

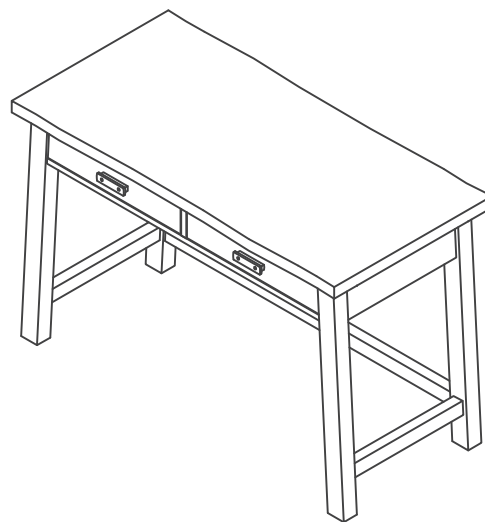
Student Desk

IMPORTANT

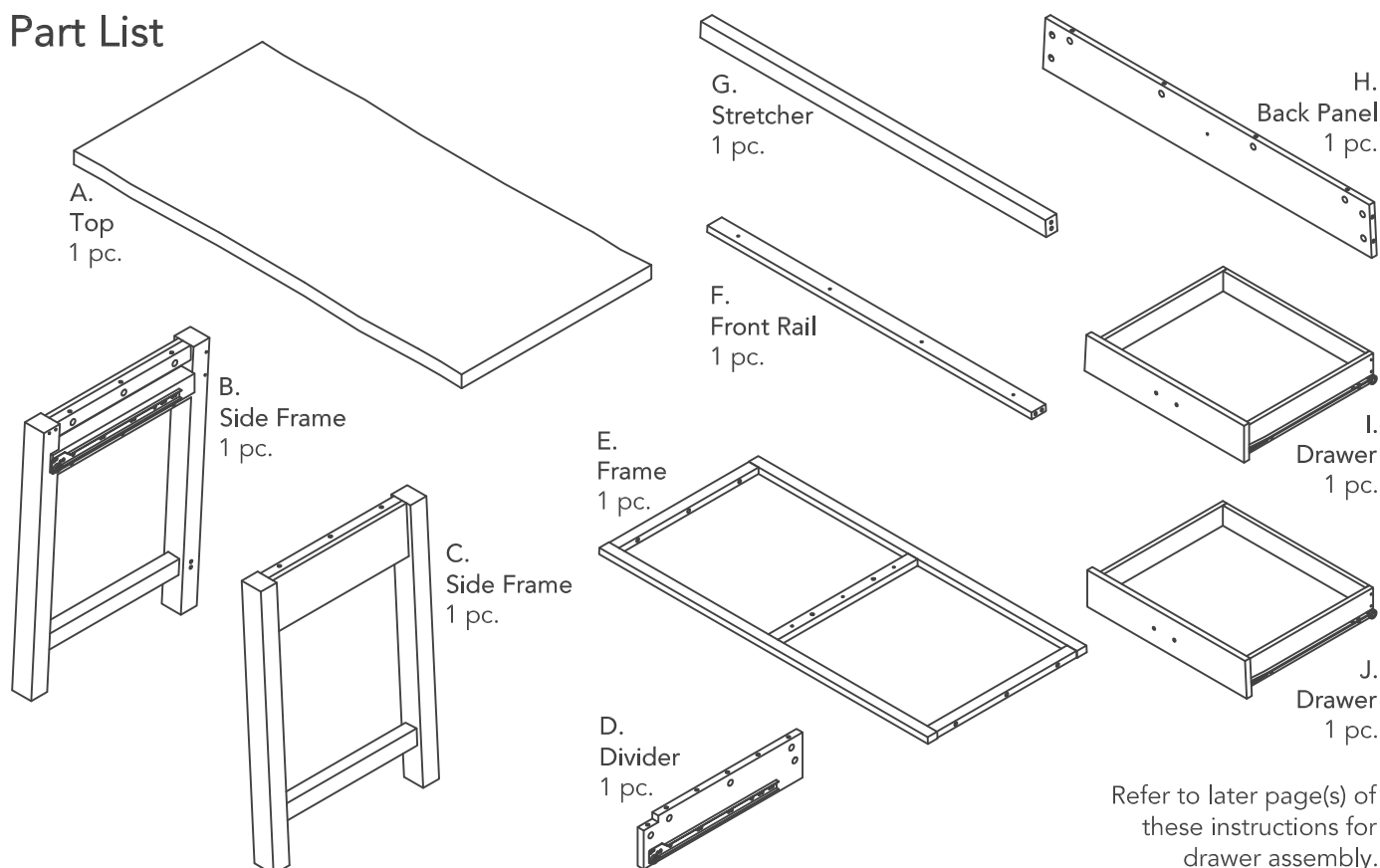
Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

Do not use power tools above 8 volts to assemble.



Part List



Hardware List



Cam Lock Screw
23 pcs. (+4 extra)



Cam Lock
23 pcs. (+4 extra)



M6x60
Head Cap Bolt (long)
2 pcs. (+1 extra)



M6x50
Head Cap Bolt (short)
6 pcs. (+1 extra)



Flat Washer
8 pcs. (+1 extra)



Spring Washer
8 pcs. (+1 extra)



Hex Wrench
1 pc.



Small Hex Wrench
1 pc.



M4x32
1 1/4" Round Head Screw
7 pcs. (+1 extra)



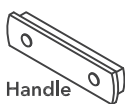
M3x32
1 1/4" Flat Head Screw
16 pcs. (+1 extra)



M3x19
3/4" Flat Head Screw
12 pcs. (+1 extra)



5/32"x1 1/4"
Machine Screw
4 pcs.



Handle
2 pcs.



Dowel
6 pcs. (+1 extra)

Tool(s) required for assembly: Phillips screwdriver, Level

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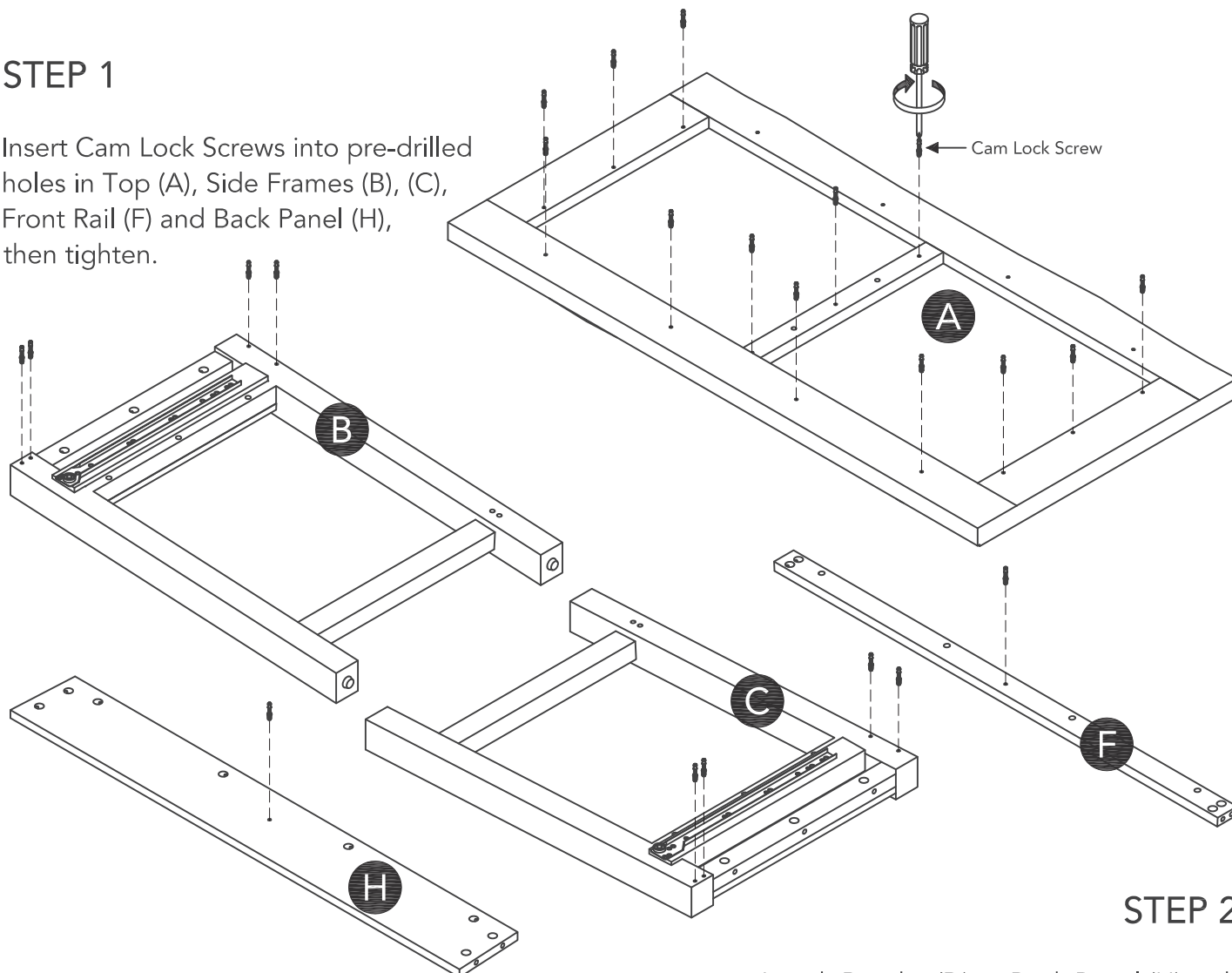
Assembly Instructions 2/8

IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the screws until each part is properly assembled.
- The unit must be level to work properly. Use the included adjustable levelers to level.
- Keep Hex Wrench as the bolts may need to be tightened in the future.

STEP 1

Insert Cam Lock Screws into pre-drilled holes in Top (A), Side Frames (B), (C), Front Rail (F) and Back Panel (H), then tighten.



STEP 2

Attach Divider (D) to Back Panel (H) with Cam Lock. (See Figure 1)

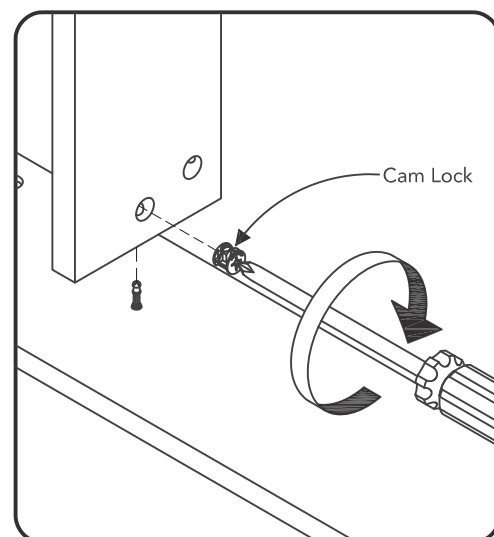
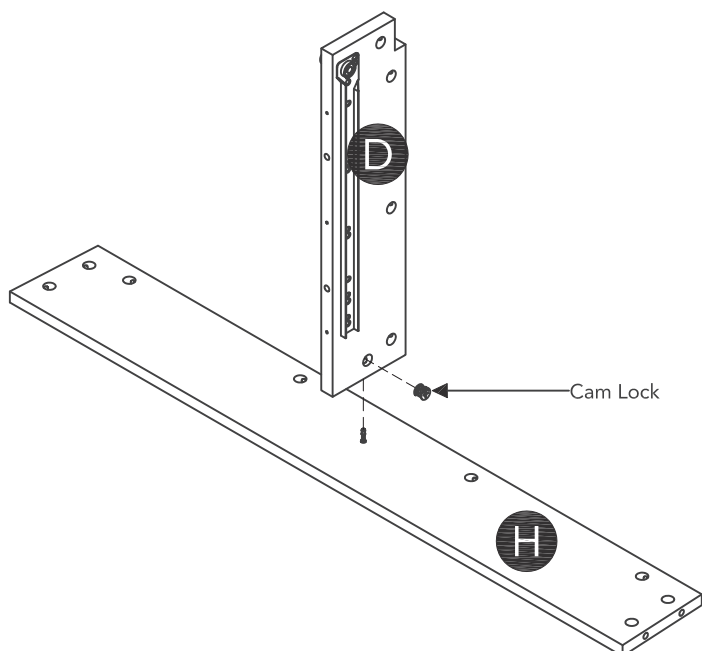


Figure 1

STEP 3

Attach Front Rail (F) to unit with Cam Lock.

Attach Frame (E) to unit with Dowels and 1 1/4" Round Head Screws.

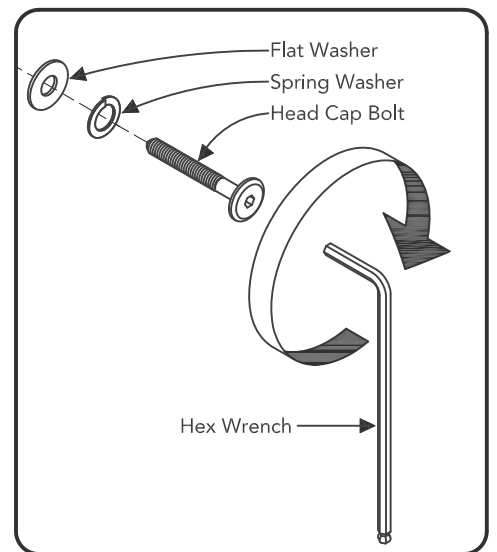
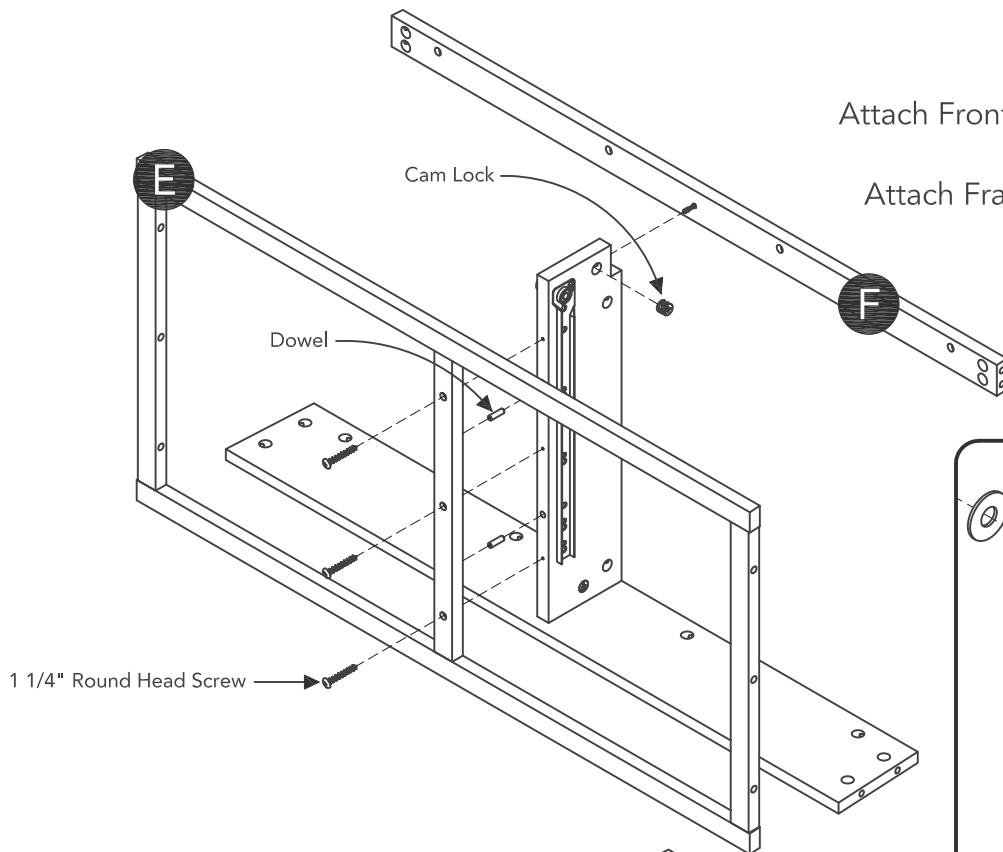
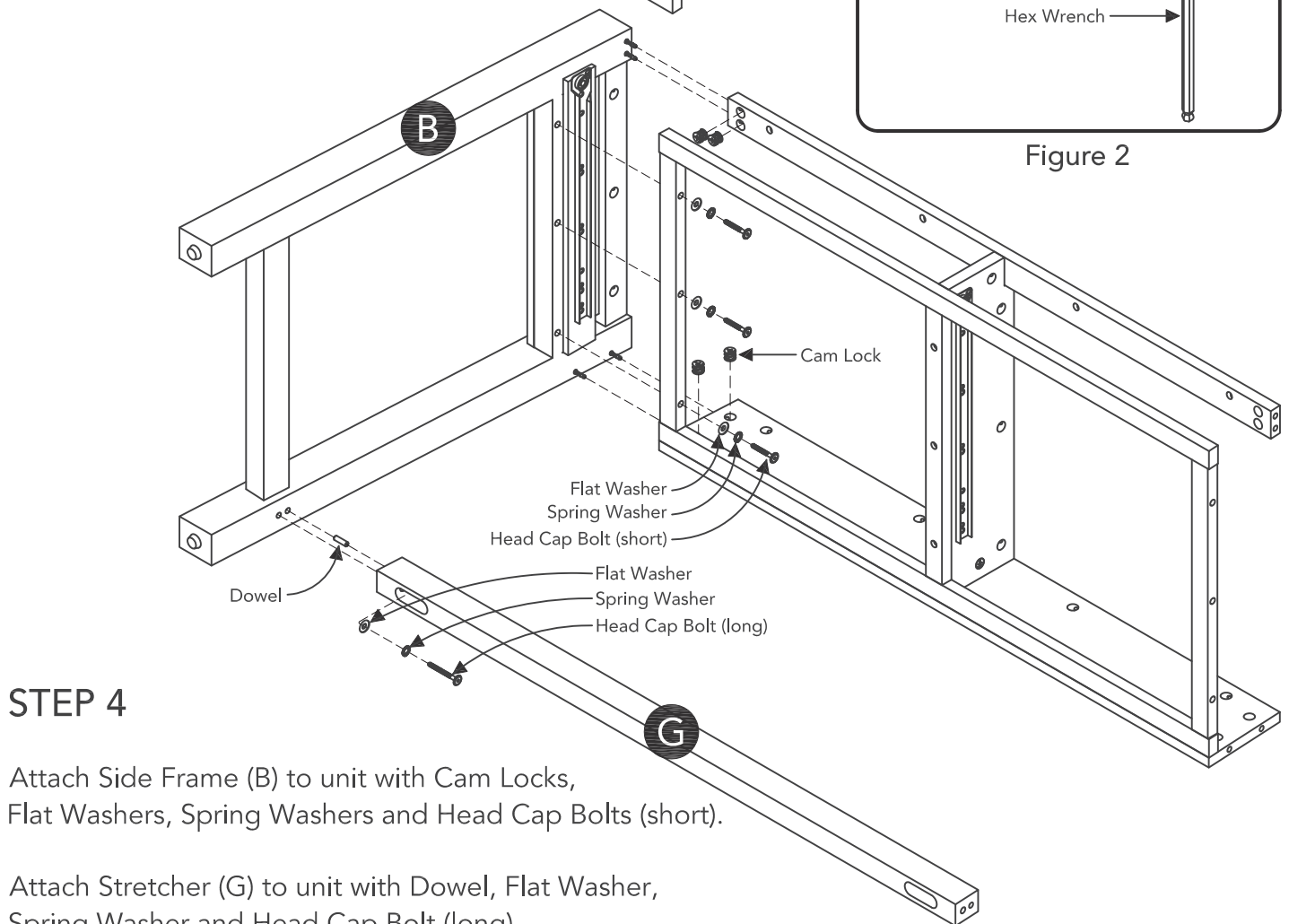


Figure 2



STEP 4

Attach Side Frame (B) to unit with Cam Locks, Flat Washers, Spring Washers and Head Cap Bolts (short).

Attach Stretcher (G) to unit with Dowel, Flat Washer, Spring Washer and Head Cap Bolt (long).

Tighten Head Cap Bolts with Hex Wrench. (See Figure 2)

Assembly Instructions 4/8

STEP 5

Attach Side Frame (C) to unit with Dowel, Cam Locks, Flat Washers, Spring Washers, Head Cap Bolts (long and short).

Tighten Head Cap Bolts with Hex Wrench.

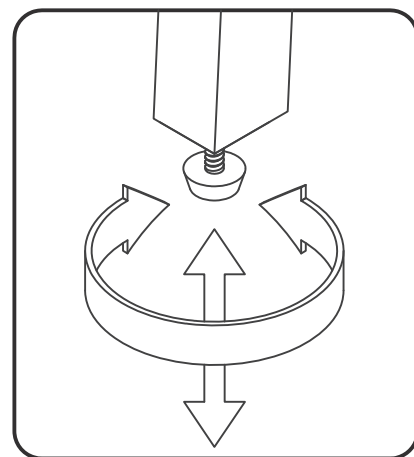
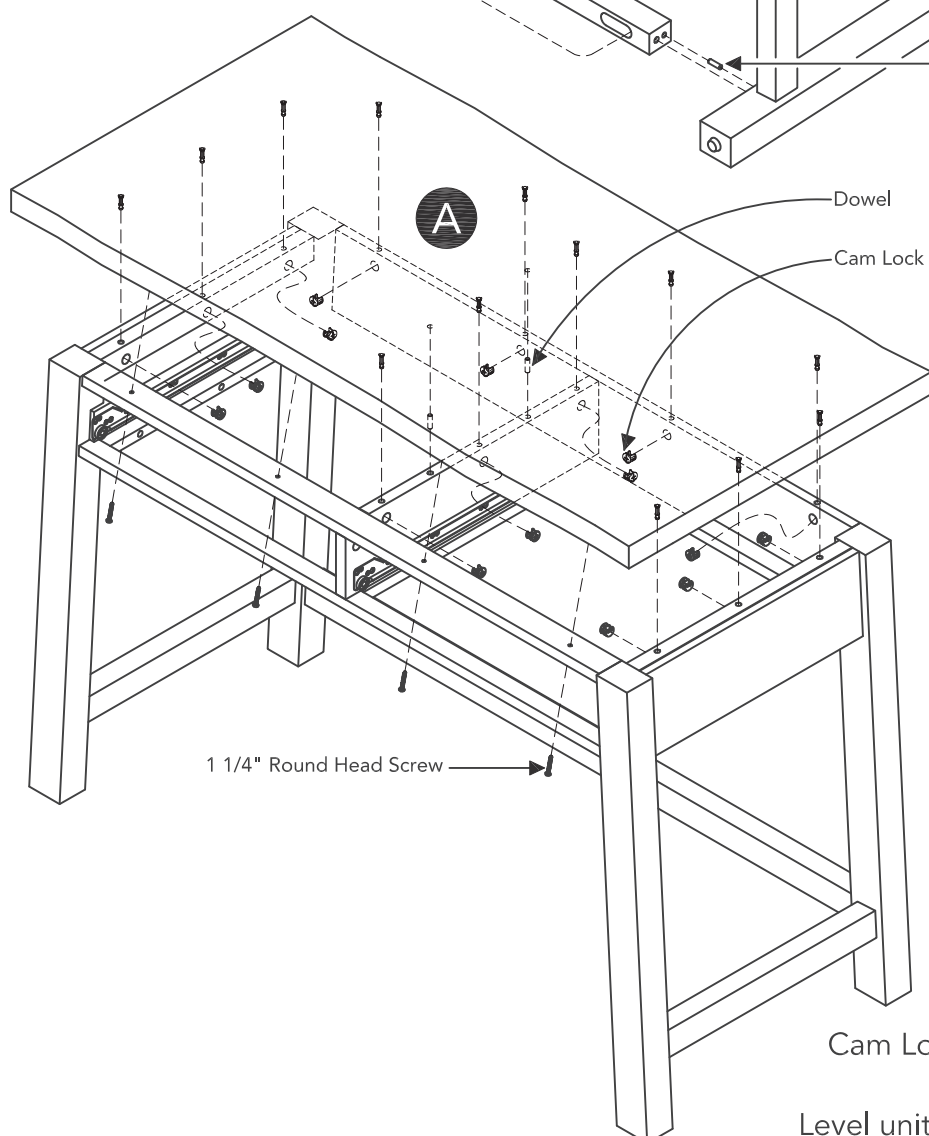
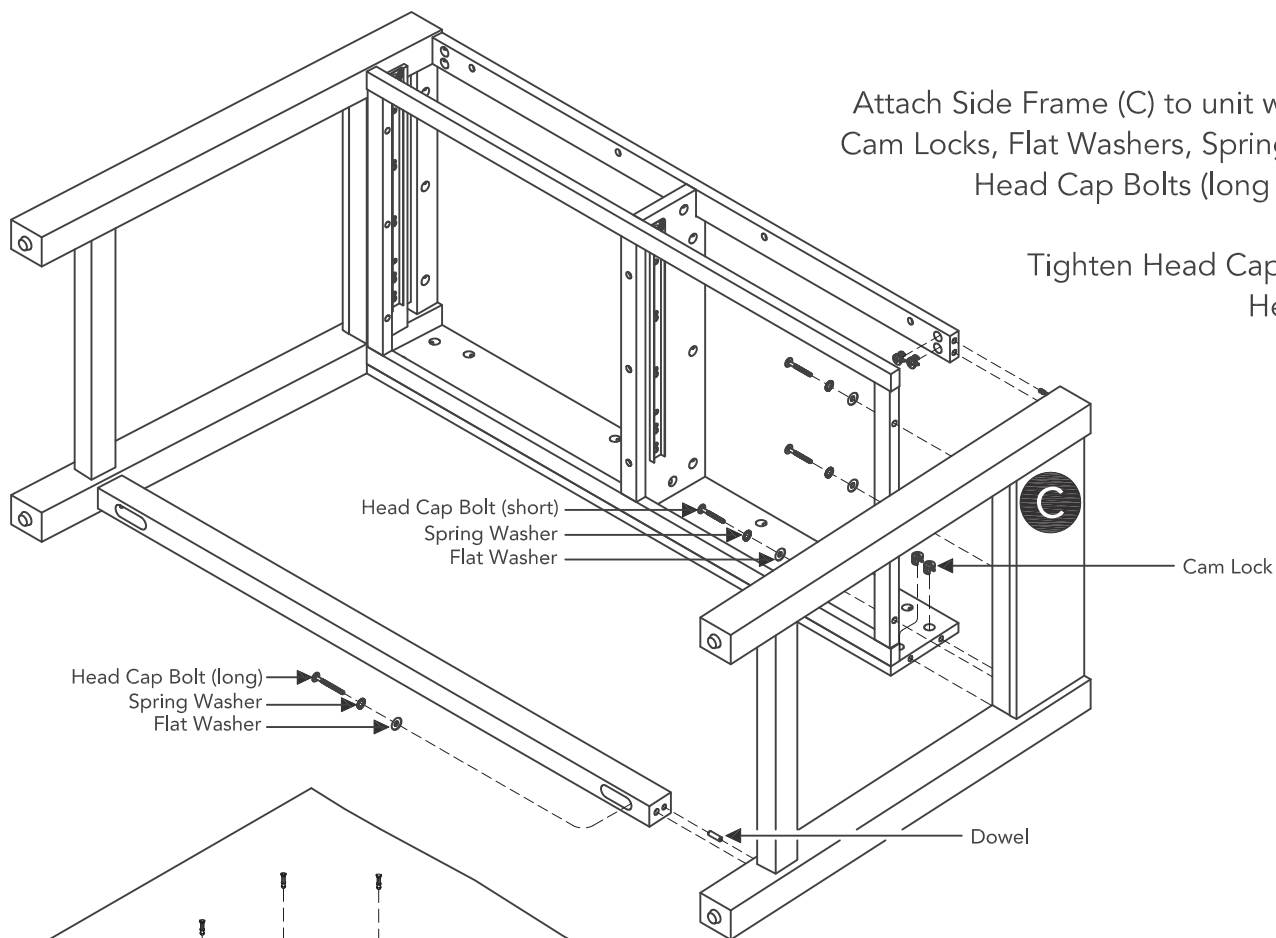


Figure 3

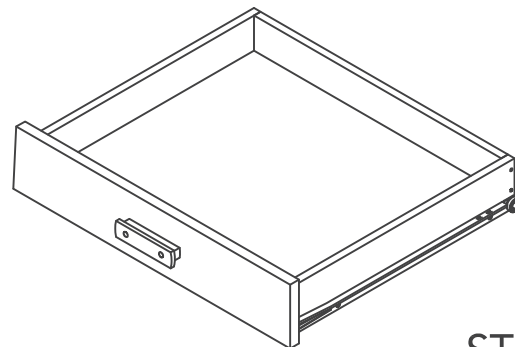
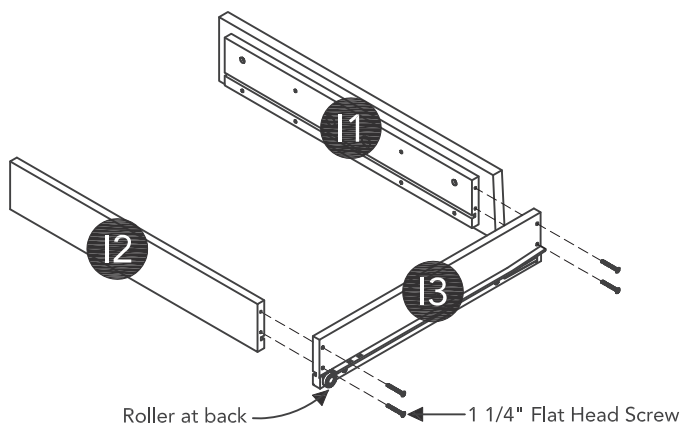
STEP 6

Turn unit to its upright position.

Attach Top (A) to unit with Dowels, Cam Locks and 1 1/4" Round Head Screws.

Level unit by adjusting the adjustable levelers on bottom of legs. (See Figure 3)

Drawer (I)



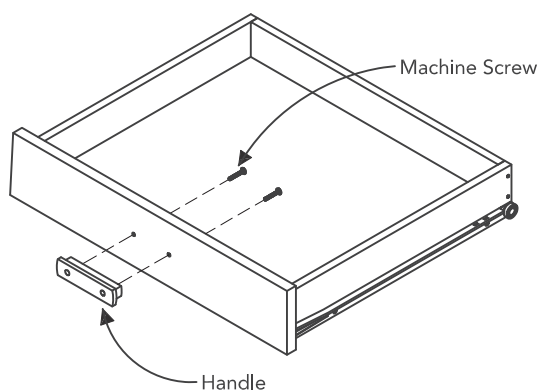
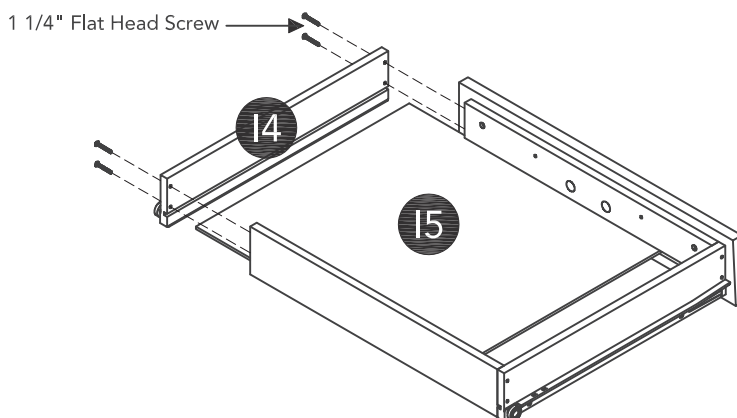
STEP 7

Attach Drawer Front (I1), and Drawer Back (I2) to Drawer Side (I3) with 1 1/4" Flat Head Screws.

STEP 8

Insert Drawer Bottom (I5) into groove.

Attach Drawer Side (I4) to unit with 1 1/4" Flat Head Screws.

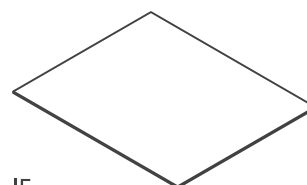
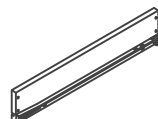
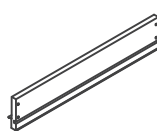
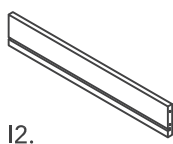
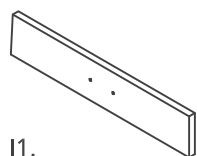


STEP 9

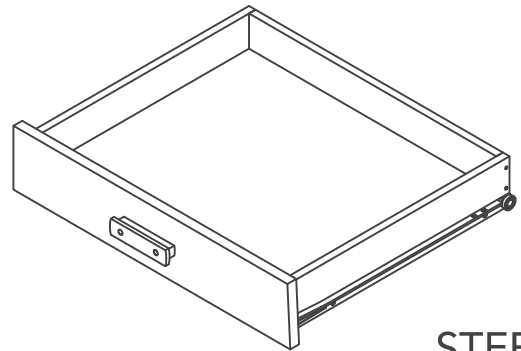
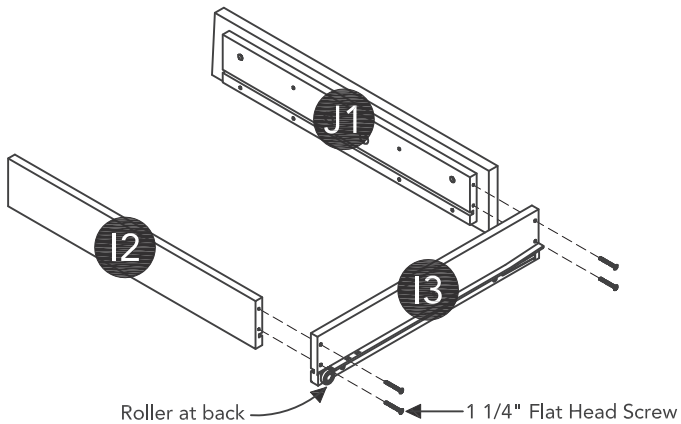
Attach Handle with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

Part List



Drawer (J)



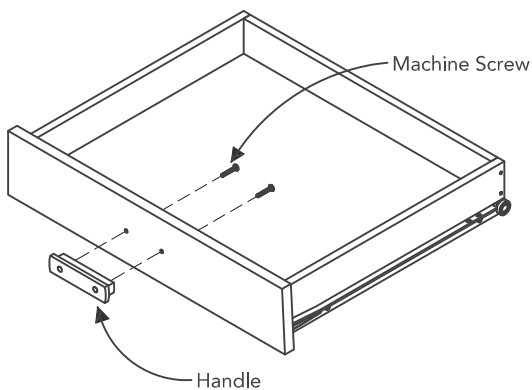
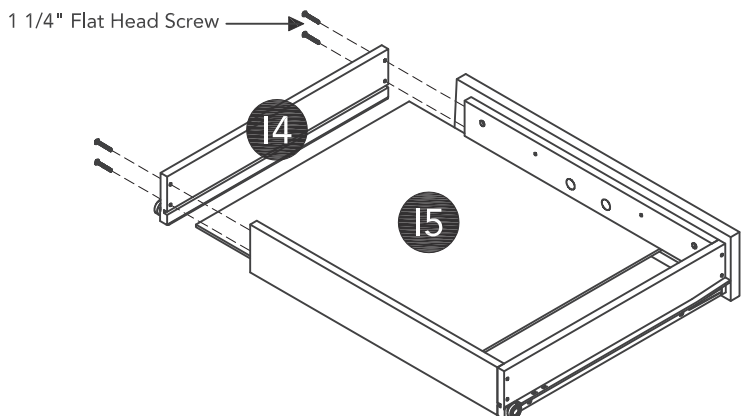
STEP 10

Attach Drawer Front (J1), and Drawer Back (I2) to Drawer Side (I3) with 1 1/4" Flat Head Screws.

STEP 11

Insert Drawer Bottom (I5) into groove.

Attach Drawer Side (I4) to unit with 1 1/4" Flat Head Screws.

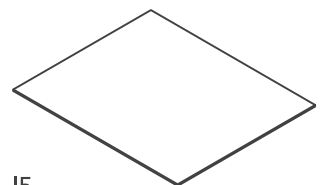
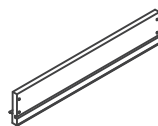
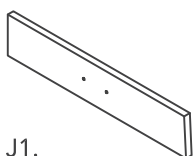


STEP 12

Attach Handle with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

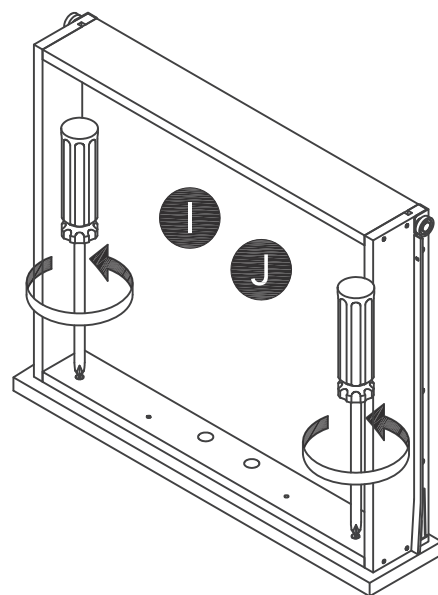
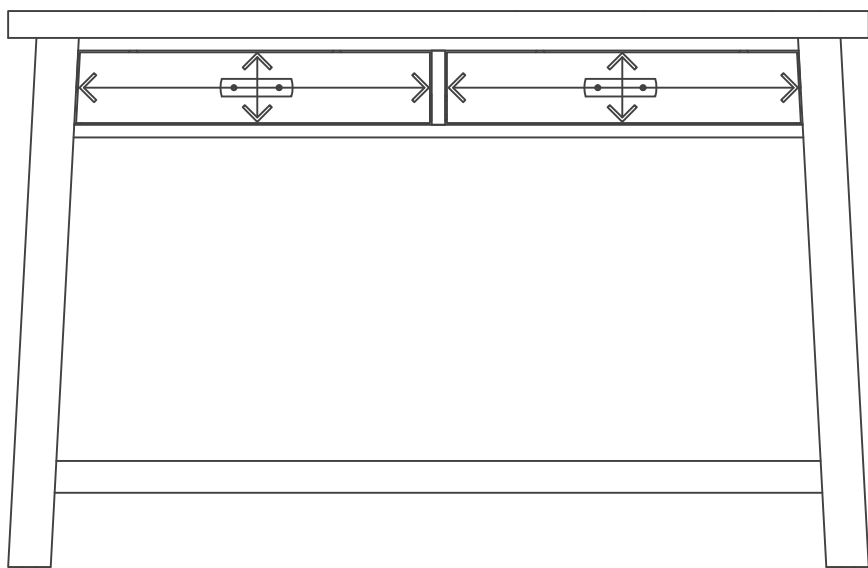
Part List



Assembly Instructions 7/8

STEP 13

Loosen slightly screws pre-installed on back of drawer fronts.



STEP 14

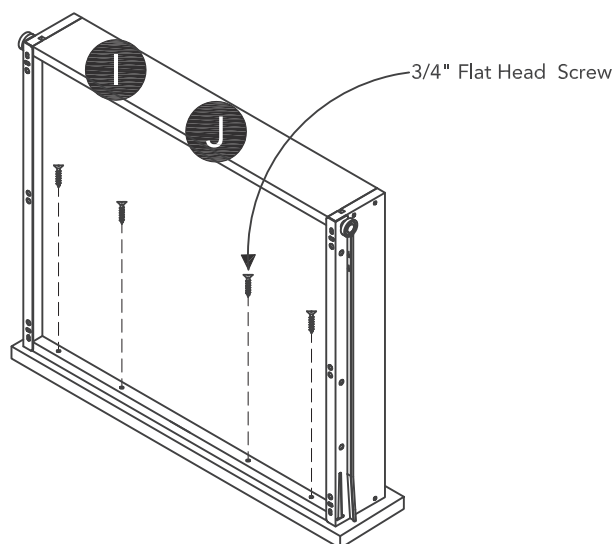
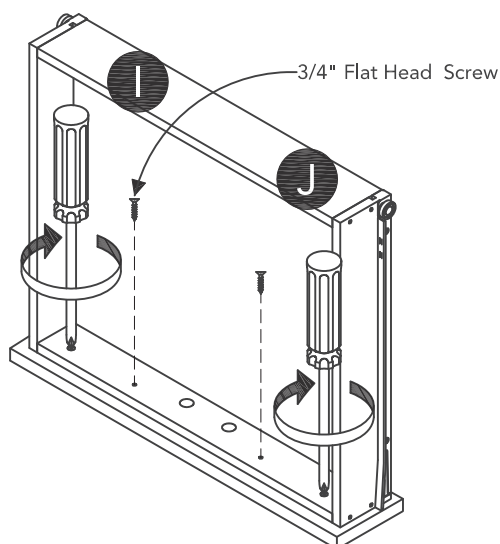
Insert drawers into unit, then adjust drawer front panels left or right and up or down until drawer gaps look proportional.

STEP 15

Pull each drawer open slowly, then re-tighten screws from Step 13.

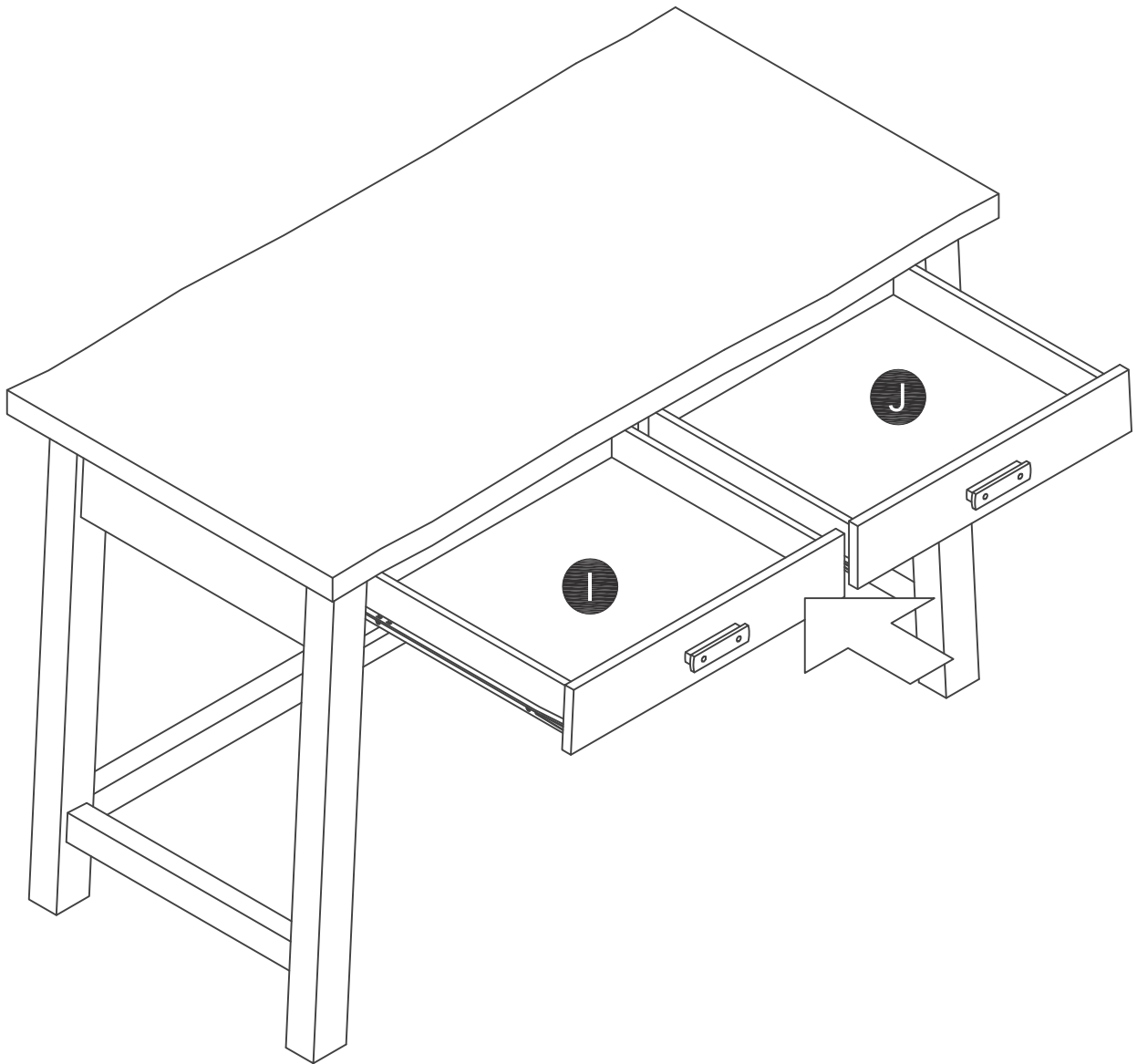
Make sure drawer front panels do not move and lock drawer front panels into position with 3/4" Flat Head Screws.

Note: These 3/4" Flat Head Screws must be installed to complete the drawer assembly.



STEP 16

Slide Drawers (I) and (J) into position.



CARE INSTRUCTIONS

NEVER

allow liquids to remain on furniture.
Absorption causes parts to warp
and split and finishes to delaminate.

NEVER

use glass cleaners on
finished furniture. Ammonia
chemically attacks the finish.



Do not use power tools
above 8 volts to assemble.

**PREVENT
CRACKING**



Do not place
in direct sunlight.

**PREVENT
FADING**



Do not write
directly on surface.

**PREVENT
MARKING**



Do not place hot
objects on surface.

**PREVENT
FINISH DAMAGE**



Do not use rubber
based placemats.

**PREVENT
DISCOLORING**



Do not use commercial
waxes and polishes.

**PREVENT
YELLOWING**

CLEAN

with a soft cloth moistened
in lukewarm soap and water.
Buff with a dry clean cloth.



Home Styles will provide replacements free of charge for missing or damaged hardware or parts within 30 days of purchase. Digital images of the defective parts may be required. If the product was not purchased from an authorized retail affiliate, Home Styles is under no obligation to provide replacement parts. Parts are not available for fully assembled items nor are parts available for sale. Replacements for missing or damaged hardware or parts may be requested at:

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