

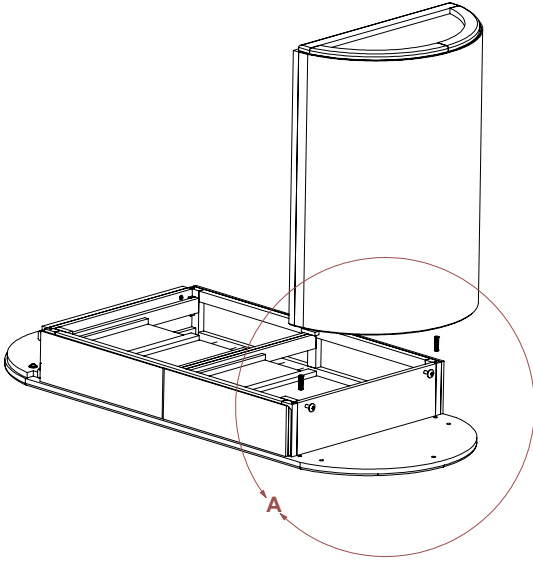
ASSEMBLY INSTRUCTIONS

STEP 1 – WORK AREA PREPARATION

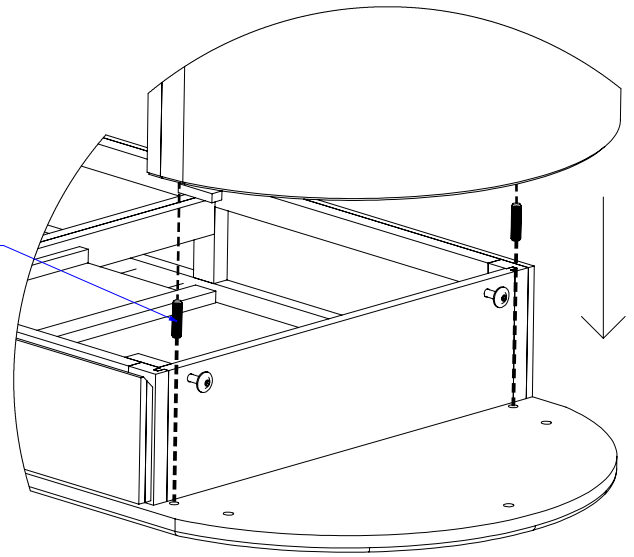
WITH ASSISTANCE, PLACE THE DESKTOP PANEL ON A CLEAN, FLAT, AND LEVEL SURFACE.

STEP 2 – DOWEL INSTALLATION

INSERT THE 10 X 40 WOODEN DOWELS INTO THE DESIGNATED HOLES AS INDICATED IN DETAIL A. REPEAT THIS PROCEDURE ON THE OPPOSITE SIDE PANEL.



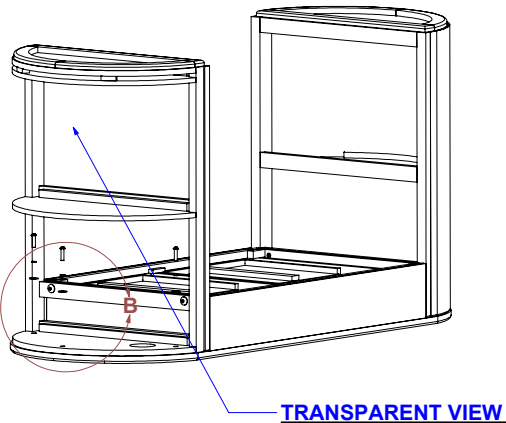
DOWEL 10 X 40



DETAIL A
ESCALA 1 : 8

STEP 3 – MAIN STRUCTURE FASTENING

AS SHOWN IN DETAIL B, INSERT THE 5/16" X 1-1/4" ALLOY BUTTON SOCKET CAP SCREWS, USING ONE FLAT WASHER AND ONE LOCK WASHER PER SCREW. TIGHTEN USING THE 3/16" HEX KEY. REPEAT ON THE OPPOSITE SIDE PANEL.



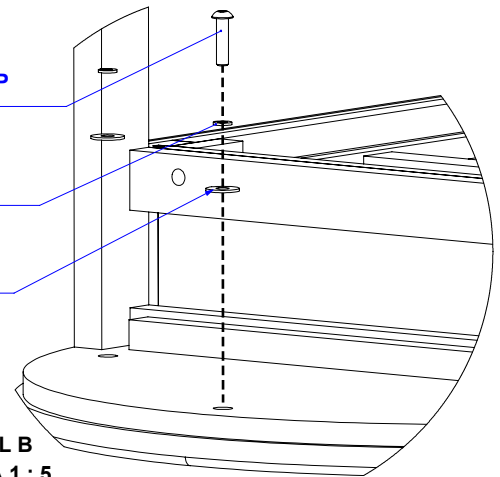
TRANSPARENT VIEW

ALLOY BUTTON SOCKET CAP
SCREW 5/16 X 1-1/4"

LOCK WASHER 5/16"

FLAT WASHER 5/16"

DETAIL B
ESCALA 1 : 5



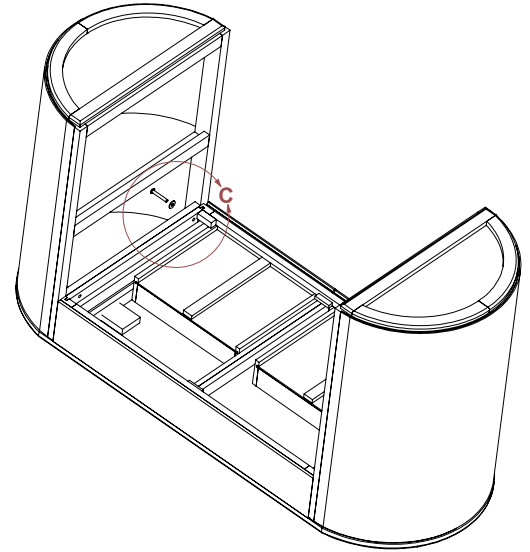
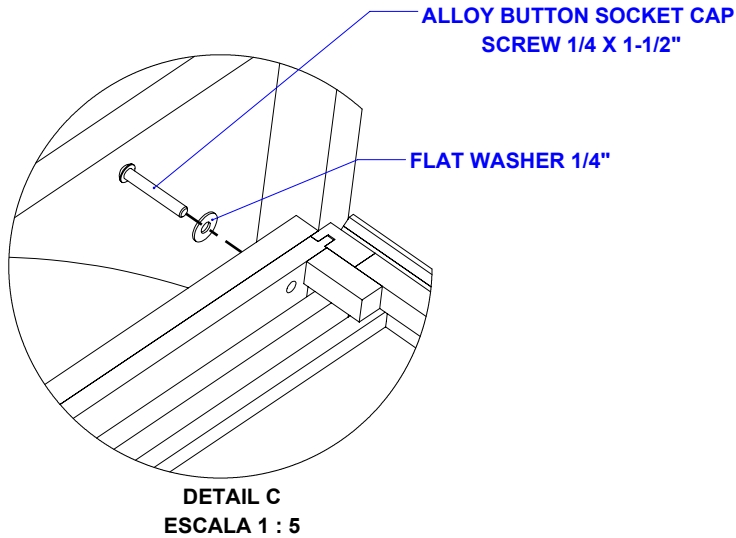
DESCRIPTION	#
DOWEL 10 X 40	4
ALLOY BUTTON SOCKET CAP SCREW 5/16 X 1-1/4"	6
LOCK WHASHER 5/16"	6
FLAT WASHER 5/16"	6
ALLOY BUTTON SOCKET CAP SCREW 1/4 X 1-1/2"	4
FLAT WASHER 1/4"	4
HEX KEY 3/16"	1
HEX KEY 5/32"	1



ASSEMBLY INSTRUCTIONS

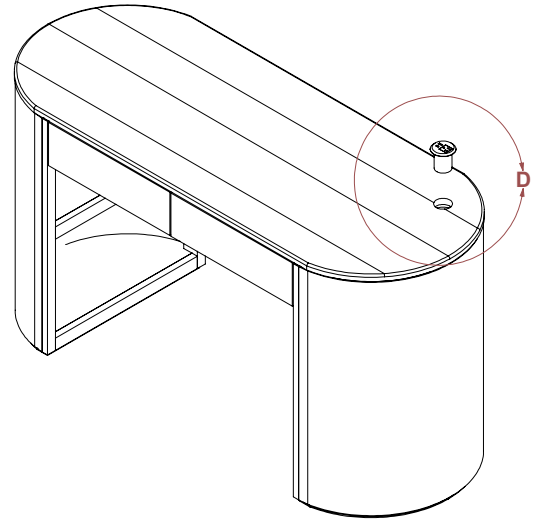
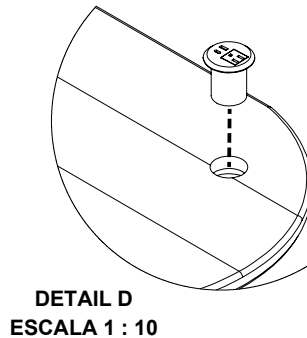
STEP 4 – INTERNAL FASTENER INSTALLATION

FROM THE INSIDE FACE OF EACH SIDE PANEL, INSTALL THE 1/4" X 1-1/2" ALLOY BUTTON SOCKET CAP SCREWS WITH THEIR RESPECTIVE 1/4" FLAT WASHERS, ALIGNING WITH THE CORRESPONDING HOLES AS SHOWN IN DETAIL C. REPEAT ON THE OTHER SIDE.



STEP 5 – FINAL POSITIONING

POSITION THE ASSEMBLED DESK IN ITS FINAL LOCATION. NOTE: THE POWER STRIP CAN BE REMOVED IF NEEDED.



DESCRIPTION	#
DOWEL 10 X 40	4
ALLOY BUTTON SOCKET CAP SCREW 5/16 X 1-1/4"	6
LOCK WHASHER 5/16"	6
FLAT WASHER 5/16"	6
ALLOY BUTTON SOCKET CAP SCREW 1/4 X 1-1/2"	4
FLAT WASHER 1/4"	4
HEX KEY 3/16"	1
HEX KEY 5/32"	1