

# WINNERS ONLY®

## ASSEMBLY INSTRUCTIONS

PROD. NO : DWBT45724E / DWBT45724P

Thank you for purchasing this quality product. Please read the instructions thoroughly before unpacking the assembly parts.

Caution: sharp exposed staple tips can cause injury, therefore for your protection, please remove any exposed staples used in packing.

Please keep all hardware parts out of the reach of children.

1. We recommend that you should assemble this product with the assistance of another person; this will make the assembly easier, and will help to prevent personal injury and to insure parts are not damaged during the assembly process.

2. Before beginning, please check the packing materials carefully for small parts which may have come loose inside the carton during shipping. Please do not discard any packing material until all parts have been located. If any parts are missing, please contact your dealer for prompt replacement.

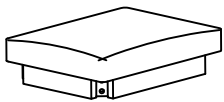
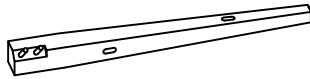
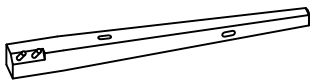


3. To prevent damage to your floor or carpet, please check the bottom of each piece of furniture for stain residues and rough surfaces and also check for staples or nails left after removing the packing materials. The manufacturer will not be held responsible if preventive steps are not taken prior to installation.

4. Please do not over tighten screws or bolts. During normal use everyday, screws, bolts, nuts and wooden plugs may loosen up. They should be periodically inspected and re-tightened to prevent damage to the furniture and (or) personal property or cause injury. Always check to be sure all hardware on this list and the below mentioned components are attached to the furniture properly and kept tightened.






5. Please lay all parts and hardware on a non abrasive surface such as a carpet, and follow the assembly

This product will take 15-20 minutes to assemble

### Components List :

NO	DESCRIPTION	SKETCH	QTY
A	Cushion Seat with Frame		1pc
B	Front Leg (Left)		2pcs
C	Front Leg (Right)		2pcs
D	Side Stretcher		2pcs
E	Front Stretcher		2pcs

### Hardware List :

NO	DESCRIPTION	SIZE	SKETCH	QTY
1	Wrench	12x75 mm		1pc
2	Hex-Nut	5/16"		8pcs
3	Spring Washer	5/16" x Ø12		8pcs
4	Flat Washer	5/16" x Ø19		8pcs
5	Wood Screw	Ø8 x 50 mm		8pcs

TIP: store the Allen key and or Wrench used in assembly in this product's drawer or use masking or painter's tape to affix it to the underside of the product. This will make it easier to find if you want to periodically tighten bolts or disassemble the product.

### Reminders

1. Use only the hardware supplied.
2. Once the chair is finished, level and tighten all the bolts.
3. Do not over-tighten bolts.
4. This item may require periodic tightening.

### NOTE :

1. Hardware pack is located underneath the Cushion Seat with Frame (A).
2. Two or more people are needed for assembly. Please keep all hardware parts out of the reach of children.

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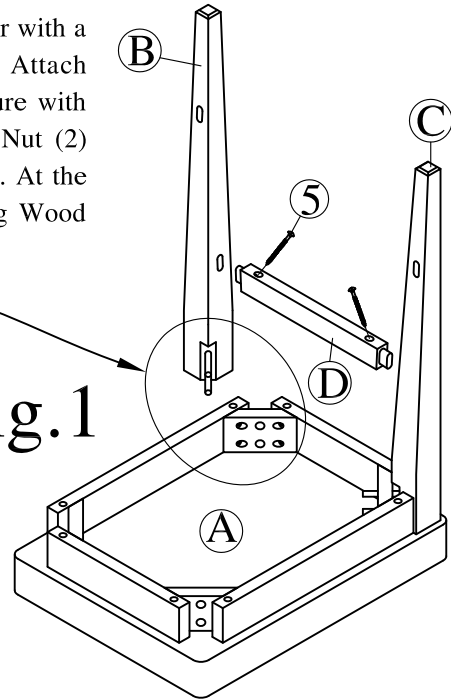
## ASSEMBLY INSTRUCTIONS

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Grab hardware bag from underneath the Cushion seat.  
Do not fully tighten bolts until the Product is level  
and the assembly of the product is completed.

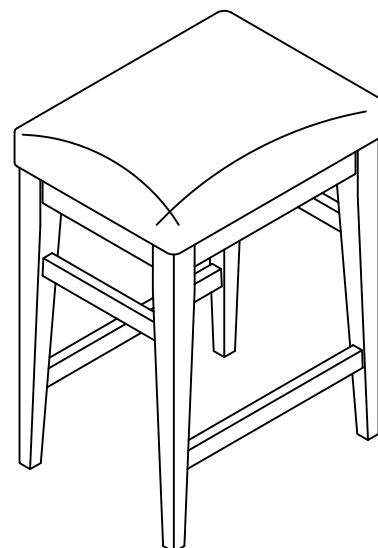
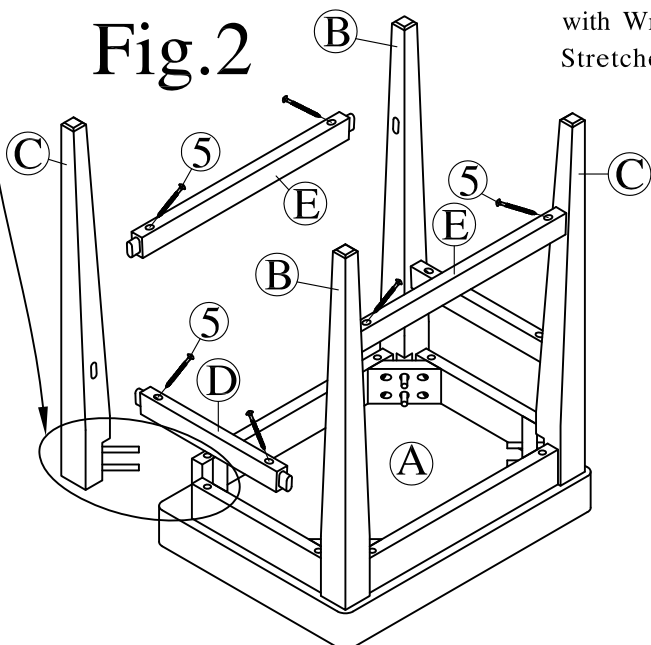
**Step 1:** Place the Cushion Seat with Frame (A) up side down on the floor with a piece of cloth or carpet underneath to prevent the finish from scratching. Attach the Front Legs (B & C) to the Cushion Seat with Frame (A) and secure with Flat Washer (4), Spring Washer (3) and Hex-Nut (2). Tighten Hex-Nut (2) with Wrench (1). Repeat this step for the remaining that Reinforced Leg. At the same time, attach the Side Stretcher (D) to Front Legs (B & C), using Wood Screws (5).

Fig.1



**Step 2:** Assemble Side Stretchers (D) to Front Leg (B & C) using Wood Screw (5). Attach the Front Stretcher (E) to the Front Leg (B & C), using Wood Screws (5). At the same time, attach the Front Leg (B & C) and Side Stretcher (D) to the Cushion Seat with Frame corner (A) and secure with Flat Washer (4), Spring Washer (3) and Hex-Nut (2). Tighten Hex-Nut (2) with Wrench (1). Repeat this step for the remaining Front Leg, Front Stretcher and Side Stretcher.

Fig.2



## Assembly is now complete

Thank you for purchasing this product.

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