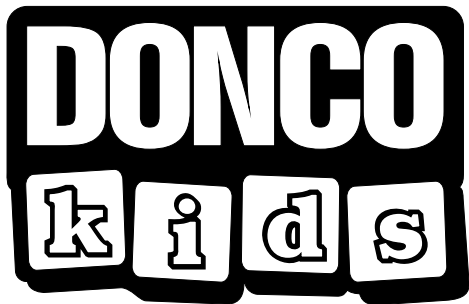
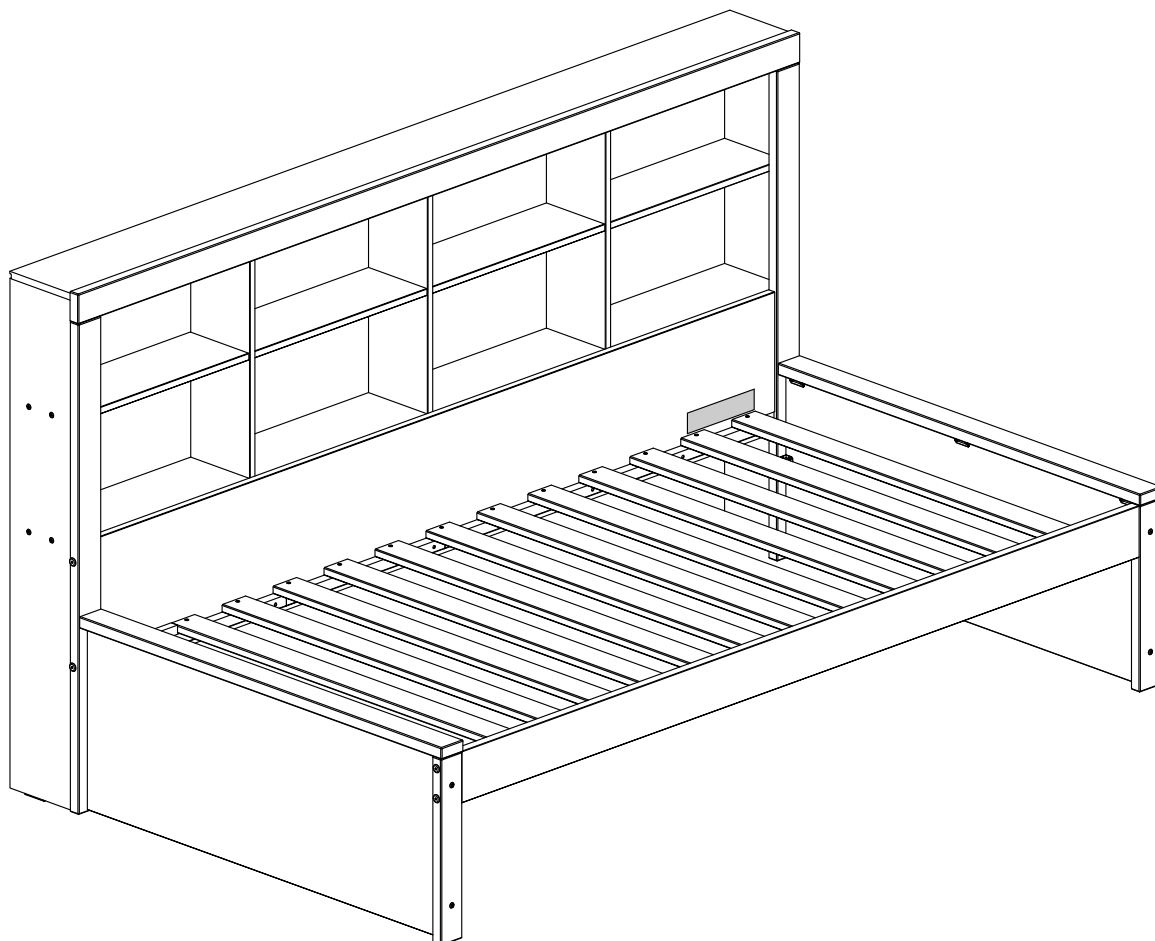




Fort Worth, Texas 76140

ASSEMBLY INSTRUCTIONS

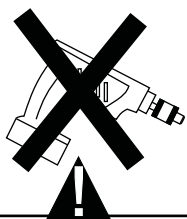
1733T - Bookcase Day Bed Twin



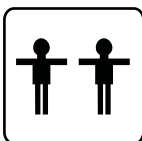
Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate identify and count all parts and hardware.

Compare with the parts list to be sure all parts are present.

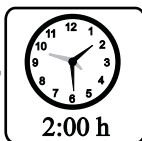
"DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED"



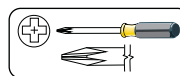
* Use of power tool to assemble this product will invalidate any claim and damage this product making unsafe !!!
* Please assemble on a clean soft surface to avoid damage.



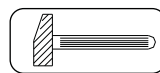
+



Tools Required



(Not included)

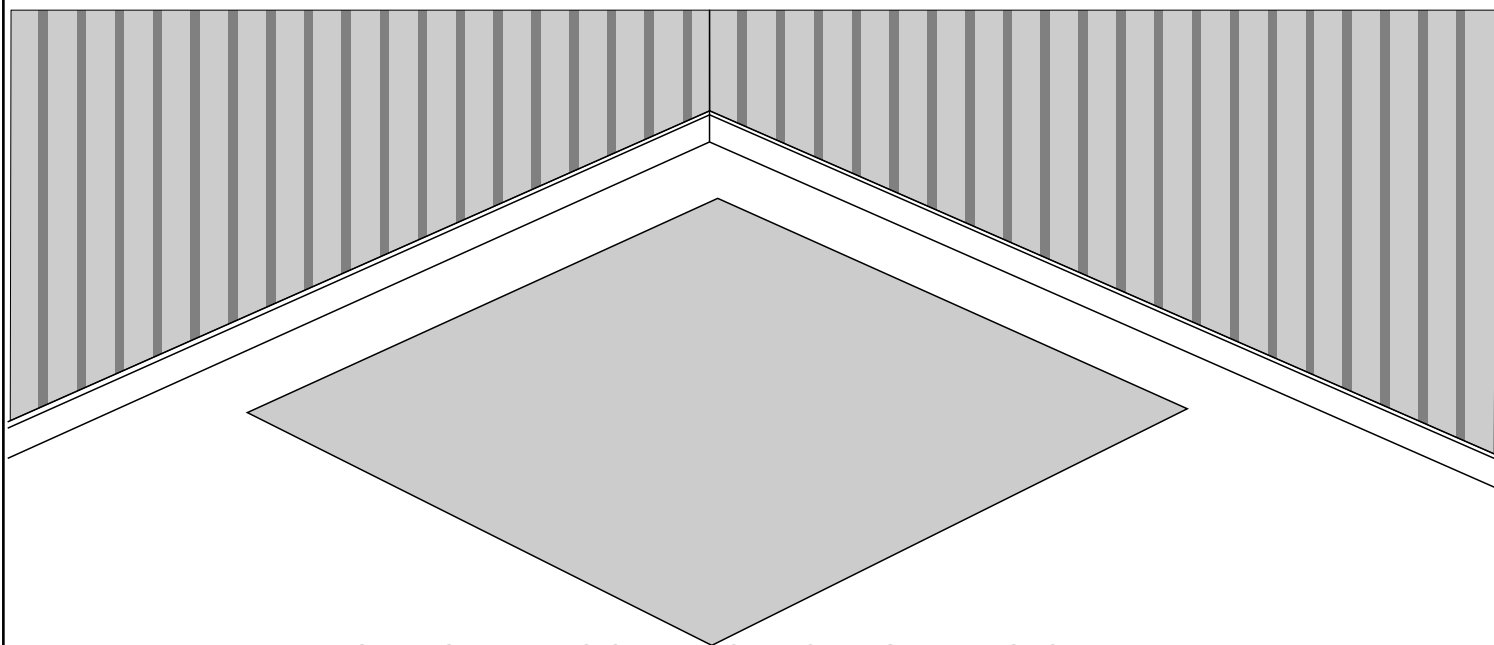
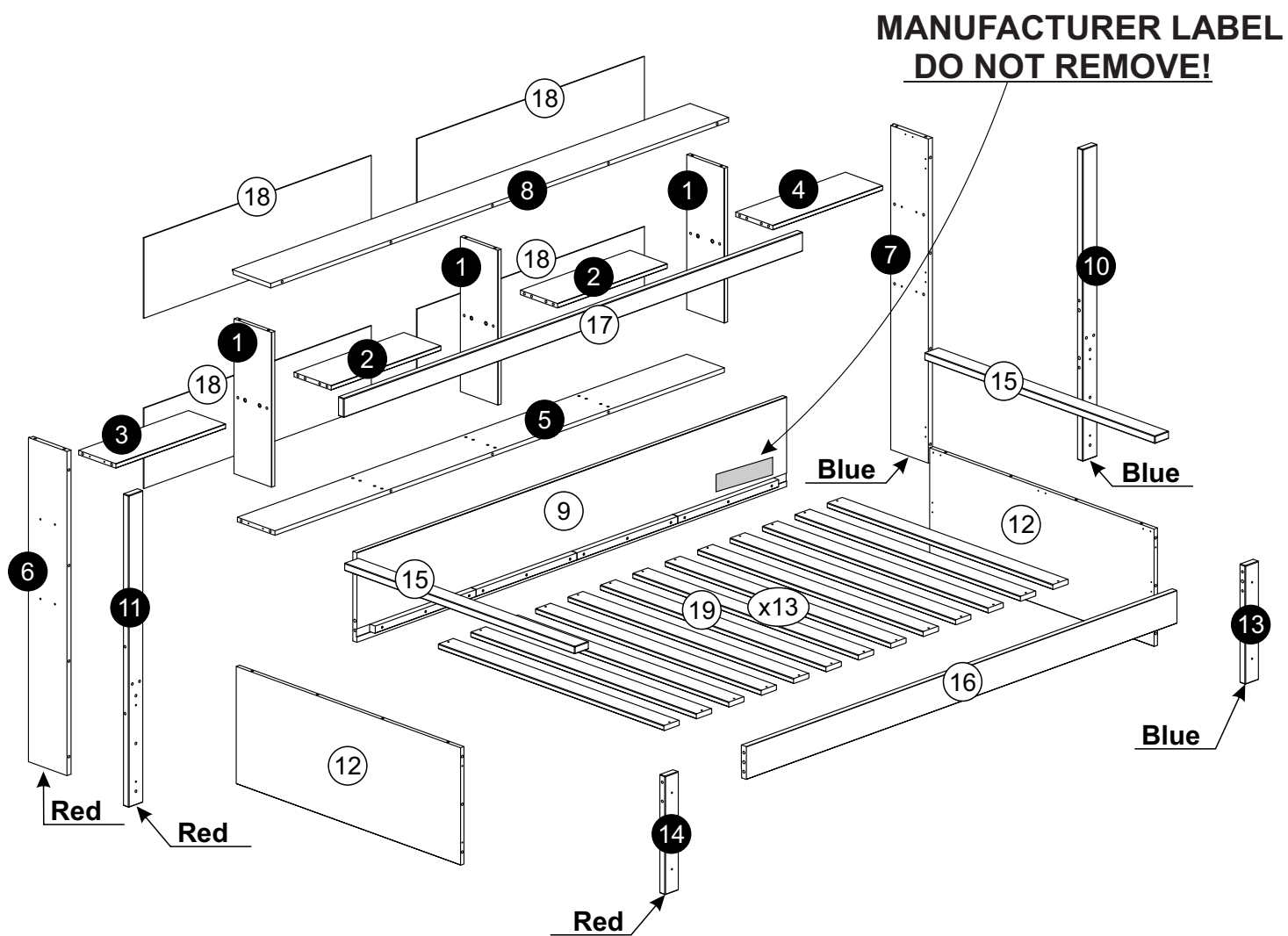


(Not included)

IMPORTANT:

PLEASE READ INSTRUCTION BEFORE STARTING THE ASSEMBLY

Part list: 1733T - Bookcase Day Bed Twin



PLEASE USE A FLOOR PROTECT AS A RUG OR
A CARDBOARD TO ASSEMBLY THE BOOKCASE !!!

Identifying the Hardware-Identify the hardware using the illustrations below.

A



Qty
06

1 9/16" Wooden Dowel (10 x 40mm)

B



Qty
64

1 3/16" Wooden Dowel (8 x 30mm)

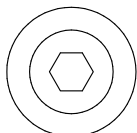
C



Qty
06

2" Wooden Dowel (8 x 50mm)

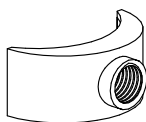
D



4 5/16" Bolt (1/4 x 110mm)

Qty
08

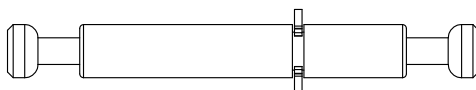
E



1/4"
Half
Moon

Qty
08

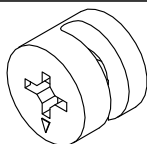
F



Cam Bolts

Qty
06

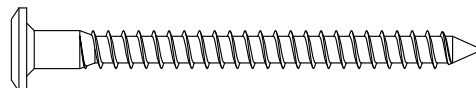
G



Cam
Lock

Qty
12

H



2 3/8" Bolt (5 x 60mm)

Qty
22

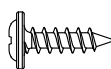
I



1 3/16" Screw (4 x 30mm)

Qty
26

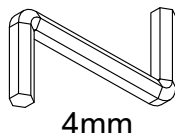
J



1 5/32" Screw (3.5 x 12mm)

Qty
116

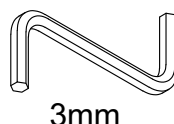
K



Large
Allen
wrench

Qty
01

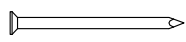
L



Small
Allen
wrench

Qty
01

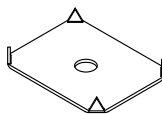
M



Nail (Anelado)

Qty
35

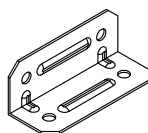
N



Metal
Plate

Qty
11

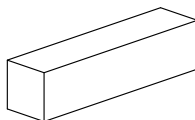
O



L-Bracket
46x18mm

Qty
29

P



Wooden
spacer
2 15/16" (75 mm)

Qty
02

Q



Slider Legs

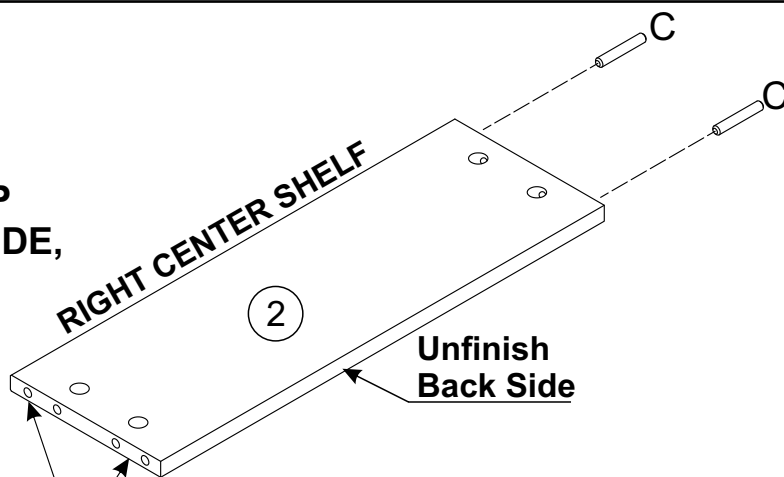
Qty
02

*Actual size of screws and bolts, for measurements checking.

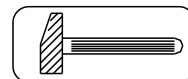
04



ATTENTIVE TO KEEP
THE FACE HOLES UPSIDE,
EXACTLY AS THE
DRAWING BELOW.

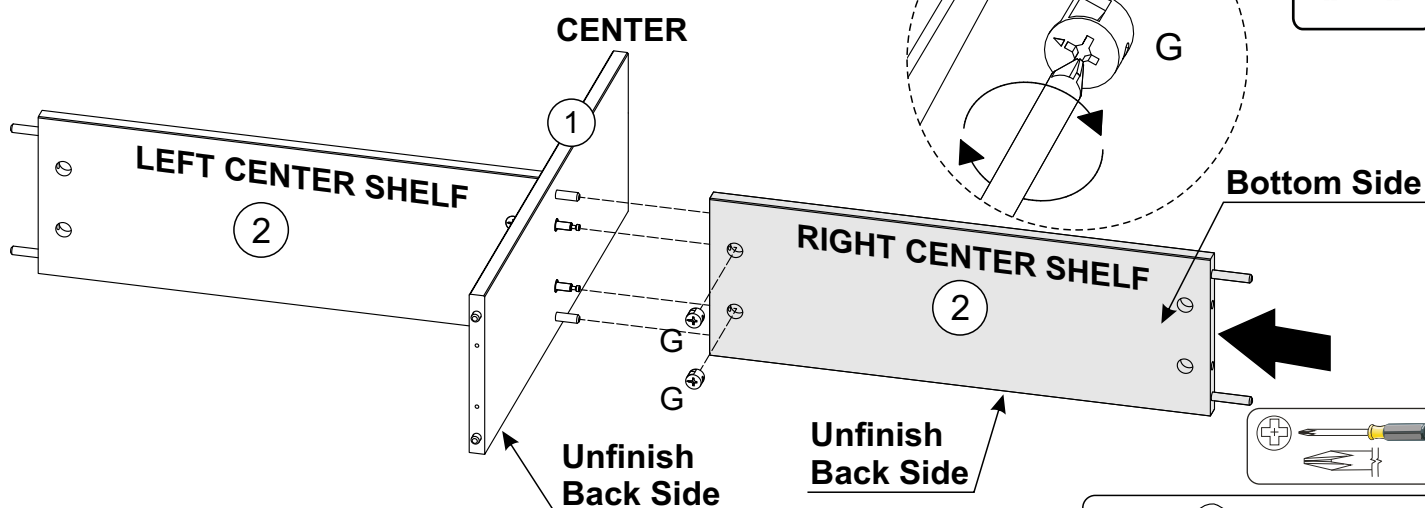


NOT ADD
WOODEN DOWEL IN
THIS SIDE



C  Qty **02**
2" Wooden Dowel

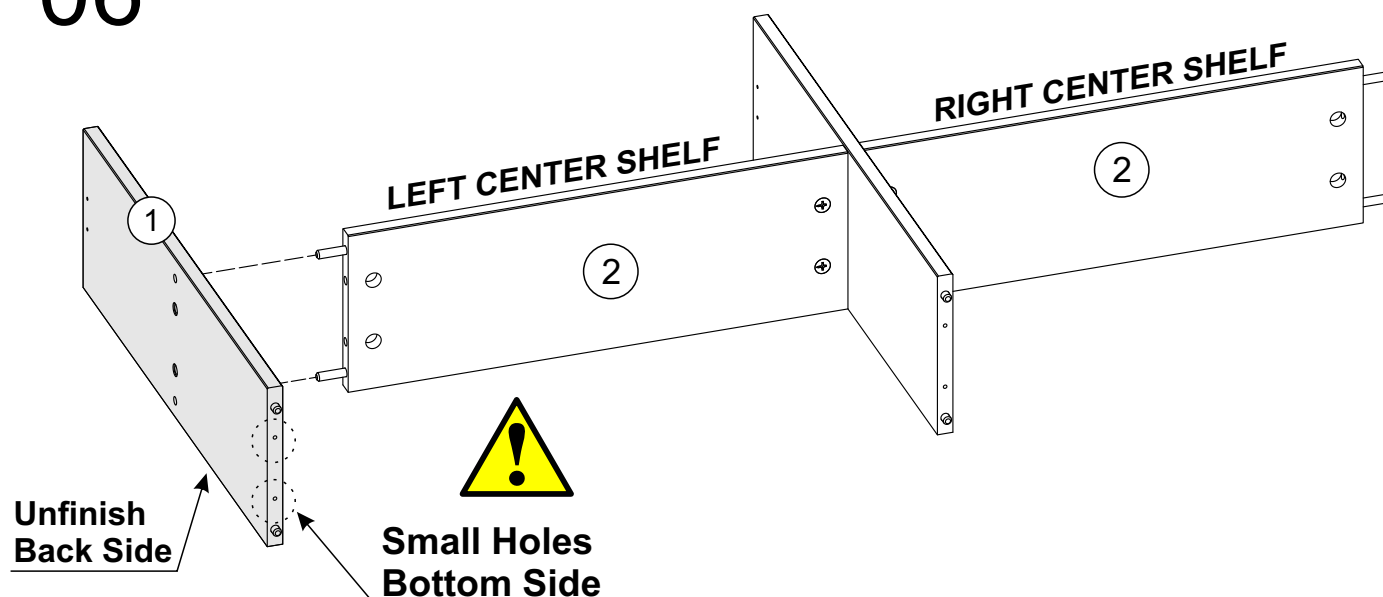
05



G  Qty **02**
Cam Lock

06

SECOND SET ASSEMBLED

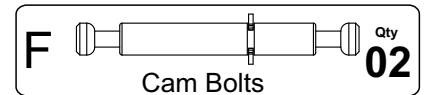
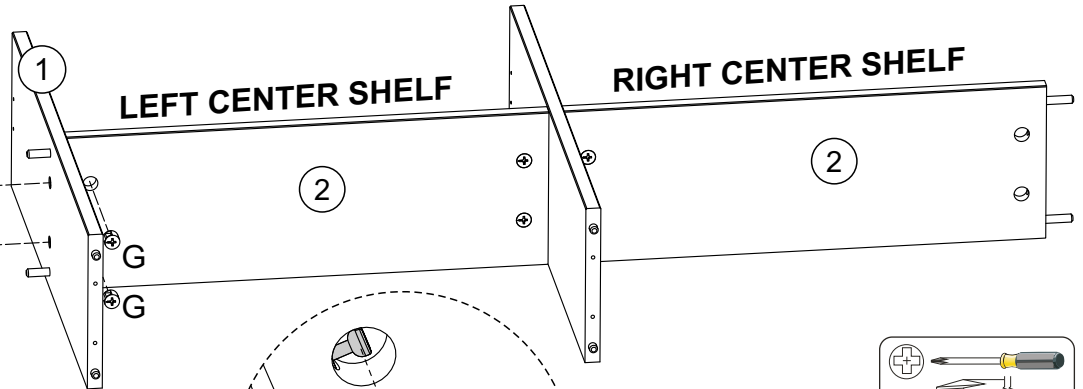
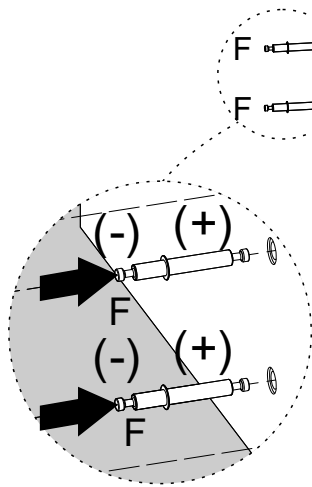


07



LEFT CENTER SHELF

RIGHT CENTER SHELF

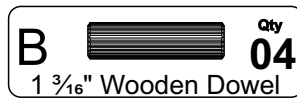
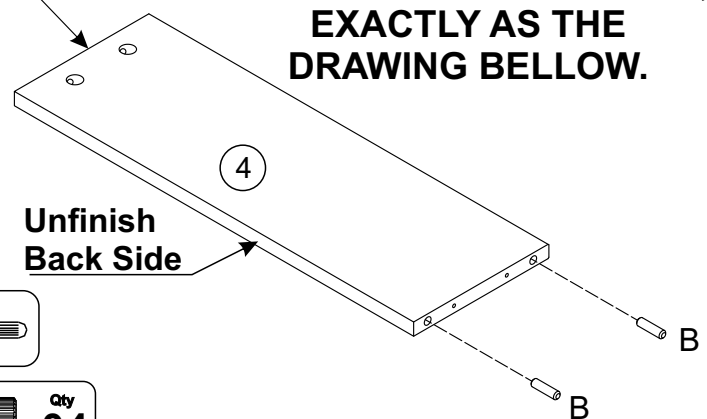
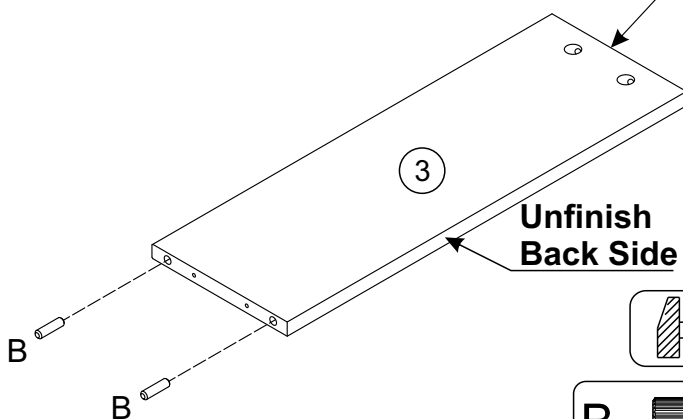


08

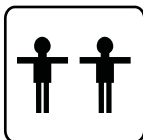
NOT ADD
WOODEN DOWEL IN
THIS SIDE



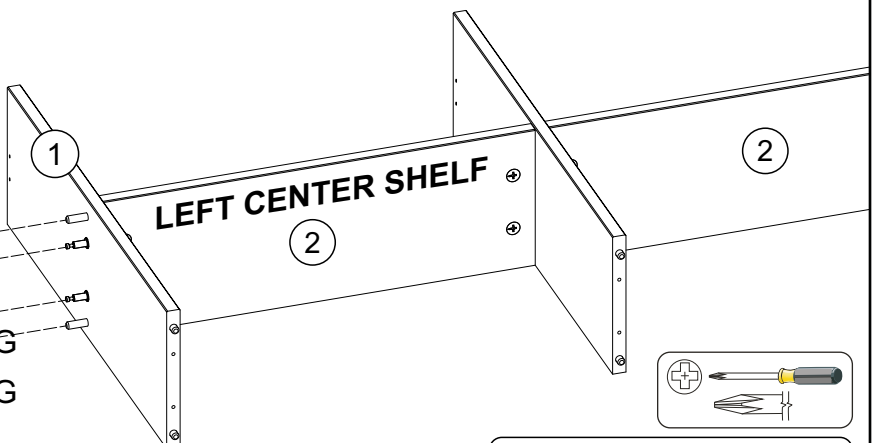
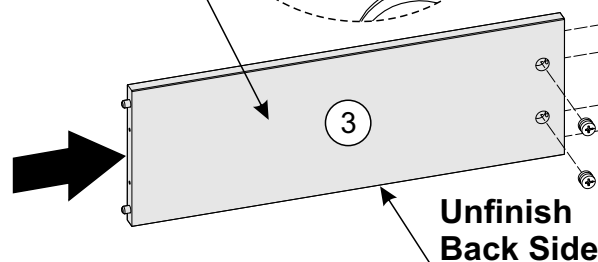
ATTENTIVE TO KEEP
THE FACE HOLES UPSIDE,
EXACTLY AS THE
DRAWING BELLOW.



09



Bottom Side



10



Unfinish Back Side

11



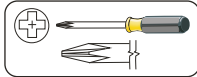
Cam Lock

Qty
02

F

Cam Bolts

Qty
02



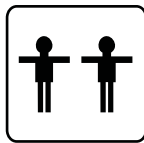
G

G

G

1

12



Bottom Side

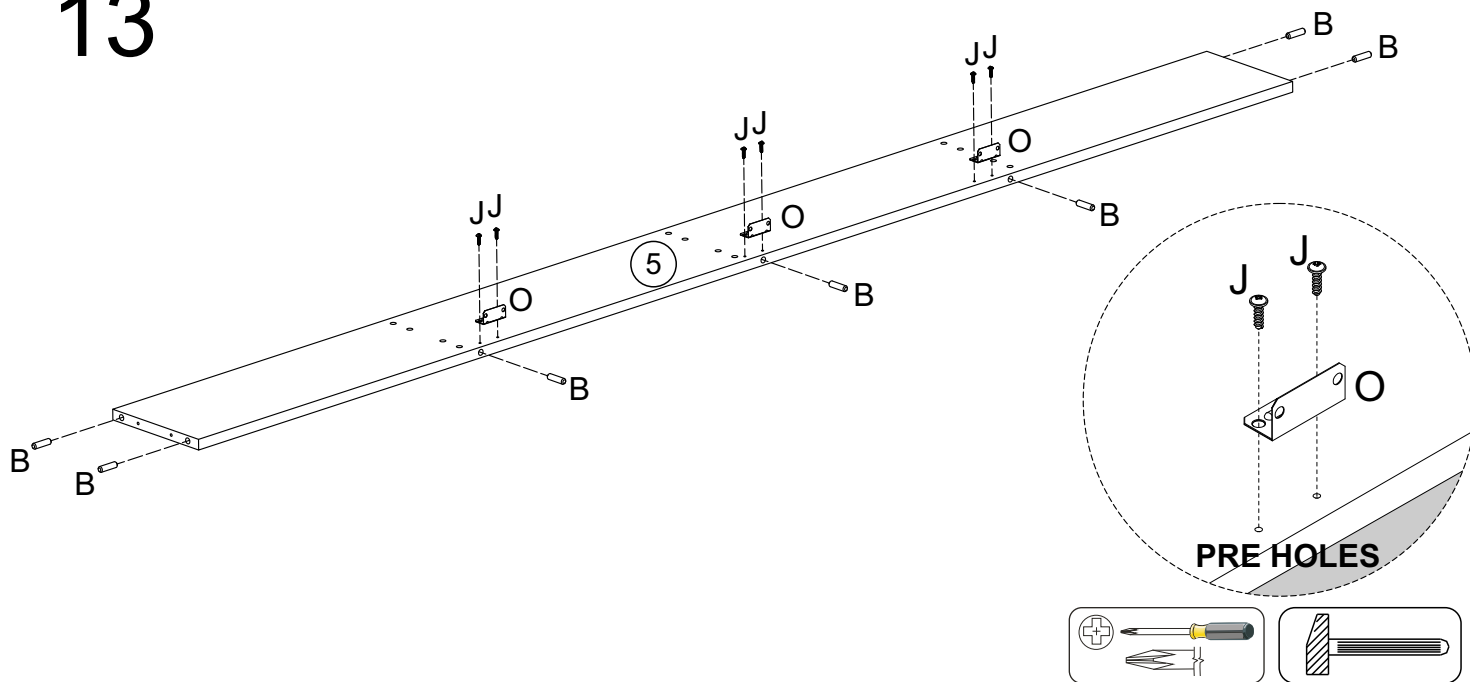
Unfinish Back Side

G

Cam Lock

Qty
02

13

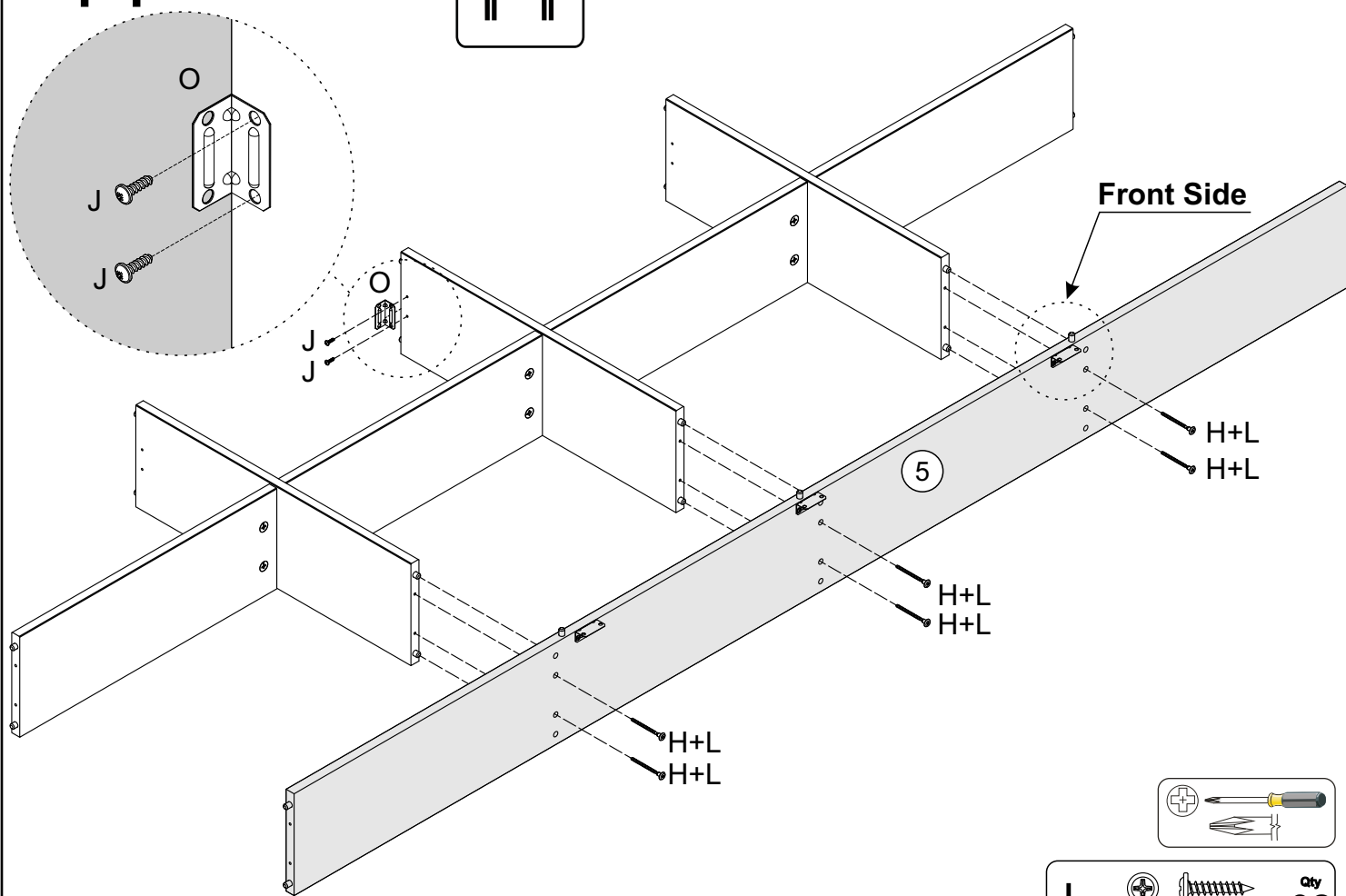
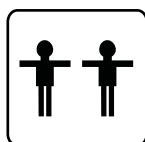


B  Qty **07**
1 3/16" Wooden Dowel

J  Qty **06**
15/32" Screw

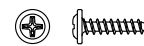
O  Qty **03**
L-Bracket

14



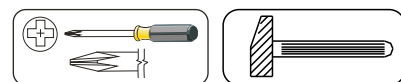
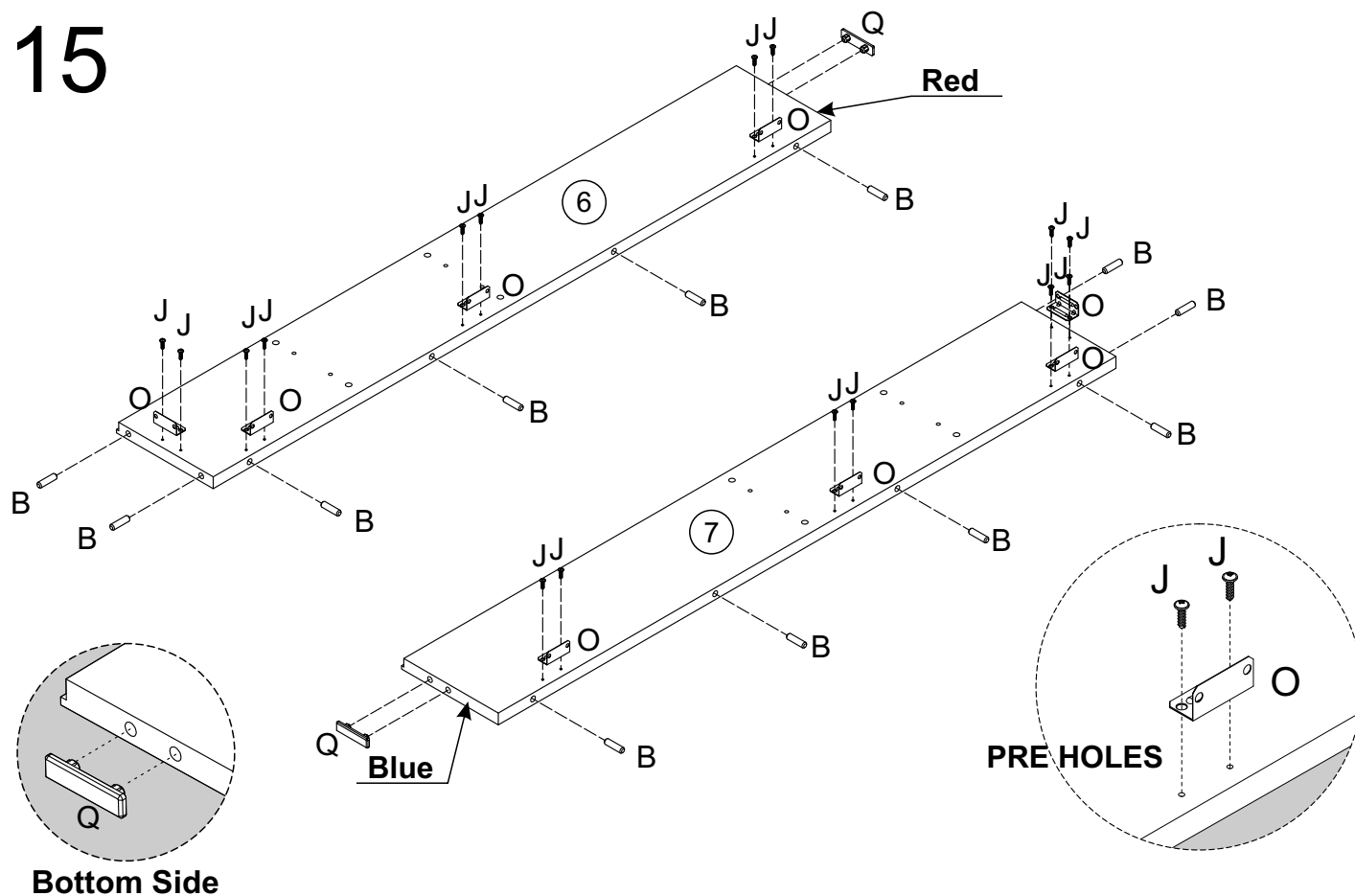
H  Qty **06**
2 3/8" Bolt

L  Qty **01**
3mm Small Allen wrench

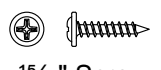
J  Qty **02**
15/32" Screw

O  Qty **01**
L-Bracket

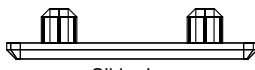
15



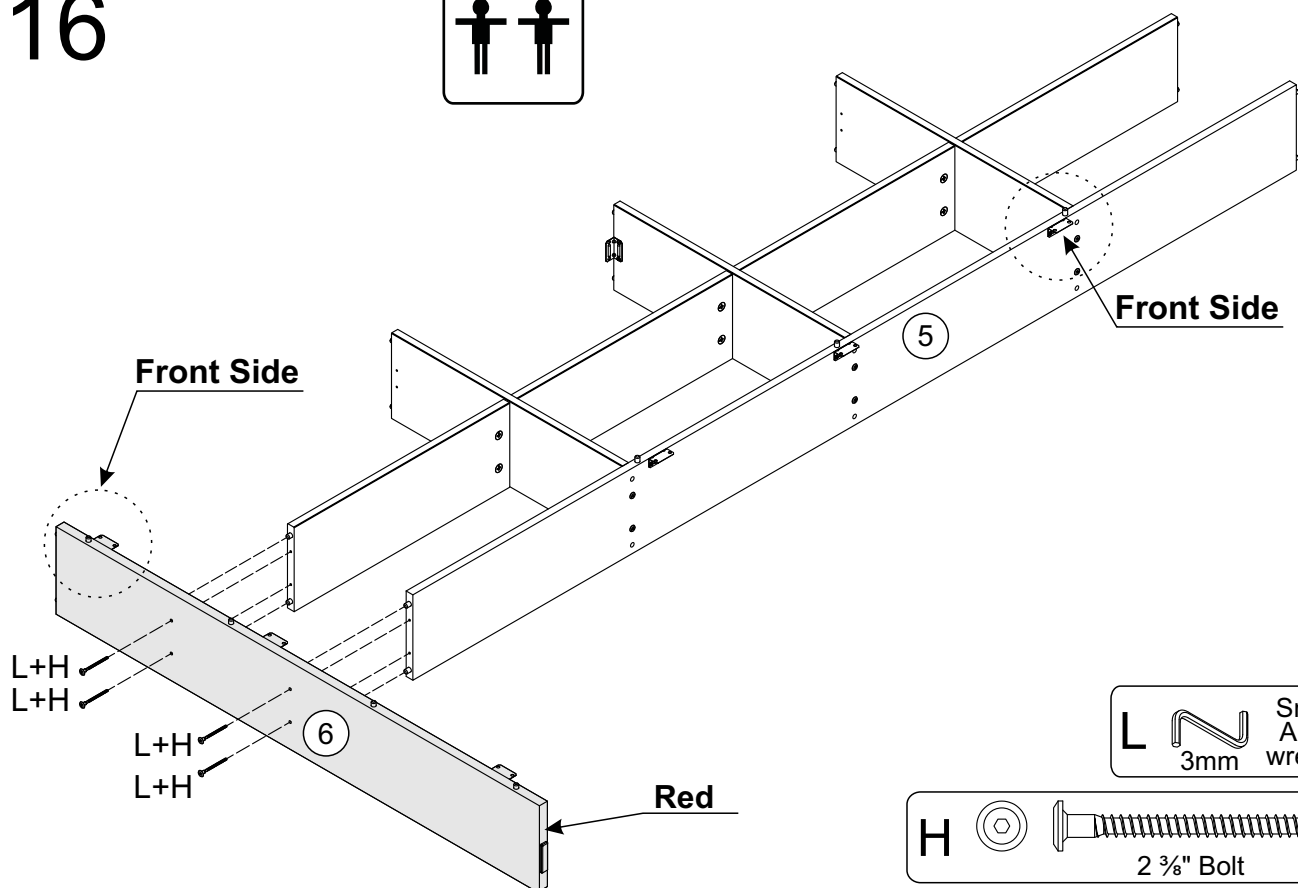
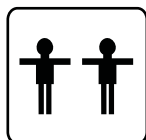
B  Qty **12**
1 3/16" Wooden Dowel

J  Qty **16**
15/32" Screw

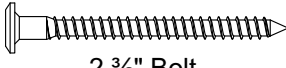
O  L-Bracket Qty **08**

Q  Qty **02**
Slider Legs

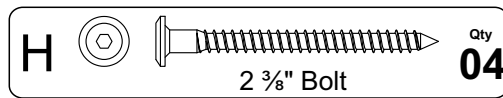
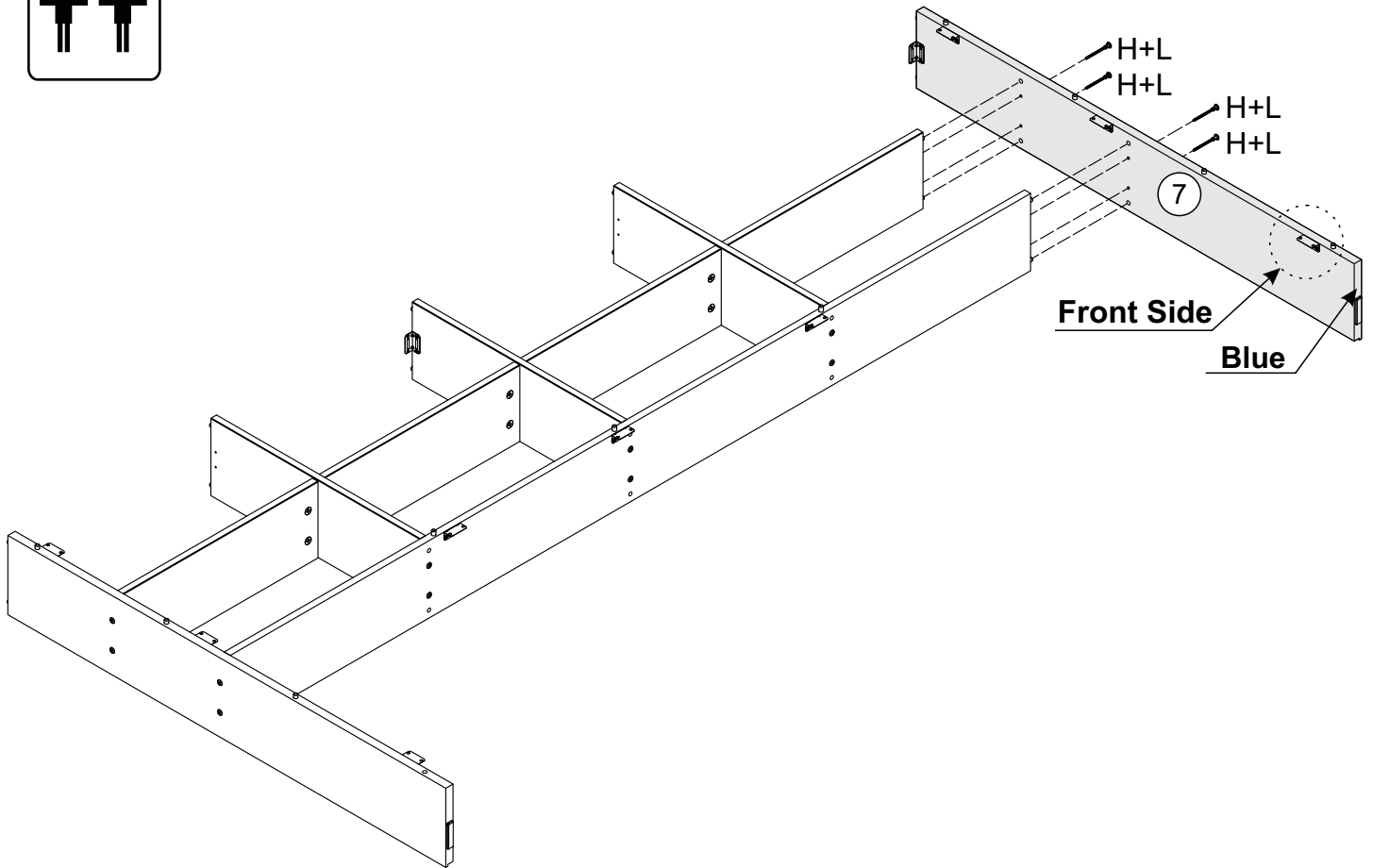
16



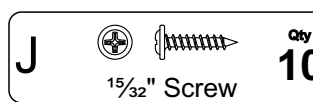
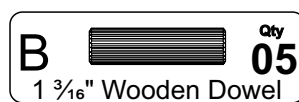
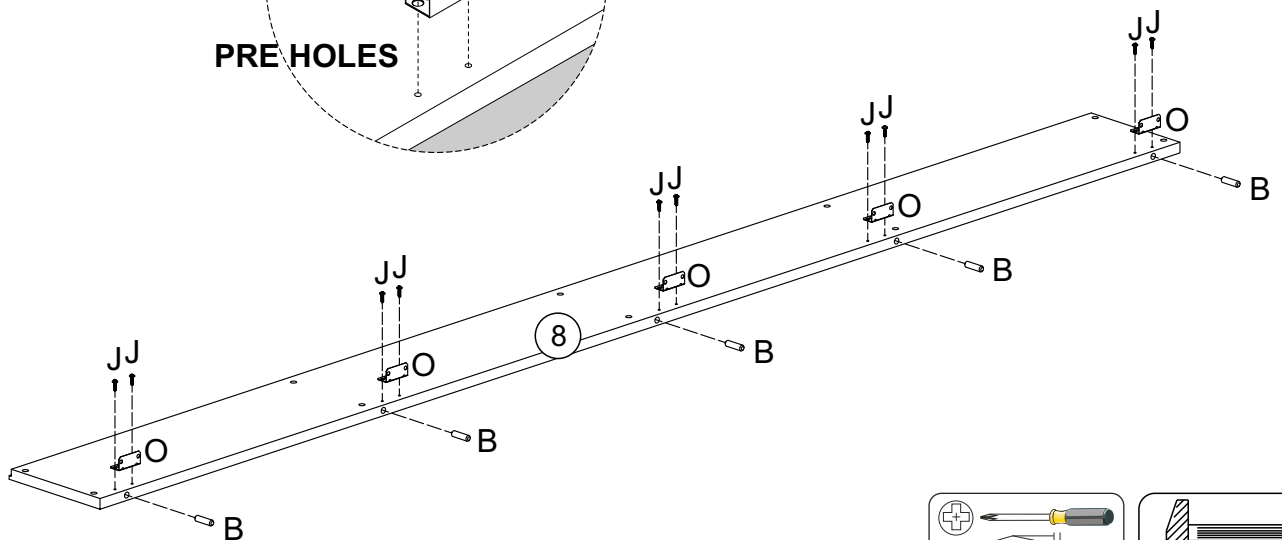
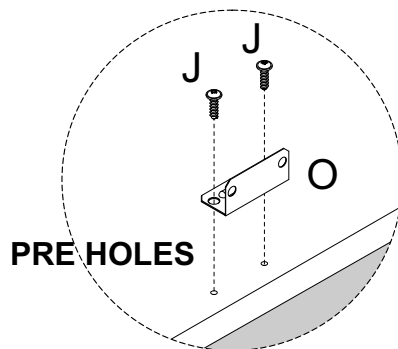
L  Small Allen wrench Qty **01**
3mm

H  Qty **04**
2 3/8" Bolt

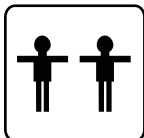
17



18



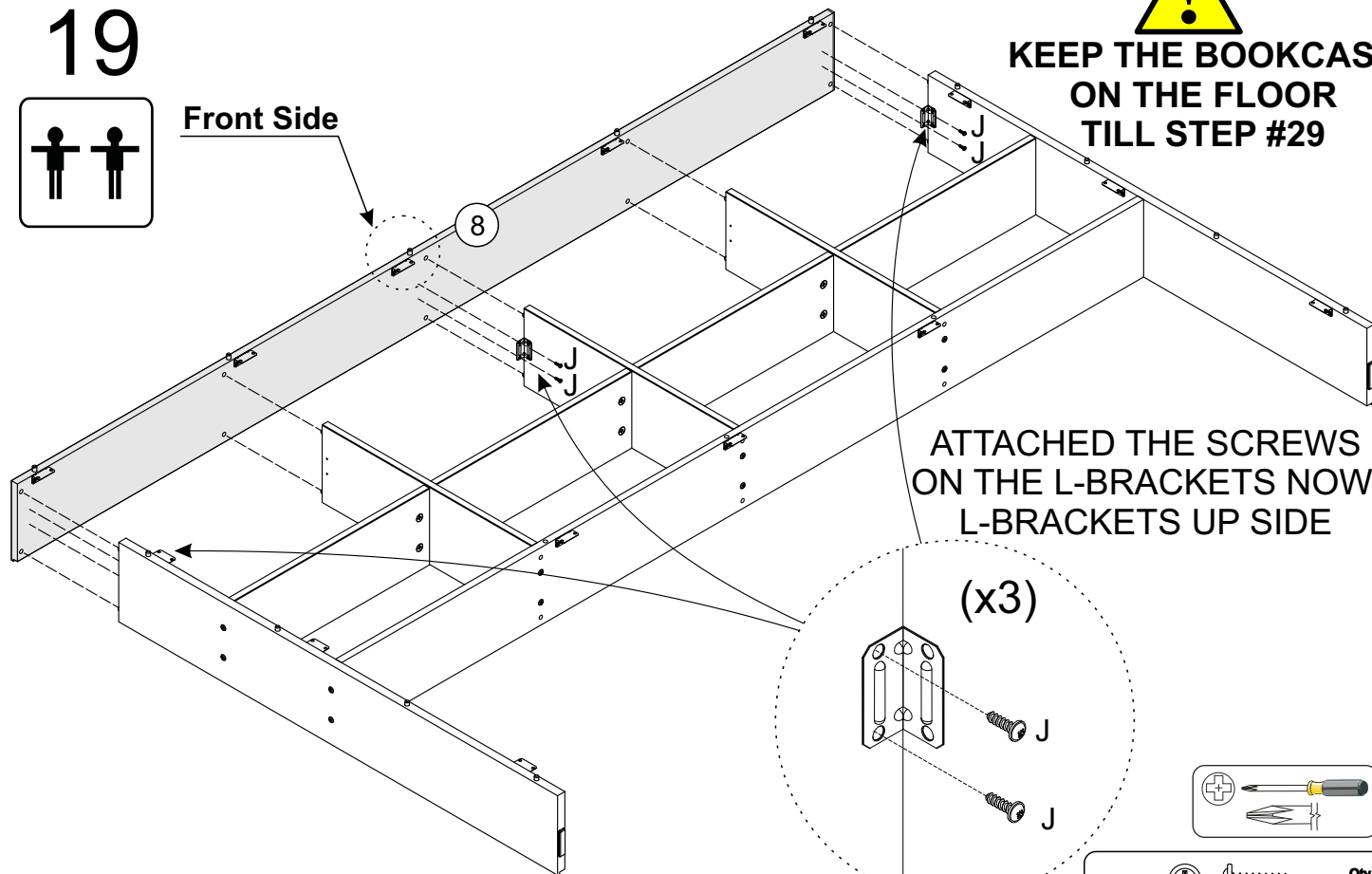
19



Front Side

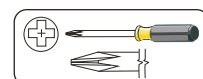


**KEEP THE BOOKCASE
ON THE FLOOR
TILL STEP #29**



ATTACHED THE SCREWS
ON THE L-BRACKETS NOW.
L-BRACKETS UP SIDE

(x3)

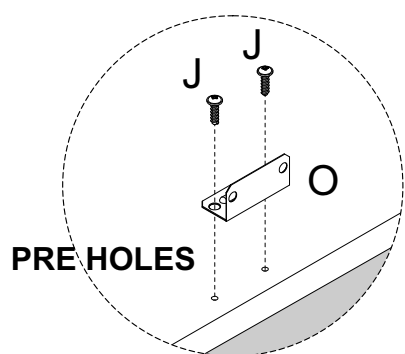


J **15/32" Screw** **Qty 06**

20



**ATTENTIVE TO ATTACHED
THE L-BRACKET
ON THIS STEP.**



PRE HOLES

**1 L-BRACKET
ON THIS SIDE !**

**1 L-BRACKET
ON THIS SIDE !**

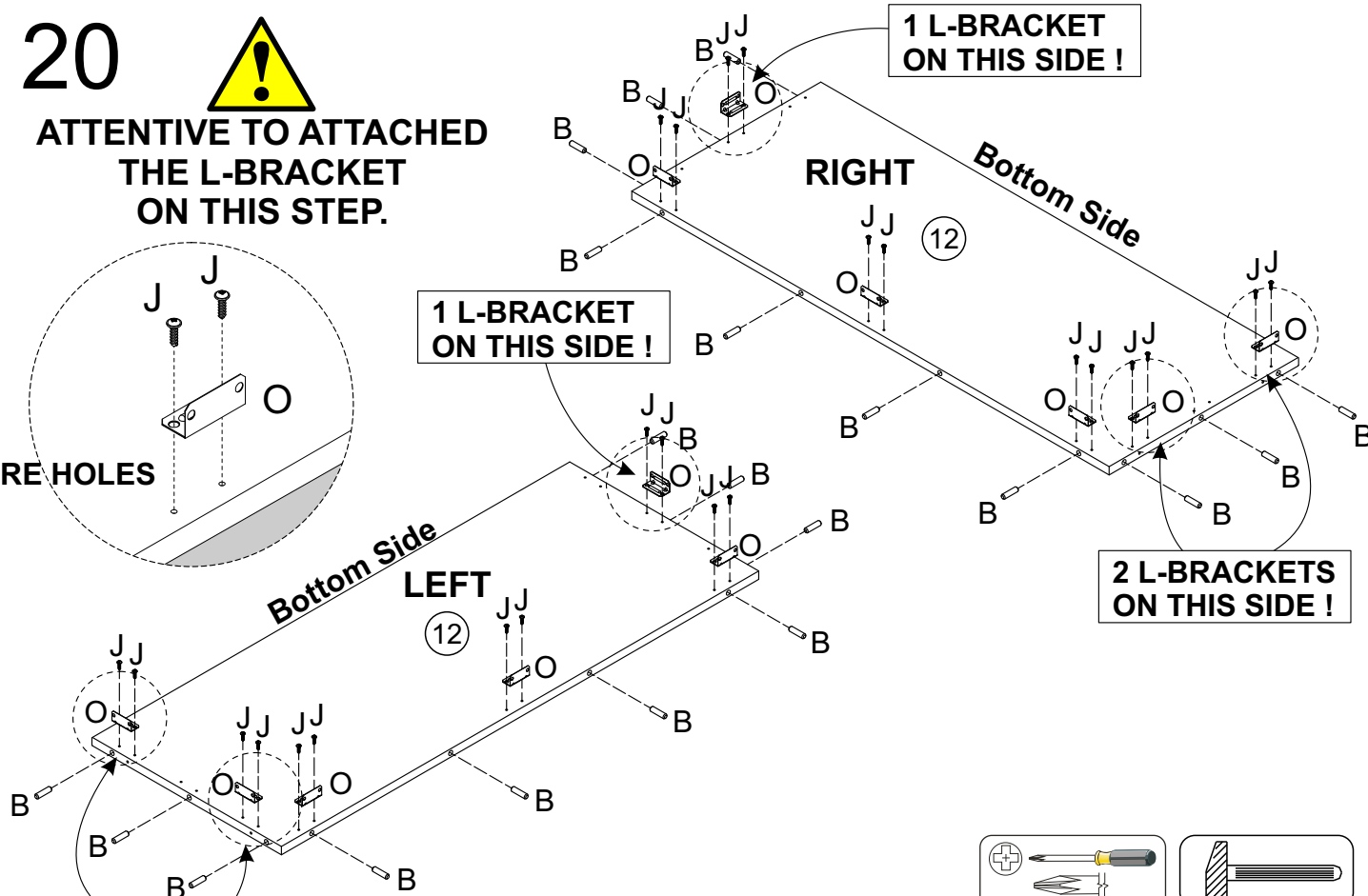
RIGHT

Bottom Side

**2 L-BRACKETS
ON THIS SIDE !**

LEFT

Bottom Side

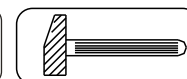
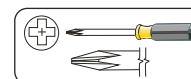


**2 L-BRACKETS
ON THIS SIDE !**

B **Qty 20**
1 3/16" Wooden Dowel

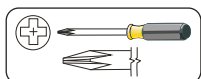
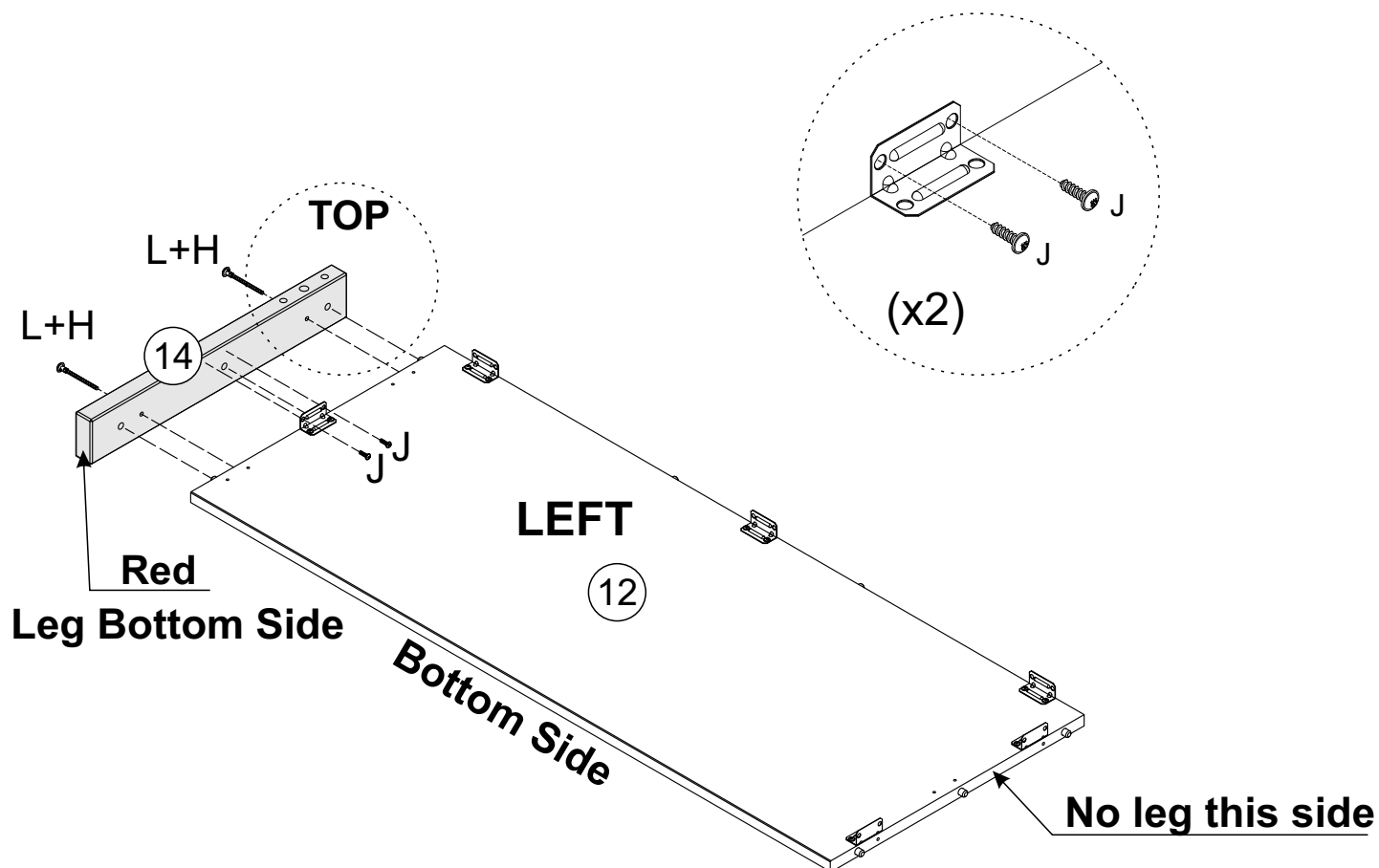
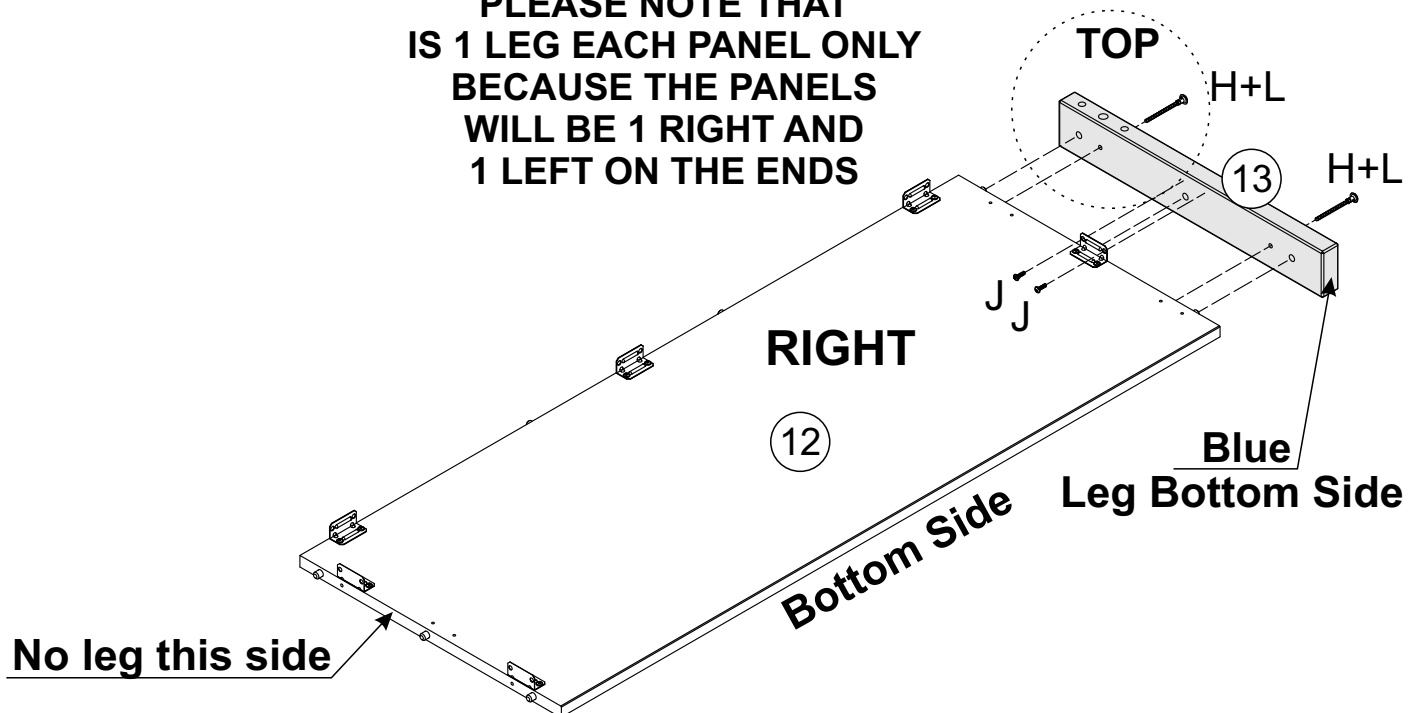
J **Qty 24**
15/32" Screw

O **L-Bracket Qty 12**





PLEASE NOTE THAT
IS 1 LEG EACH PANEL ONLY
BECAUSE THE PANELS
WILL BE 1 RIGHT AND
1 LEFT ON THE ENDS



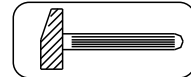
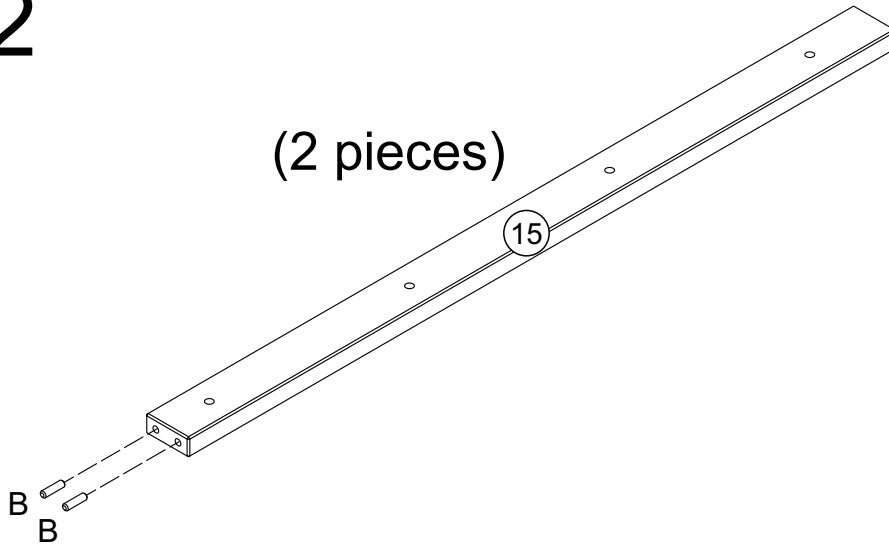
J  15/32" Screw Qty 04

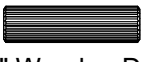
L  3mm Small Allen wrench Qty 01

H  2 3/8" Bolt Qty 04

22

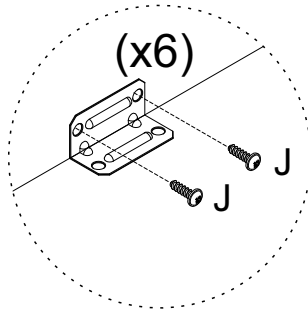
(2 pieces)



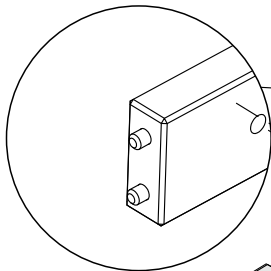
B  Qty **04**
1 3/16" Wooden Dowel

23

(x6)



**WOODEN DOWELS
THIS SIDE**



RIGHT

(12)

Blue

Bottom Side

LEFT

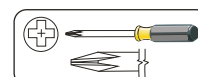
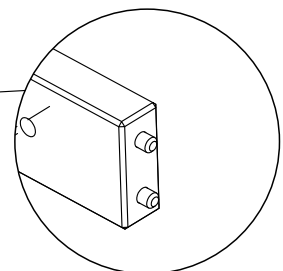
(12)

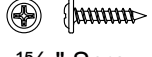
Red

Bottom Side

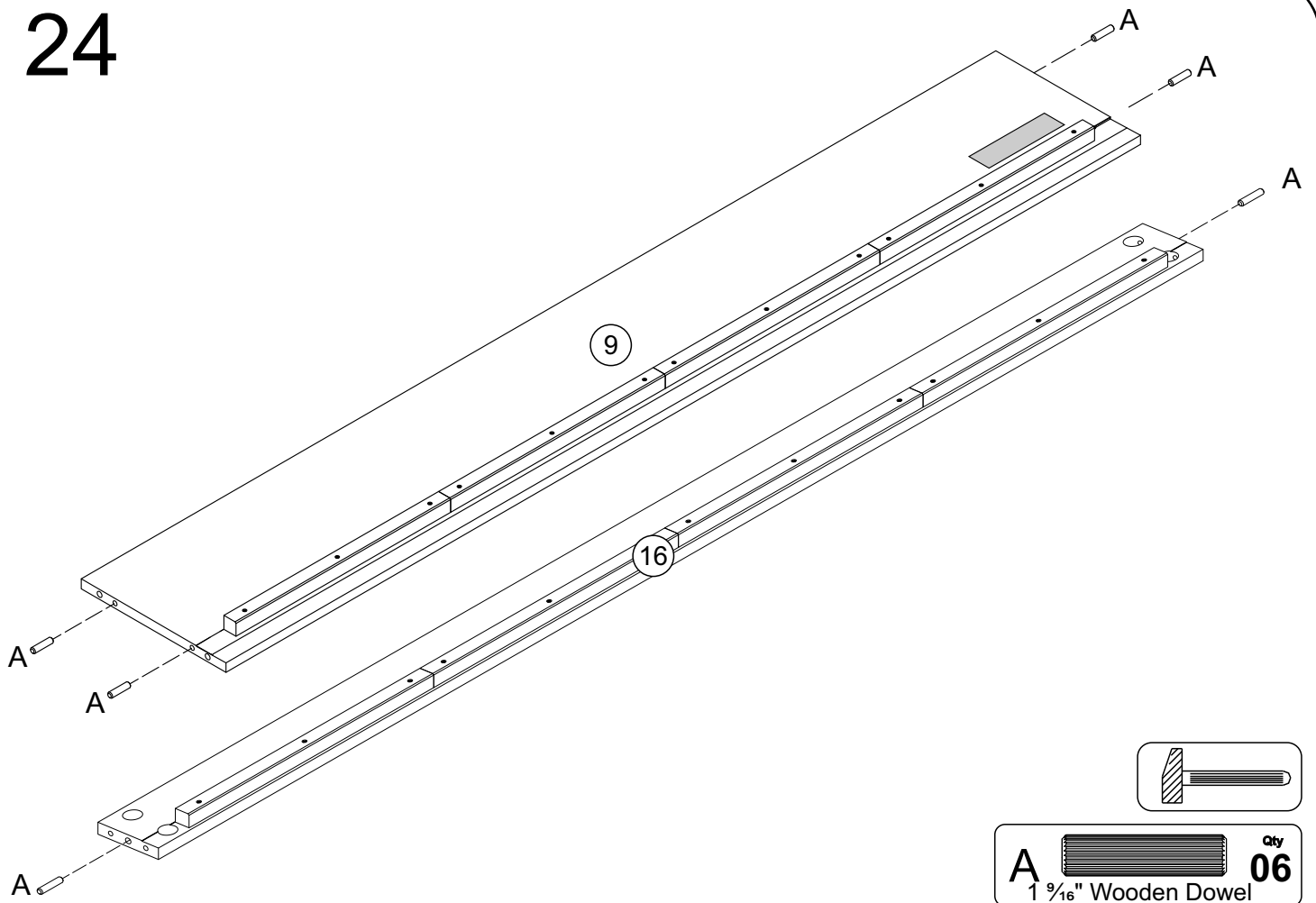


**WOODEN DOWELS
THIS SIDE**

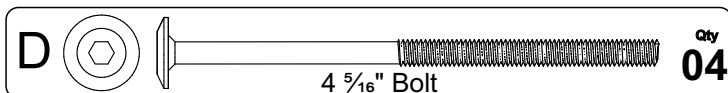
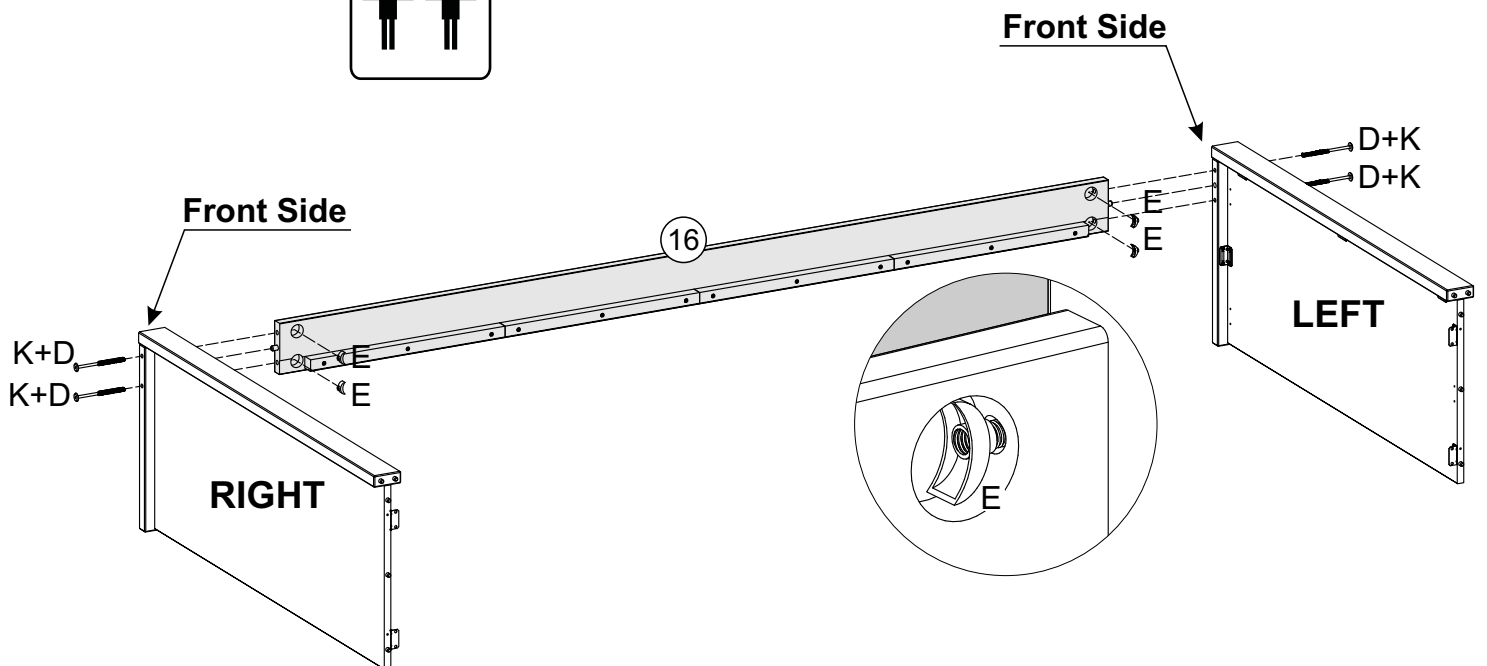
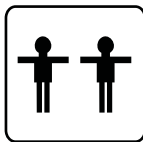


J  Qty **12**
15/32" Screw

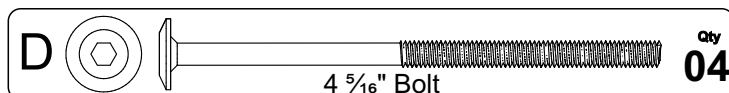
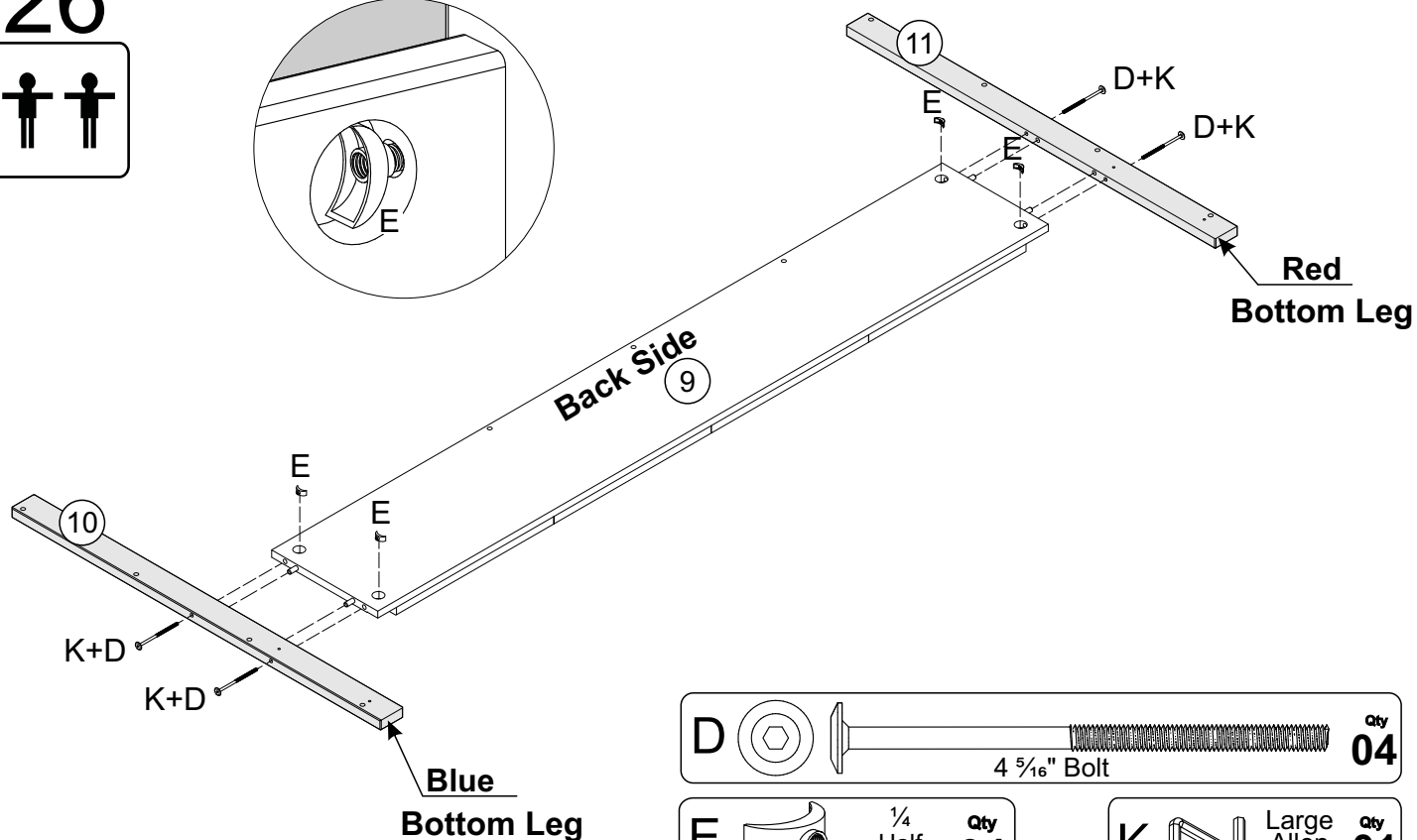
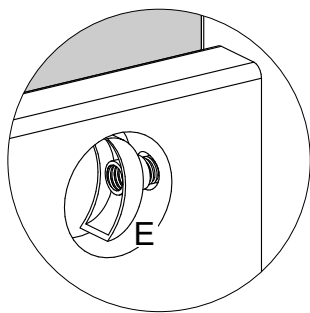
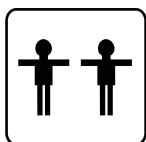
24



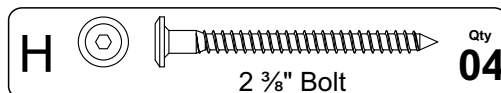
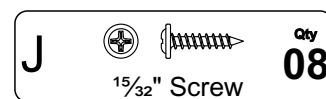
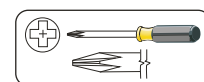
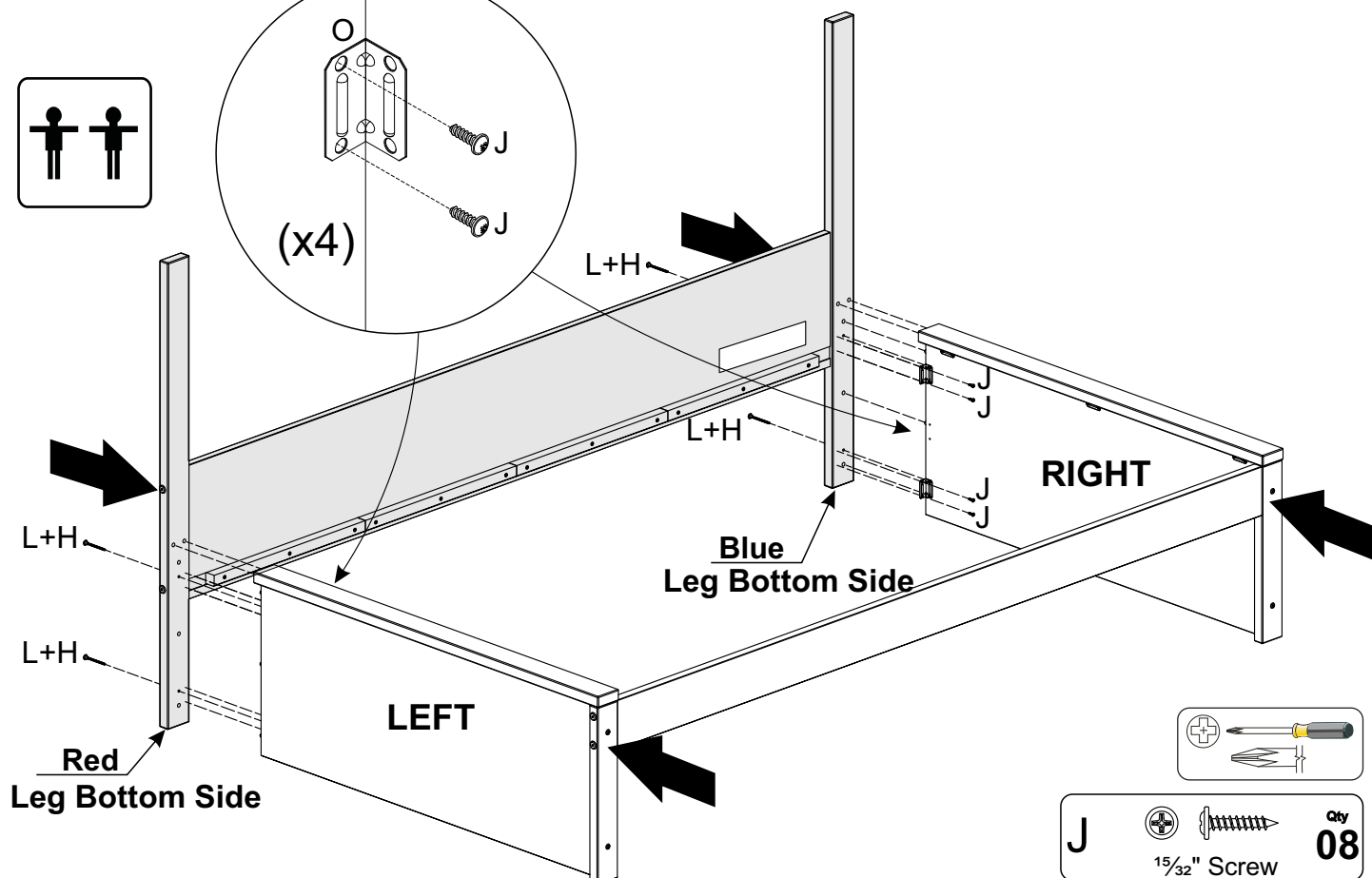
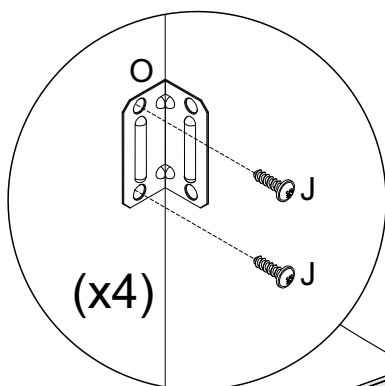
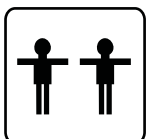
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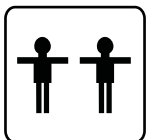
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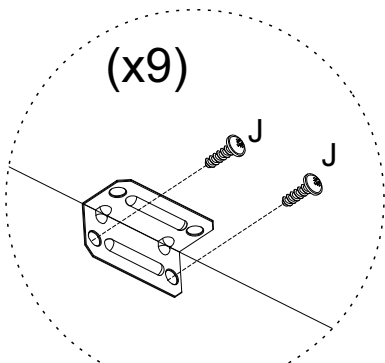
27



28

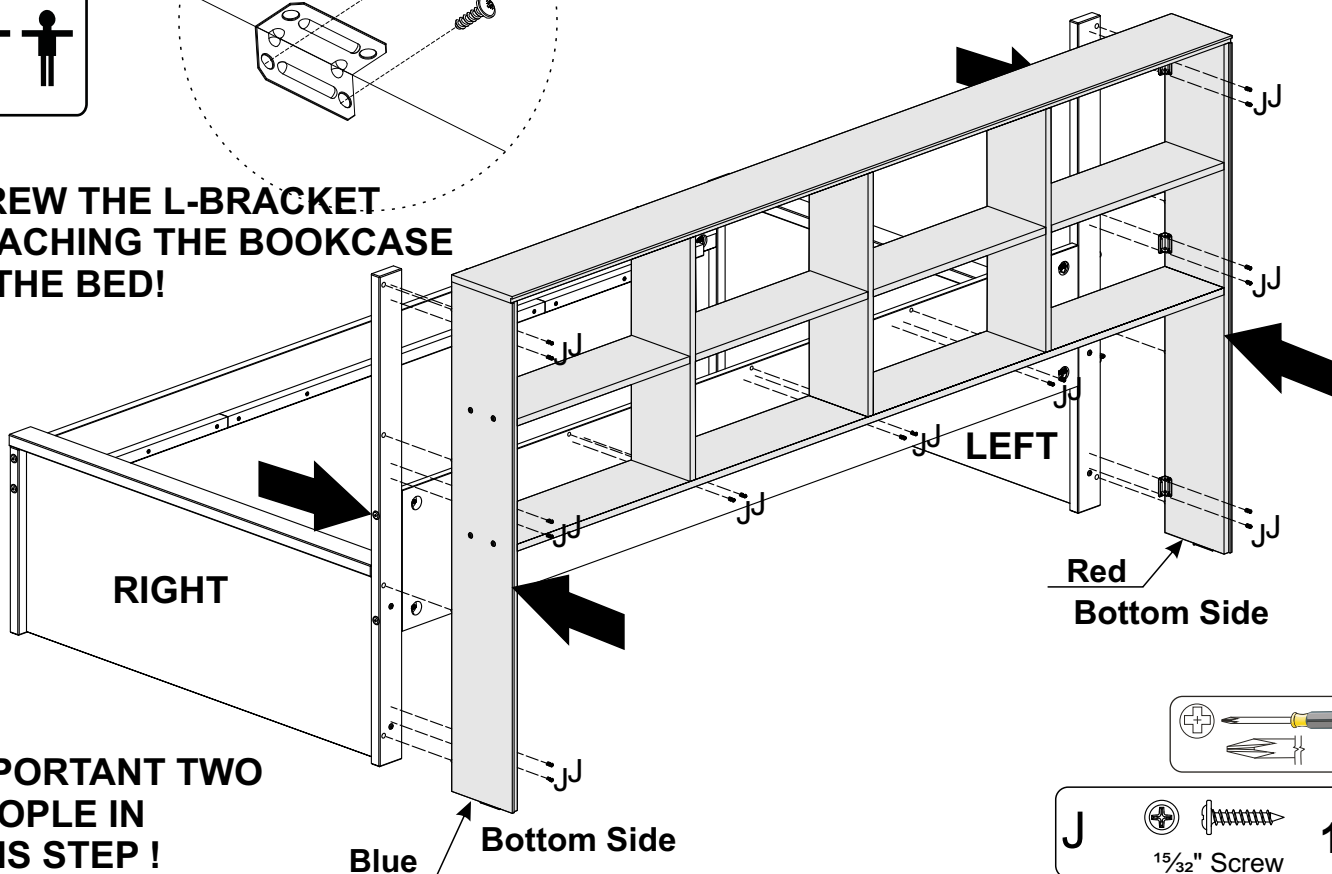


(x9)

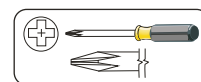


PLEASE BE CAREFUL IN THIS STEP TO NOT BREAK THE PARTS.
YOU NEED TO LIFT THE BOOKCASE OFF THE FLOOR NOW.

SCREW THE L-BRACKET ATTACHING THE BOOKCASE TO THE BED!

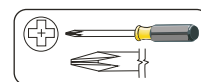
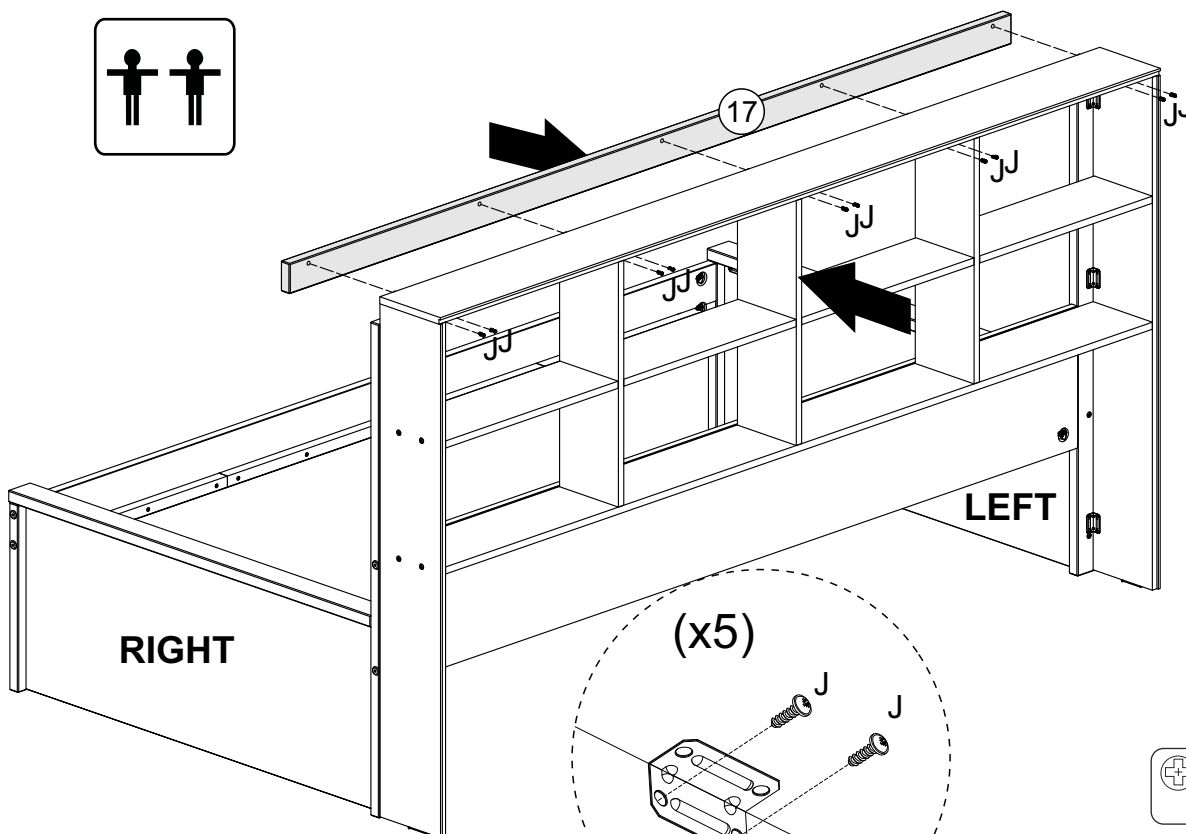
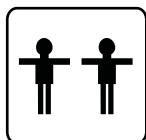


IMPORTANT TWO PEOPLE IN THIS STEP !



J  15/32" Screw Qty 18

29

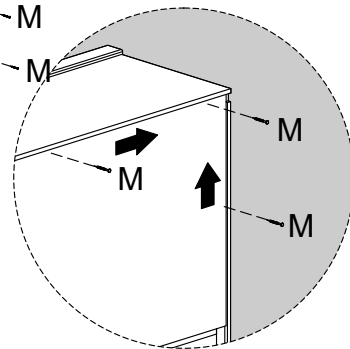
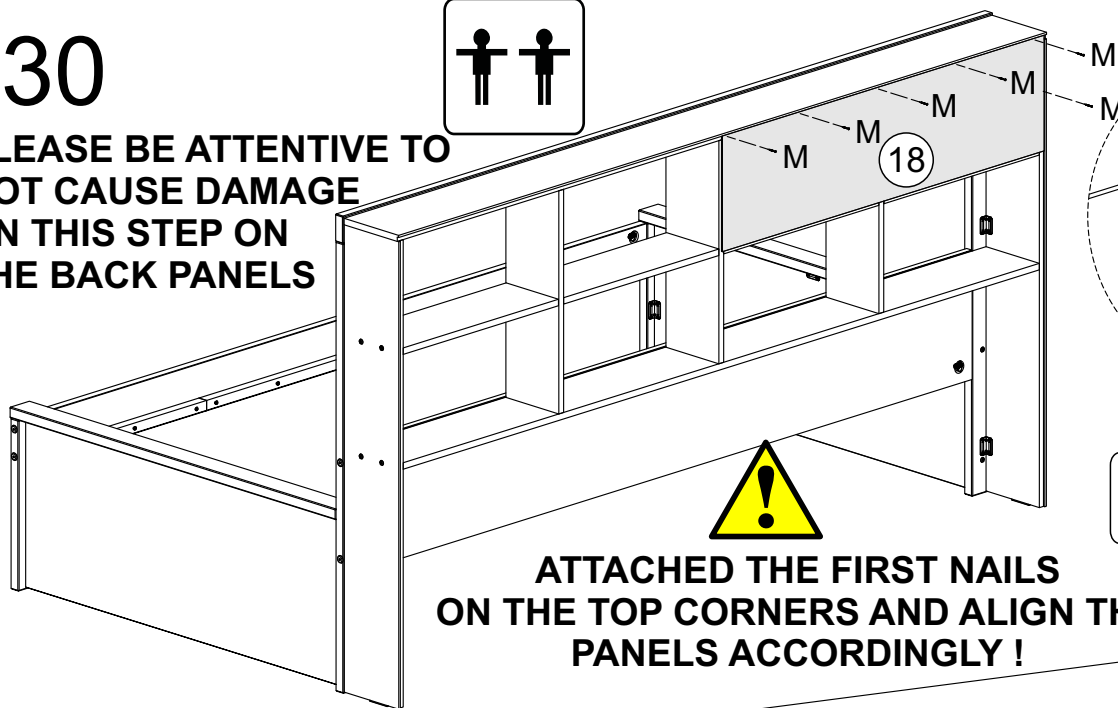


J  15/32" Screw Qty 10

30



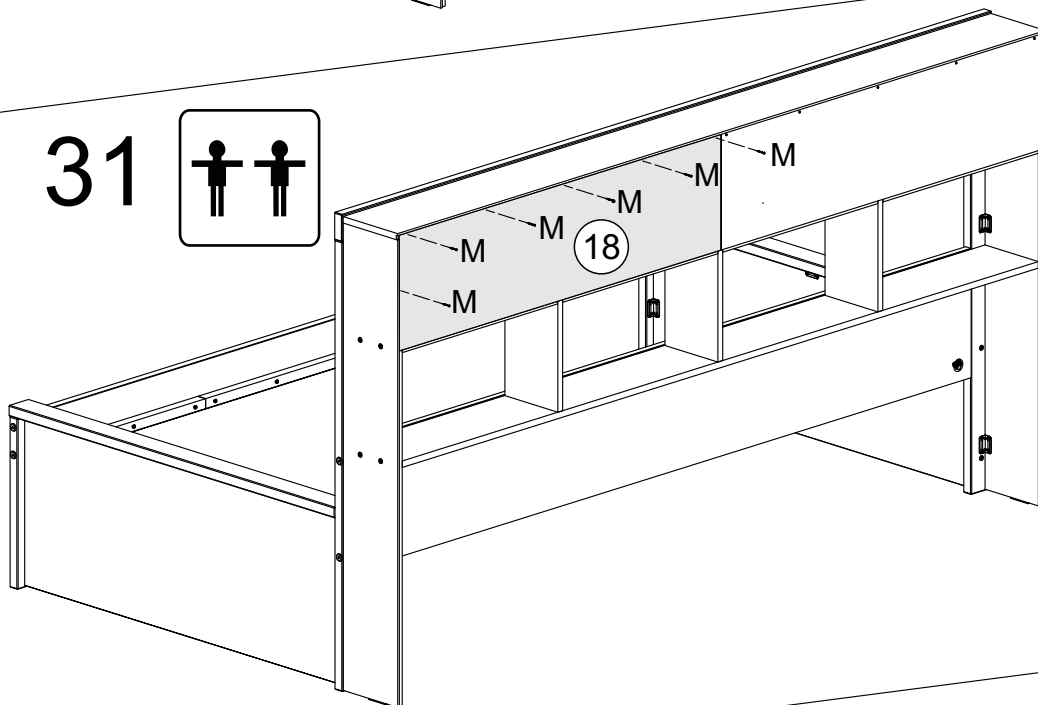
PLEASE BE ATTENTIVE TO
NOT CAUSE DAMAGE
ON THIS STEP ON
THE BACK PANELS



M  Nail Qty **06**

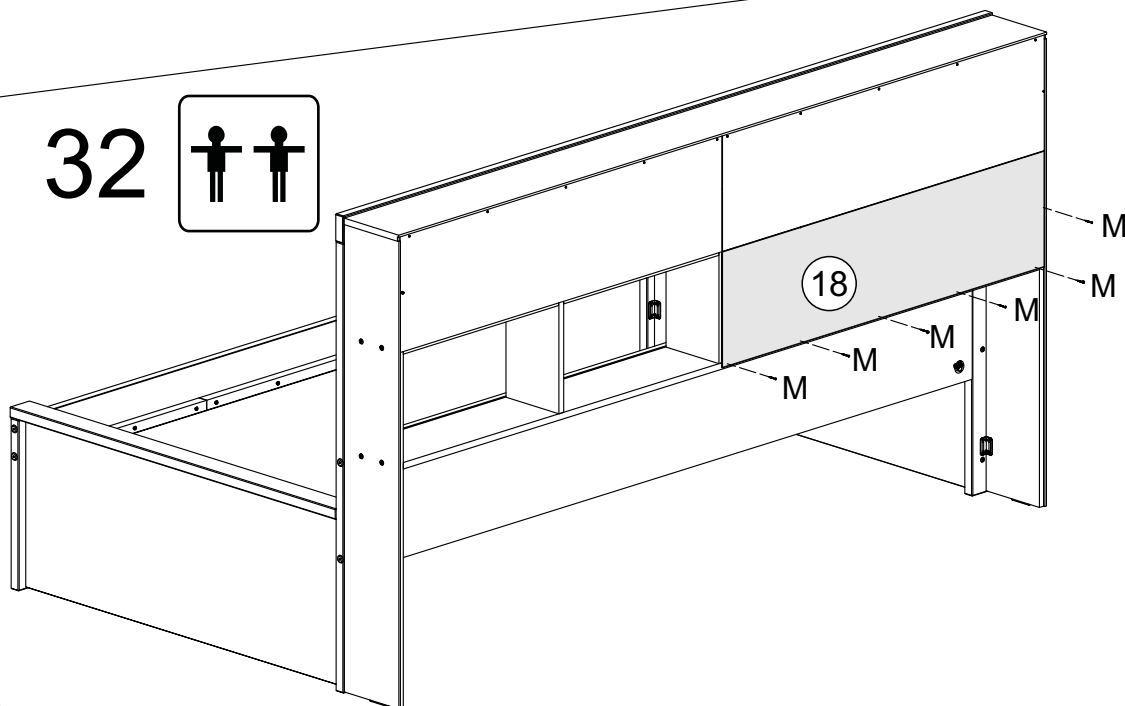
ATTACHED THE FIRST NAILS
ON THE TOP CORNERS AND ALIGN THE
PANELS ACCORDINGLY !

31



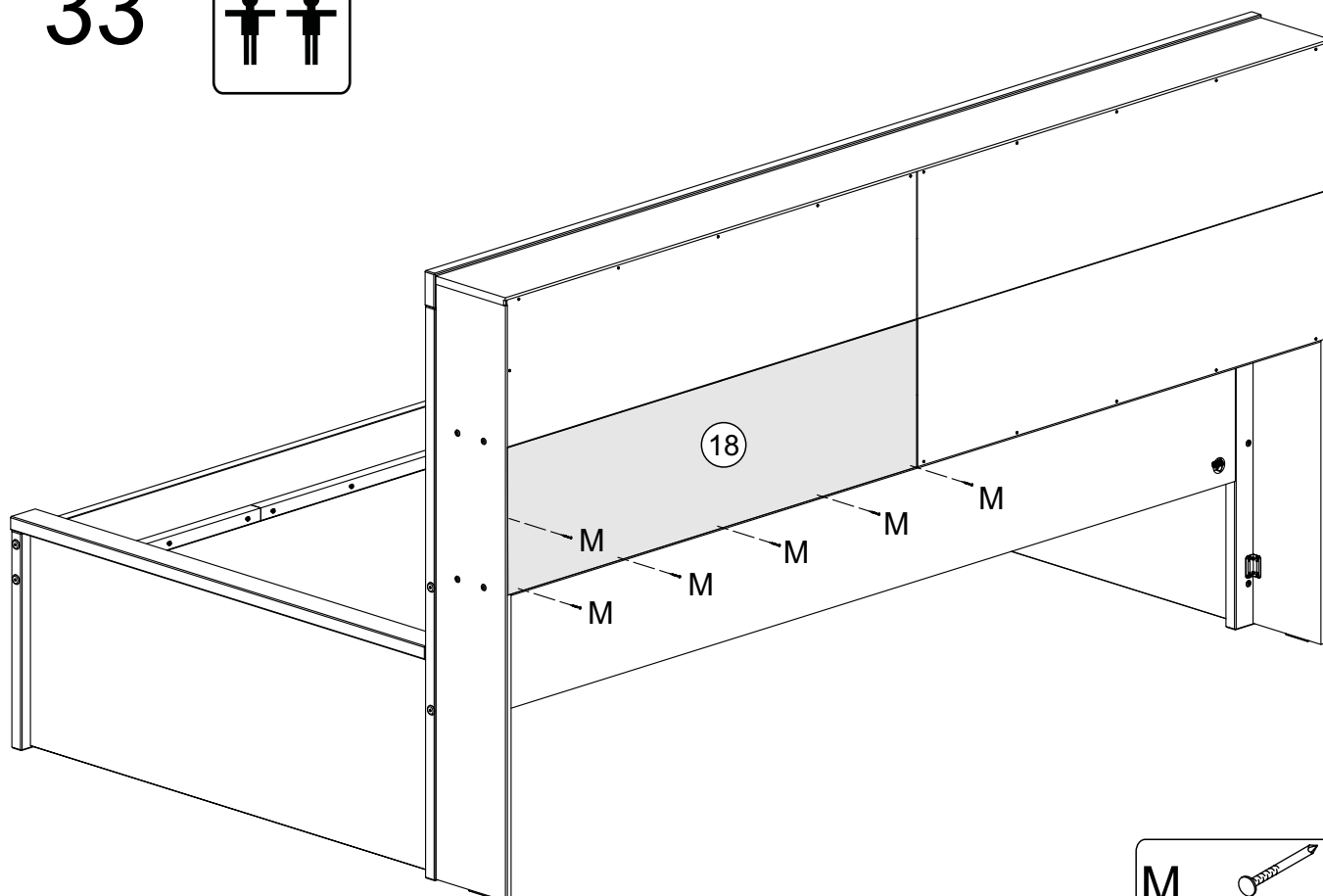
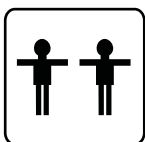
M  Nail Qty **06**

32



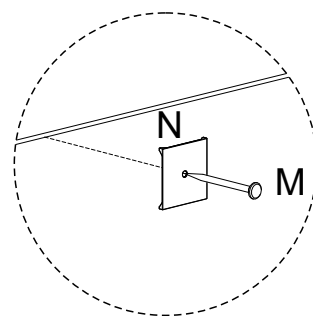
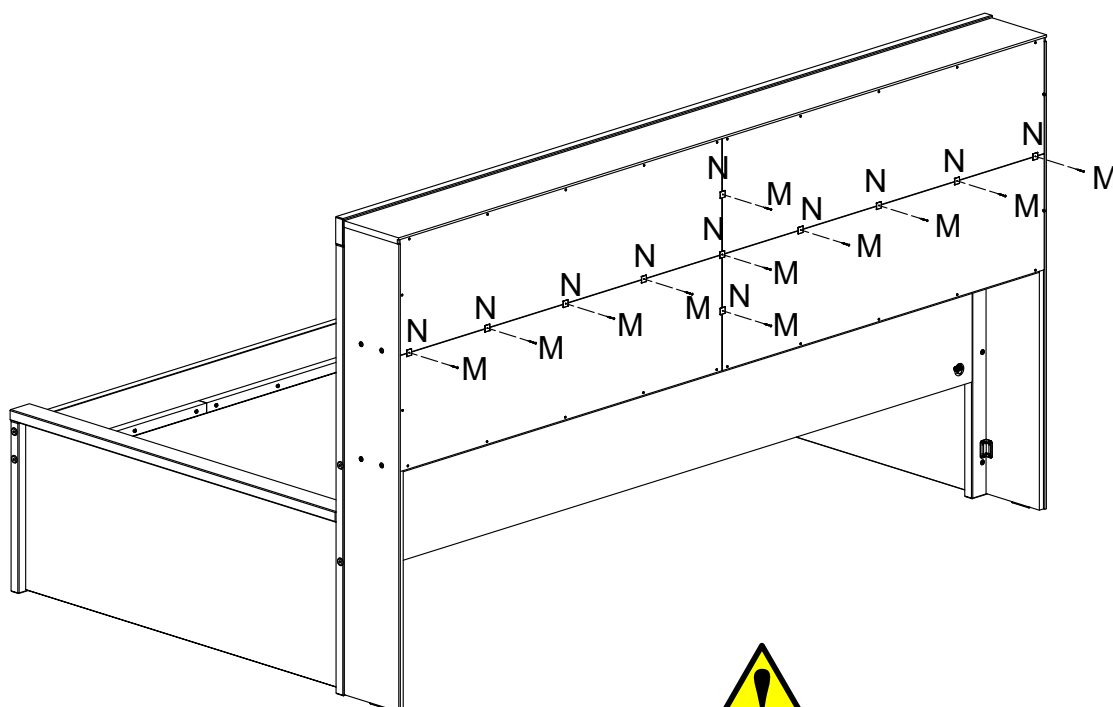
M  Nail Qty **06**

33



M  Nail Qty **06**

34



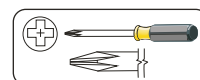
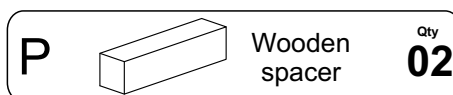
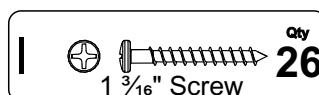
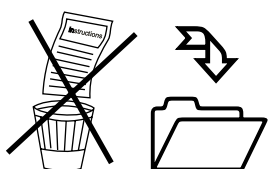
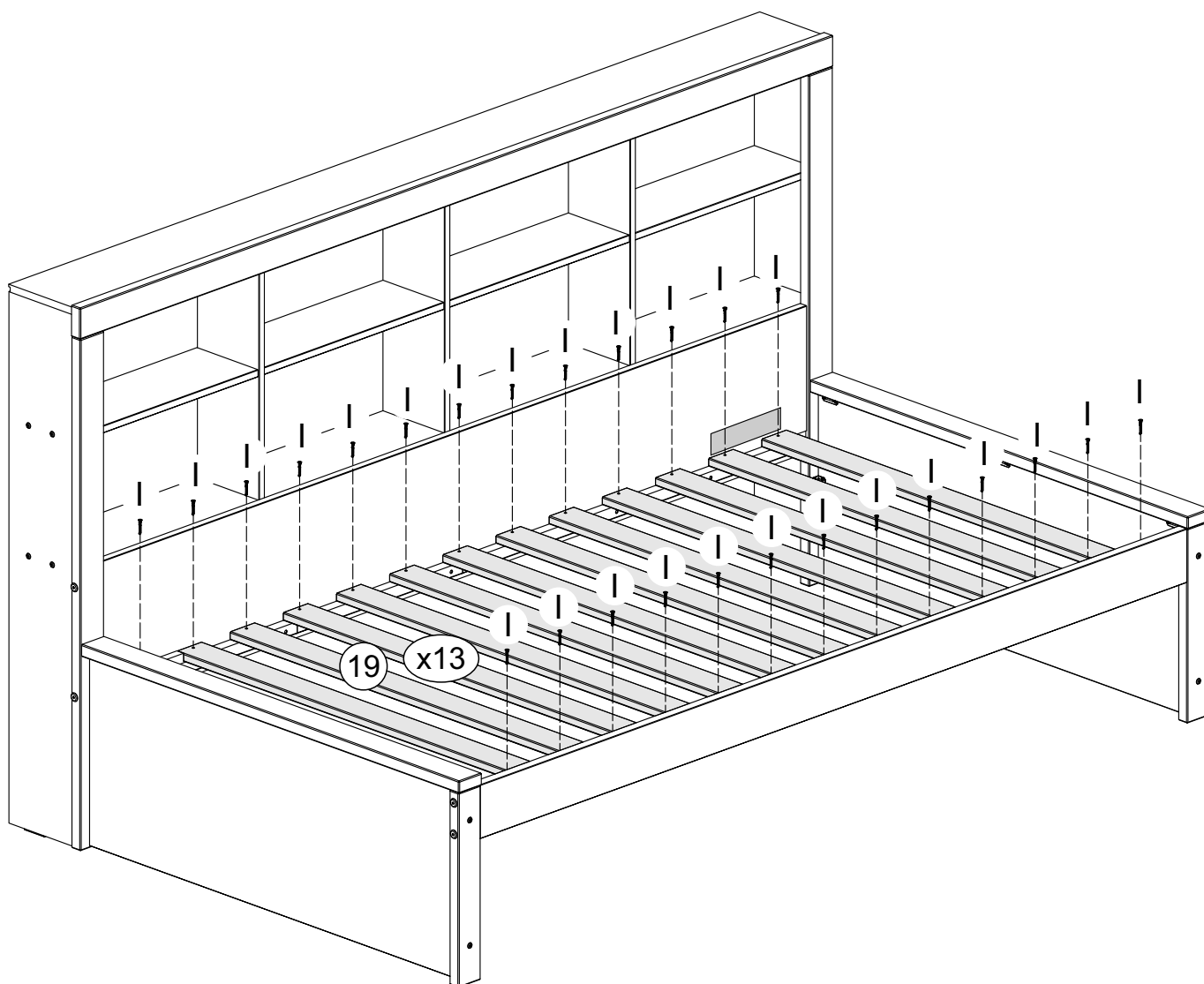
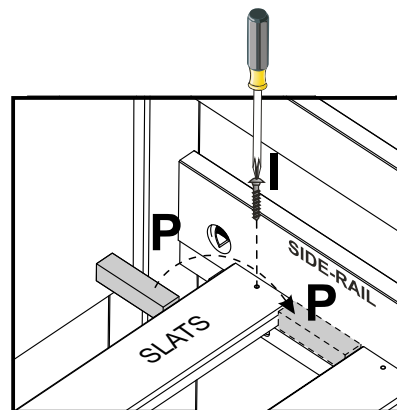
**USE THE METAL PLATES (N)
ON THE BACK PANELS CONNECTION !**

M  Nail Qty **11**

N  Metal Plate Qty **11**

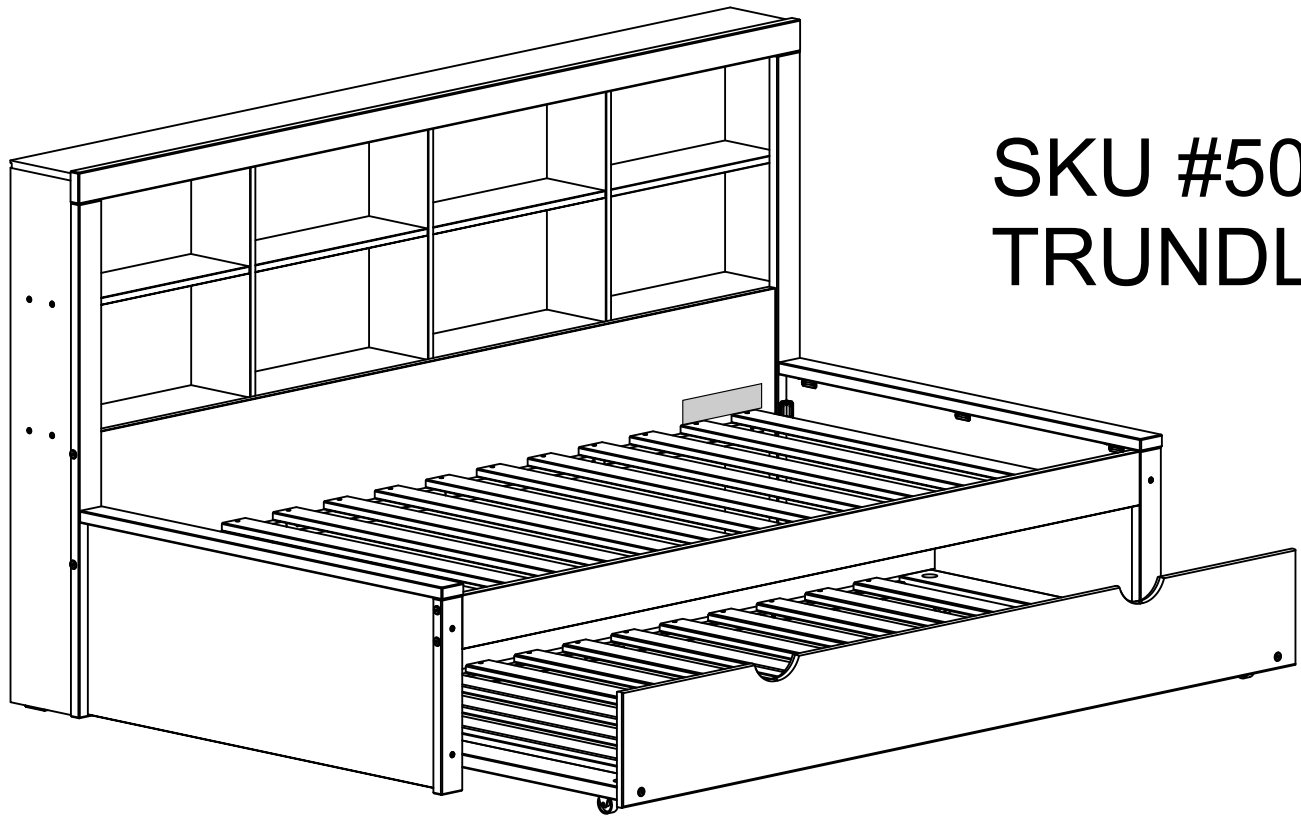
35

Attach the first slat using the wood spacer (P) at each end of the headboard.

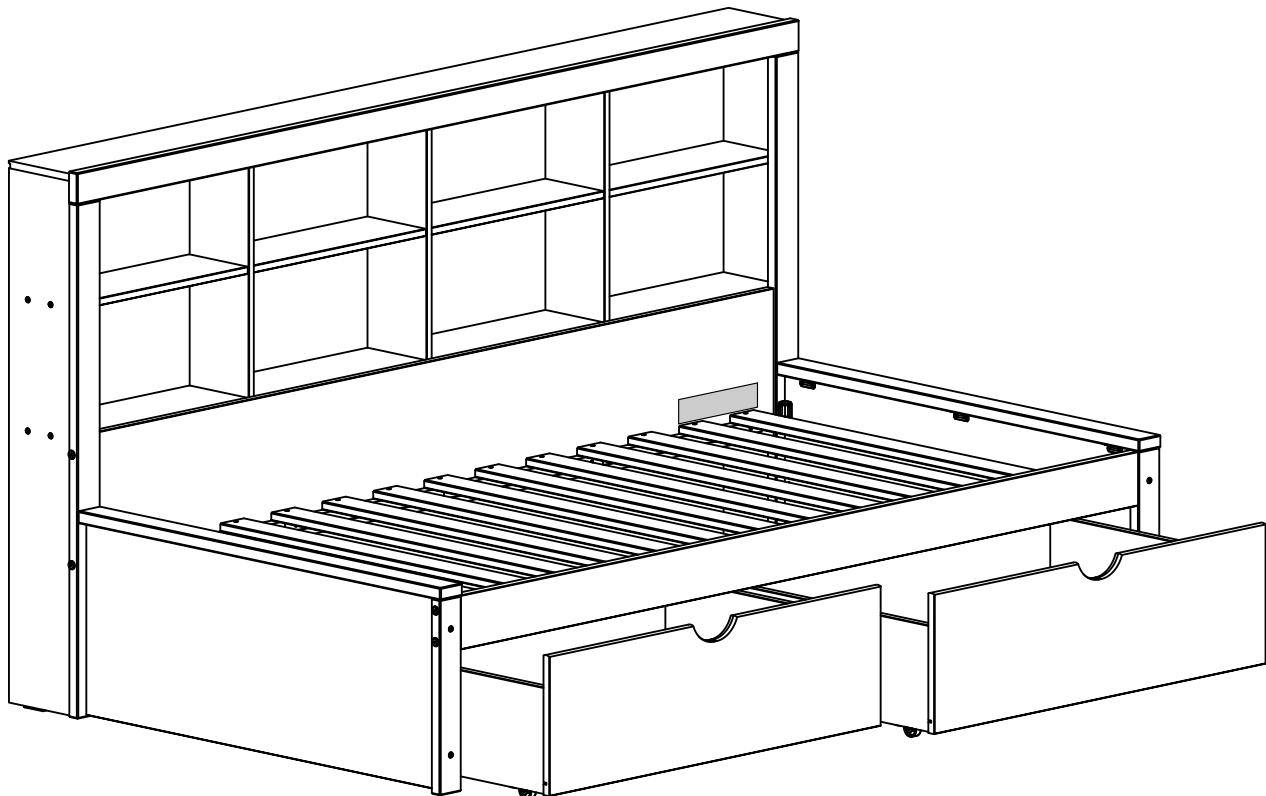


Wooden spacer

OPTIONAL COMPONENTS



**SKU #503
TRUNDLE**



**SKU #505
DUAL UNDERBED DRAWERS**