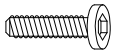


## Components and Hardware List

M5/16" x 1-1/2"  
Allen Head Bolt



(A)

4 pcs.

5/16" Spring  
Washer



(B)

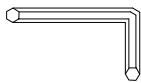
4 pcs.



(C)

4 pcs.

5mm Allen  
Wrench



(D)

1 pc.

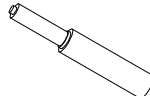
#8 x 1-1/4" Pan Head  
Wood Screw



(E)

2 pcs.

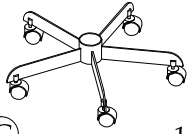
Lift Cylinder



(F)

1 pc.

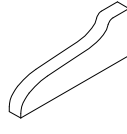
Five Claw Base  
with Casters



(G)

1 pc.

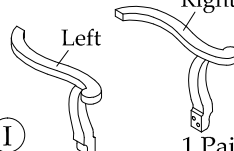
Feet Block



(H)

5 pcs.

Chair Arm  
(Left and Right)



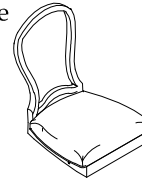
(I)

Right

Left

1 Pair.

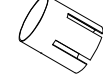
Seat and Back  
Frame



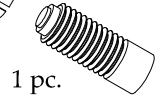
(J)

1 pc.

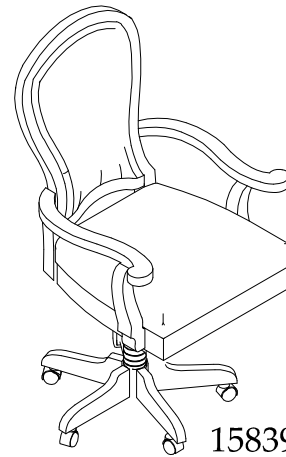
Cylinder Cover



(K)



1 pc.

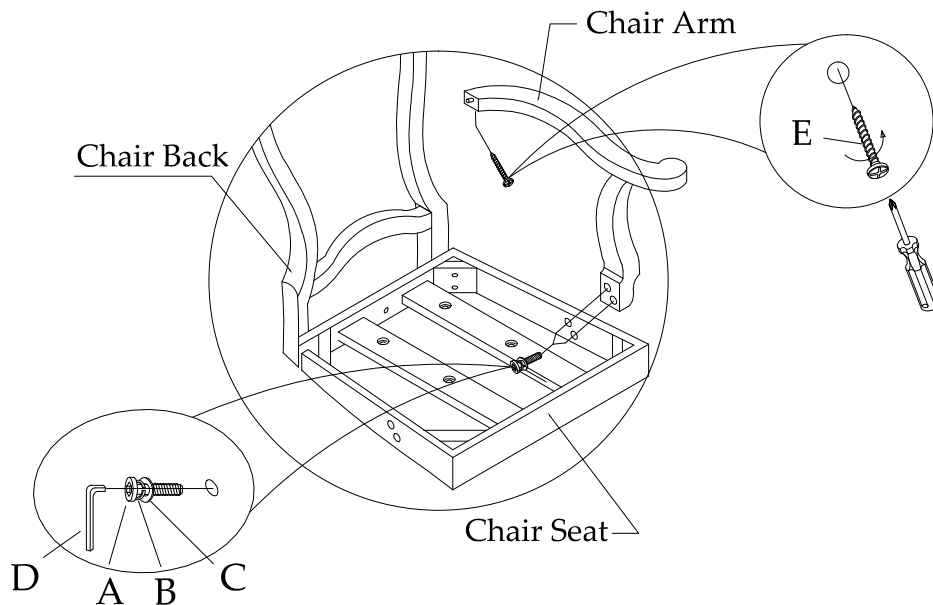


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Scroll Back Upholstered  
Desk Chair

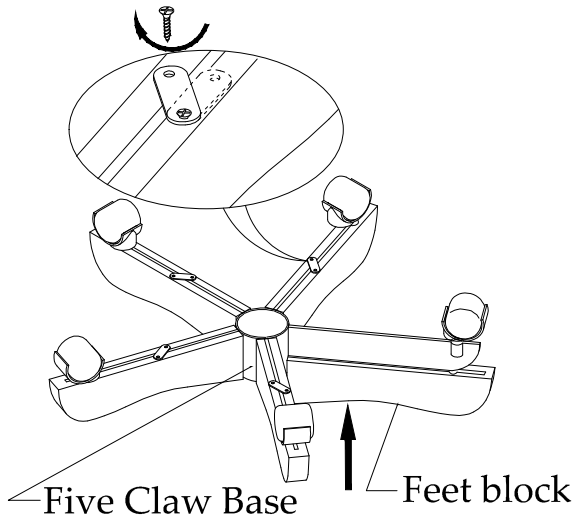
Be sure to check all packing material carefully for small parts, which may have come loose inside the carton during shipment. Separate and check all parts against the Components and Hardware List above.

Detail 1

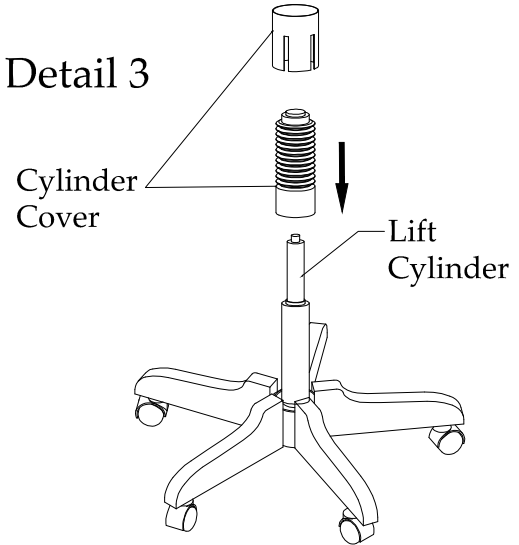


Step1: Place the Chair Seat and Back Frame on a padded surface, and assemble the Left and Right Arm to the Seat & Back Frame using two M5/16" x 1-1/2" long Allen Head Bolts (A), Spring Washers (B), and Flat Washers (C), at the front of the Arm. Do not fully tighten bolt until after fully attaching back end of arm. Attach the back end of the Arm to the Chair Back, while pulling the arm snug to the chair back and install the 1-1/4" Pan-Head Wood Screw (E) using your Phillips Screwdriver. Tighten the Bolt at the front using the 5mm Allen Wrench (D).

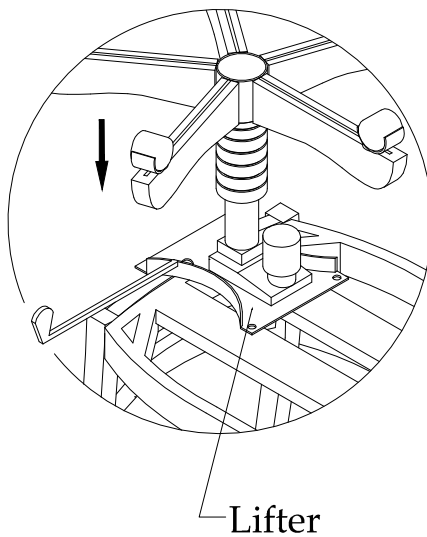
## Detail 2



## Detail 3



## Detail 4



Step 2: Assemble the Feet Blocks to the top of the Five Claw Base (as shown in detail 2 ) pivot the metal strap over the steel base and secure using the wood screws and your Phillips screwdriver. Place the Chair Base upright on the floor.

Step 3: Insert the Lift Cylinder into the Five Claw Base (as shown in Detail 3). Slide the two pieces of Cylinder Cover over the top of the Lift Cylinder.

Step 4: Position the hole of the lift mechanism under the seat on top of the Lift Cylinder and press down on the seat to secure (as shown in detail 4 ).

Note: To prevent possible damage to some types of flooring, never roll casters on unprotected hardwood or vinyl flooring.

The lift mechanism is in a locked position for shipping. To unlock, pull straight out on the handle, and then the lift cylinder can be activated by lifting the handle.