WINE DISPENSING SYSTEM MODEL: DYWS4



Part No. 107554 Rev. A

Tools Required



Introduction



Installation Instructions

STEP 1 Peel the protective backing off of the longest of the 3 foam strips and attached it to the base divider as shown.



STEP 2 Attach the (2) base pieces to the base divider using (4) #8 x 3/8 screws. The foam strip attached in step 1 goes toward the base pieces as shown below.



Base Assembly

- **STEP 3** Insert the base assembly, assembled in step 1, into the cutout with the divider toward the back. Center it left to right in the cutout using a ruler or tape measure.
- **STEP 4** Using a pencil, mark 4 pilot hole locations in the front of the cabinet.
- **STEP 5** Drill 4 pilot holes for the base assembly using a 3/32" drill bit.
- **STEP 6** Attach the base assembly to the front of the cabinet using (4) #10 x 1/2 Phillips head screws.



Base Installation

STEP 7 Attach the bottom left and bottom right trim brackets to the front of the base assembly as shown, using (4) #8 x 3/8 screws.



Bottom Trim Bracket Installation

STEP 8 Attach the bottom left and bottom right trim brackets to the front of the cabinet using (2) #10 x 1/2 Phillips head screws.



Attach Bottom Trim Brackets to Cabinet

- **STEP 9** Hold the top trim bracket in the mounting position on the top edge of the cutout. Center it using a ruler or tape measure
- **STEP 10** While holding the trim bracket in place, using a pencil, mark 3 pilot hole locations in the underside of the top of the cabinet cutout.
- **STEP 11** Drill 3 pilot holes for the top trim bracket using a 3/32" drill bit.
- **STEP 12** Attach the top trim bracket to the top front of the cabinet using (3) #10 x 1/2 Phillips head screws.



Top Trim Bracket Installation

- **WARNING: Excessive weight hazard** Use two or more people to move and install the wine dispensing system. Failure to do so can result in back or other injury.
- **STEP 13** With the help of at least one other person, place the wine dispensing system close the the cabinet cutout. Connect the power supply and the gas supply line according to the **Wine Dispensing System Installation Instructions**. Adjust the leveling legs to 1 inch in height. **NOTE:** The trim and the wine dispensing system will not line up properly if the legs are not adjusted to 1 inch.
- **STEP 14** Peel the protective backing off of the short foam strips included with the kit and attached them to the sides of the wine dispensing system at the bottom of the side panel. Leave a 1 inch gap between the front of the unit and the edge of each foam strip (see below).
- **STEP 15** With the help of at least one other person, lift the wine dispensing system into the cutout. Be sure that the foam strips on the sides do not pull loose. The legs on the wine dispensing system go on top of the base supports.
- **STEP 16** Center the wine dispensing system left to right in the cutout using a ruler or tape measure. The front of the system needs to protrude from the front of the cabinet 1 inch.



- **STEP 14** Assemble the front trim pieces as shown below. Insert the tabs on the top and bottom pieces into the slots on the side pieces.
- **STEP 15** Install the trim using the (8) flat head screws included with the kit. Insert the fiber washers between the trim and the mounting brackets as needed for a good fit.



Trim Assembly and Installation

