

**ASSEMBLY INSTRUCTIONS**  
**COASTER FINE FURNITURE**



*Fine Furniture for every stage of life*

**805881**  
**OFFICE DESK**

# ITEM: 805881

## ASSEMBLY INSTRUCTIONS

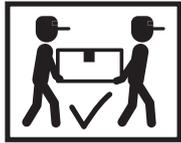
### ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



### WARNING!

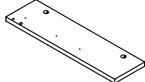
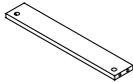
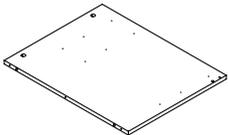
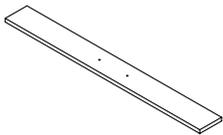
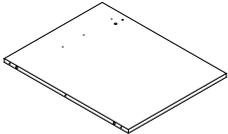
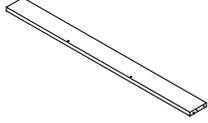
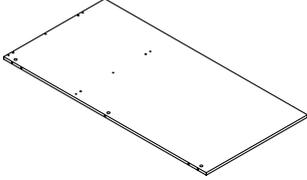
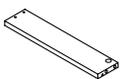
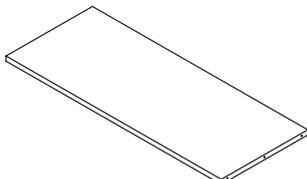
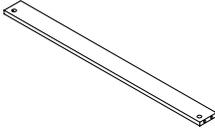
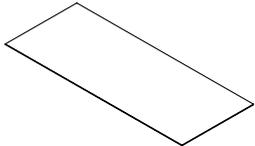
1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



ASSEMBLY TIME

70 MINUTES

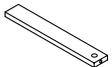
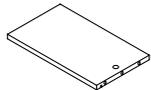
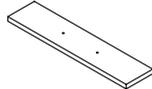
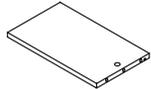
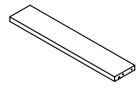
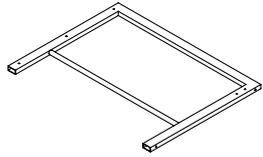
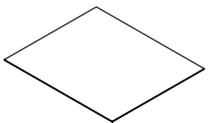
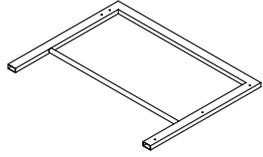
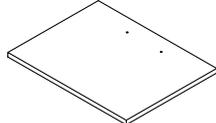
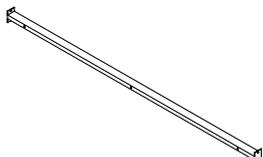
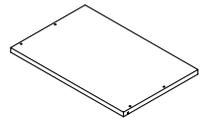
## PARTS IDENTIFICATION

|   |                      |   |      |   |                               |   |       |
|---|----------------------|---|------|---|-------------------------------|---|-------|
| A | LEFT SIDE PANEL      |    | 1 PC | G | SMALL CROSS BRACE             |    | 1 PC  |
| B | RIGHT SIDE PANEL     |   | 1 PC | H | LEFT DRAWER FRONT PANEL       |   | 1 PC  |
| C | MIDDLE DIVIDER PANEL |  | 1 PC | I | LEFT DRAWER BACK PANEL        |  | 1 PC  |
| D | BACK PANEL           |  | 1 PC | J | SMALL LEFT DRAWER SIDE PANEL  |  | 3 PCS |
| E | TOP PANEL            |  | 1 PC | K | SMALL RIGHT DRAWER SIDE PANEL |  | 3 PCS |
| F | LARGE CROSS BRACE    |  | 1 PC | L | LEFT DRAWER BOTTOM PANEL      |  | 1 PC  |

### NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

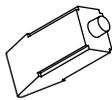
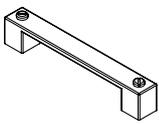
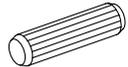
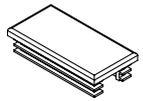
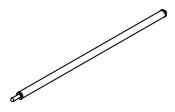
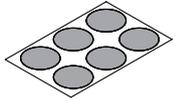
# ITEM: 805881

|   |                                  |   |       |    |                                     |   |      |
|---|----------------------------------|---|-------|----|-------------------------------------|---|------|
| M | LEFT DRAWER<br>BOTTOM<br>SUPPORT |    | 2 PCS | S  | LARGE LEFT<br>DRAWER SIDE<br>PANEL  |    | 1 PC |
| N | SMALL<br>DRAWER<br>FRONT PANEL   |    | 2 PCS | T  | LARGE RIGHT<br>DRAWER SIDE<br>PANEL |    | 1 PC |
| O | SMALL<br>DRAWER BACK<br>PANEL    |    | 2 PCS | U  | LEFT METAL<br>FRAME                 |    | 1 PC |
| P | SMALL<br>DRAWER<br>BOTTOM PANEL  |   | 3 PCS | V  | RIGHT METAL<br>FRAME                |   | 1 PC |
| Q | LARGE<br>DRAWER<br>FRONT PANEL   |  | 1 PC  | A1 | LOWER<br>CROSSBAR                   |  | 1 PC |
| R | LARGE<br>DRAWER BACK<br>PANEL    |  | 1 PC  |    |                                     |   |      |

**NOTE:**

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

## HARDWARE IDENTIFICATION

| Z  |                            |   |        |    |                            |   |       |
|----|----------------------------|---|--------|----|----------------------------|---|-------|
| NO | DESCRIPTION                | FIGURE  | Q'TY   | NO | DESCRIPTION                | FIGURE  | Q'TY  |
| 1  | GLUE 40g                   |    | 1 PC   | 10 | HANDLE                     |    | 4 PCS |
| 2  | WOODEN DOWEL<br>Ø8x30mm    |    | 26 PCS | 11 | HANDLE BOLT<br>Ø4x28mm BLK |    | 8 PCS |
| 3  | CAM BOLT<br>Ø7x35.5mm SR   |    | 23 PCS | 12 | BOLT<br>M6x15mm BLK        |    | 4 PCS |
| 4  | CAM LOCK<br>Ø15x12mm SR    |    | 29 PCS | 13 | BOLT<br>Ø7x70mm BLK        |    | 3 PCS |
| 5  | SCREW<br>Ø4.5x42mm SR      |   | 6 PCS  | 14 | FLOOR PROTECTOR<br>40x20mm |   | 4 PCS |
| 6  | SCREW<br>Ø4.3x35mm SR      |  | 18 PCS | 15 | PLASTIC FEET               |  | 4 PCS |
| 7  | CAM BOLT<br>M6x31.5mm BLK  |  | 6 PCS  | 16 | ALLEN WRENCH<br>4mm SR     |  | 1 PC  |
| 8  | GLIDES<br>L = 350mm WHT    |  | 4 SET  | 17 | IRON BAR<br>Ø9.5x328mm SR  |  | 2 PCS |
| 9  | GLIDES SCREW<br>Ø3x10mm SR |  | 48 PCS | 18 | STICKER<br>Ø20mm           |  | 6 PCS |

Z8,Z10,Z17 not included in blister packaging.

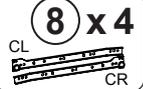
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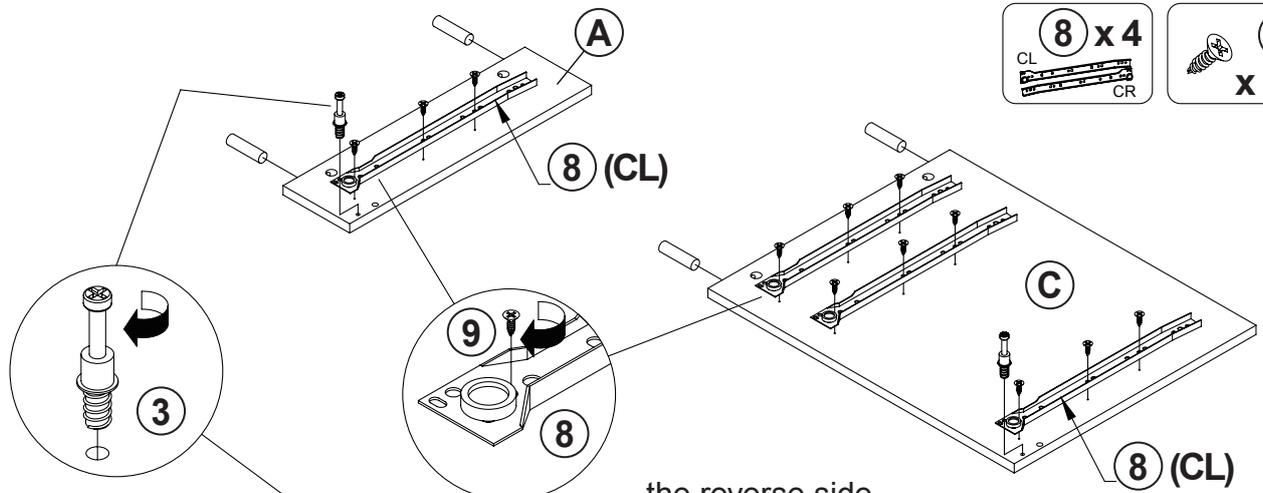
Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

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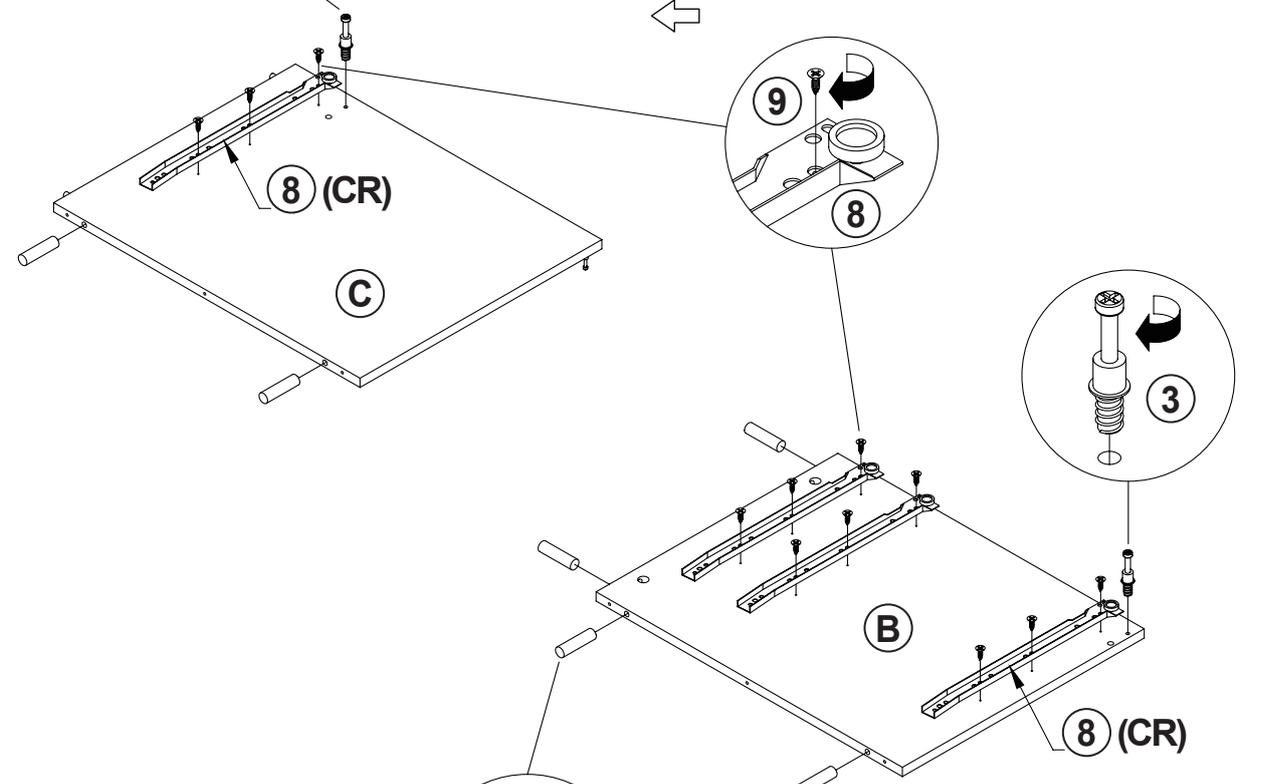
**COASTER**  
FINE FURNITURE

**STEP 1**

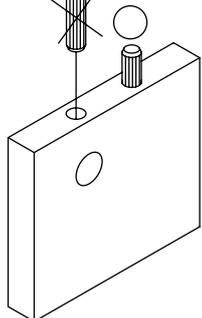
- |  |  |
|--|--|
|  <b>2</b><br>x 10         |  <b>3</b><br>x 4  |
|  <b>8</b> x 4<br>CL<br>CR |  <b>9</b><br>x 24 |



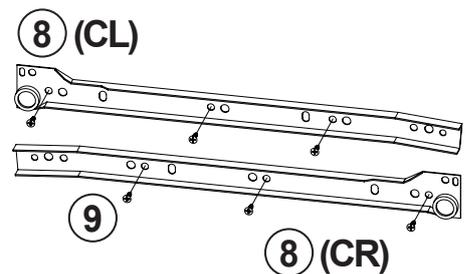
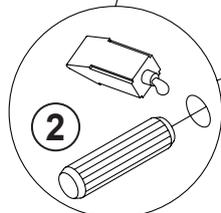
the reverse side  
←



INCORRECT  
CORRECT

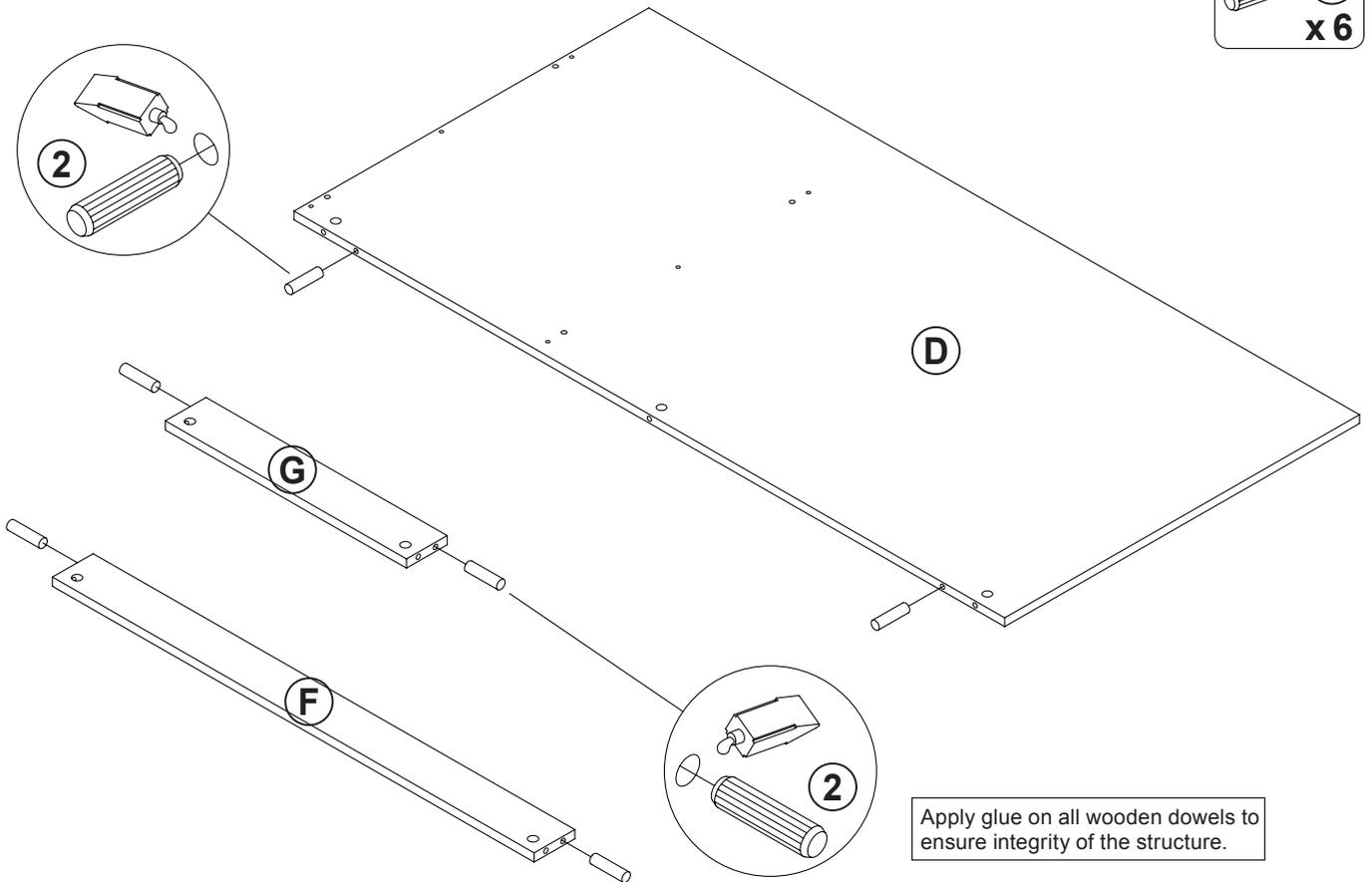
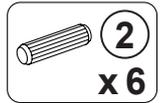


Apply glue on all wooden dowels to ensure integrity of the structure.

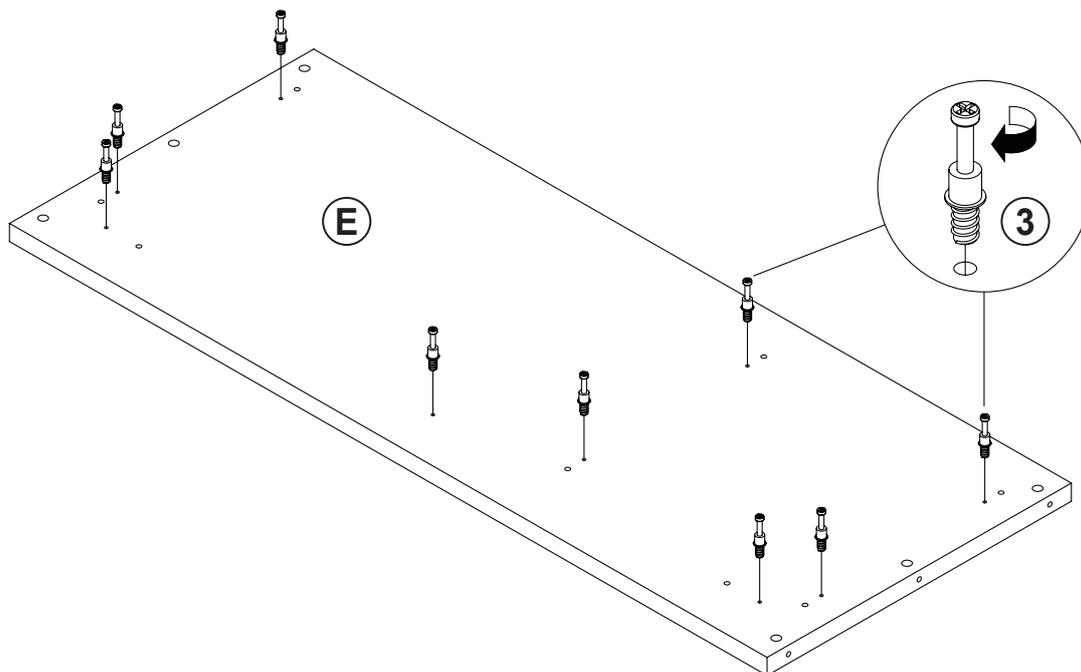
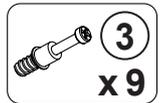


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**STEP 2**



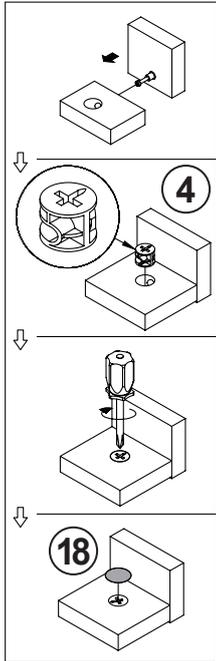
**STEP 3**



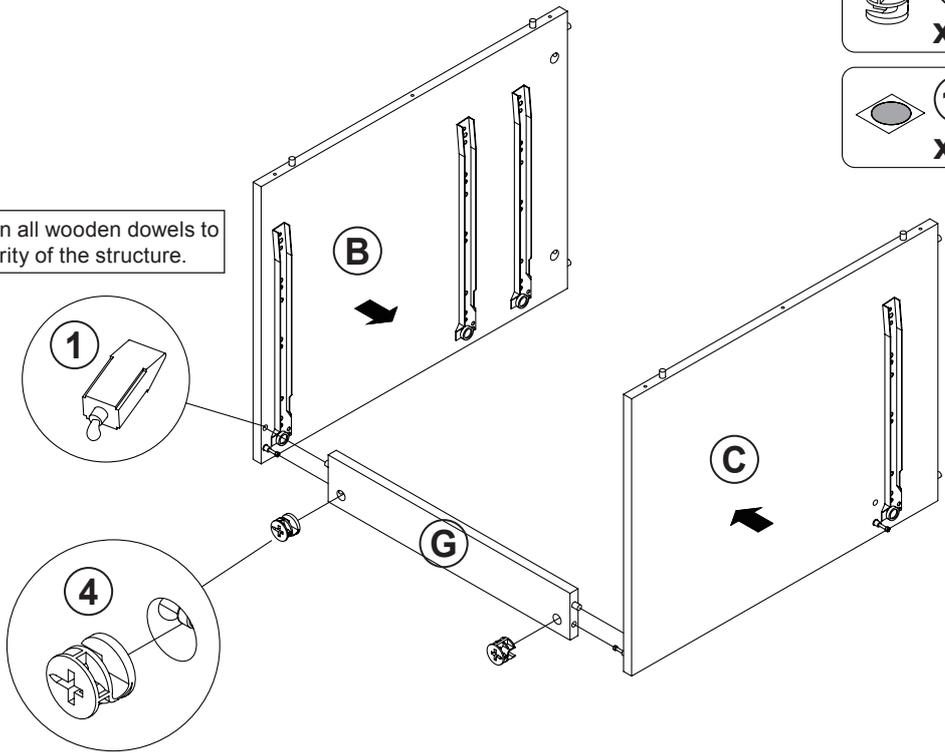
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**COASTER**  
FINE FURNITURE

**STEP 4**

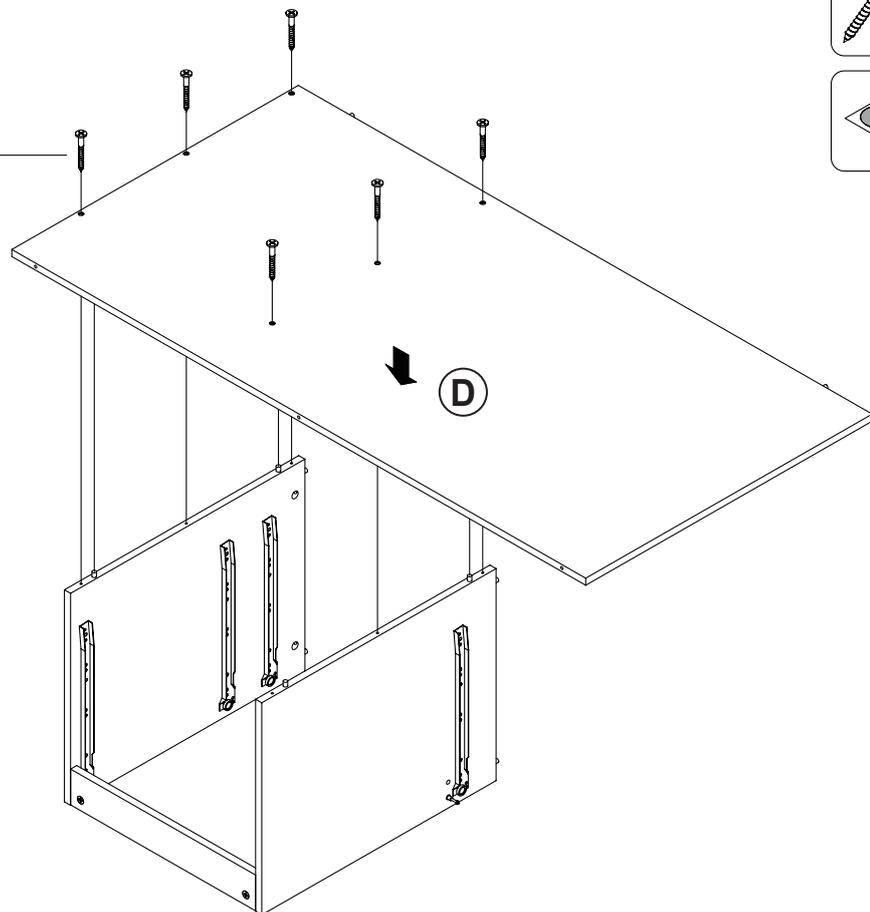
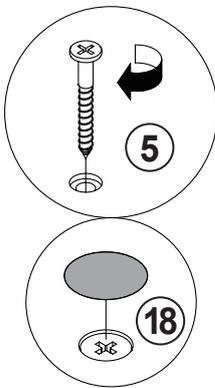


Apply glue on all wooden dowels to ensure integrity of the structure.



-  (4) x 2
-  (18) x 2

**STEP 5**



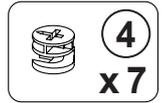
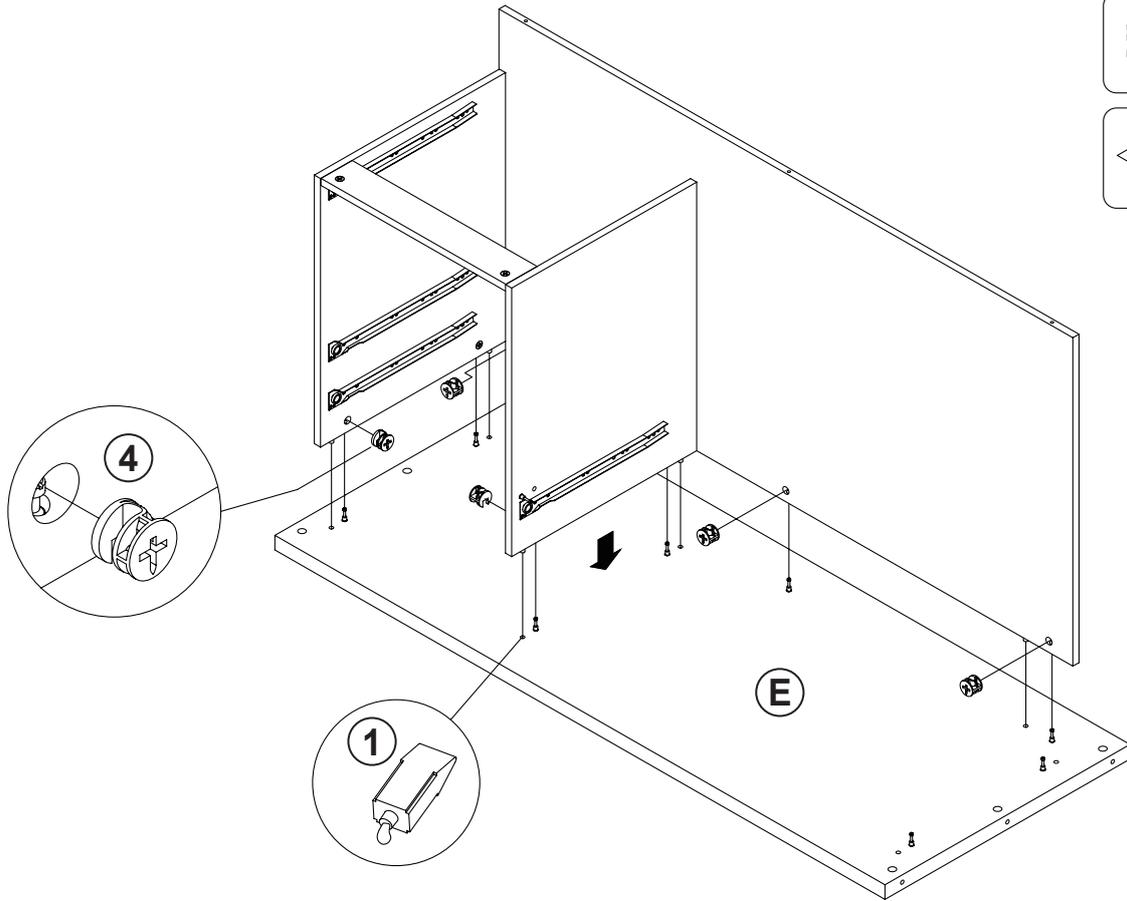
-  (5) x 6
-  (18) x 6

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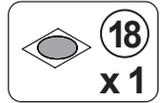
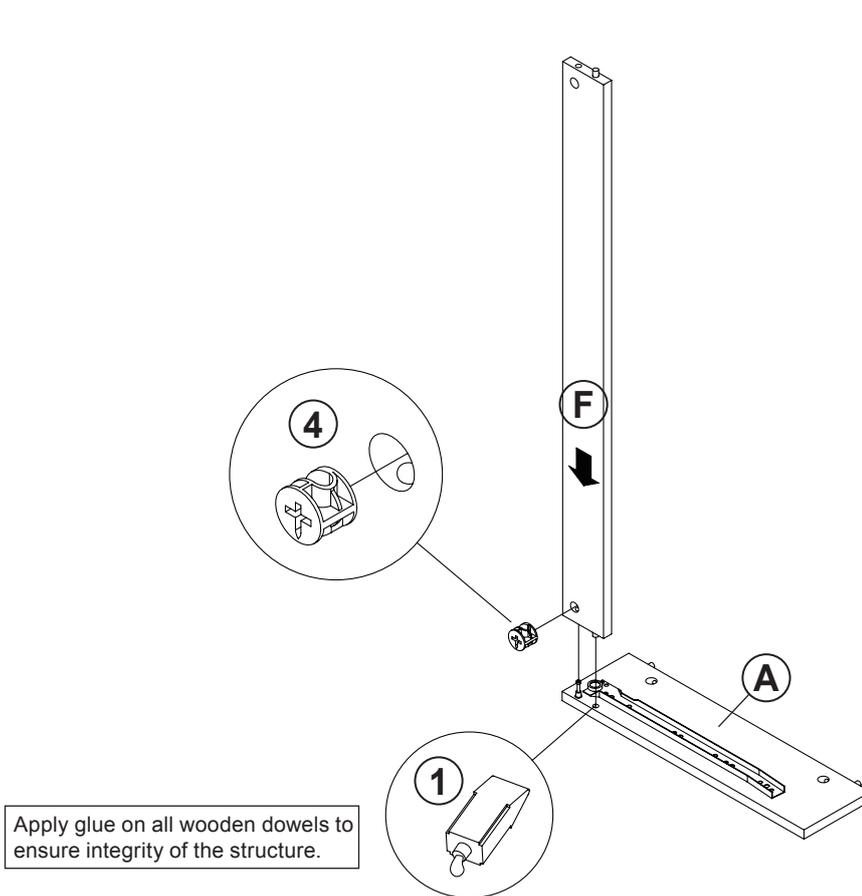
**COASTER**<sup>®</sup>

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**STEP 6**



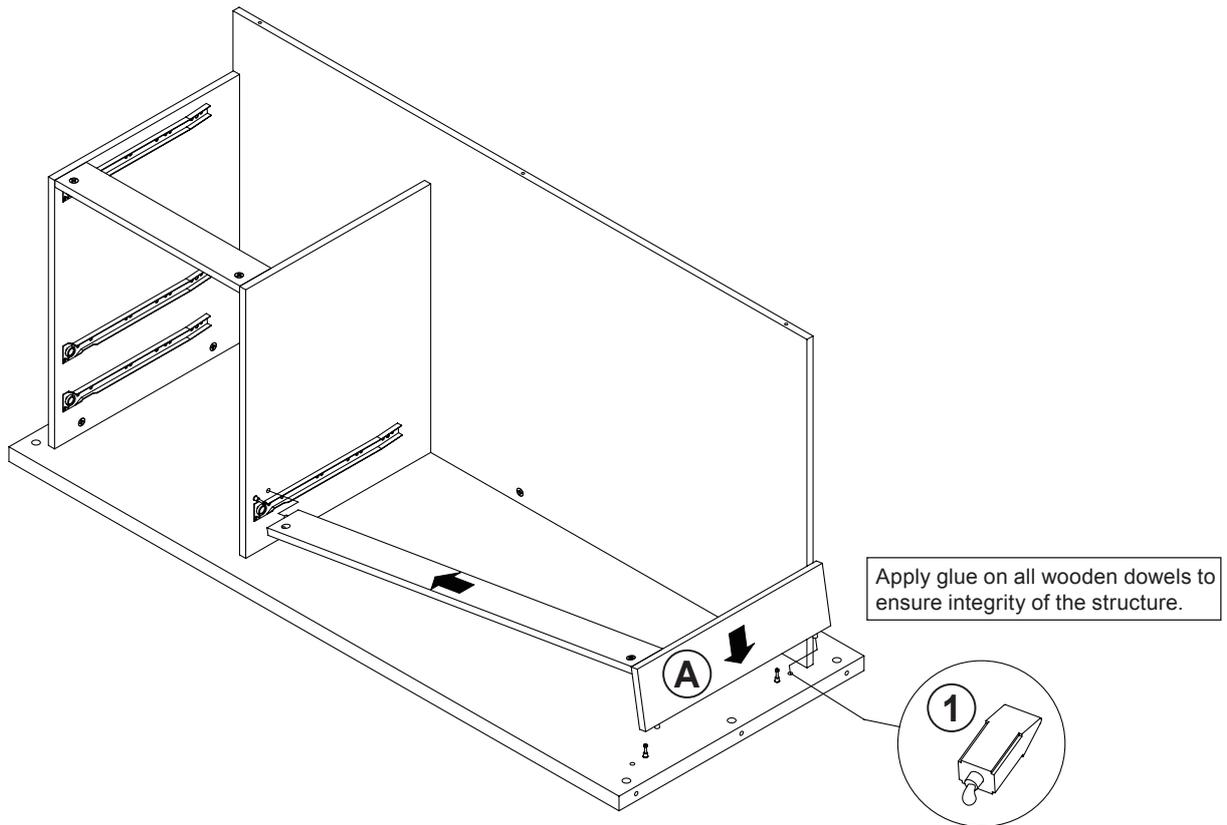
**STEP 7**



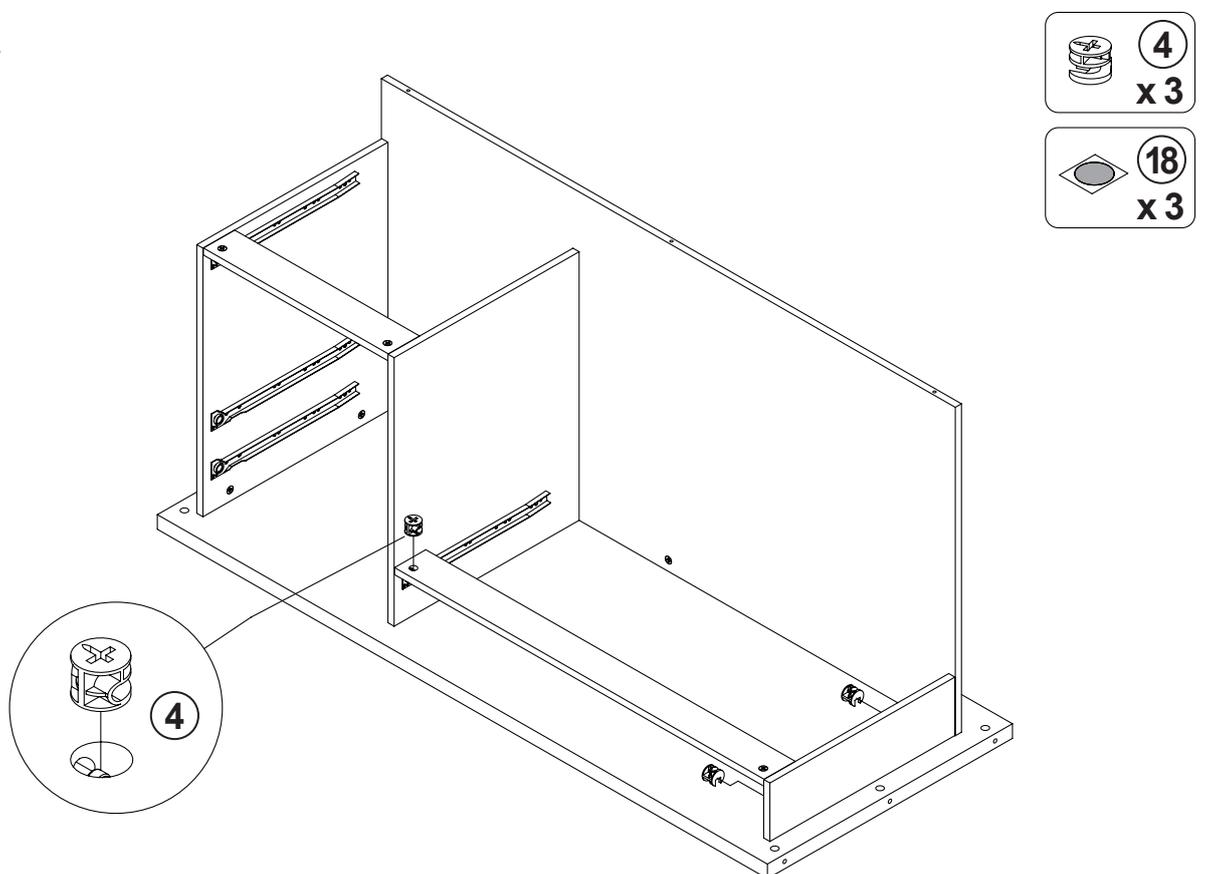
Apply glue on all wooden dowels to ensure integrity of the structure.

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**STEP 8**



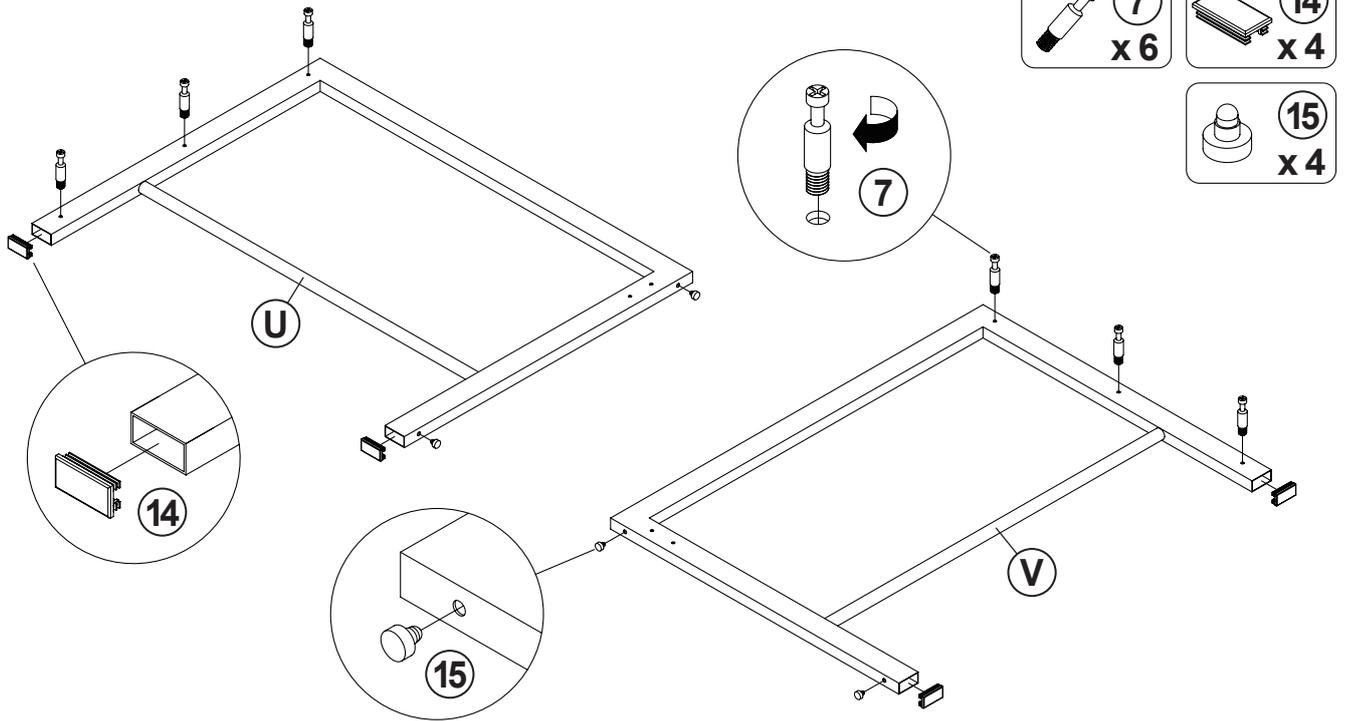
**STEP 9**



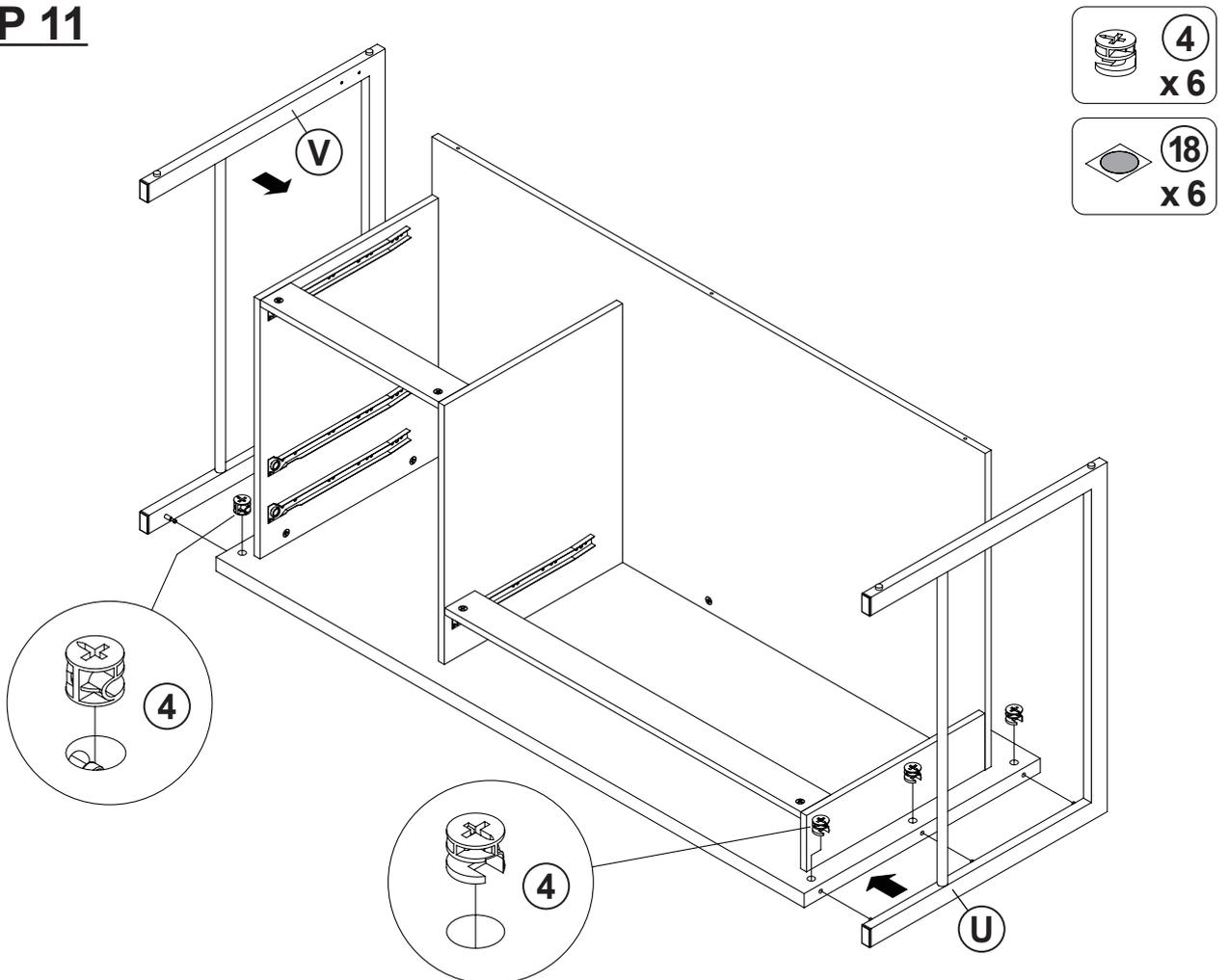
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**COASTER**  
FINE FURNITURE

**STEP 10**

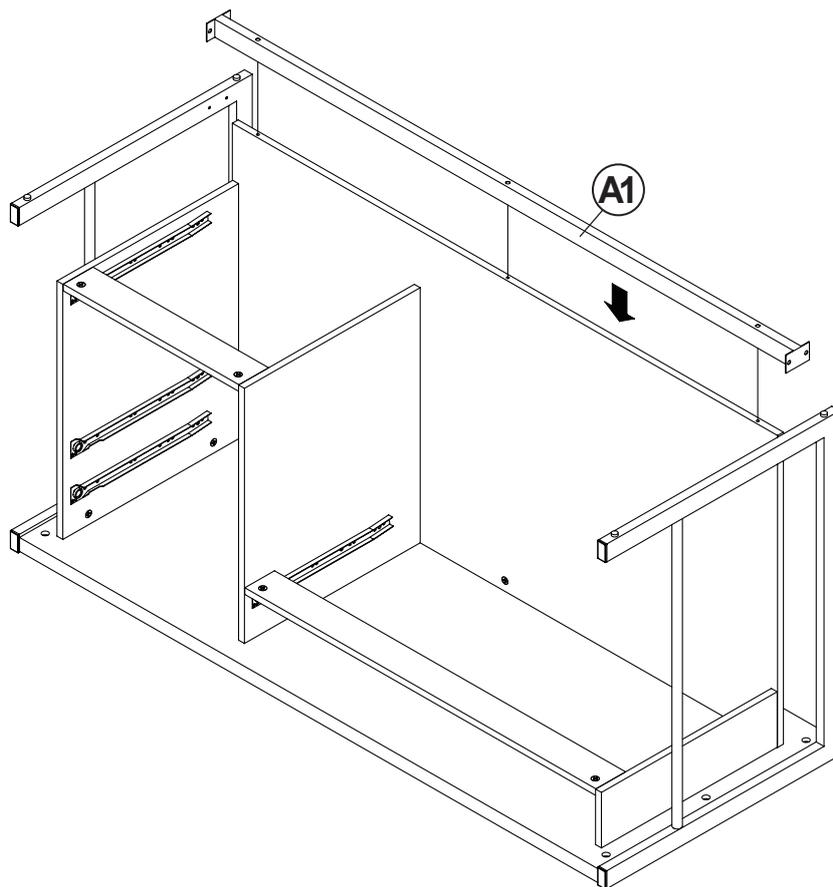


**STEP 11**

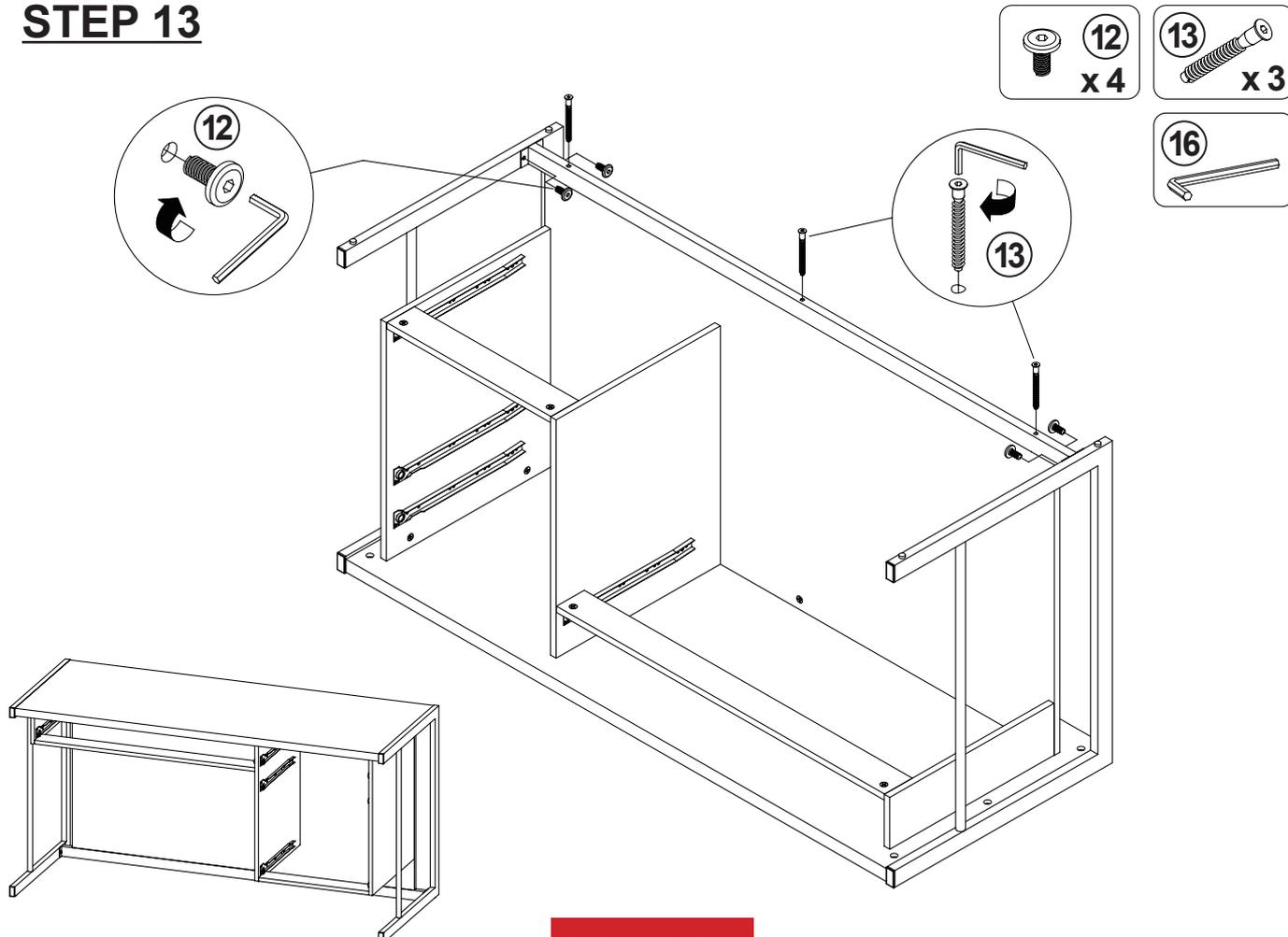


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**STEP 12**

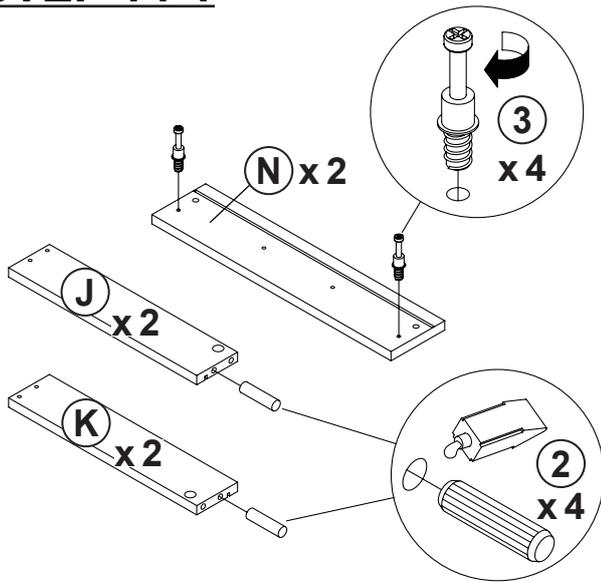


**STEP 13**

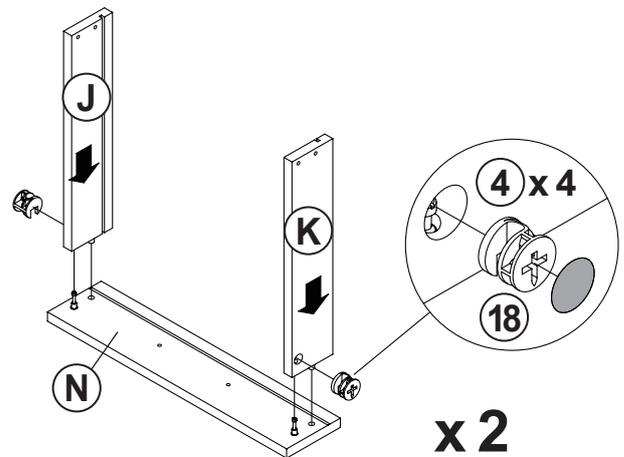


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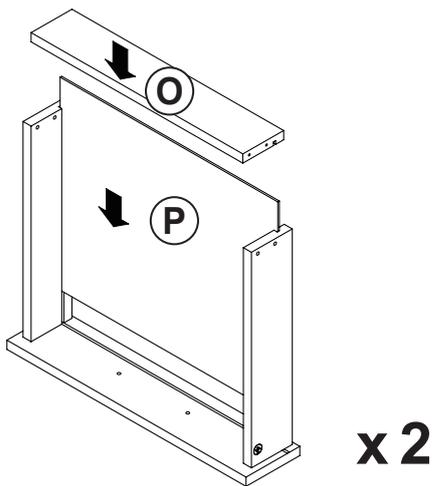
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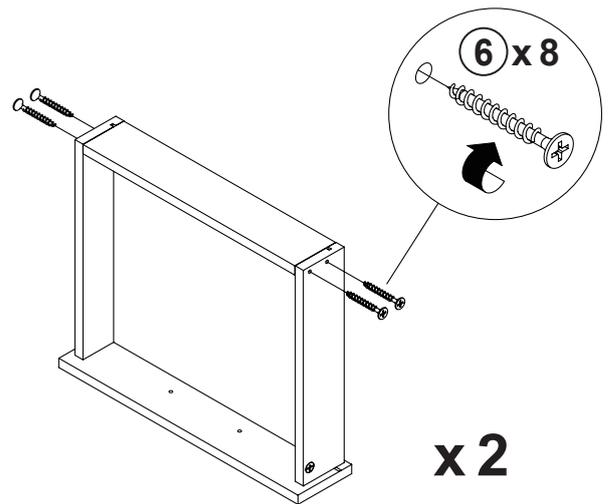
**STEP 14-2**



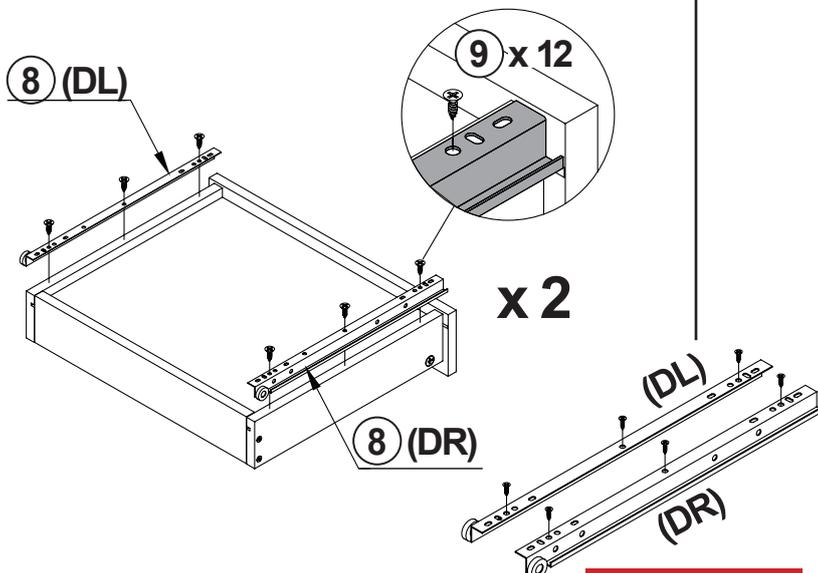
**STEP 14-3**



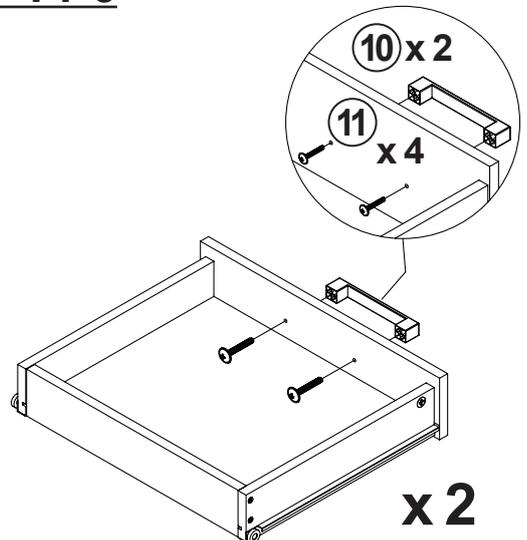
**STEP 14-4**



**STEP 14-5**

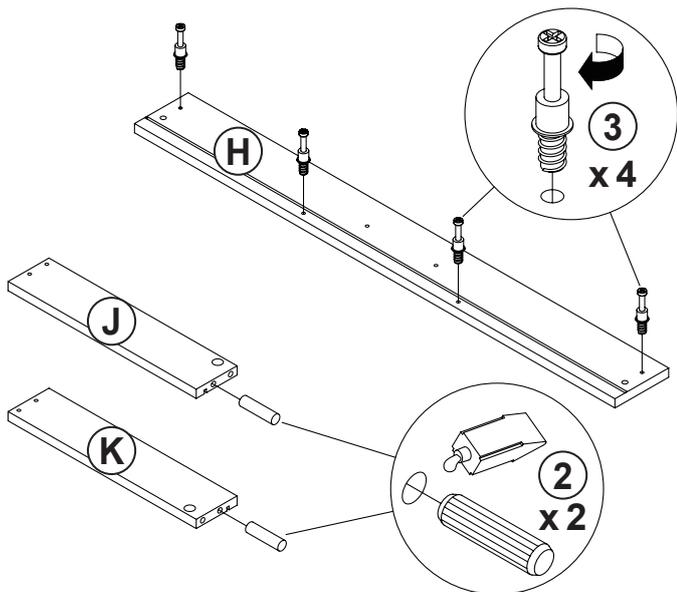


**STEP 14-6**

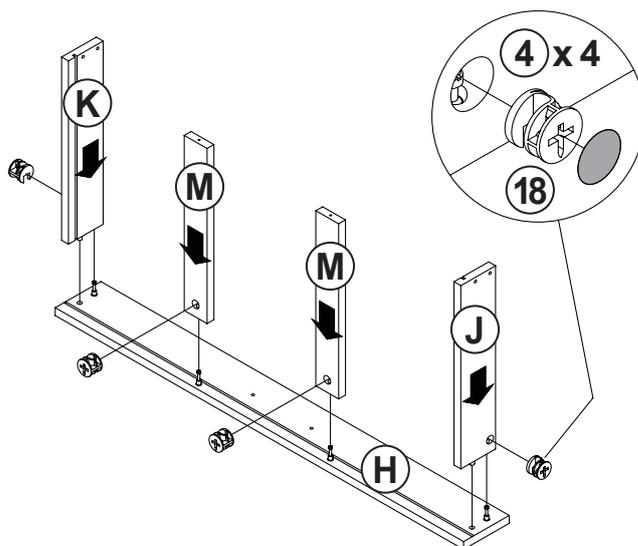


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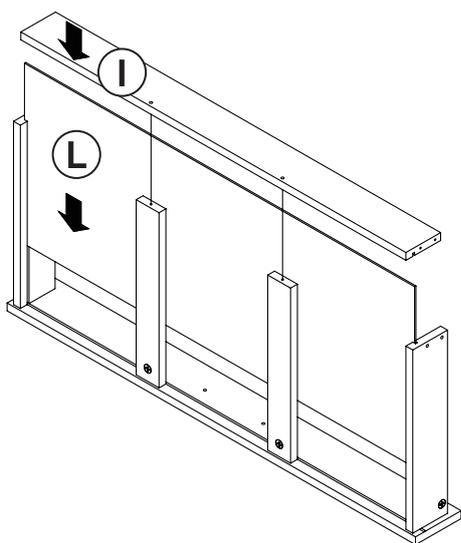
**STEP 15-1**



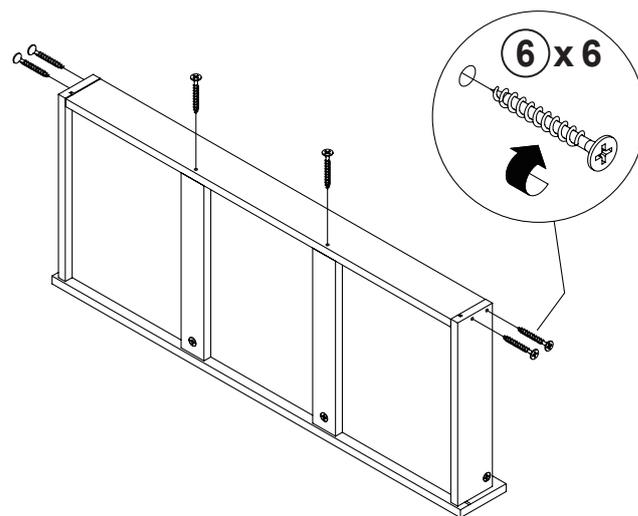
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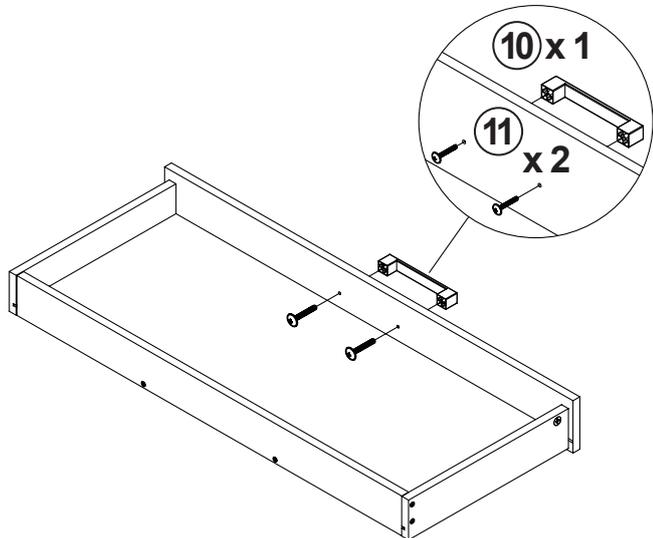
**STEP 15-3**



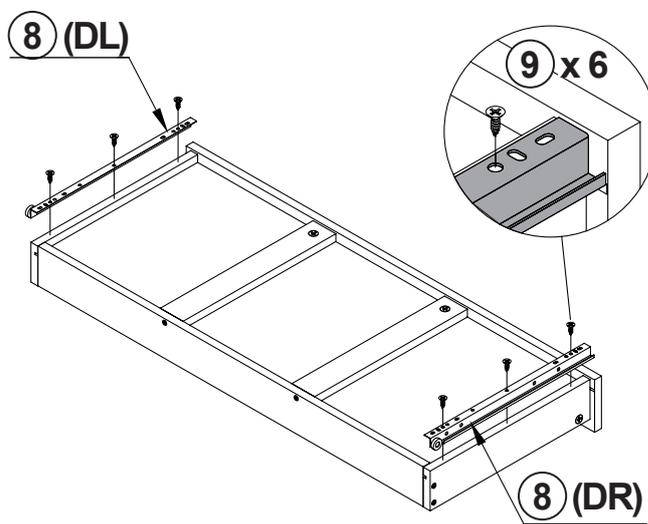
**STEP 15-4**



**STEP 15-5**

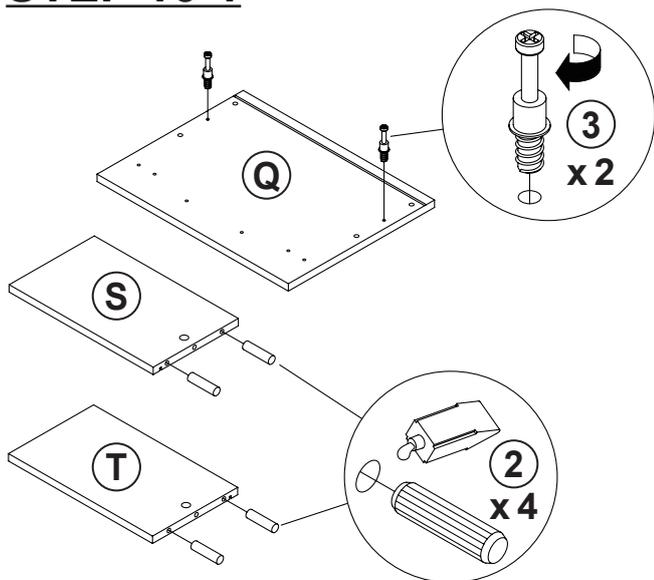


**STEP 15-6**

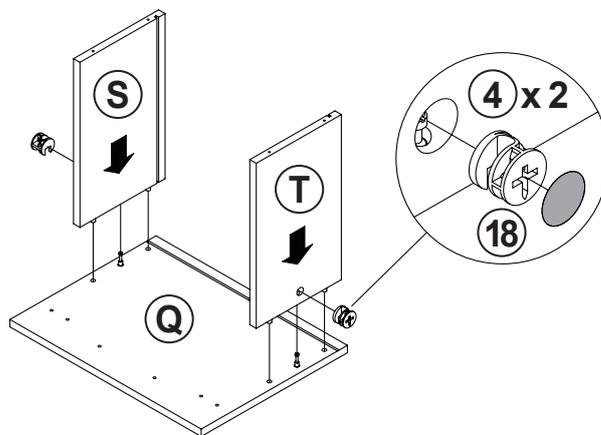


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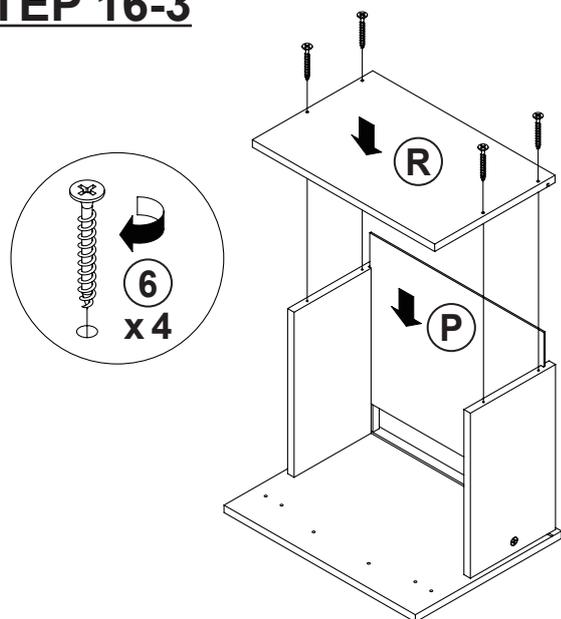
**STEP 16-1**



**STEP 16-2**

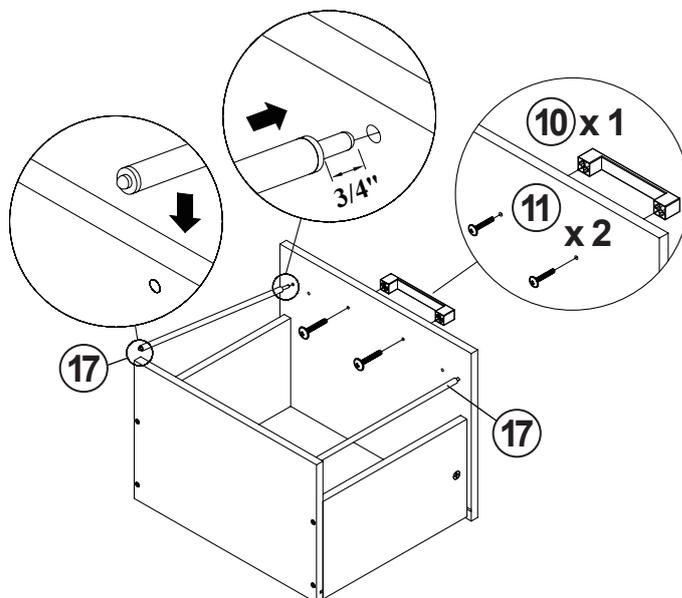


**STEP 16-3**

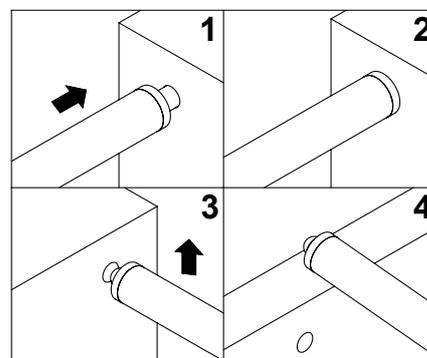
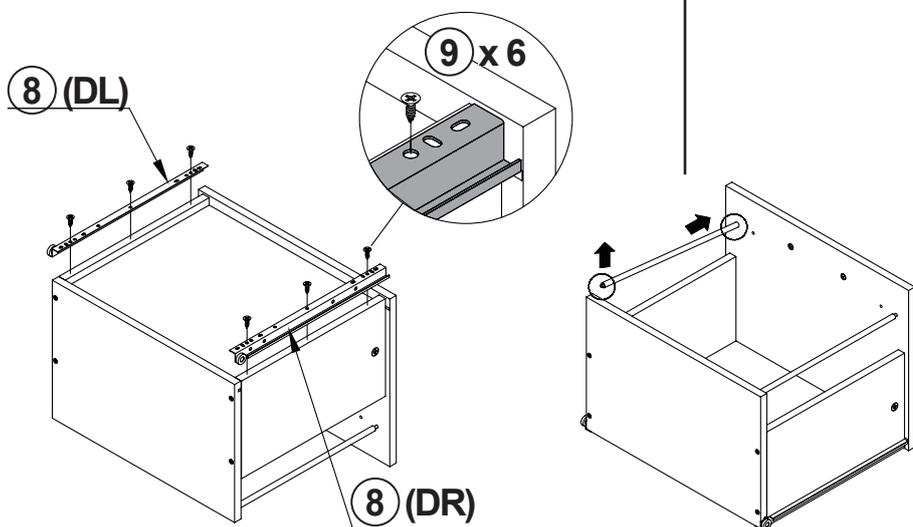


**STEP 16-4**

Insert rails in outside holes for large files.  
Insert rails in inside holes for small files.

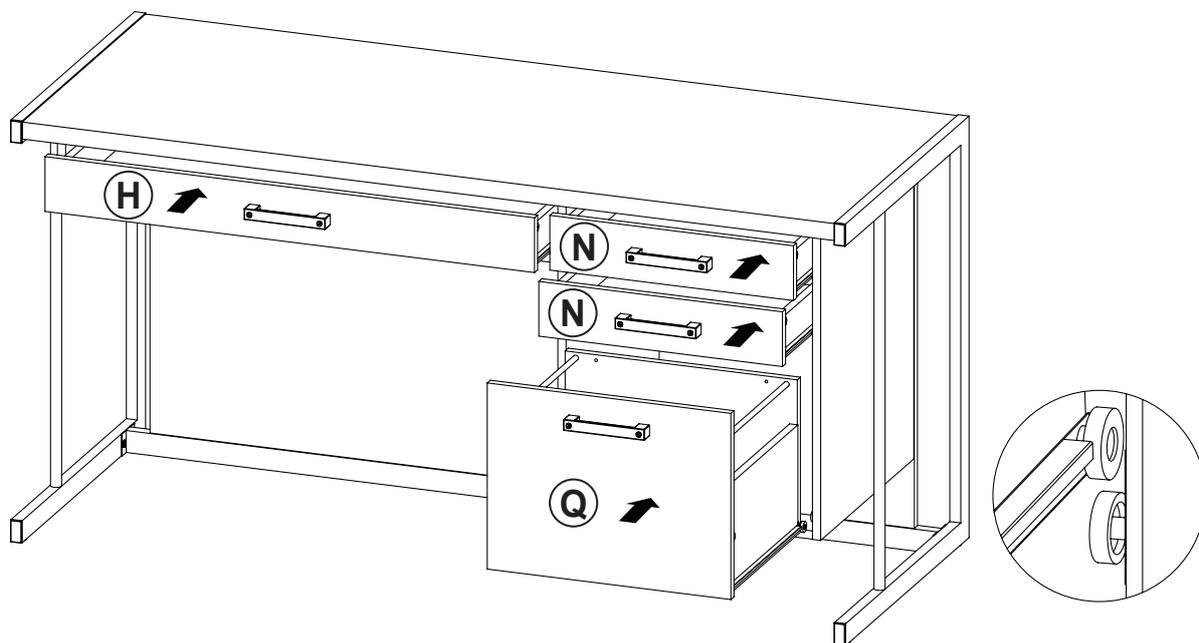


**STEP 16-5**

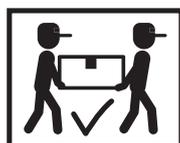
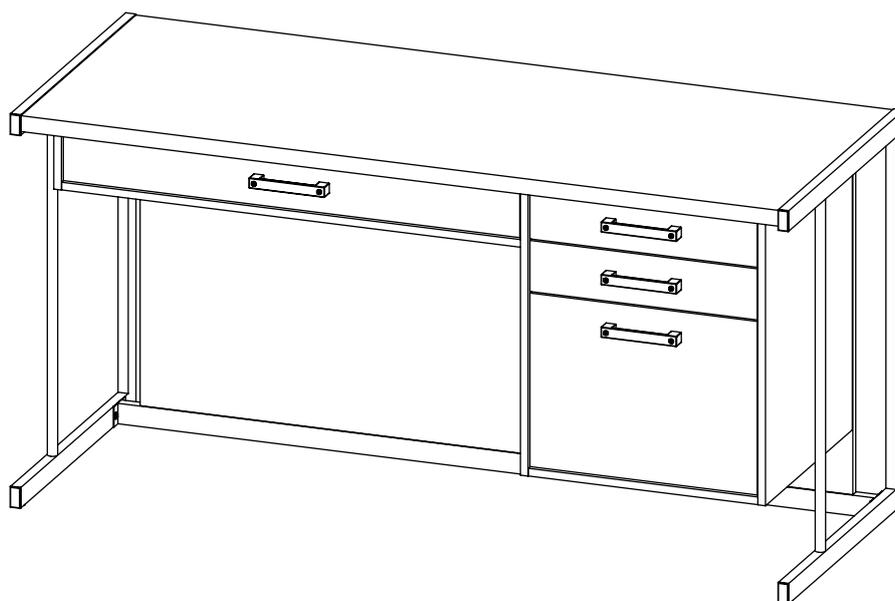


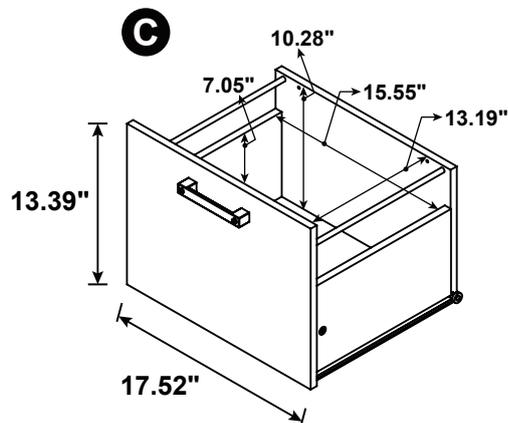
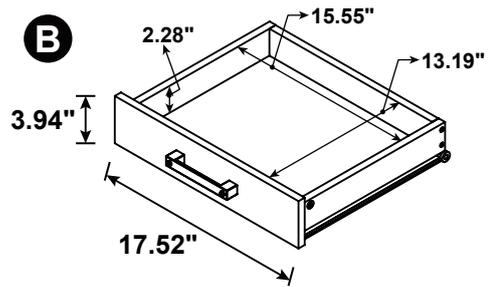
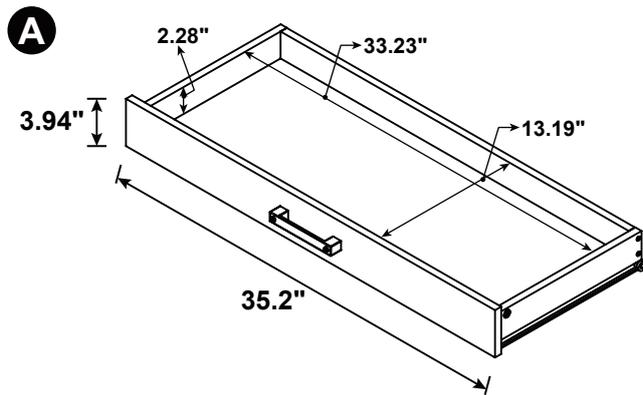
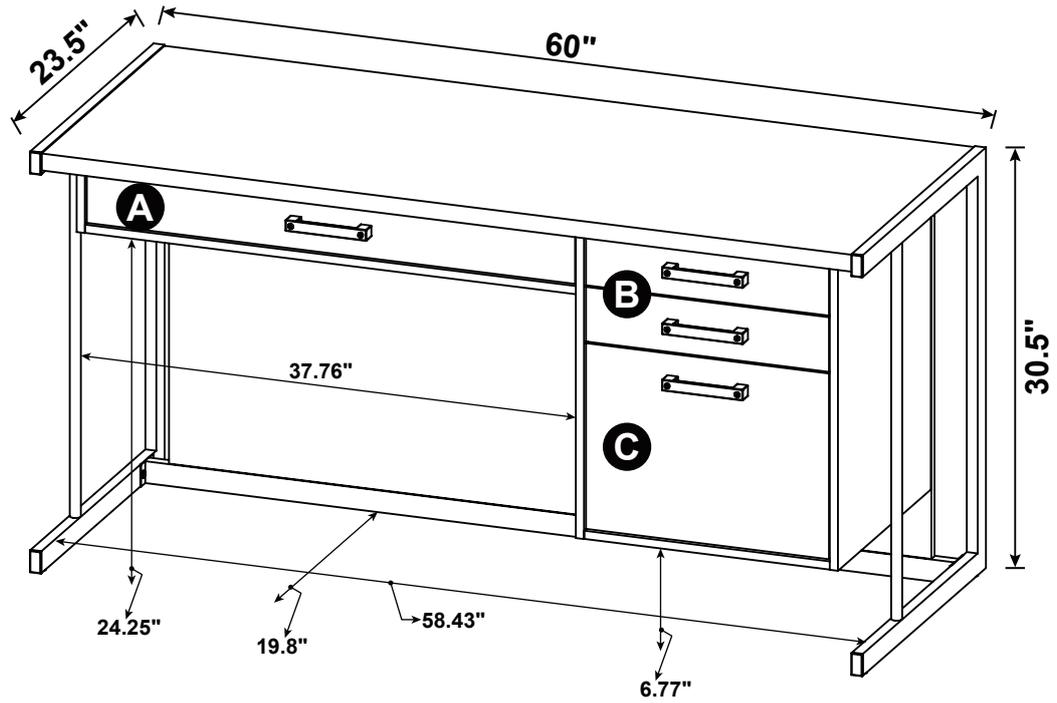
ITEM: **805881**

**STEP 17**



**STEP 18**  
**COMPLETE**





Note : Dimension tolerance  $\pm 5\%$