

# Computer Desk



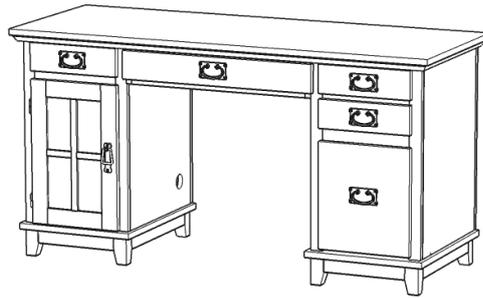
Right Unit

## IMPORTANT

Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

Do not use power tools above 8 volts to assemble.



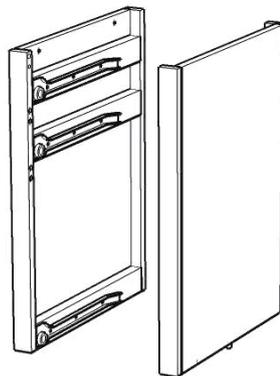
## Part List



D.  
Front Rail  
1 pc.



E.  
Front Rail  
2 pcs.

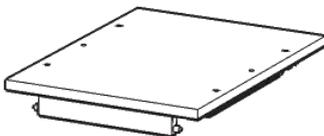


N.  
Side Panel  
1 pc.

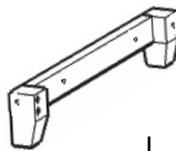
O.  
Side Panel  
1 pc.



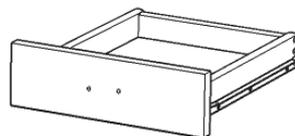
H.  
Back Panel  
1 pc.



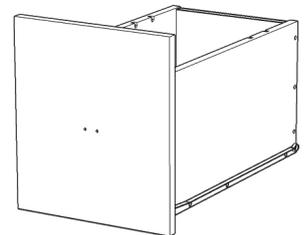
I.  
Base  
1 pc.



J.  
Leg  
2 pcs.



K.  
Drawer  
2 pcs.



P.  
Drawer  
1 pc.

Refer to later page(s) of these instructions for drawer assembly.

## Hardware List



Hex Wrench  
1 pc.



Small Hex Wrench  
1 pc.



Cam Lock Screw  
8 pcs. (+1 extra)



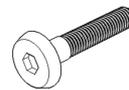
Cam Lock  
8 pcs. (+2 extra)



M3.5x25  
Wood Screw (long)  
28 pcs. (+1 extra)



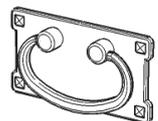
M3.5x13  
Wood Screw (short)  
12 pcs. (+1 extra)



M6x30  
Head Cap Bolt  
8 pcs. (+1 extra)



M4x15  
Machine Screw  
6 pcs.



Drawer  
Pull Handle  
3 pcs.

For assembly also need cartons 88 5180 181, 88 5180 183.

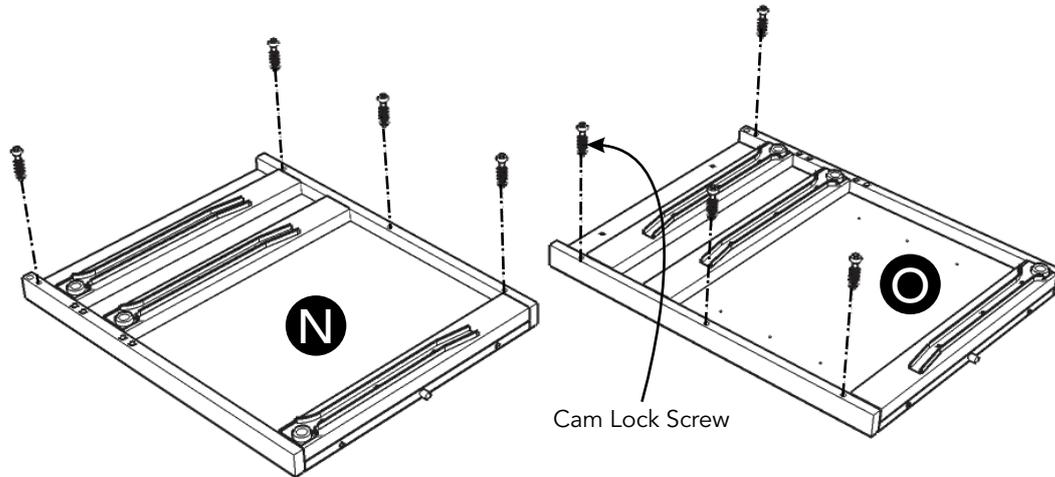
Tool(s) required for assembly: Phillips screwdriver

Home Styles Customer Service: [www.homestyles-furniture.com](http://www.homestyles-furniture.com),  
servicedesk@homestyles-furniture.com, 888-680-7460, 877-831-0319

## Assembly Instructions 2/6

### IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Keep Hex Wrench in a safe place as the bolts may need to be tightened up in the future.



### STEP 1

Insert Cam Lock Screws into pre-drilled holes of Side Panels (N) and (O). (See Figure 1)

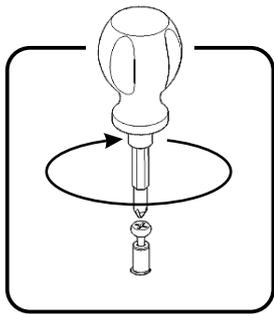
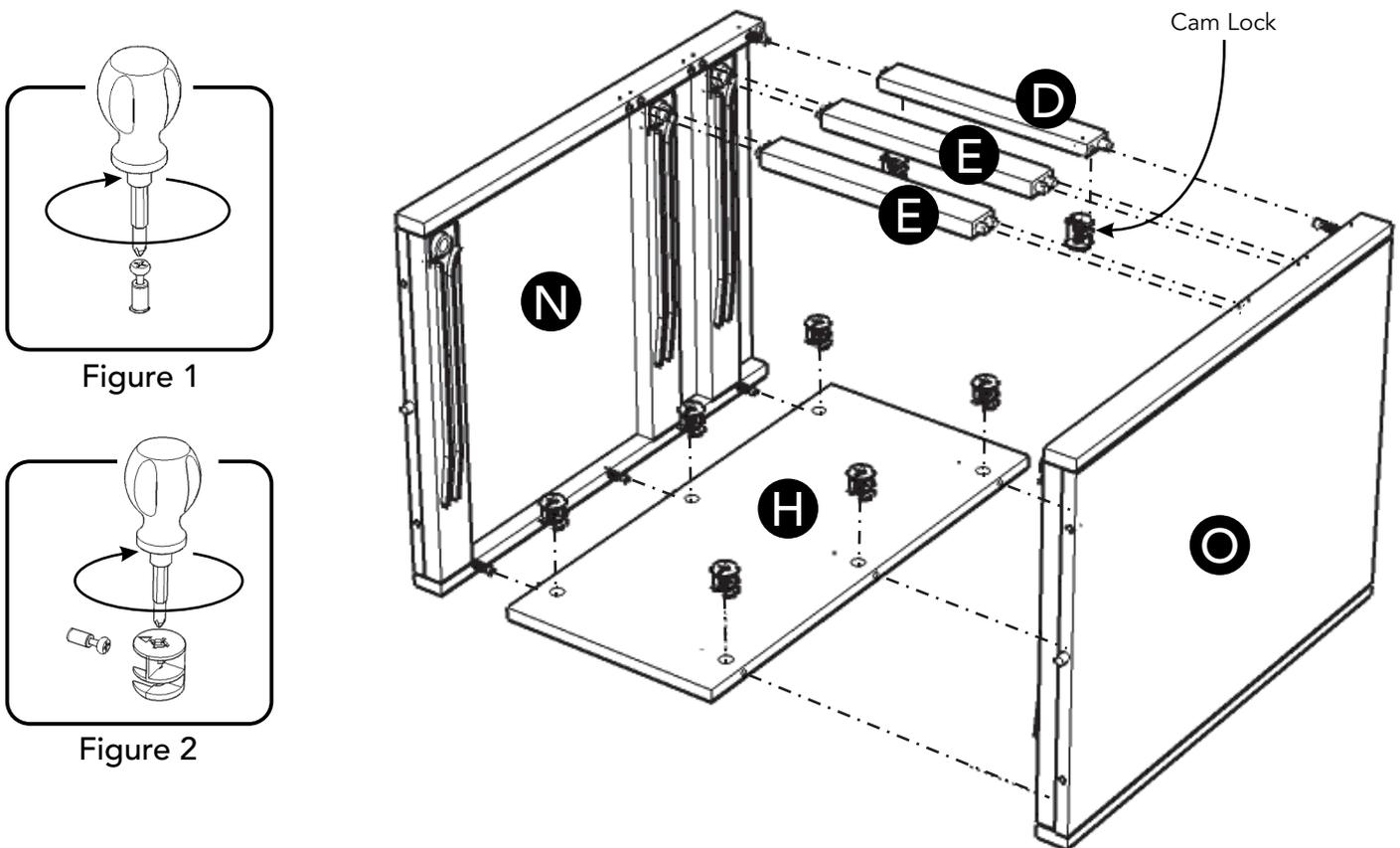


Figure 1

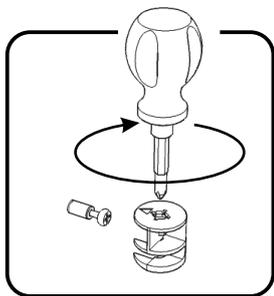


Figure 2

### STEP 2

Attach Front Rails (D), (E) and Back Panel (H) to Side Panel (N) with Cam Locks. (See Figure 2)

Attach Side Panel (O) to unit with Cam Locks.

### STEP 3

Attach Base (I) to unit with Head Cap Bolts.  
(See Figure 3)

Attach Legs (J) to unit with Head Cap Bolts.

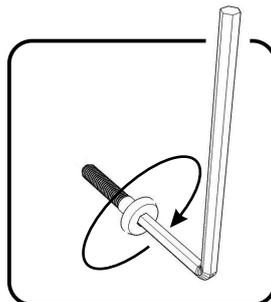
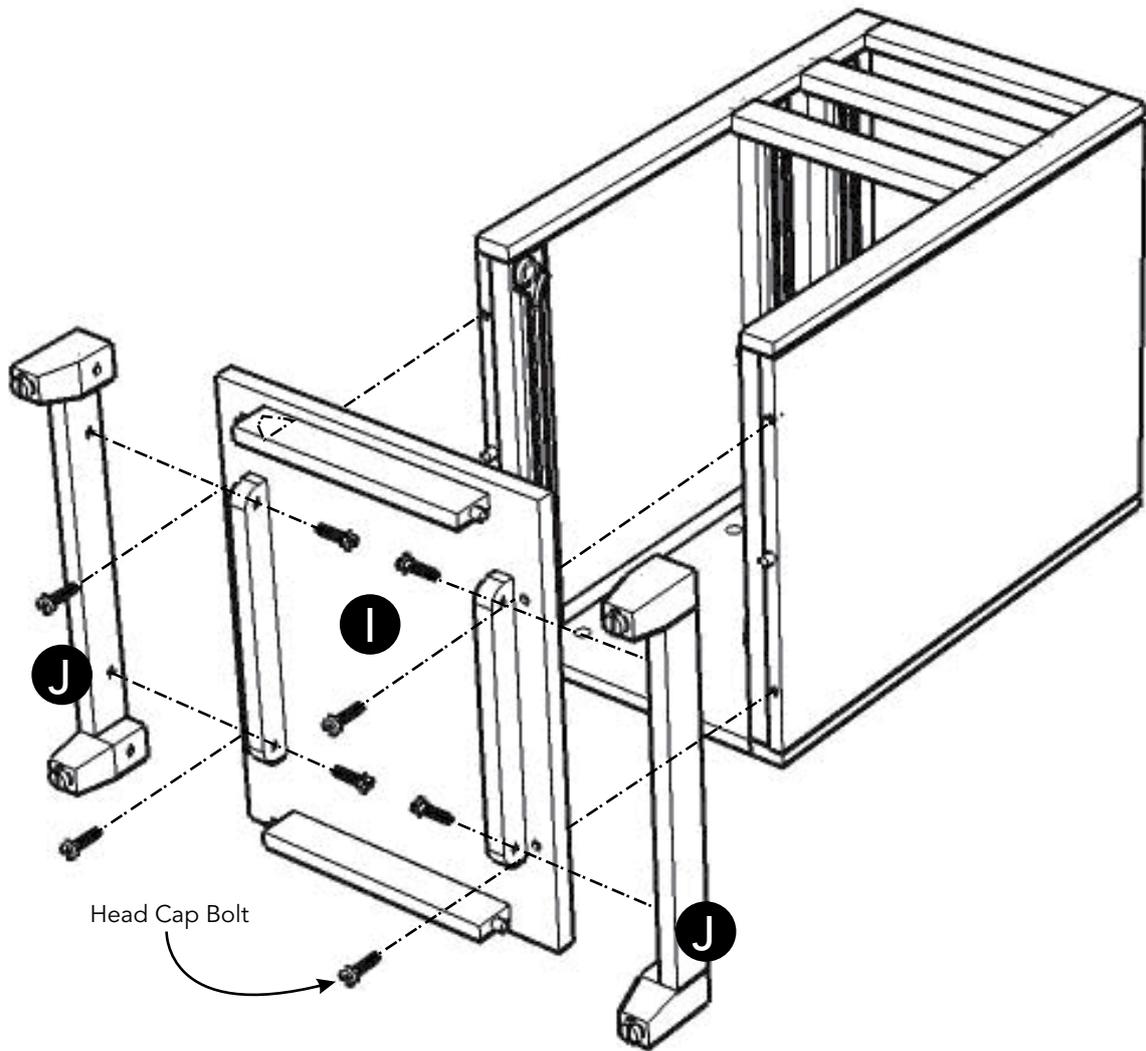
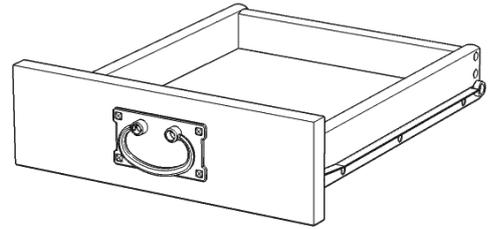


Figure 3

## Assembly Instructions 4/6

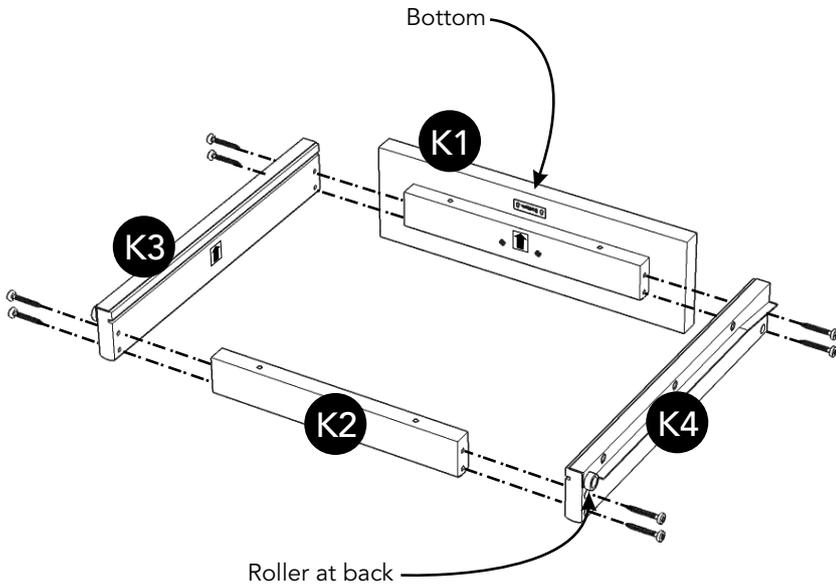
### Drawer (K)



#### STEP 4

Attach Drawer Front (K1) and Drawer Back (K2) to Drawer Side (K3) with Wood Screws (long).

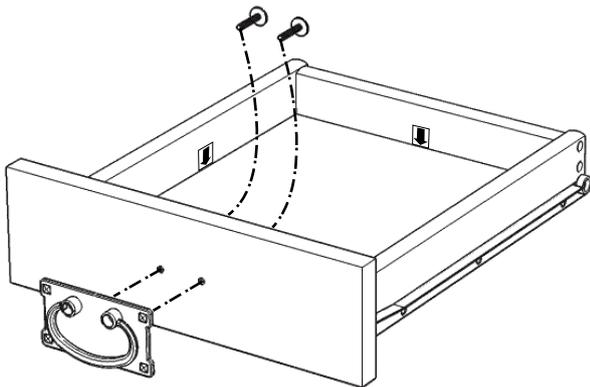
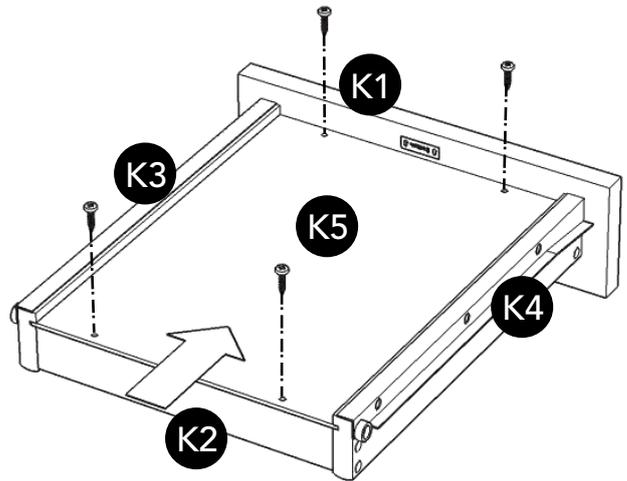
Attach Drawer Side (K4) to unit with Wood Screws (long).



#### STEP 5

Slide Drawer Bottom (K5) into the grooves of Drawer Sides (K3) and (K4) until it meets Drawer Front (K1).

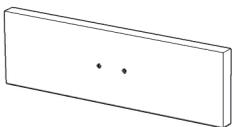
Attach Drawer Bottom (K5) to unit with Wood Screws (short).



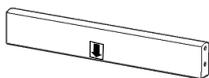
#### STEP 6

Attach Drawer Pull Handle with Machine Screws.

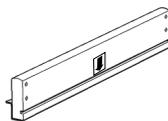
### Part List



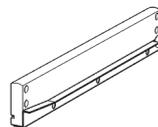
K1.  
Drawer Front  
2 pcs.



K2.  
Drawer Back  
2 pcs.



K3.  
Drawer Side  
2 pcs.



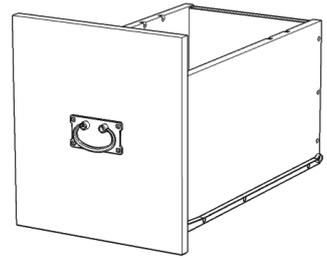
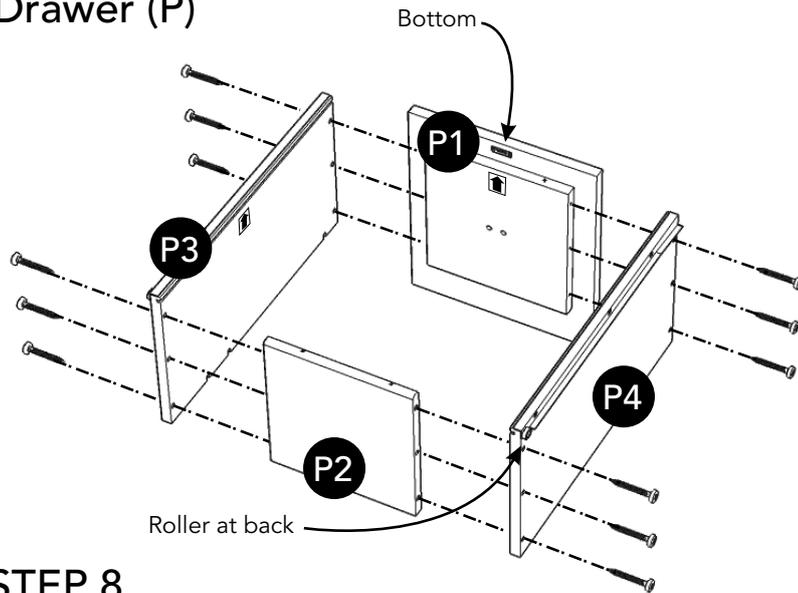
K4.  
Drawer Side  
2 pcs.



K5.  
Drawer Bottom  
2 pcs.

# Assembly Instructions 5/6

## Drawer (P)



### STEP 7

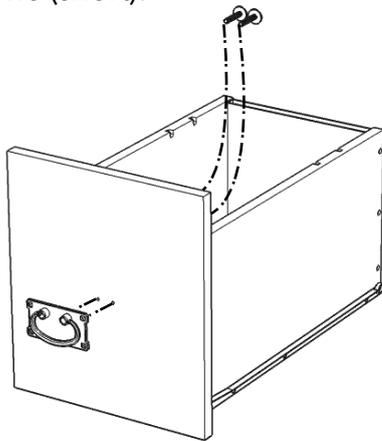
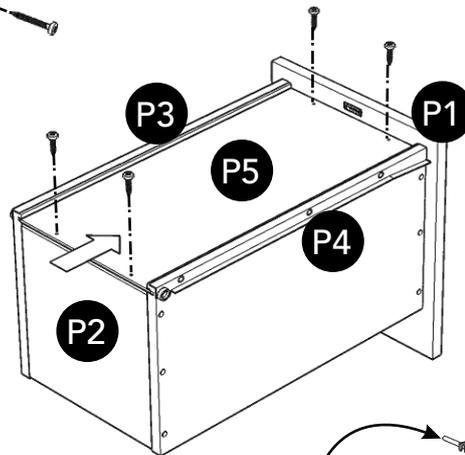
Attach Drawer Front (P1) and Drawer Back (P2) to Drawer Side (P3) with Wood Screws (long).

Attach Drawer Side (P4) to unit with Wood Screws (long).

### STEP 8

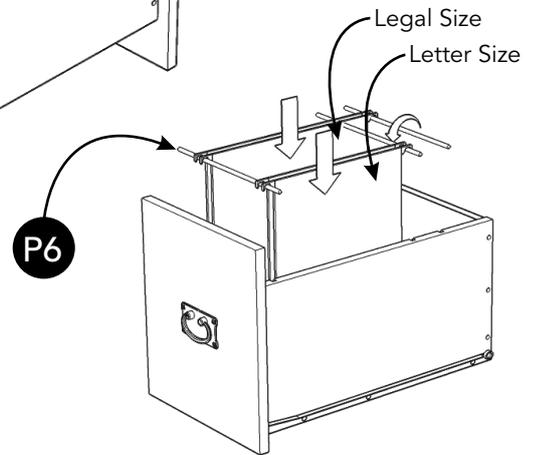
Slide Drawer Bottom (P5) into the grooves of Drawer Sides (P3) and (P4) until it meets Drawer Front (P1).

Attach Drawer Bottom (P5) to unit with Wood Screws (short).



### STEP 9

Attach Drawer Pull Handle with Machine Screws.

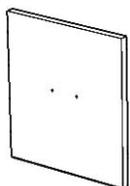


### STEP 10

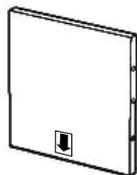
Place Metal Strips (W) into position.

The Metal strip can be adjusted for letter size or legal size files as shown.

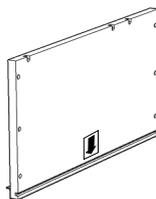
## Part List



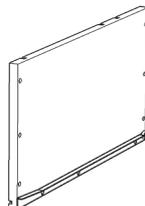
P1.  
Drawer Front  
1 pc.



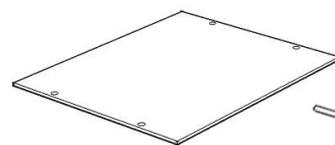
P2.  
Drawer Back  
1 pc.



P3.  
Drawer Side  
1 pc.



P4.  
Drawer Side  
1 pc.



P5.  
Drawer Bottom  
1 pc.

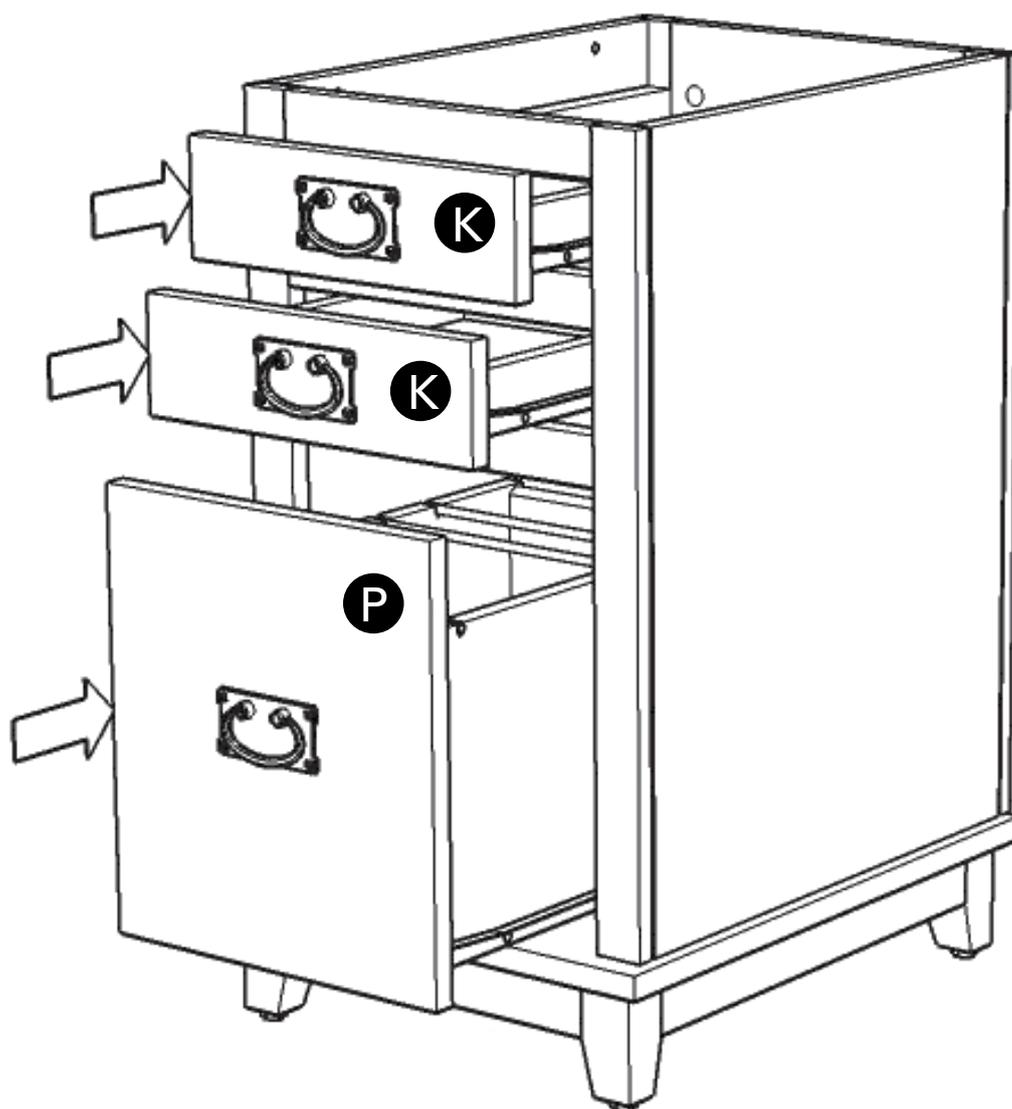


P6.  
Metal Strip  
2 pcs.

## STEP 11

Turn unit to its' upright position.

Slide Drawers (K) and (P) into place.



# CARE INSTRUCTIONS

## NEVER

allow liquids to remain on furniture.  
Absorption causes parts to warp  
and split and finishes to delaminate.

## NEVER

use glass cleaners on  
finished furniture. Ammonia  
chemically attacks the finish.



Do not use power tools  
above 8 volts to assemble.  
**PREVENT  
CRACKING**



Do not place  
in direct sunlight.  
**PREVENT  
FADING**



Do not write  
directly on surface.  
**PREVENT  
MARKING**



Do not place hot  
objects on surface.  
**PREVENT  
FINISH DAMAGE**



Do not use rubber  
based placemats.  
**PREVENT  
DISCOLORING**



Do not use commercial  
waxes and polishes.  
**PREVENT  
YELLOWING**

## CLEAN

with a soft cloth moistened  
in lukewarm soap and water.  
Buff with a dry clean cloth.



Home Styles will provide replacements free of charge for missing or damaged hardware or parts within 30 days of purchase. Digital images of the defective parts may be required. If the product was not purchased from an authorized retail affiliate, Home Styles is under no obligation to provide replacement parts. Parts are not available for fully assembled items nor are parts available for sale. Replacements for missing or damaged hardware or parts may be requested at:

[www.homestyles-furniture.com/customer-service/replacement-parts](http://www.homestyles-furniture.com/customer-service/replacement-parts)

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