

# ASSEMBLY INSTRUCTIONS

MODEL #

**CM-BK1032-TF**

**Questions?**

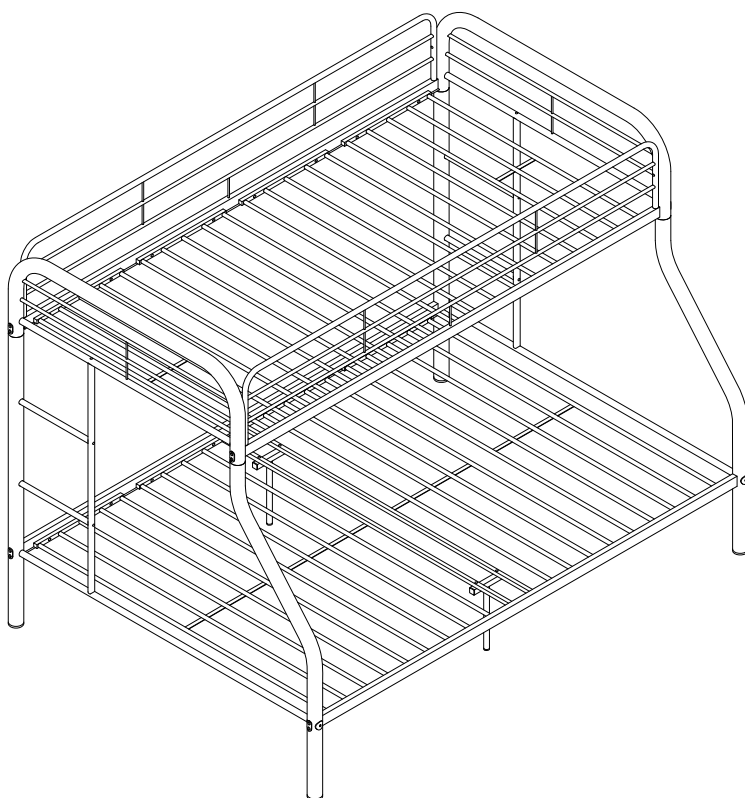
GIVE US A CALL: 1-888-980-5122  
MON-FRI 8:30AM - 5:30PM (PT)

## TOOLS REQUIRED



**Allen Wrench**

(Included)



**2 - Persons  
Recommended**

## ASSEMBLY RATING



EASY ————— DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



**Consumer Hotline**  
Toll-Free 1-888-980-5122



**Monday to Friday**  
8:30AM- 5:30PM (PT)



**WEBSITE**  
[www.foagroup.com](http://www.foagroup.com)



**E-MAIL**  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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## CHECK BEFORE STARTING

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### Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.

☐

### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

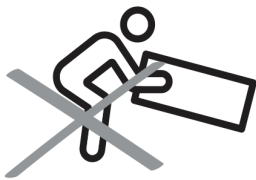
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### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

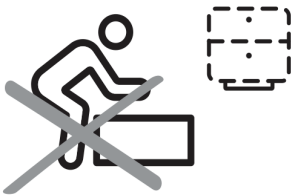
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



## Suitable Location

Assembling near the area of the intended location is highly recommended.



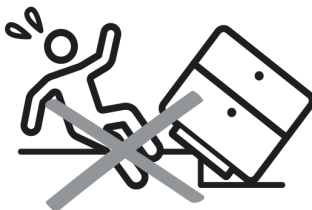
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

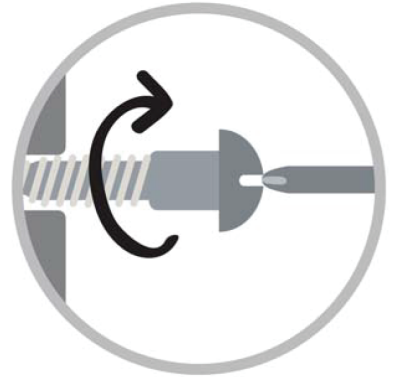
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.



Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Save the instructions and store  
any supplied tools for later  
maintenance.

Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.

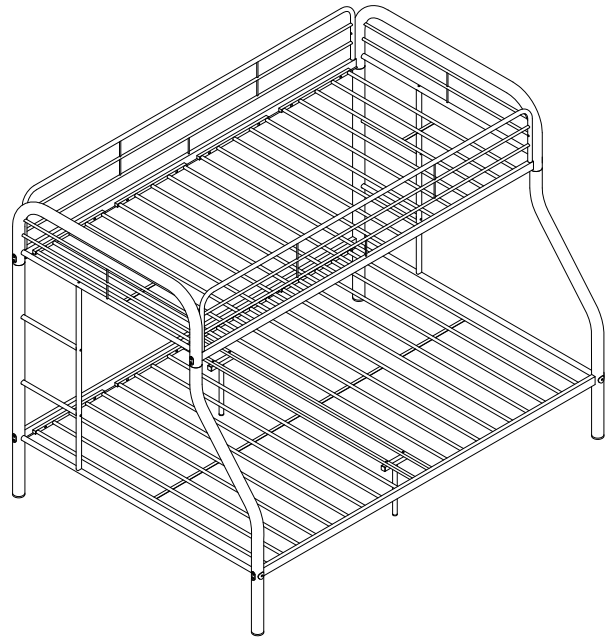
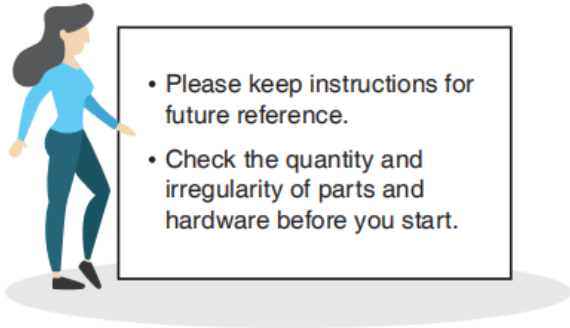


After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# Metal Twin/Full size Bunk bed

CM-BK1032-TF



## PARTS

1 1pc



Left Front Post

2 1pc



Left Rear Post

3 1pc



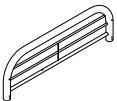
Right Rear Post

4 1pc



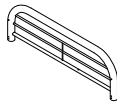
Right Front Post

5 1pc



Left Bed End

6 1pc



Right Bed End

7 2pcs



Guardrail

8 2pcs



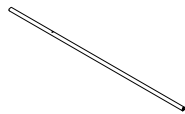
Lower Side Rail

9 2pcs



Ladder Post

10 2pcs



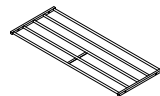
Lower Cross Bar

11 4pcs



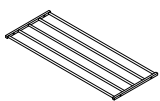
Ladder Pedal

12 2pcs



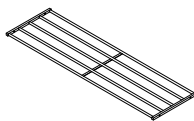
Upper Side Foundation

13 2pcs



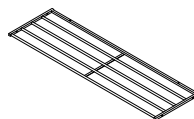
Upper Middle Foundation

14 2pcs



Lower Side Foundation

15 2pcs



Lower Middle Foundation

16 2pcs



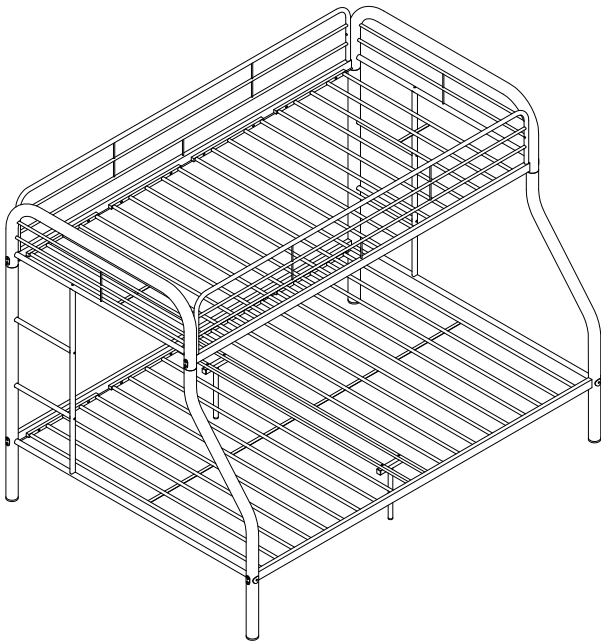
Support Legs

# Metal Twin/Full size Bunk bed

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- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



## HARDWARE

A 20pcs



Bolt 1/4" x 3"

B 12pcs



Bolt 1/4" x 1-3/8"

C 36pcs



Bolt 1/4" x 1"

D 4pcs



Bolt 1/4" x 5/8"

E 8pcs



Washer Ø32xØ8x2.3

F 36pcs



Washer Ø14xØ6x1.0

G 1pc



Allen Wrench M4

H 1pc

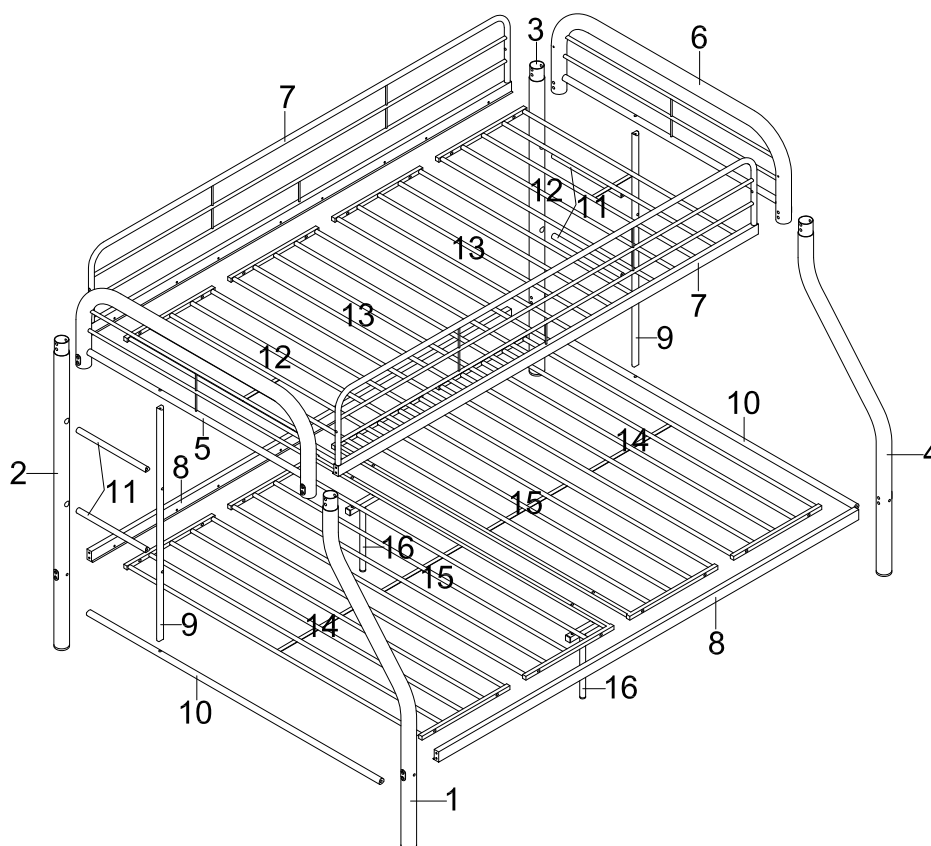


Paint

# ASSEMBLY INSTRUCTIONS

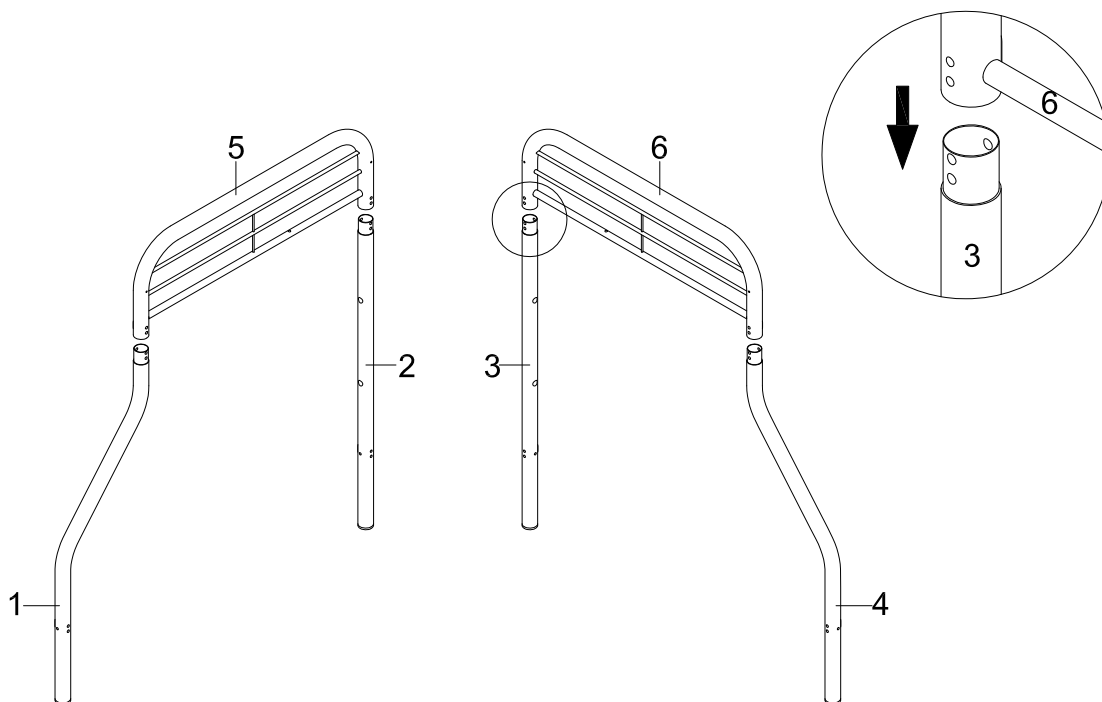
1

Exploded View



2

- Part 1 x 1pc
- Part 2 x 1pc
- Part 3 x 1pc
- Part 4 x 1pc
- Part 5 x 1pc
- Part 6 x 1pc

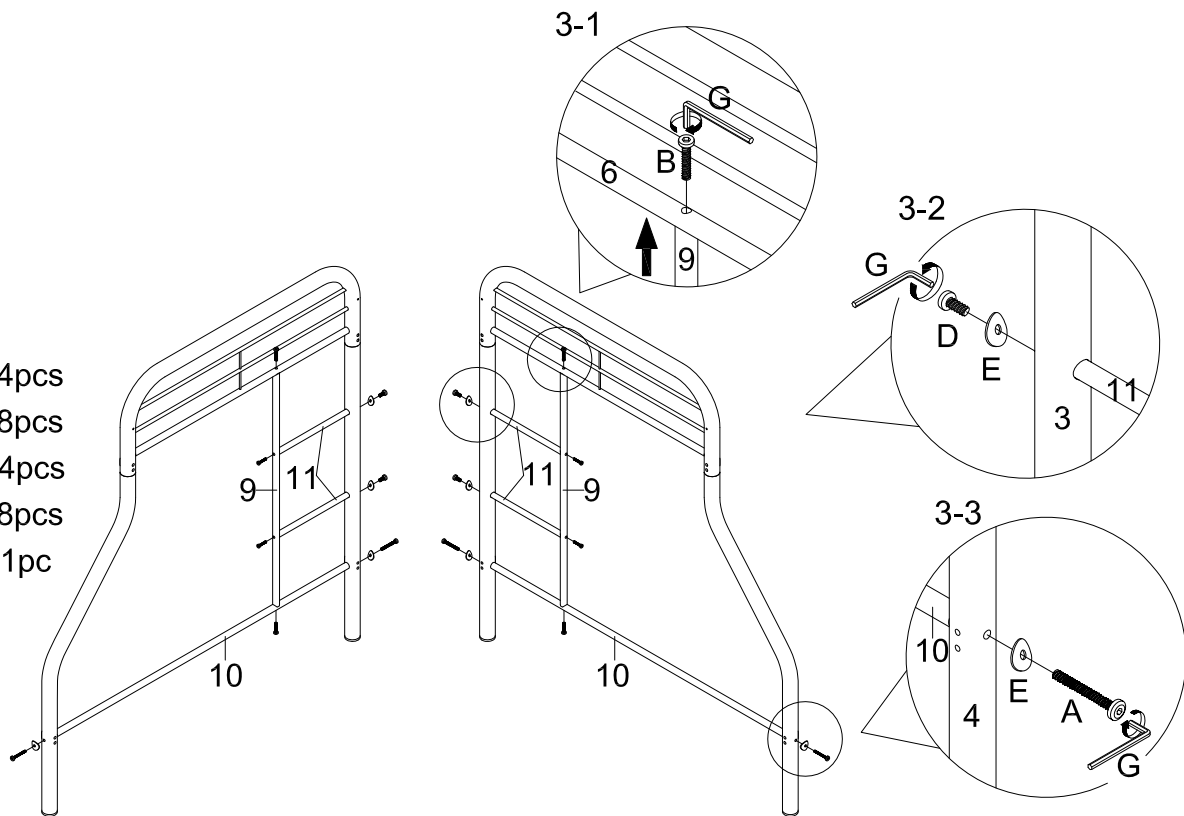


DO NOT TIGHTEN THE SCREWS UNTIL ASSEMBLING THE FINAL STEP.

# ASSEMBLY INSTRUCTIONS

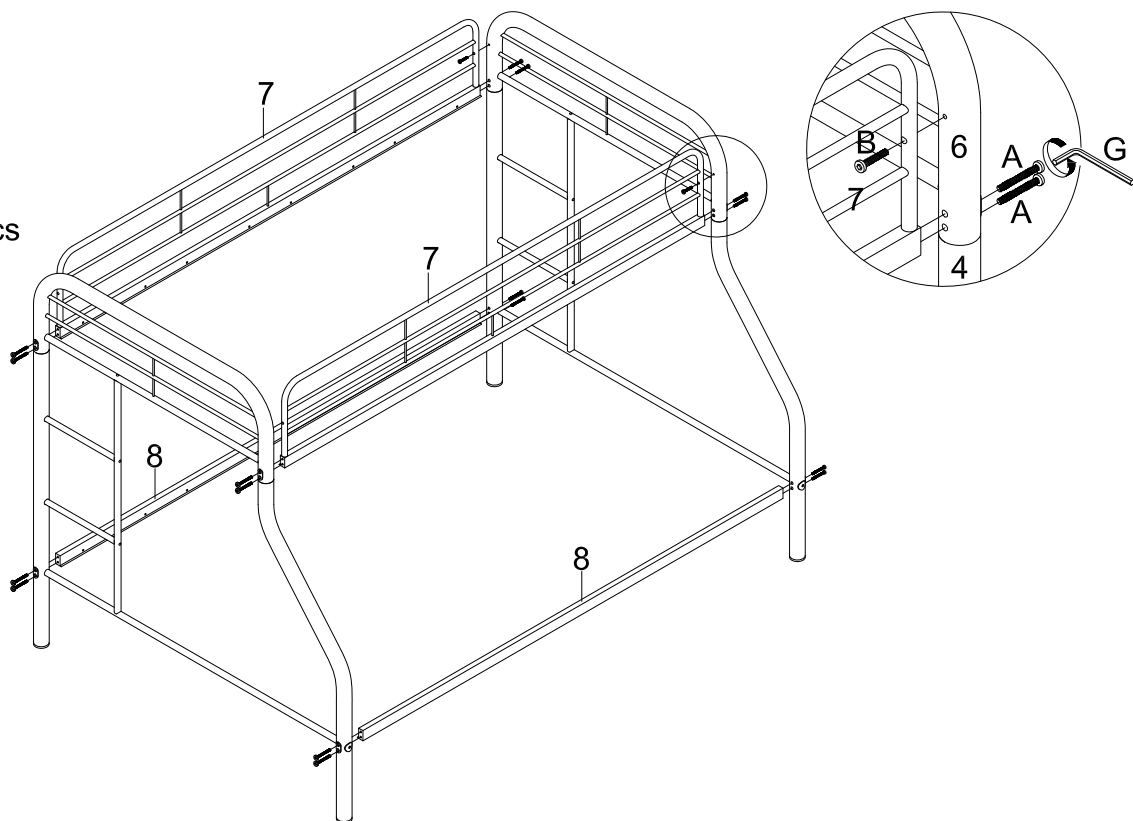
## 3

Part 9 x 2pcs  
Part 10 x 2pcs  
Part 11 x 4pcs  
Hardware A x 4pcs  
Hardware B x 8pcs  
Hardware D x 4pcs  
Hardware E x 8pcs  
Hardware G x 1pc



## 4

Part 7 x 2pcs  
Part 8 x 2pcs  
Hardware A x 16pcs  
Hardware B x 4pcs  
Hardware G x 1pc

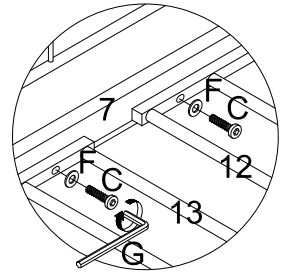
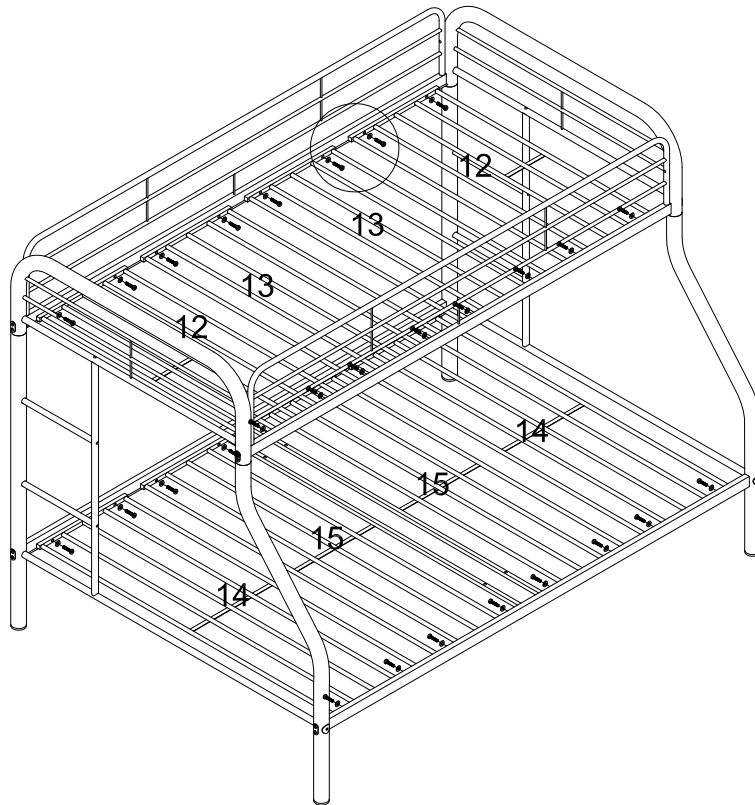




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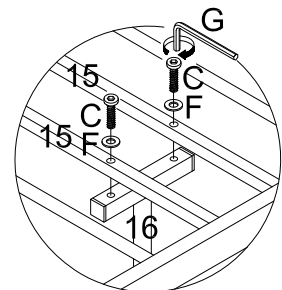
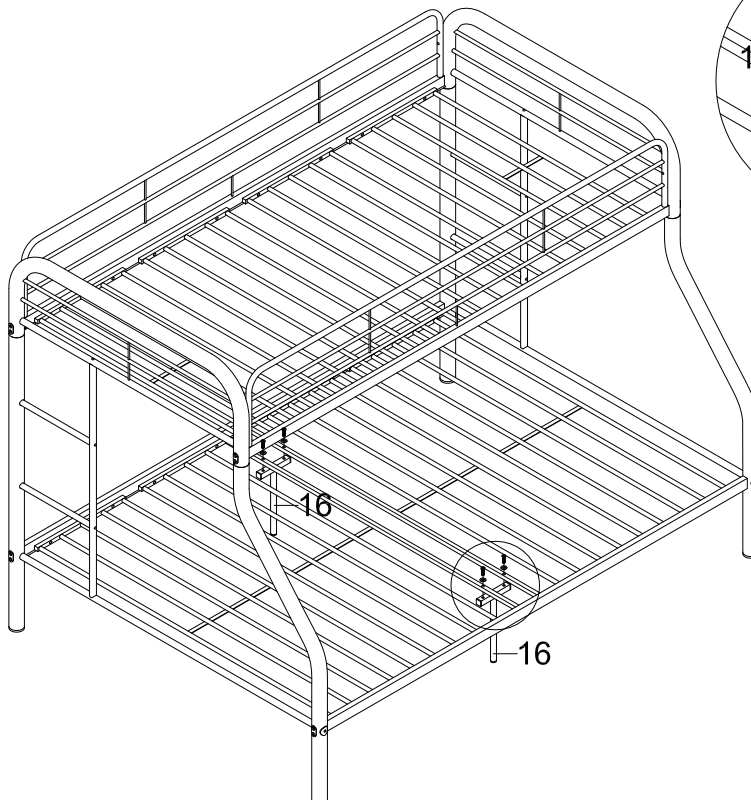
## 5

- Part 12 x 2pcs
- Part 13 x 2pcs
- Part 14 x 2pcs
- Part 15 x 2pcs
- Hardware C x 32pcs
- Hardware F x 32pcs
- Hardware G x 1pc



## 6

- Part 16 x 2pcs
- Hardware C x 4pcs
- Hardware F x 4pcs
- Hardware G x 1pc



### ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.

#### ✓ Keep this handy!

Please retain this instruction manual and any order-related information for future reference.

#### ✓ Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

This product is intended for RESIDENTIAL USE ONLY and not for commercial use.

## Safety Warnings

1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton . Do not remove warning label from bed.
2. Always use the recommended size mattress or/and mattress support to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 in. below the upper edge of guardrails .
4. Do not allow children less than 6 years of age to use the upper bunk.
5. Periodically check and ensure that the guardrail, ladder ,and other components are in their proper position ,free from damage ,and that all connectors are tight .
6. Prohibit horseplay on/or under the bed and prohibit jumping on the bed.
7. Always use the ladder for entering and leaving the upper bunk.
8. Do not use substitute parts ,Contact manufacturer or dealer for replacement parts.
9. Use of a night light may provide added safety precaution for a child using the upper bunk.
10. Always use guardrails on both long sides of the upper bunk.
11. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
12. The use of water or sleep flotation mattress is prohibited .
13. Keep these instructions for future reference.
14. Use only mattress which is 74 3/4"x39" x6" on upper bunk and for bottom bunk required 74 3/4"x54" x8"mattress.
15. Prohibit more than one person on upper bunk.

### STRANGULATION HAZARD:

16. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed for example, but not limited to hooks, belts, and jump ropes.