should be assembled only by responsible adults and children should not be involved in the assembly process.
- Where provided, wall mounting hardware should always be used as prescribed in these instructions to anchor furniture to wall. Proper use of the wall mounting hardware can significantly reduce the potential for furniture tip-over and crushing injuries.