

**Questions?**

GIVE US A CALL: 1-888-980-5122  
MON – FRI 8:30AM – 5:30PM (PST)

# ASSEMBLY INSTRUCTIONS

## TOOLS REQUIRED



**Allen Wrench**

(Included)



**Philips  
Screwdriver**

(Not Included)



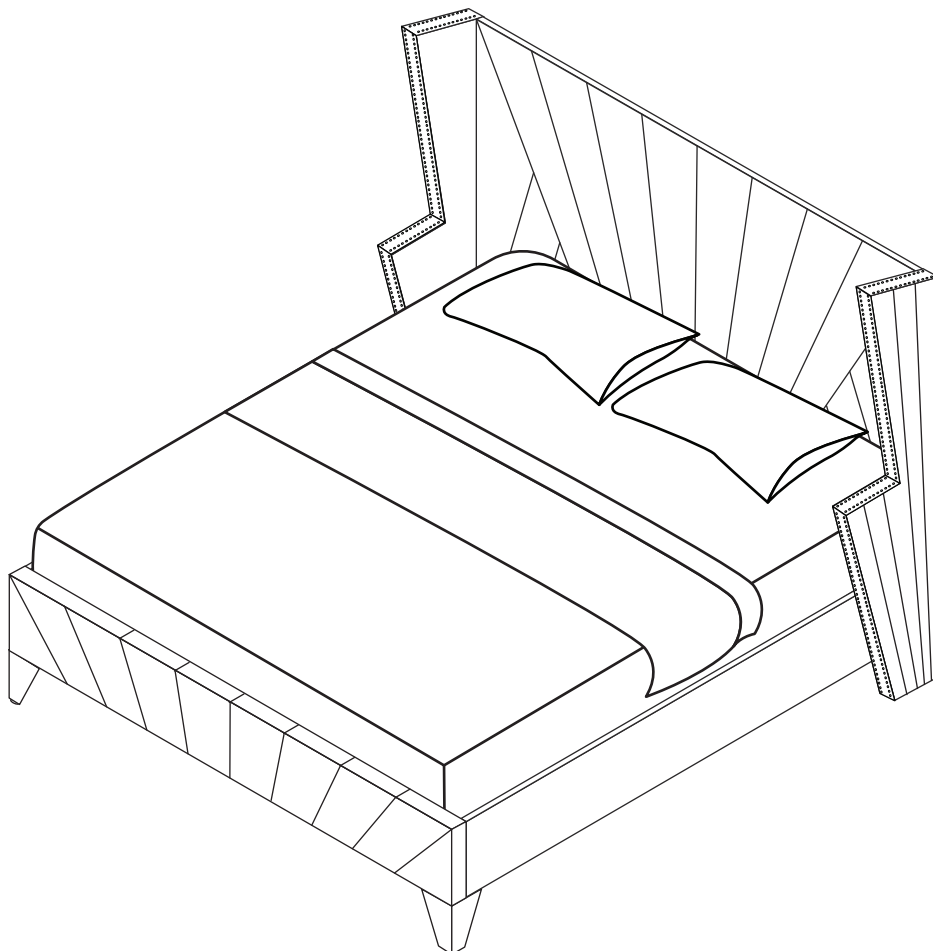
**2 - People  
Recommended**

## ASSEMBLY RATING



EASY → DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.





FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



**Consumer Hotline**  
Toll-Free 1-888-980-5122



**WEBSITE**  
[www.foagroup.com](http://www.foagroup.com)



**Monday to Friday**  
8:30AM- 5:30PM (PST)



**E-MAIL**  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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FurnitureOfAmerica



## CHECK BEFORE STARTING

☐

### Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.

☐

### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

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### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

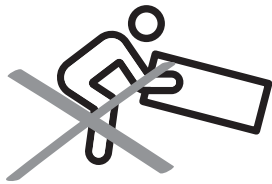
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### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as recommended on Page 7 and group identical hardware together to make assembling easier.

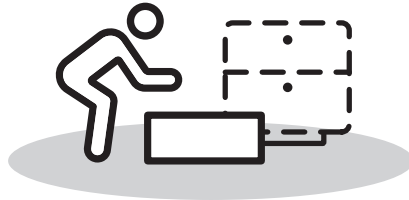
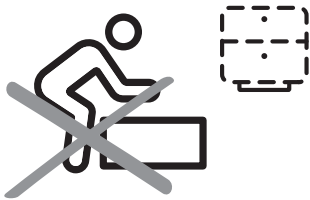
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



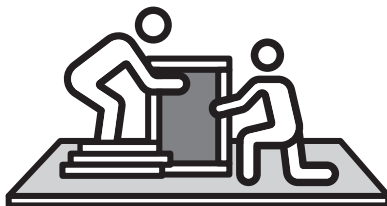
## Suitable Location

Assembling near the area of the intended location is highly recommended.



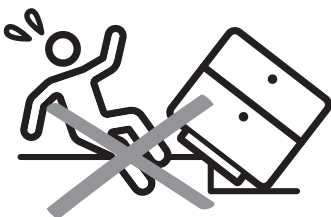
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

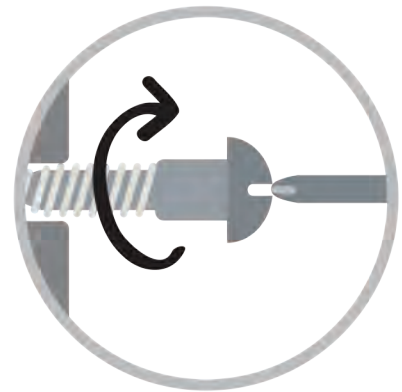
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.



Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



Save the instructions and store  
any supplied tools for later  
maintenance.



After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

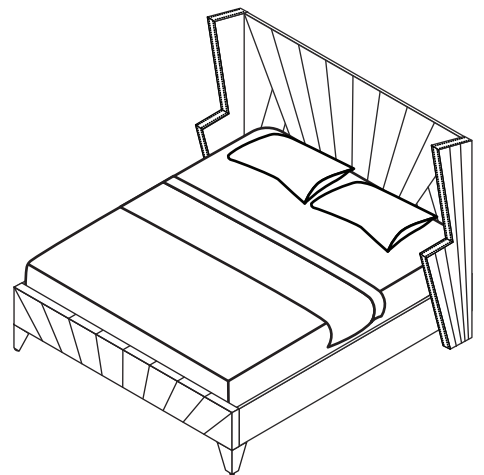
# EASTERN KING BED

# CALIFORNIA KING BED

MODEL CM7164EK / CK

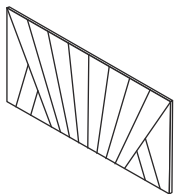


- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



## PARTS

#1 1pc



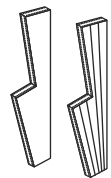
Headboard

#2 2pcs



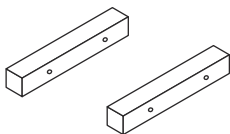
Headboard Leg Support

#3 2pcs



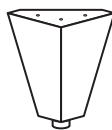
Ear Panel  
(L & R)

#4 2pcs



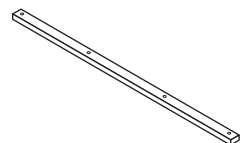
Ear Panel Support

#5 2pcs



Bed Leg

#6 5pcs



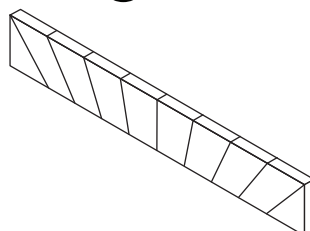
Slat

#7 10pcs



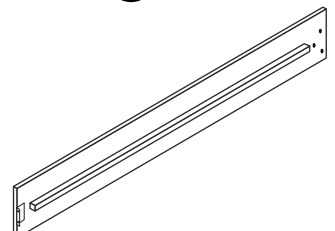
Leg Support  
(30 x 30 x 125mm)

#8 1pcs



Footboard

#9 2pcs



Side Rail  
(L & R)

## HARDWARE

#A 1pc



Allen Key M4 with ball

#B 4pcs



JCBC Bolt M6 x 30mm

#C 22pcs



JCBC Bolt M6 x 45mm

#D 6pcs



JCBC Bolt M6 x 60mm

#E 2pcs



CSK Screw M4 x 20mm

#F 10pcs



CSK Screw M4 x 32mm

#G 4pcs



CSK Screw M4 x 45mm

#H 10pcs



Adjuster

#I 22pcs



Spring Washer M6

#J 2pcs



Flat Washer Small M6 x 13 x 1.0

#K 22pcs


















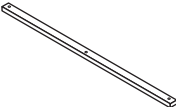

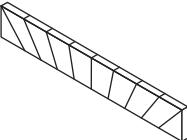
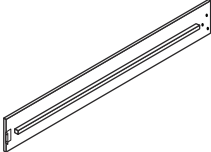

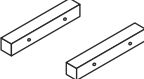
Flat Washer Medium M7 x 19 x 2.0

#L 22pcs



Flat Washer Large 3/8 x 25 x 1.0

## CM7164EK & CK is packed in 3 cases

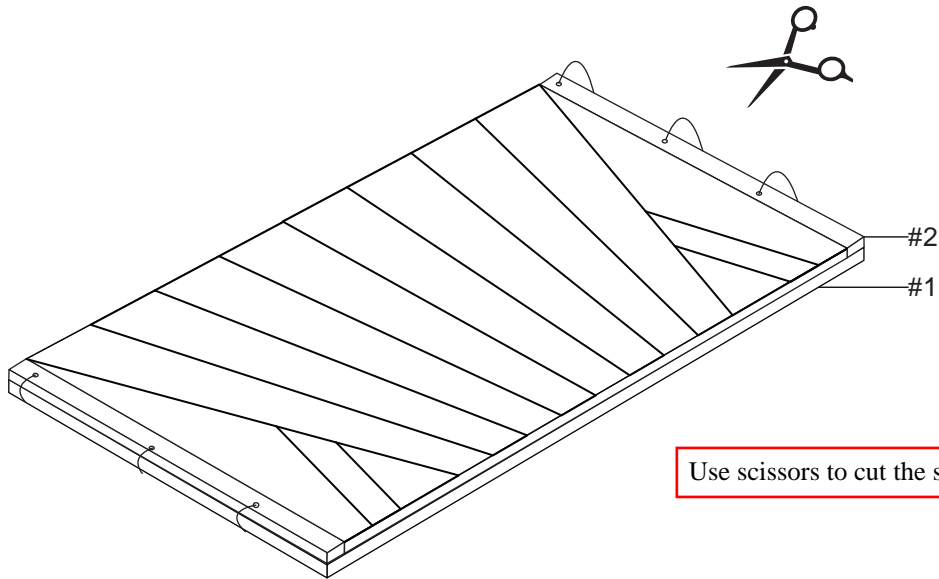
Carton	Designation	Part		Hardware
CM7164EK - 1 & CM7164CK - 1	Headboard	#1	 1pc	
	Headboard Leg Support	#2	 2pcs	
CM7164EK - 2 & CM7164CK - 2	Bed Leg	#5	 2pcs	 #A x 1pc  #B x 4pcs  #C x 22pcs  #D x 6pcs  #E x 2pcs  #F x 10pcs  #G x 4pcs  #H x 10pcs  #I x 22pcs  #J x 2pcs  #K x 22pcs  #L x 22pcs
	Slat	#6	 5pcs	
	Leg Support	#7	 10pcs	
	Footboard	#8	 1pc	
	Side Rail	#9	 2pcs	
CM7164EK - 3 & CM7164CK - 3	Ear Panel	#3	 2pcs	
	Ear Panel Support	#4	 2pcs	

# ASSEMBLY INSTRUCTIONS

# 1

Part (#1) x1pc

Part (#2) x2pc



Use scissors to cut the strap off.

# 2

Part (#1) x1pc

Part (#2) x2pcs

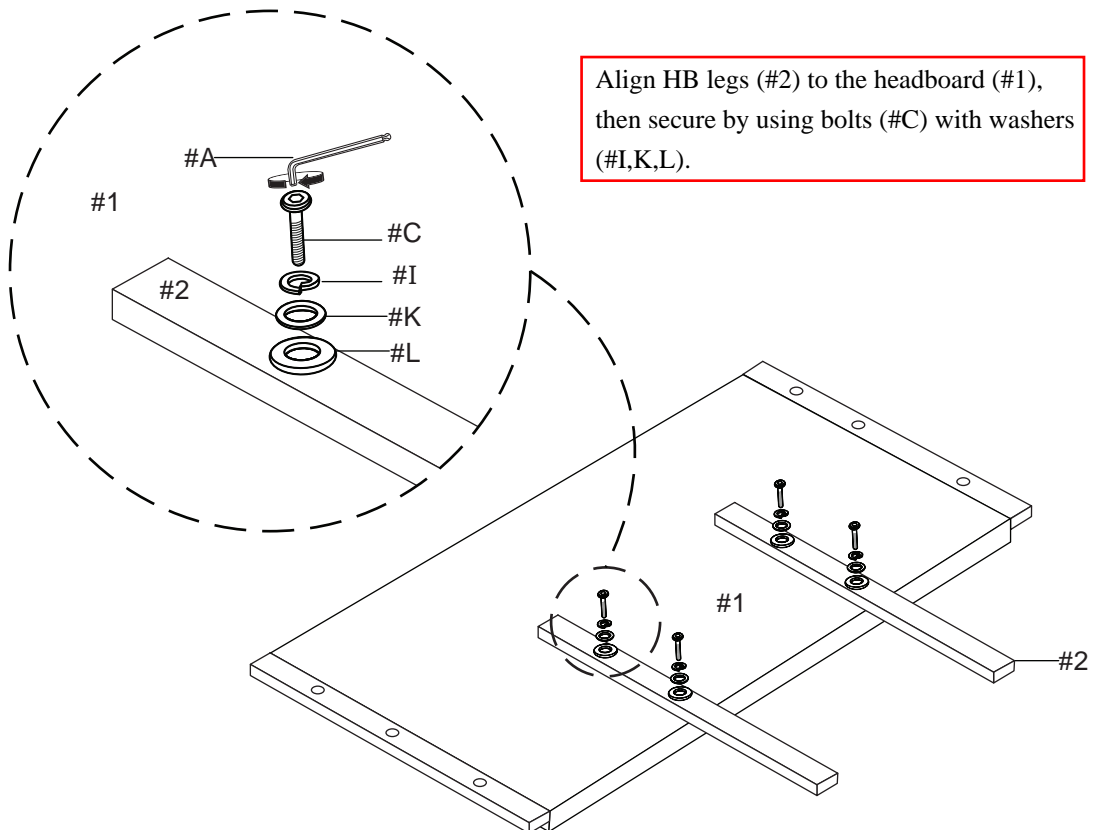
Hardware (#A) x1pc

Hardware (#C) x4pcs

Hardware (#I) x4pcs

Hardware (#K) x4pcs

Hardware (#L) x4pcs



Align HB legs (#2) to the headboard (#1), then secure by using bolts (#C) with washers (#I,K,L).

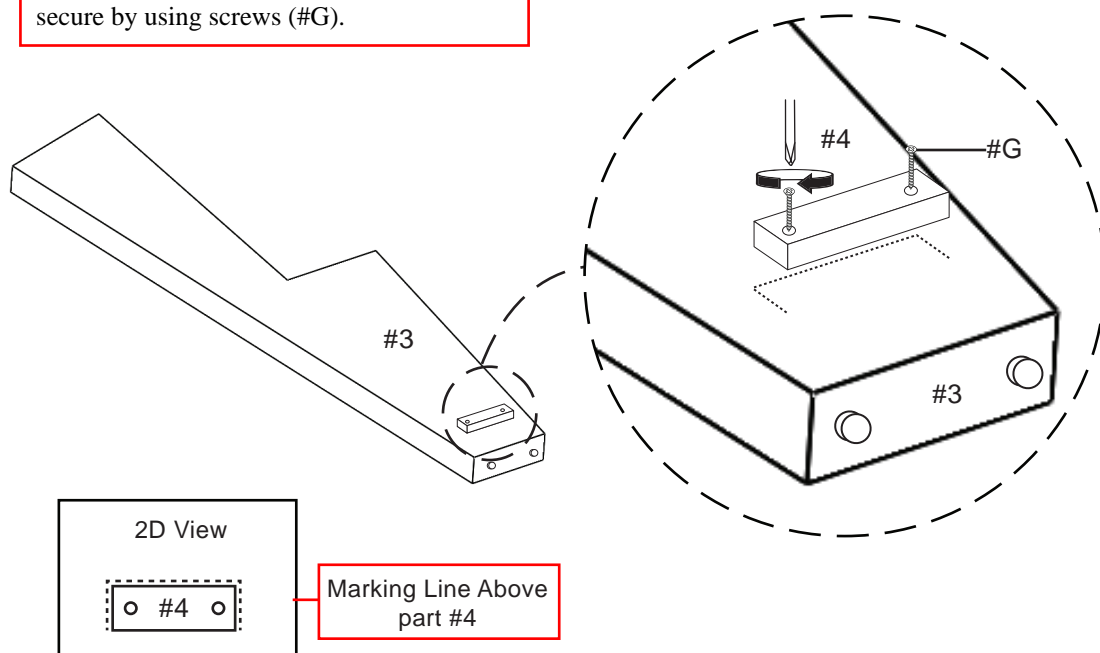
# ASSEMBLY INSTRUCTIONS

## 3

Part (#3) x2pcs

Hardware (#G) x4pcs

Align support (#4) to the ear panel (#3), then secure by using screws (#G).



## 4

Part (#1) x1pc

Part (#2) x2pcs

Part (#3) x2pcs

Hardware (#A) x1pc

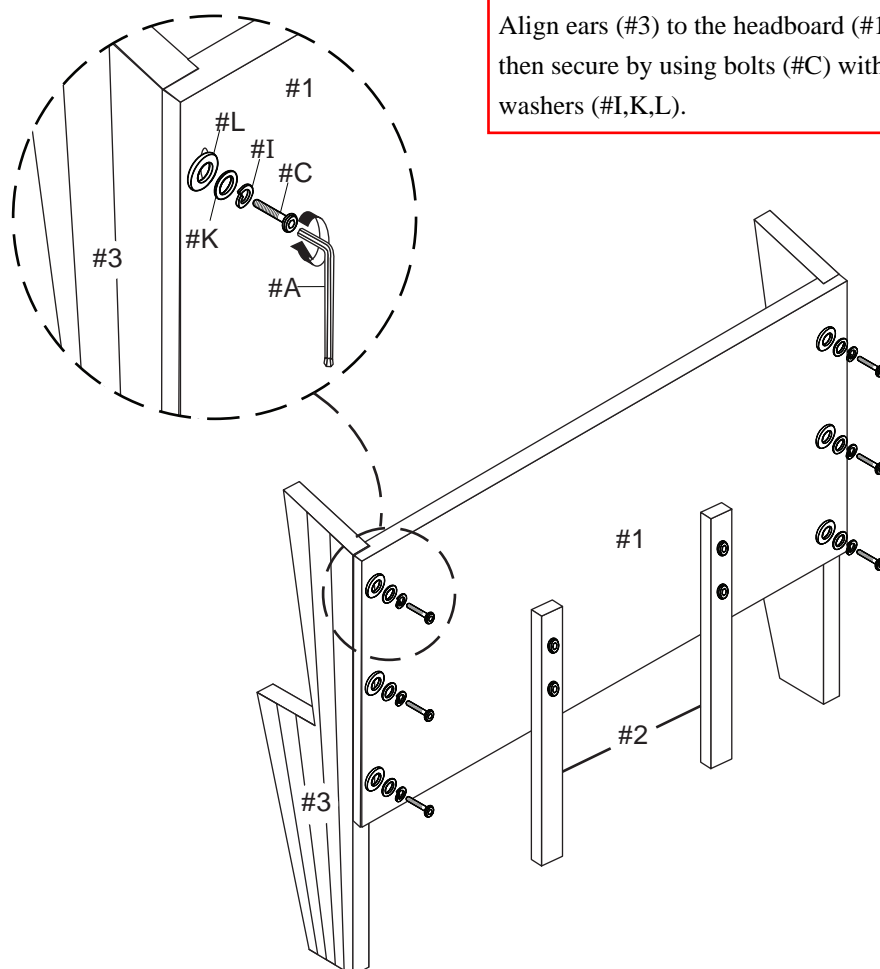
Hardware (#C) x6pcs

Hardware (#I) x6pcs

Hardware (#K) x6pcs

Hardware (#L) x6pcs

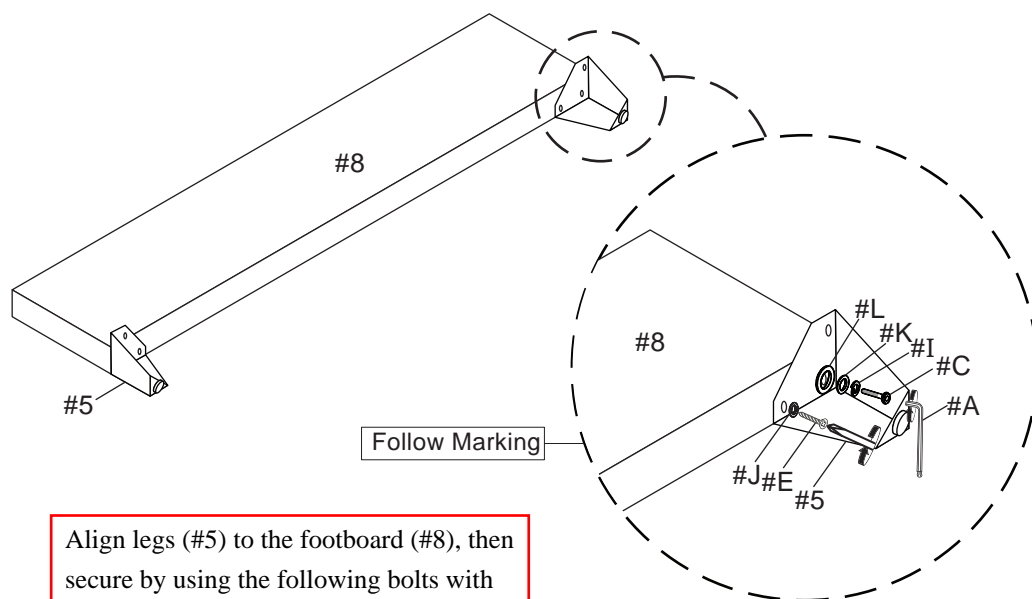
Align ears (#3) to the headboard (#1), then secure by using bolts (#C) with washers (#I,K,L).



# ASSEMBLY INSTRUCTIONS

## 5

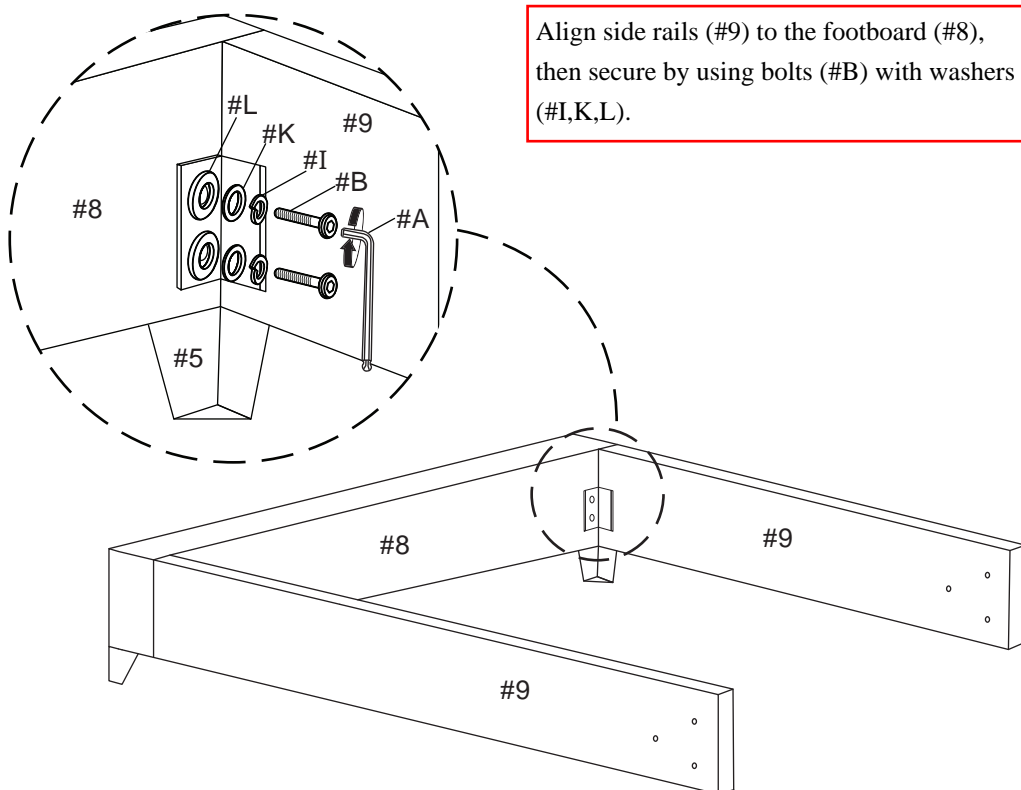
- Part (#8) x1pc
- Part (#5) x2pcs
- Hardware (#A) x1pc
- Hardware (#C) x2pcs
- Hardware (#E) x2pcs
- Hardware (#I) x2pcs
- Hardware (#J) x2pcs
- Hardware (#K) x2pcs
- Hardware (#L) x2pcs



Align legs (#5) to the footboard (#8), then secure by using the following bolts with washers in the diagram below.

## 6

- Part (#8) x1pc
- Part (#9) x2pcs
- Hardware (#A) x1pc
- Hardware (#B) x4pcs
- Hardware (#I) x4pcs
- Hardware (#K) x4pcs
- Hardware (#L) x4pcs



Align side rails (#9) to the footboard (#8), then secure by using bolts (#B) with washers (#I, K, L).

# ASSEMBLY INSTRUCTIONS

## 7

Part (#3) x2pcs

Part (#9) x2pcs

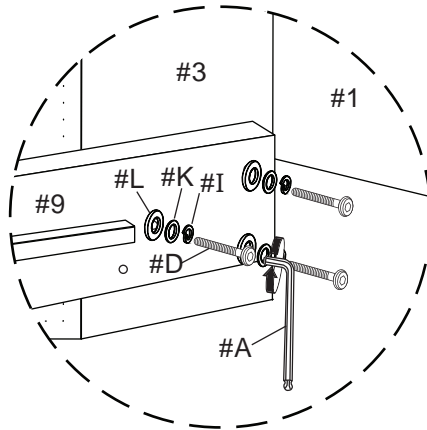
Hardware (#A) x1pc

Hardware (#D) x6pcs

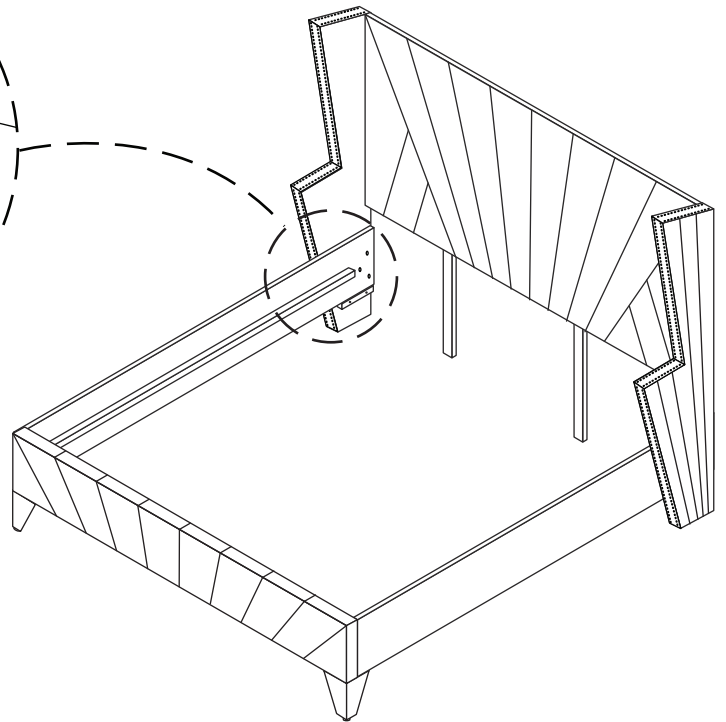
Hardware (#I) x6pcs

Hardware (#K) x6pcs

Hardware (#L) x6pcs



Align side rails (#9) to the ears (#3), then secure by using bolts (#D) with washers (#I,K,L).



## 8

Align slat (#6) to the side rails (#9), then secure by using screws (#F)

Part (#6) x5pcs

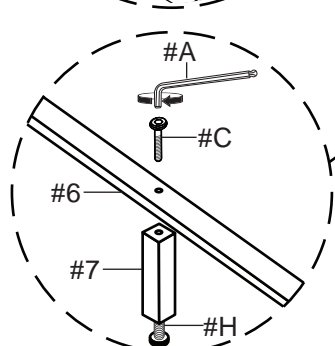
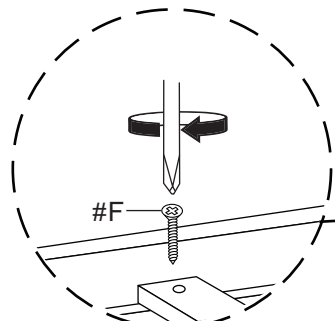
Part (#7) x10pcs

Hardware (#A) x1pc

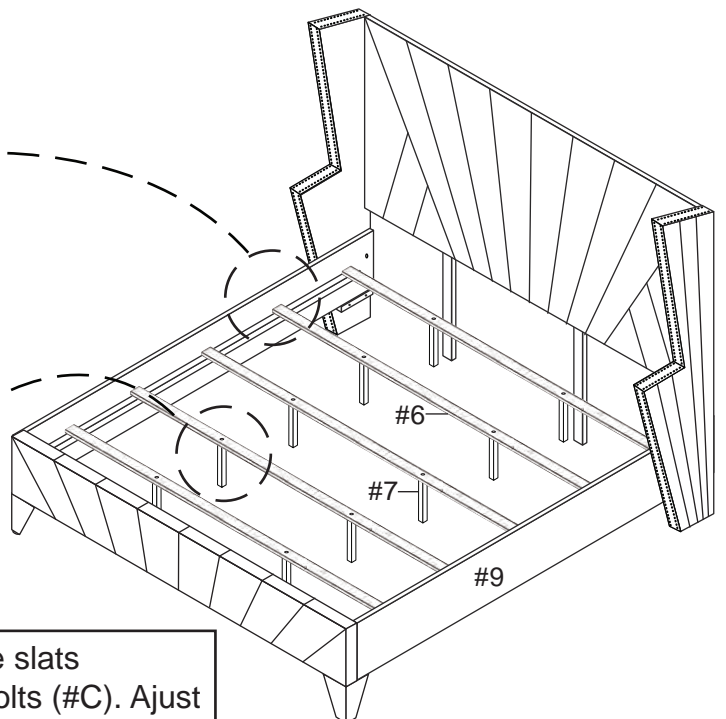
Hardware (#C) x10pcs

Hardware (#F) x10pcs

Hardware (#H) x10pcs



Align support legs (#7) to the slats (#6), then secure by using bolts (#C). Adjust levelers (#H) according to ground level.



### ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.

#### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.

#### Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.