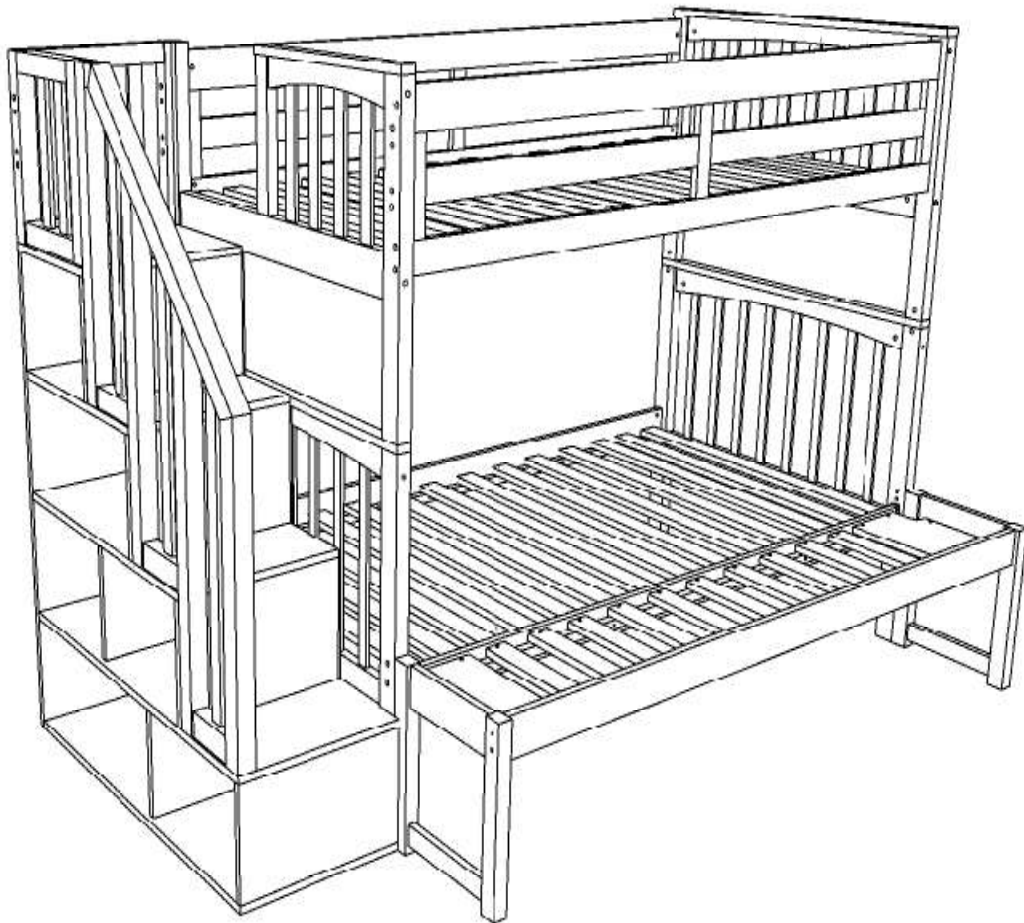


ASSEMBLY INSTRUCTIONS FOR THE TWIN/FULL STAIRCASE BUNK BED
WITH THE LADDER ON THE LEFT SIDE AS YOU FACE THE BUNK BED

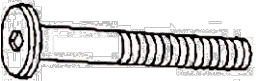
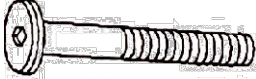
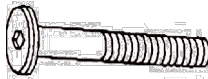
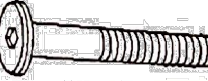
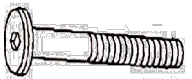
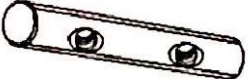


* Vertical Assembly Only

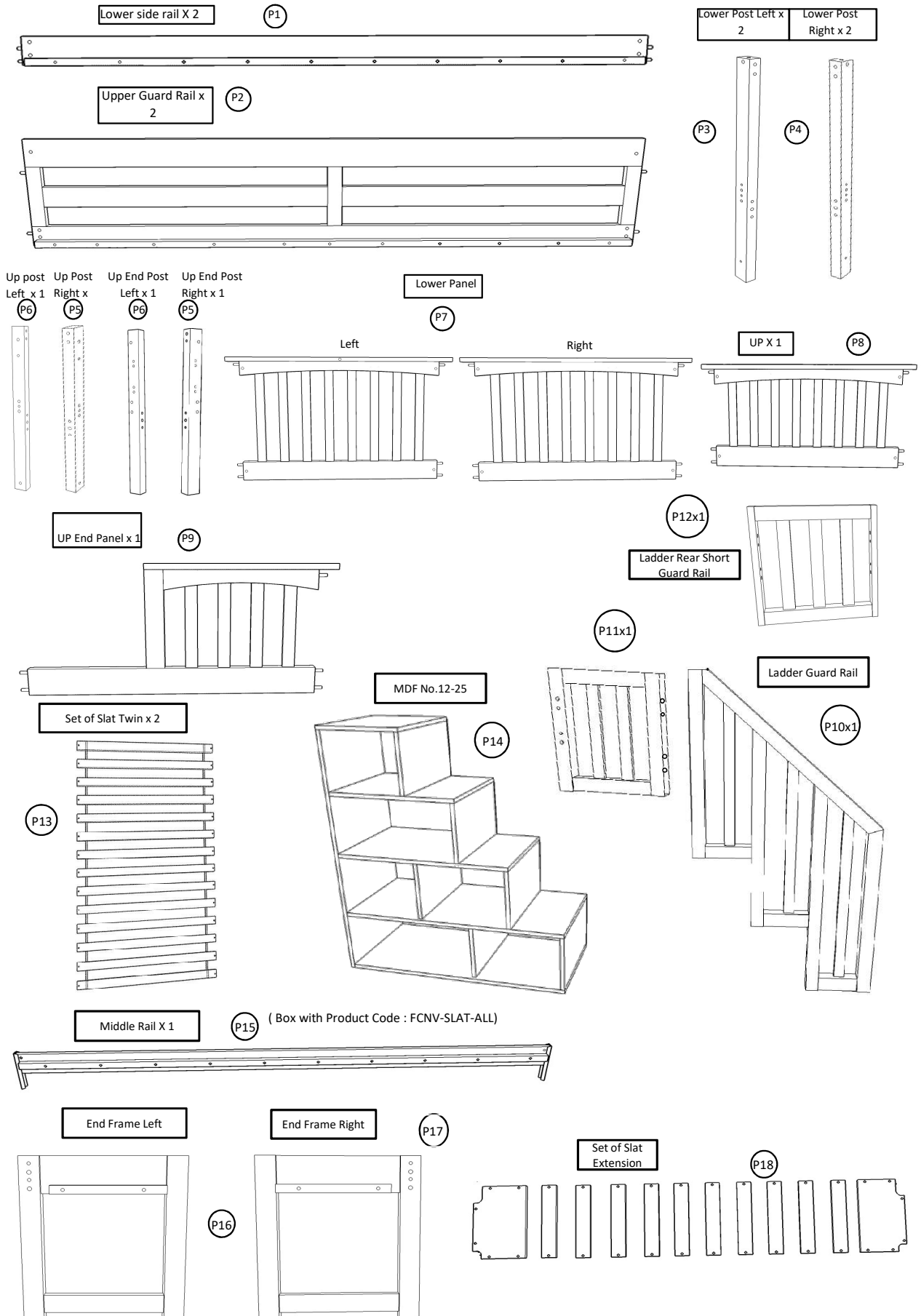
* Please cover floor with corrugated board / paper to avoid
to avoid scratches/ damages to floor

Left Side Staircase (L)

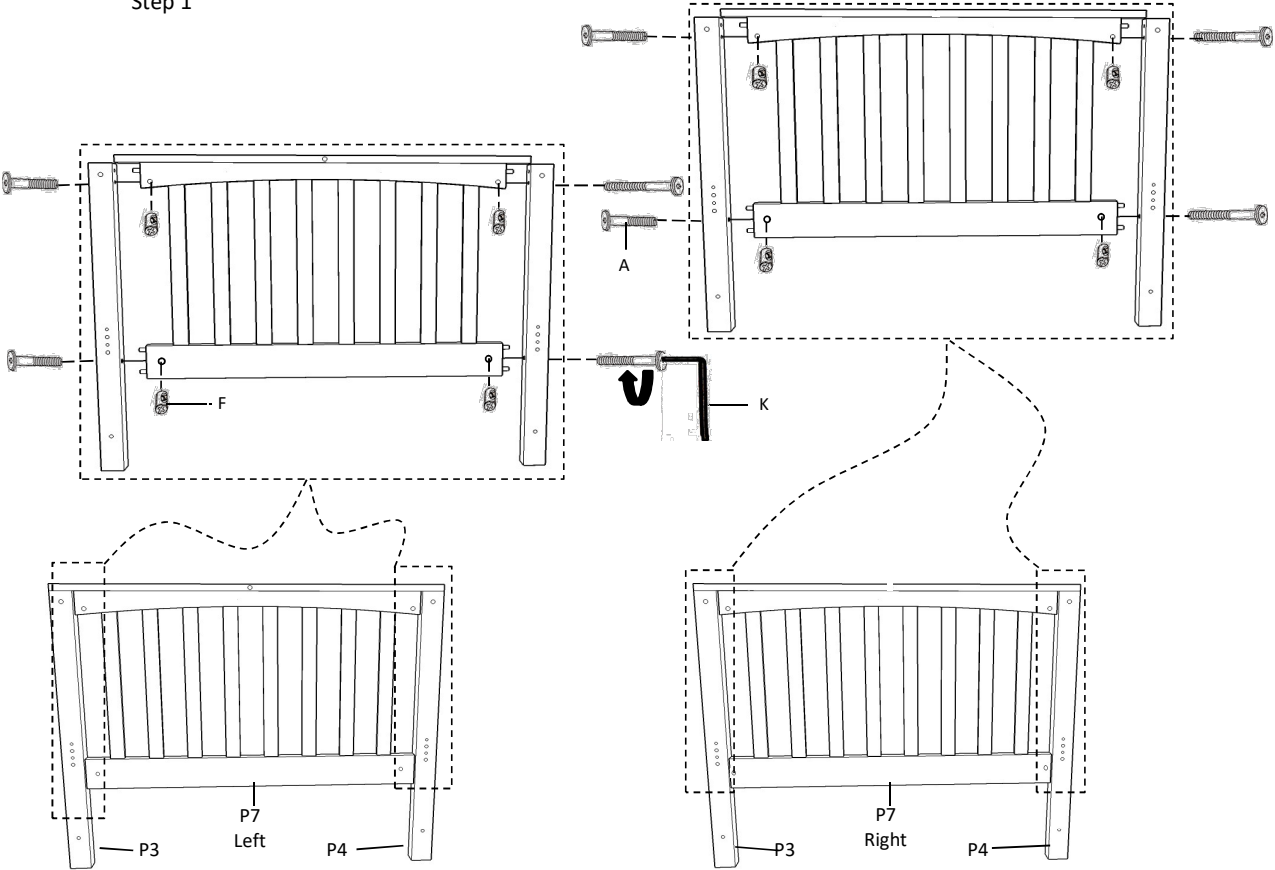
HARDWARE

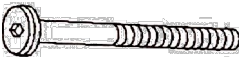
NO.	NAME & PHOTO HARDWARE	Size	Installed	USES
A	 Hexagon bolts	Ø6 X 90 mm	12	
B	 Hexagon bolts	Ø6 X 80 mm	25	To Attach Rail & Post to End Rail
C	 Hexagon bolts	Ø6 X 60 mm	2	
D	 Hexagon bolts	Ø6 X 50 mm	3	To Attach the Ladder to the Post
E	 Hexagon bolts	Ø6 X 30 mm	54	To Install the Ladder
F	 Barrel Nuts	Ø6 X 13 mm	34	For 6 x 90 Bolts & For 6 x 80 Bolts
G	 Wood Dowel	Ø9,9 X 35 mm	2	For Ladder End Guard Rail
H	 Wood Dowel	Ø7,9 X 35 mm	34	For the MDF Ladder
I	 Metal Dowel M6	Ø9,5 X 85 mm	4	To Connect Post
J	 Screws	Ø8 X 1"	88	For Slat
K	 Allen Key	4 mm	3	For Bolt Lock
L	 Screws	Ø6 X 5/8"	4	For Strecher P15

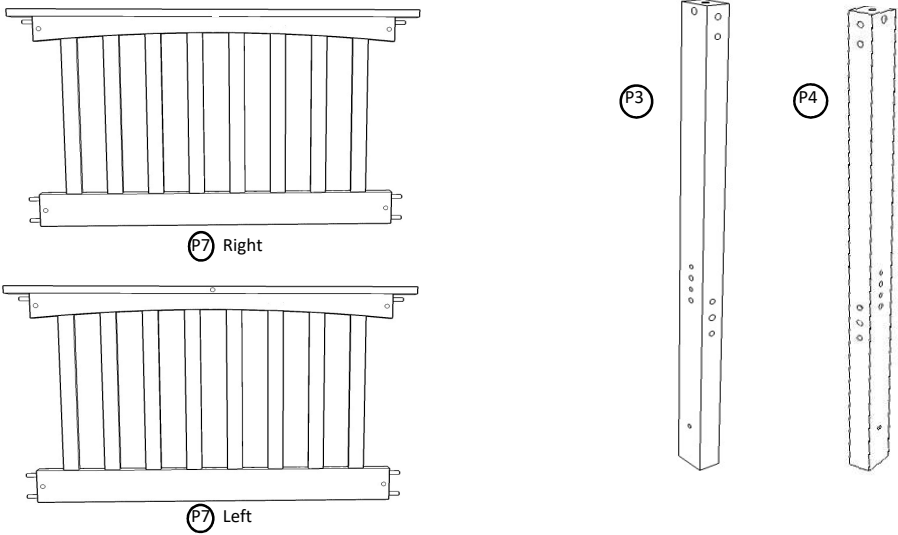
ASSEMBLY INSTRUCTION



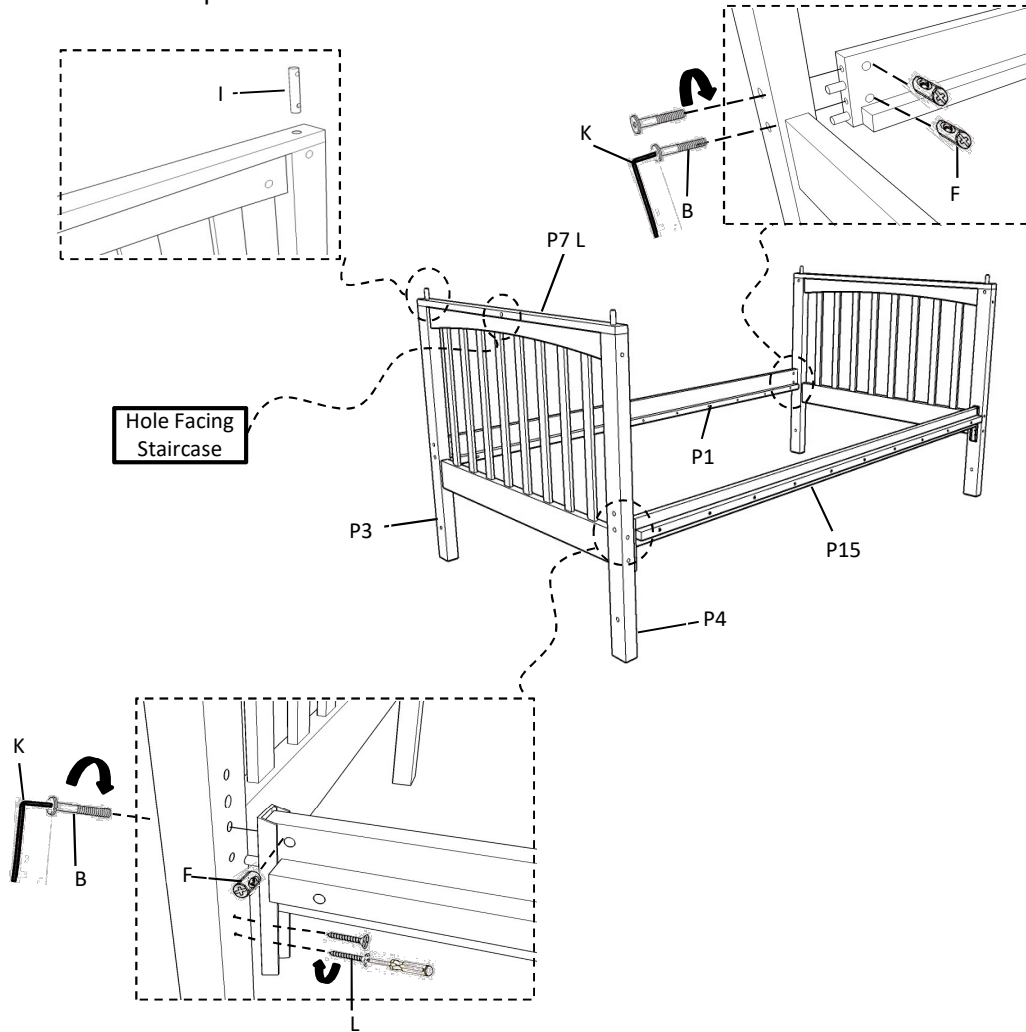
Step 1



HARDWARE		
A		8
F		8

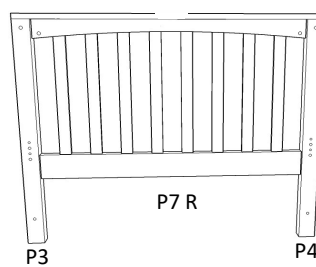
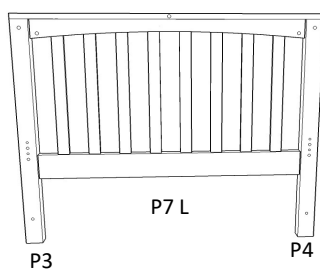
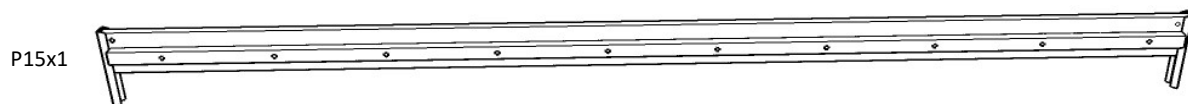
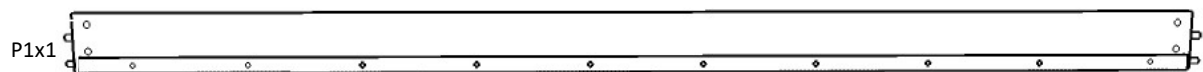


Step 2

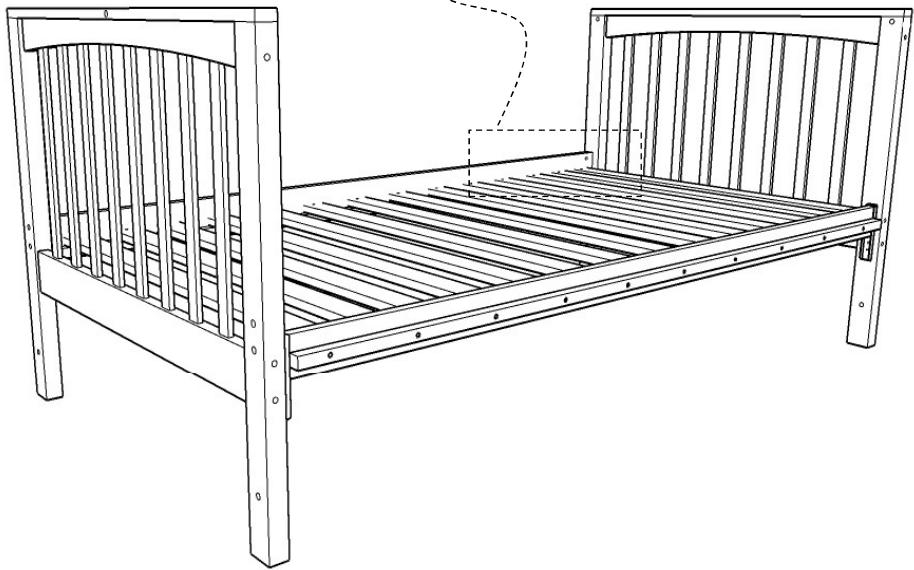
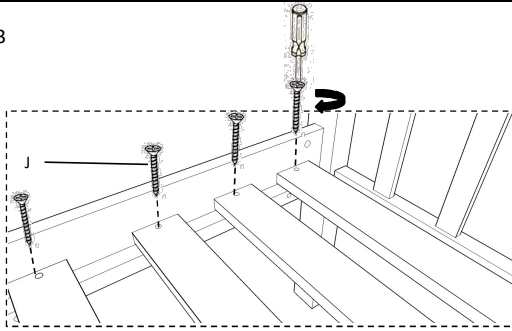


HARDWARE		Twin/Twin	Twin Full
B		8	6
F		8	6
L		4	4

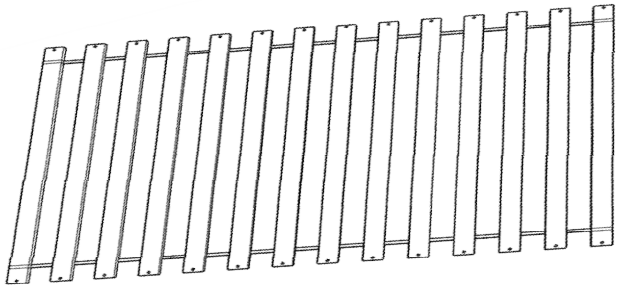
Note : You will have one extra part (P1). You can discard this piece or save it to convert the bunk bed to a Twin/Twin bunk bed.



Step 3

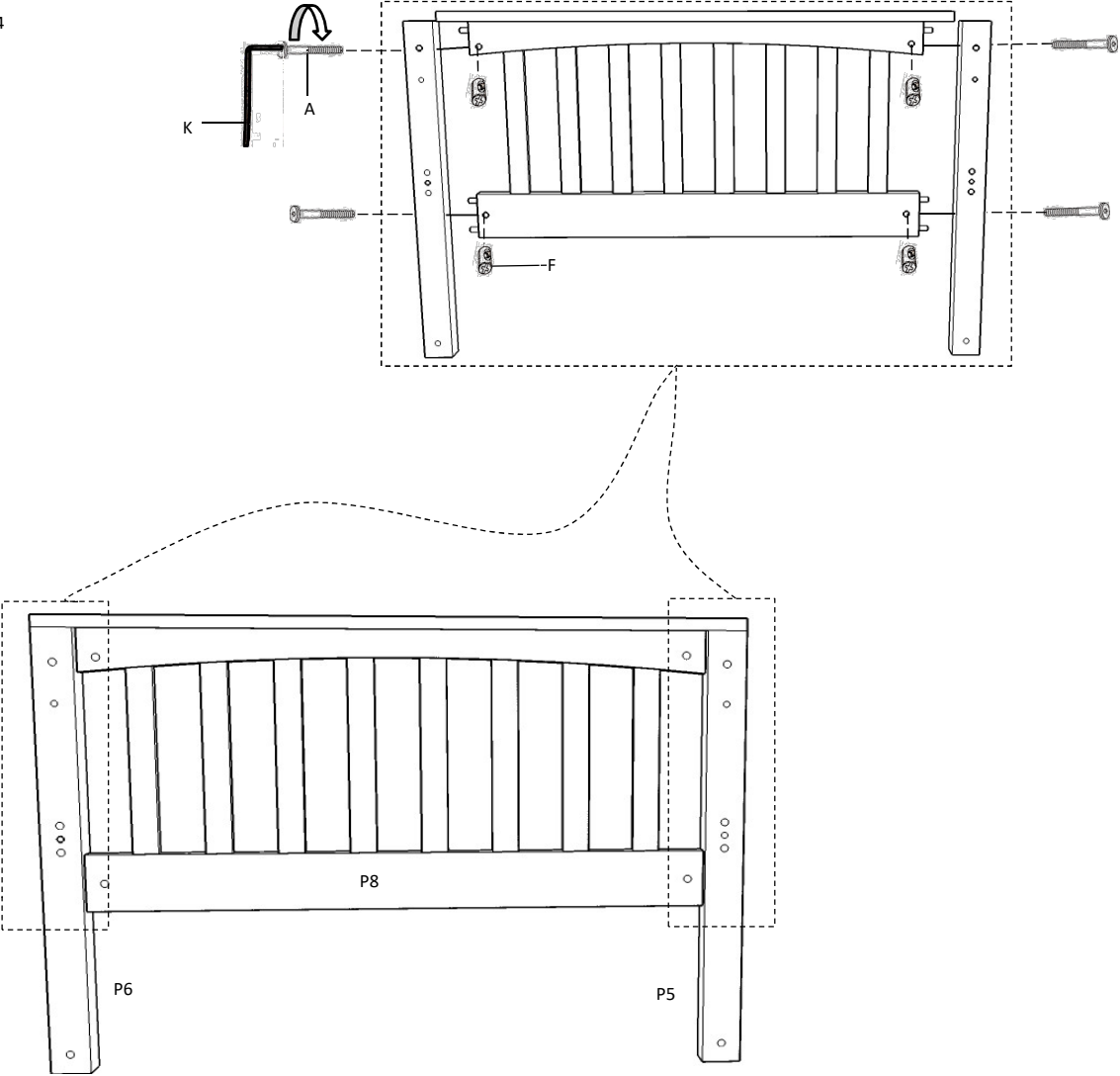


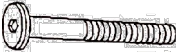
HARDWARE		
J		28

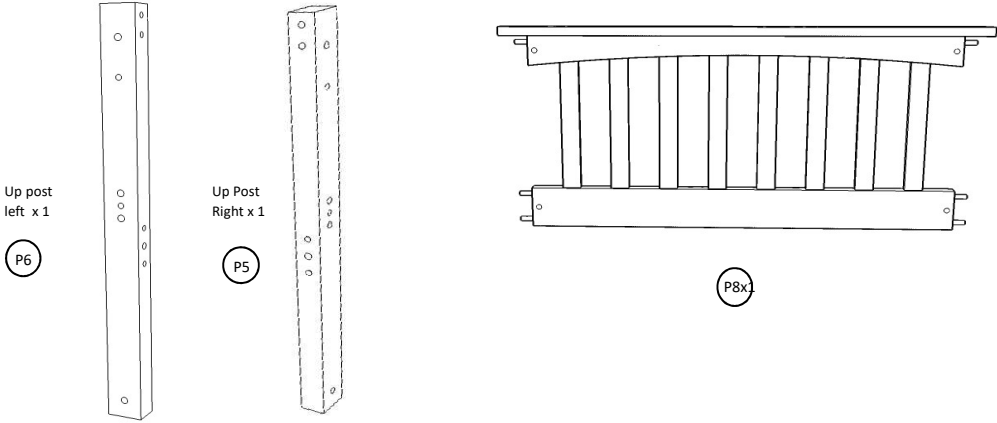


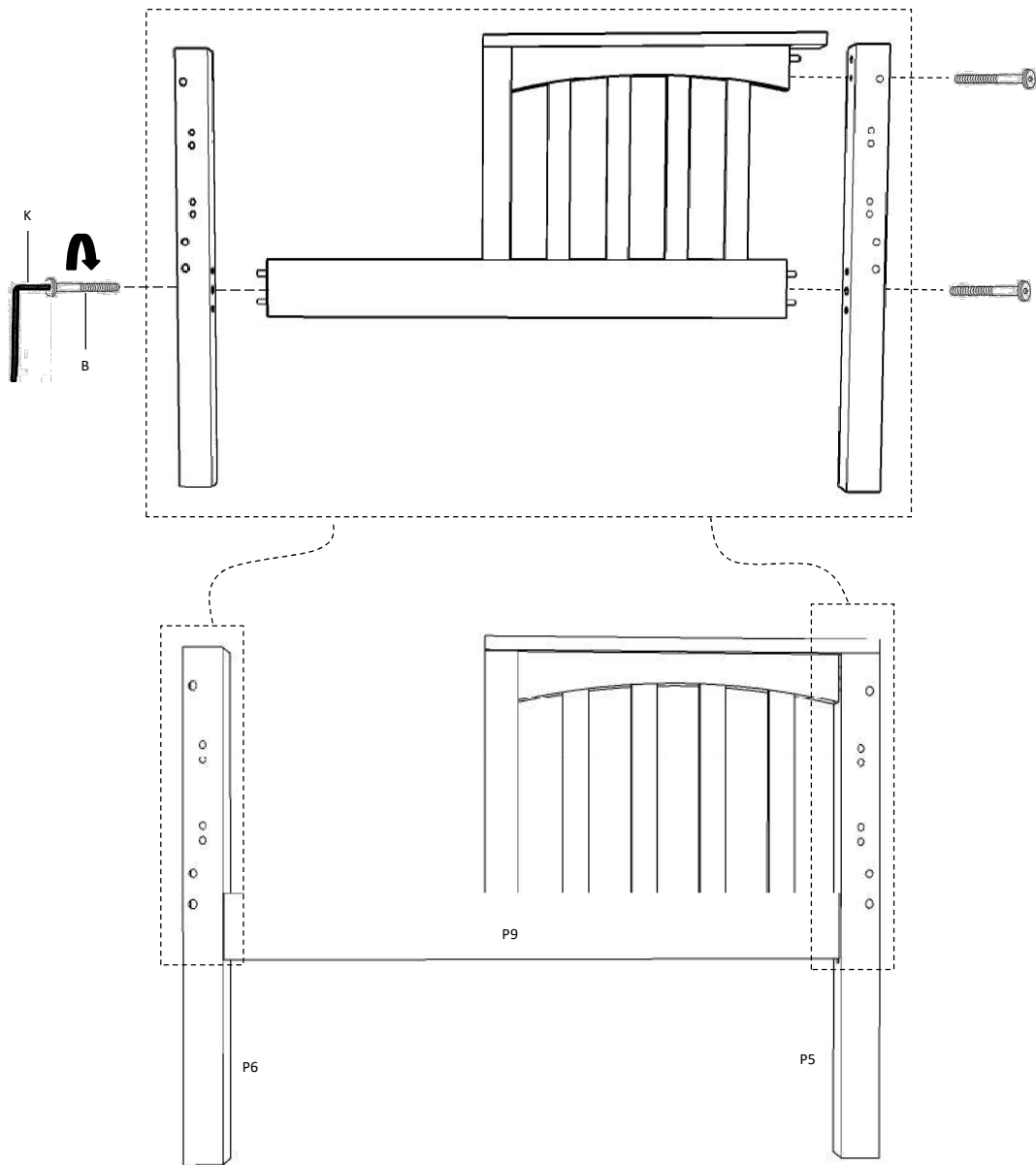
P13

Step 4

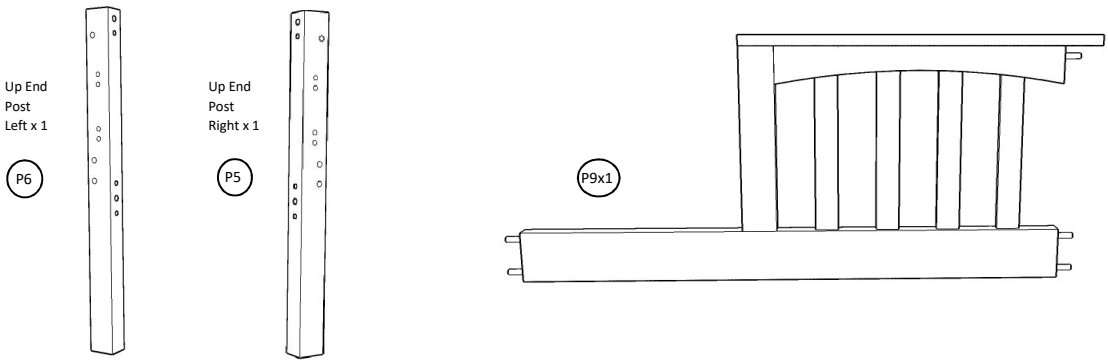


HARDWARE		
A		4
F		4

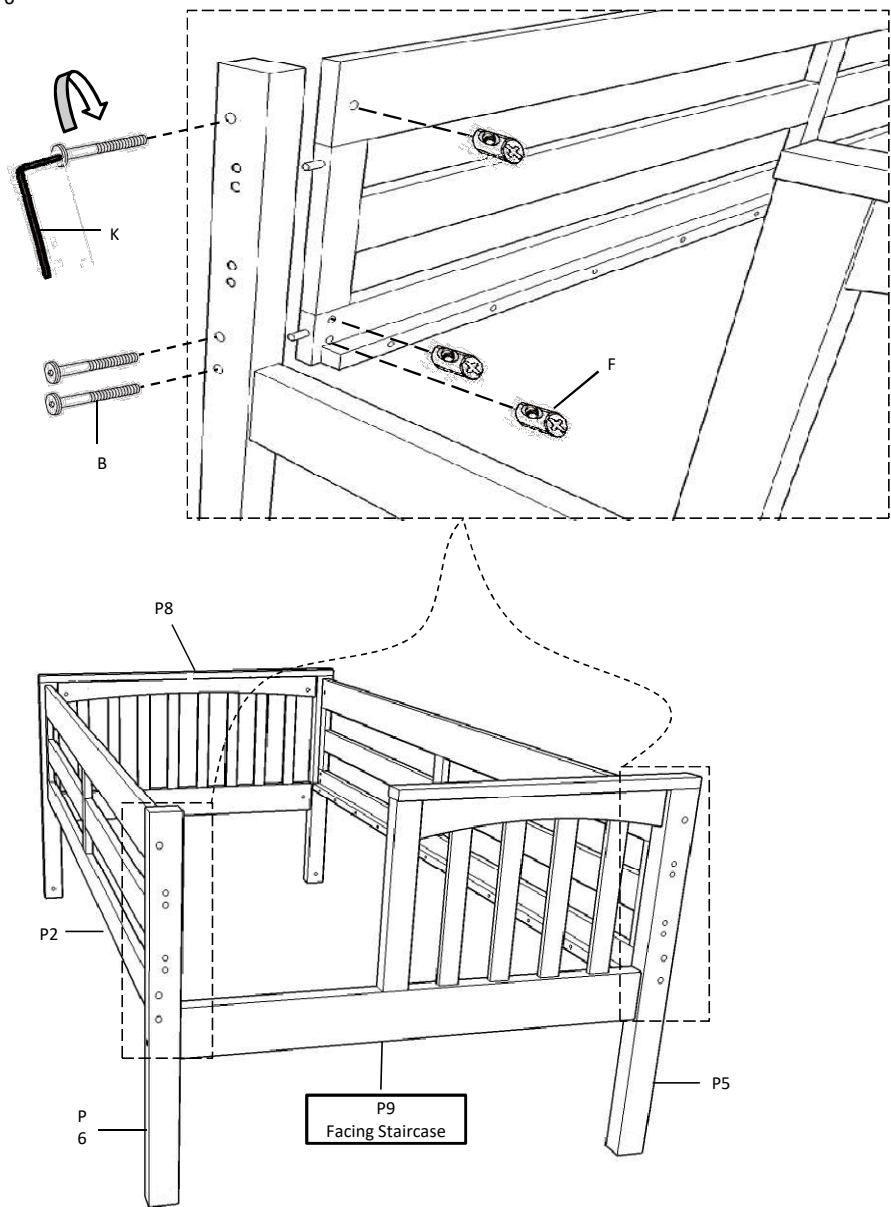


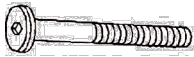


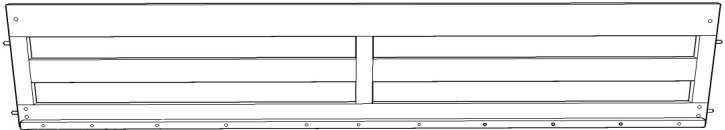
HARDWARE		
B		3



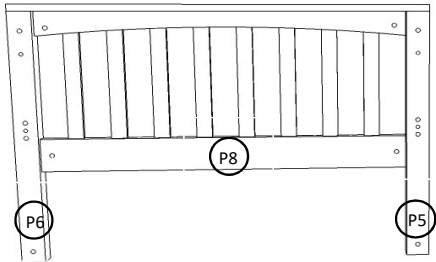
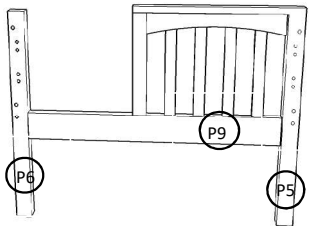
Step 6



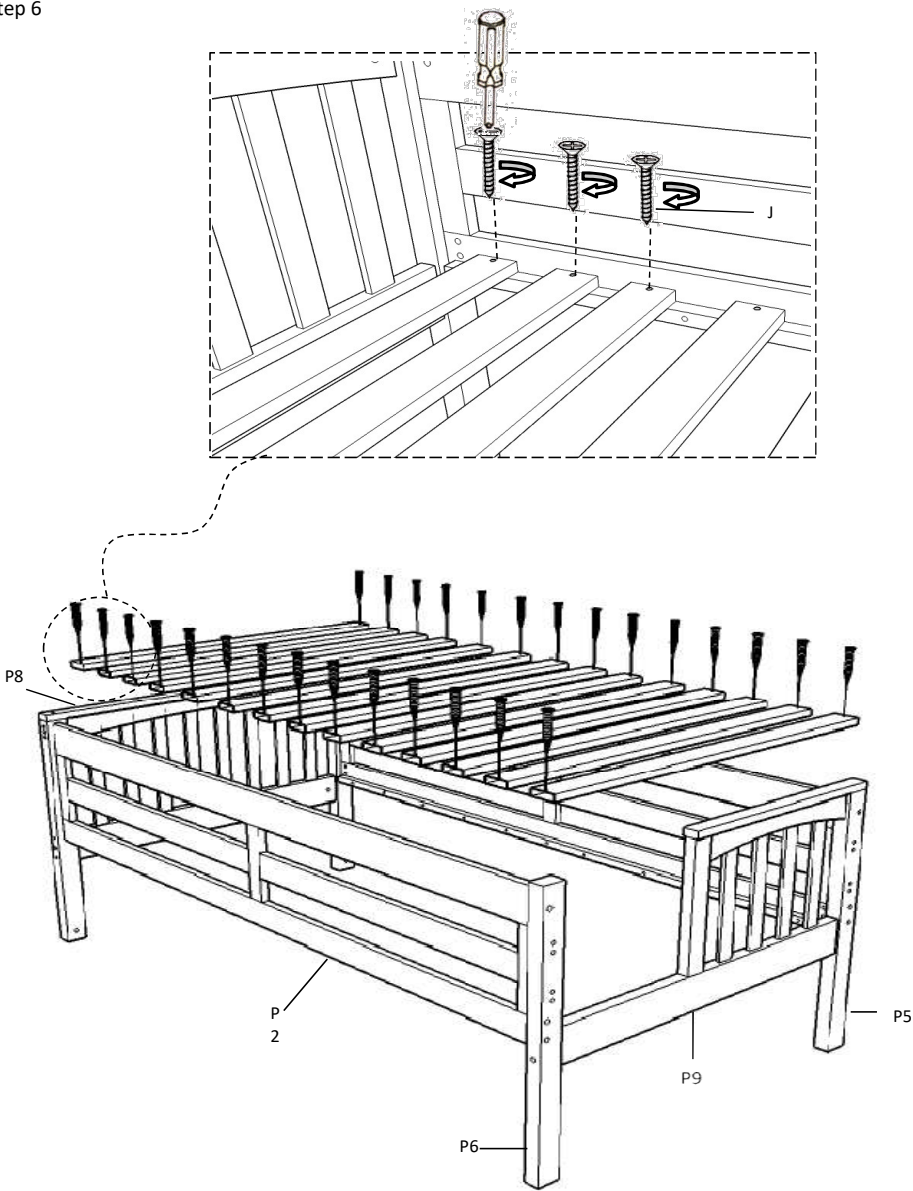
HARDWARE		
B		12
F		12



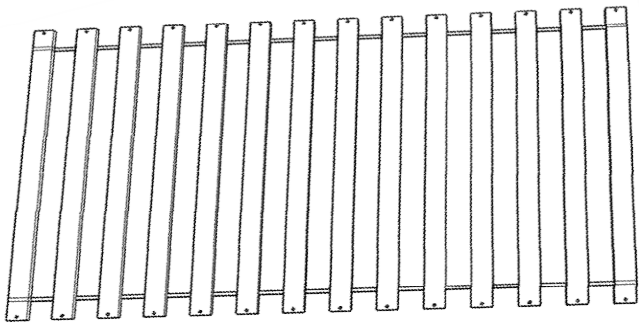
P2 X 2



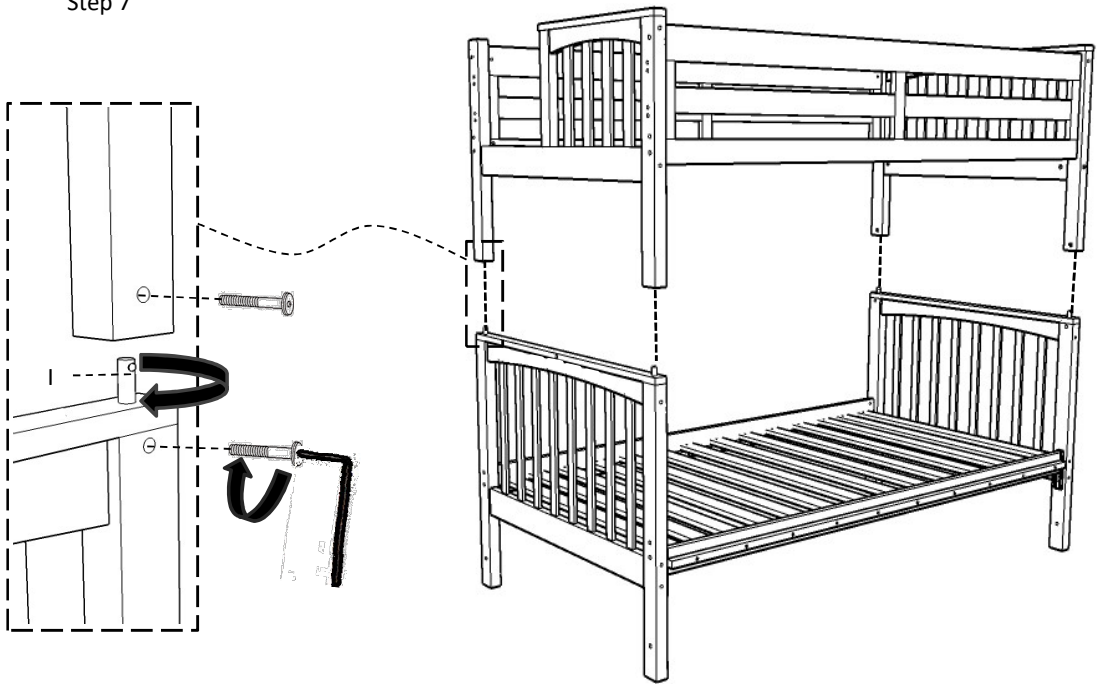
Step 6

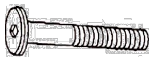


HARDWARE		
J		28

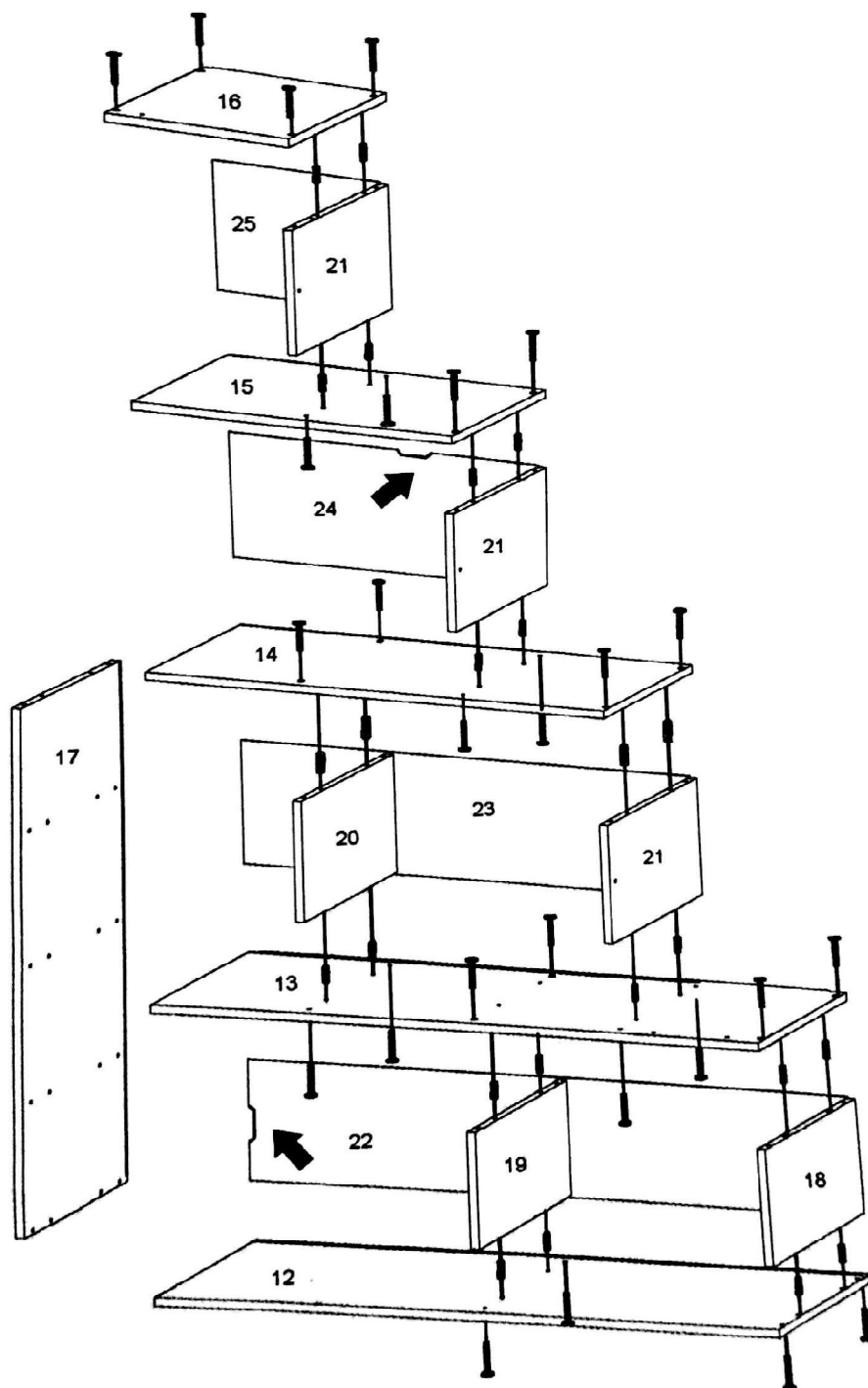


Step 7

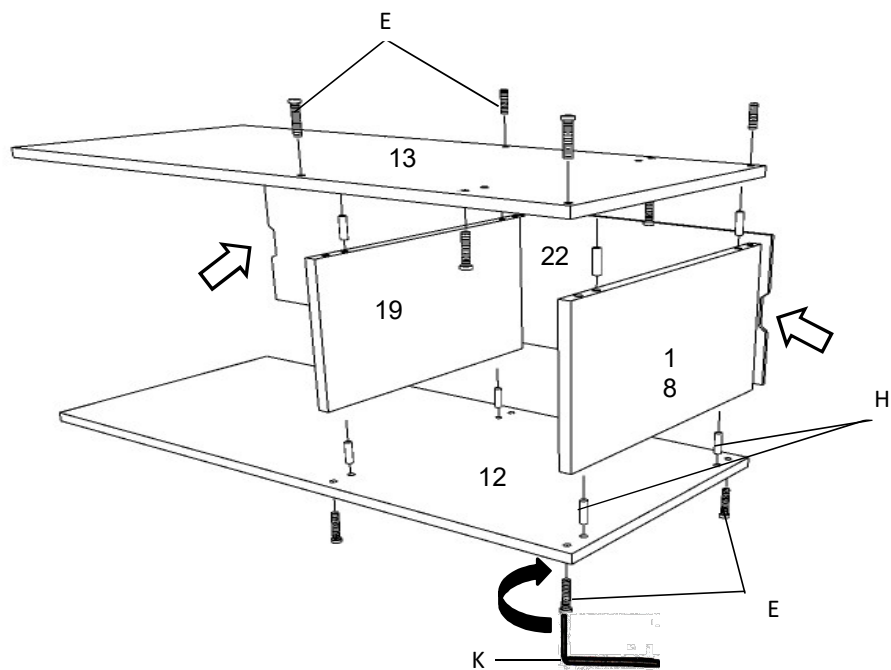


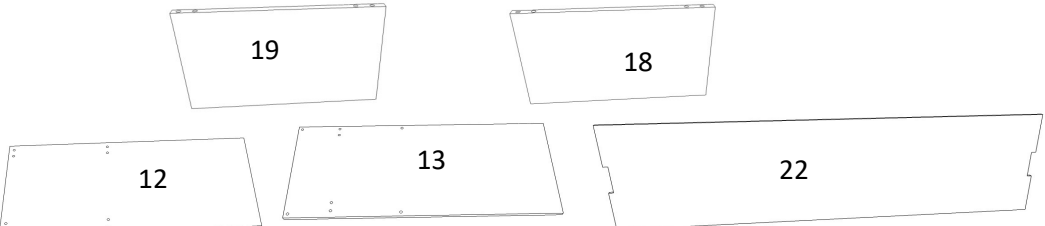
HARDWARE		
E		8
I		4

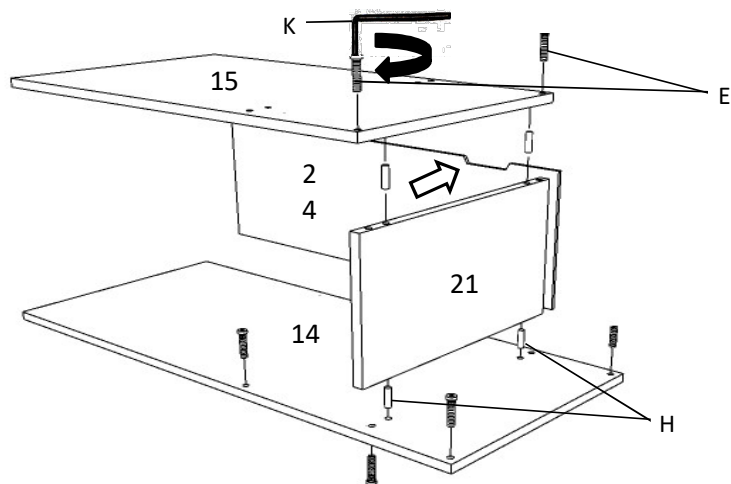
STAIRS CABINET : EXPLODED PARTS DIAGRAM

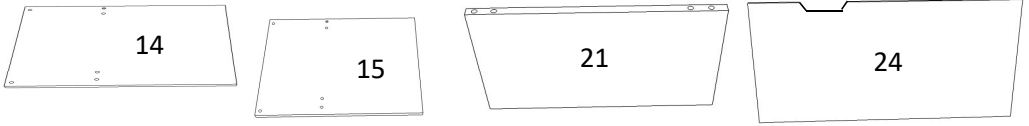


Step 8

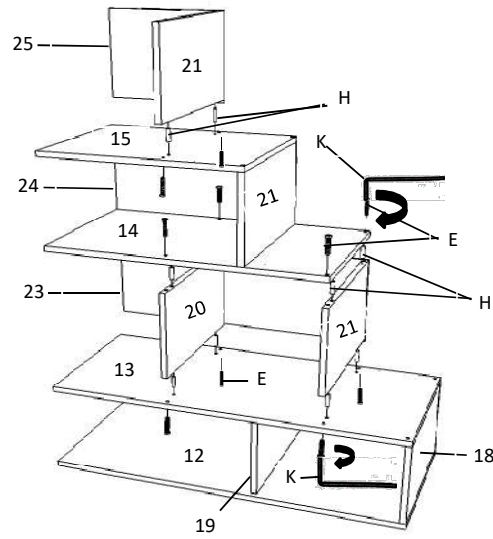


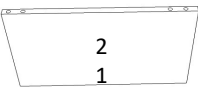
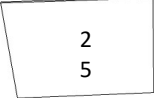
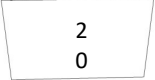
HARDWARE		
E		8
H		8
		



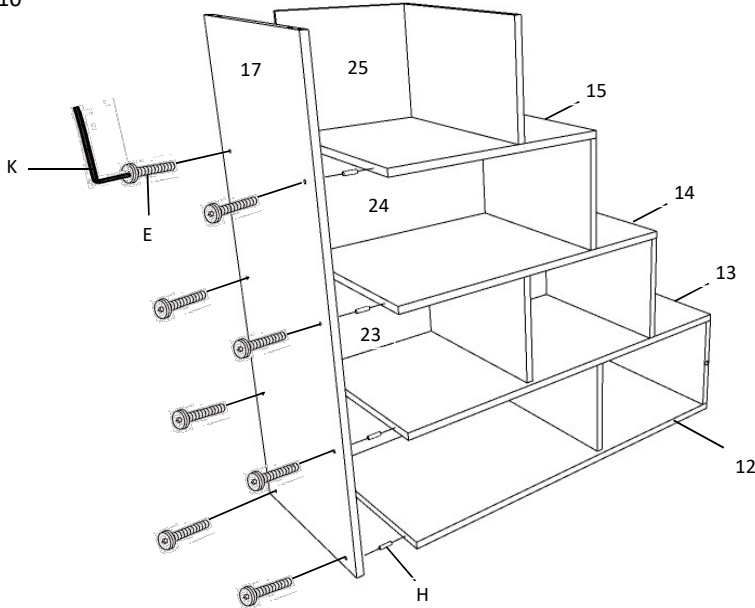
HARDWARE		
E		4
H		4
		

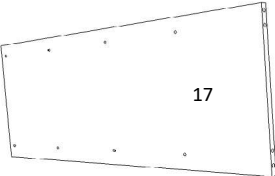
Step 9



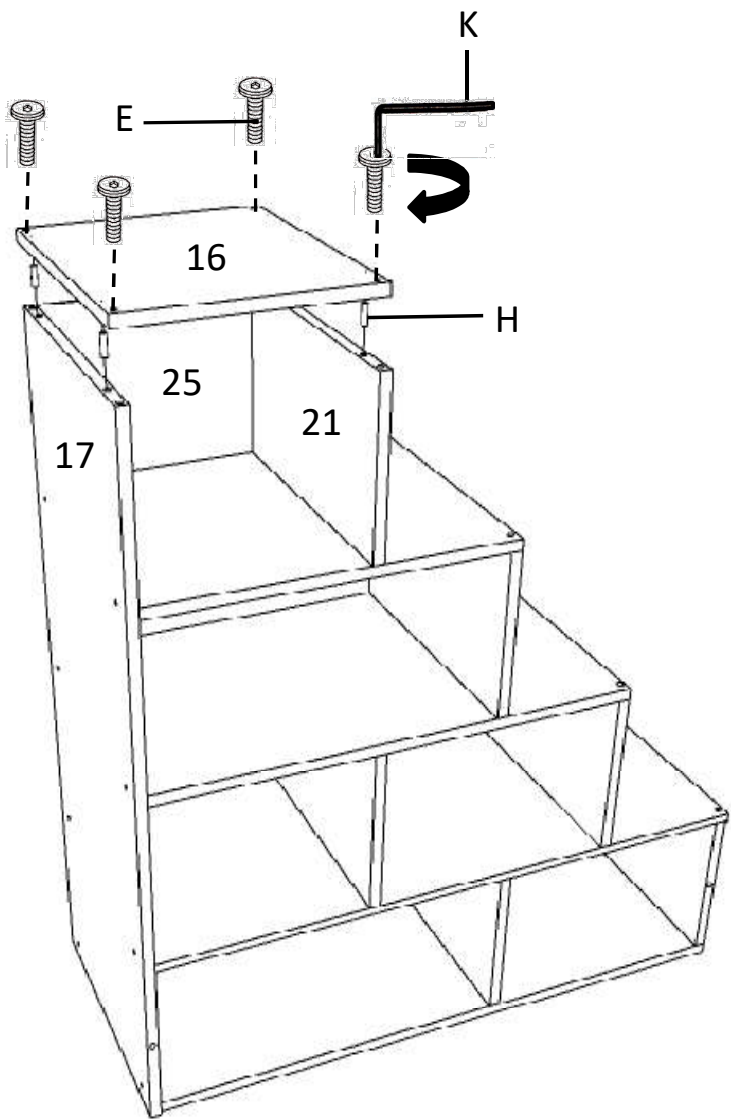
HARDWARE		
E		10
H		10
 21  24  20  23		

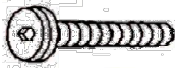
Step 10

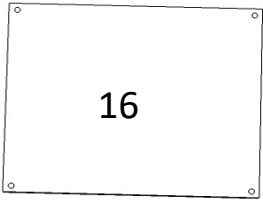


HARDWARE		
E		8
H		8
 17		

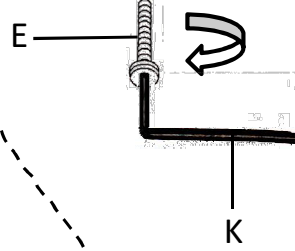
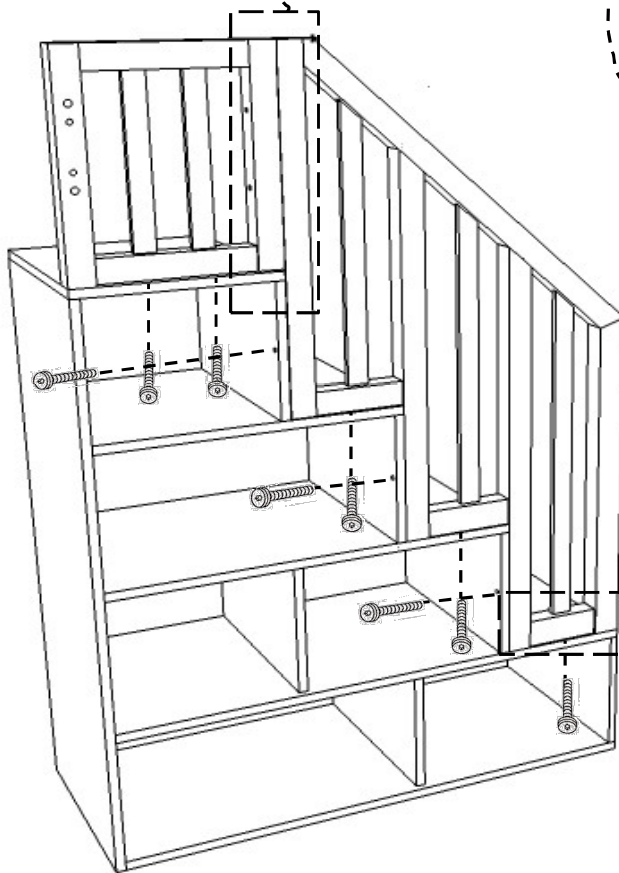
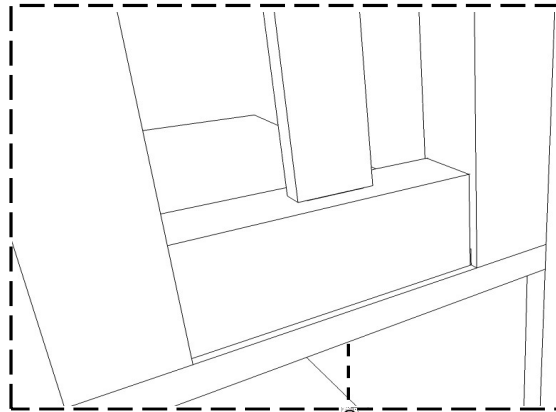
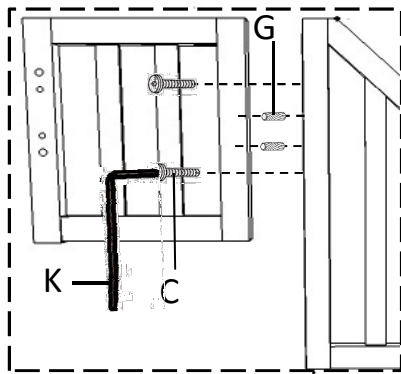
Step 11



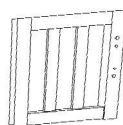
HARDWARE		
H		4
E		4



Step 12



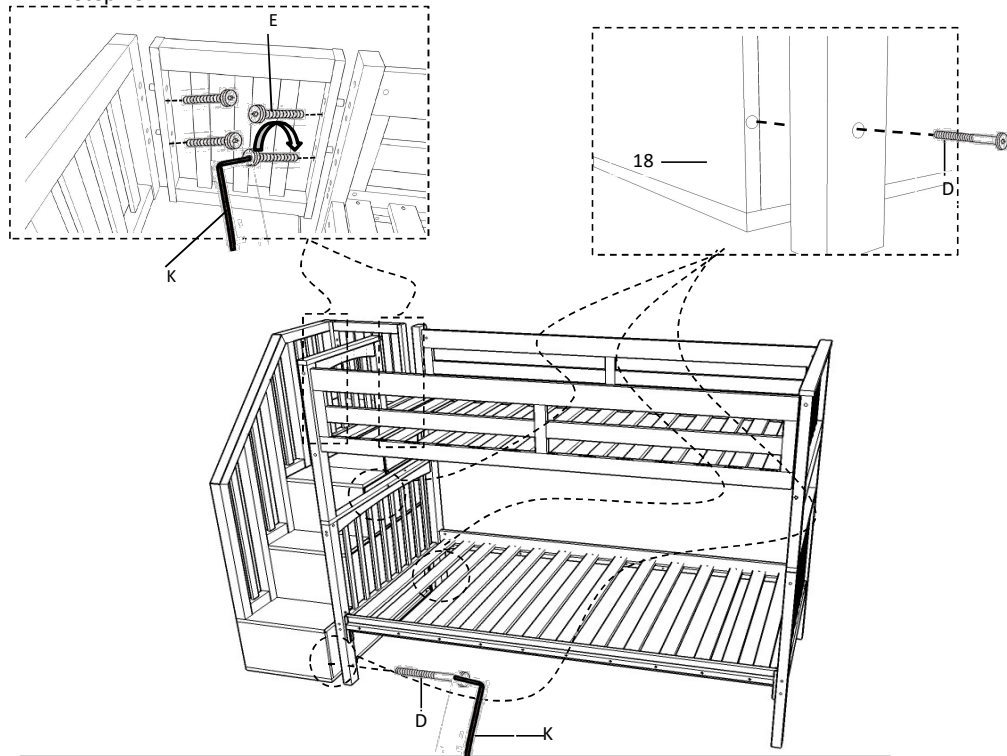
HARDWARE		
C		2
G		2
E		8



P11x1

P10x1

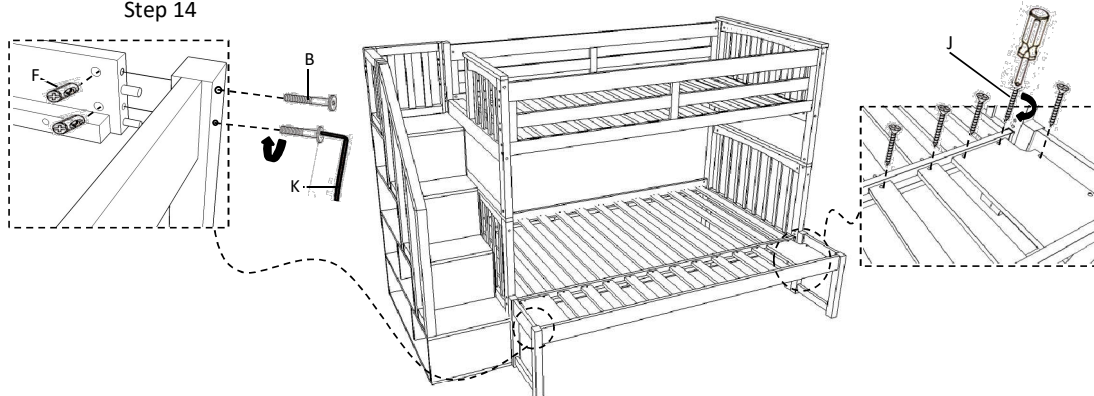
Step 13



HARDWARE

D		3
E		4

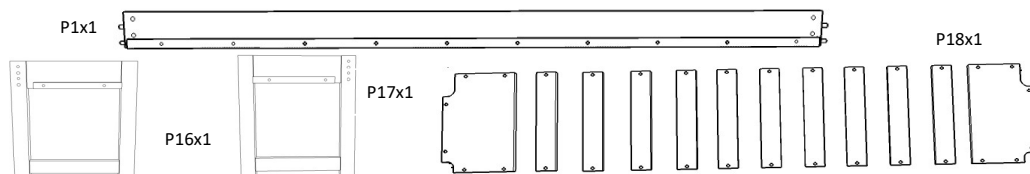
Step 14



HARDWARE

B		2
F		2
J		32

Note : 2 pcs (B) and 2 pcs (F) taken from the rest of the P15 installation to make a full conversion kit



COMPLETE

