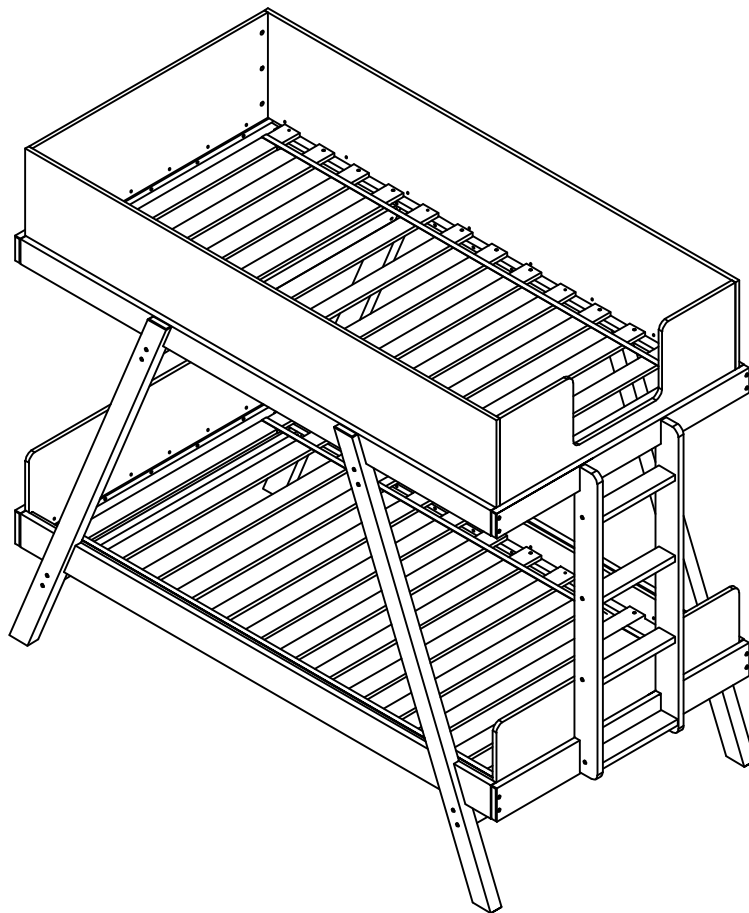


ASSEMBLY INSTRUCTIONS COASTER FINE FURNITURE



Fine Furniture for every stage of life

460570T(B1&B2) ***Twin/Twin Bunk Bed***

ITEM : 460570T(B1&B2)

ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS :

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly



WARNING! :

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.

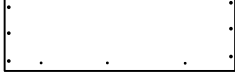
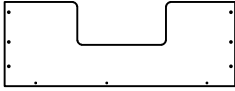
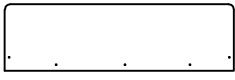
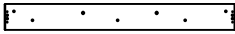
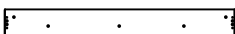
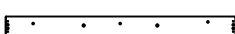




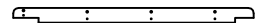
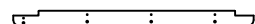

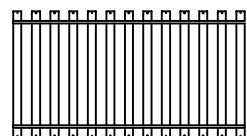
ASSEMBLY TIME

60 MINUTES

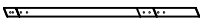
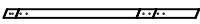

PARTS IDENTIFICATION

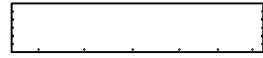
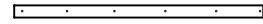

B1 (BOX 1)

A	LEFT UPPER BED END PANEL		1PC
B	RIGHT UPPER BED END PANEL		1PC
C	LOWER BED END FOOTBOARD PANEL		2PCS
D	RIGHT LOWER BED END RAIL		1PC
E	LEFT LOWER BED END RAIL		1PC
F	RIGHT UPPER BED END RAIL		1PC

G	LEFT UPPER BED END RAIL		1PC
H	LEG BED SUPPORT		4PCS
I	LEFT LADDER STILE		1PC
J	RIGHT LADDER STILE		1PC
K	LADDER STEP		4PCS
L	ROLL SLAT (13PCS)		2SETS

B2 (BOX 2)

M	RIGHT FRONT AND LEFT BACK BED END LEG		2PCS
N	LEFT FRONT AND RIGHT BACK BED END LEG		2PCS
O	LOWER BED RAIL		2PCS

P	UPPER GUARD RAIL		2PCS
Q	LOWER GUARD RAIL		2PCS
R	UPPER BED RAIL		2PCS

ITEM : 460570T(B1&B2)

ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS :

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly





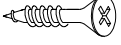







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2. This product is for home use only and not intended for commercial establishments.

HARDWARE IDENTIFICATION

Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 460570T (B1)

1	LONG BOLT (M6 x 80mm - RBW)		16PCS
2	MEDIUM BOLT (M6 x 60mm - RBW)		24PCS
3	SHORT BOLT (M6 x 30mm - RBW)		60PCS
4	HEX HEAD SCREW (M6 x 28mm - RBW)		16PCS
5	FLAT HEAD SCREW (4.0 x 28mm - RBW)		36PCS
6	WOOD DOWEL (Ø10 x 30mm)		36PCS
7	BARREL NUT (M6 x 13mm - RBW)		40PCS
8	CAM NUT (15 x 12mm)		12PCS
9	CAM BOLT (32mm)		12PCS
10	ALLEN WRENCH (M4 - BLK)		1PC

NOTE:

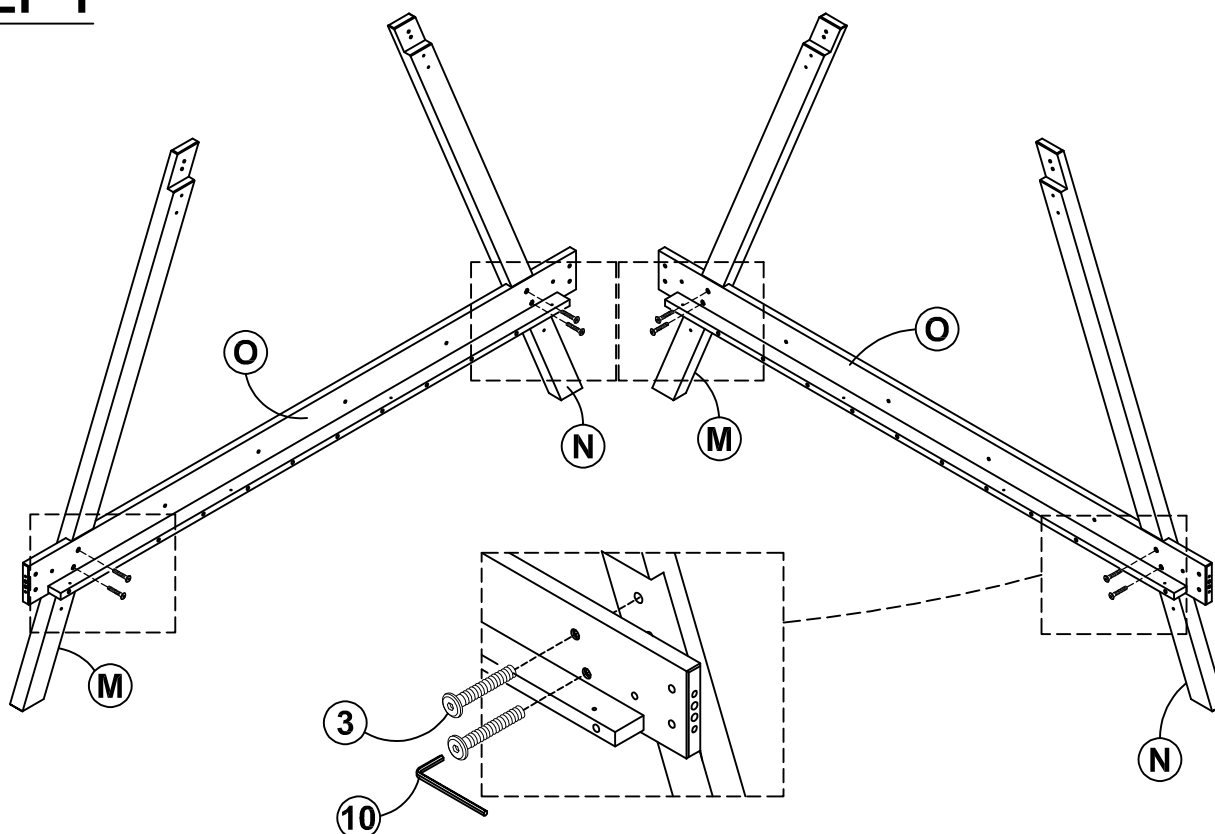
Philips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

ITEM : **460570T(B1&B2)**

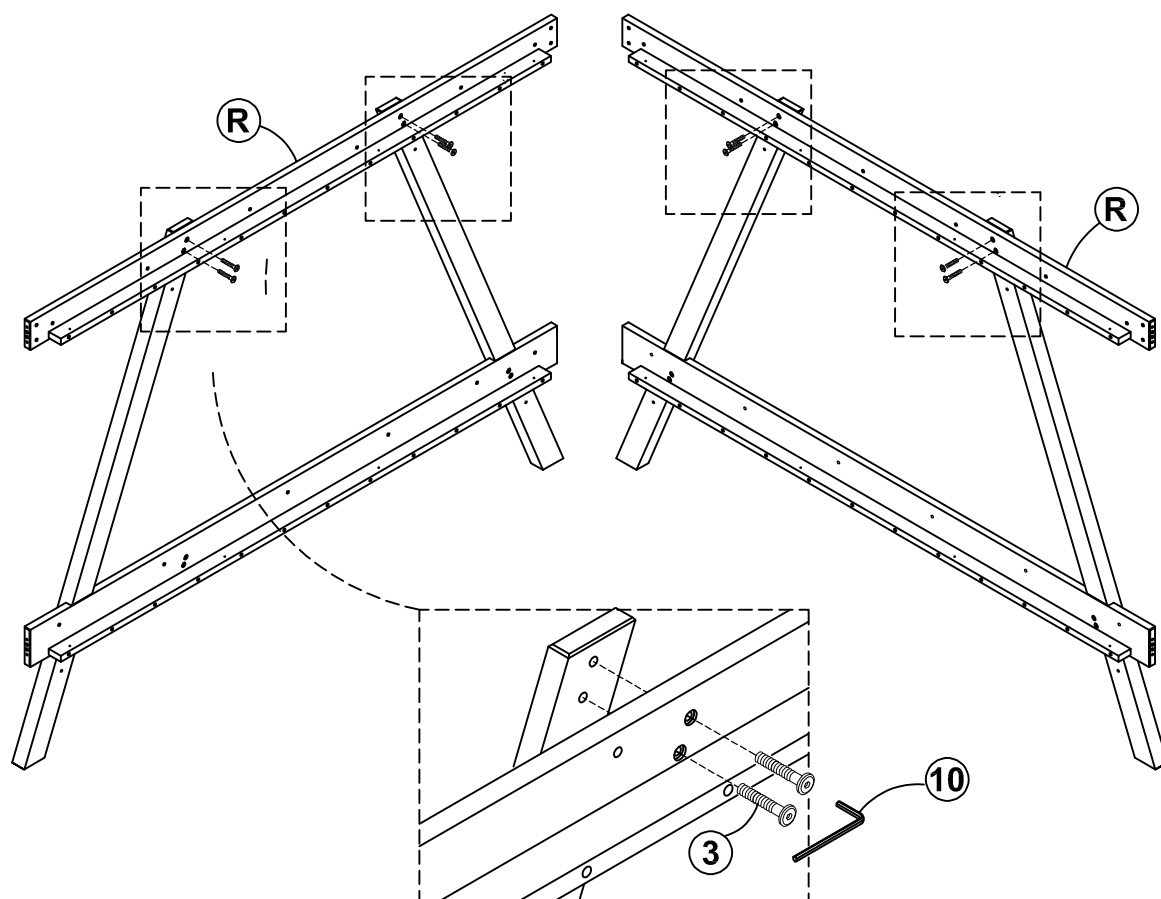


ASSEMBLY INSTRUCTIONS

STEP 1



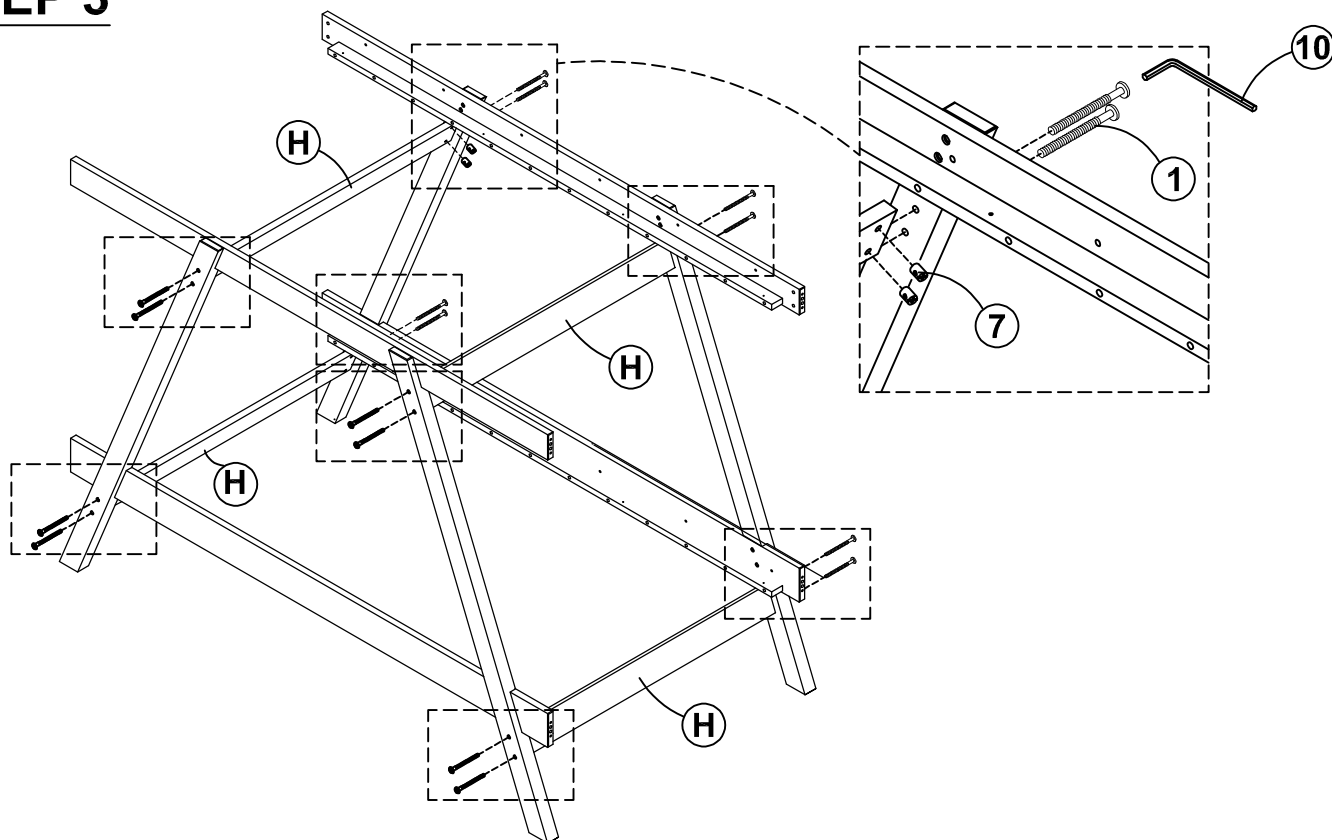
STEP 2



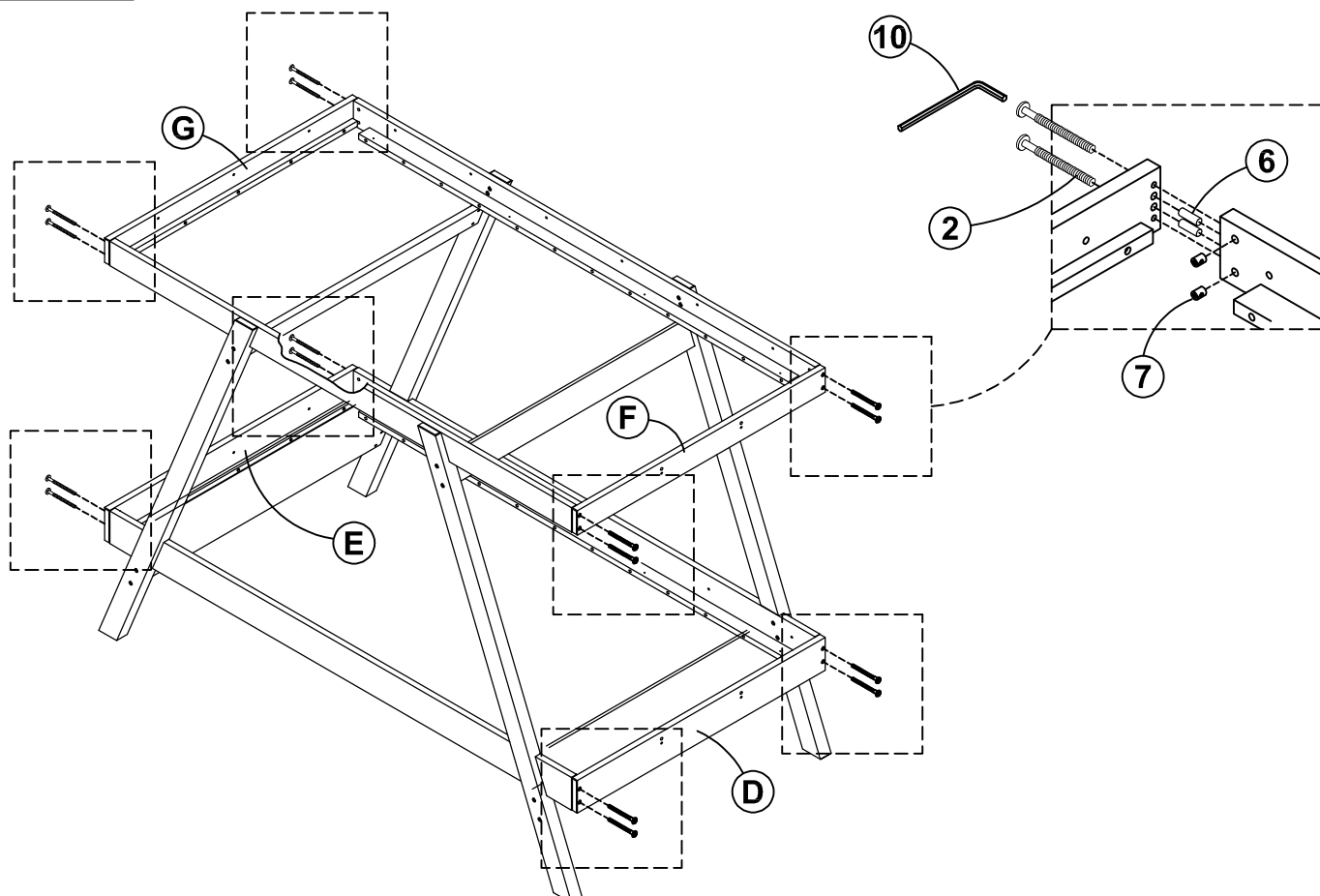
ITEM : **460570T(B1&B2)**

ASSEMBLY INSTRUCTIONS

STEP 3



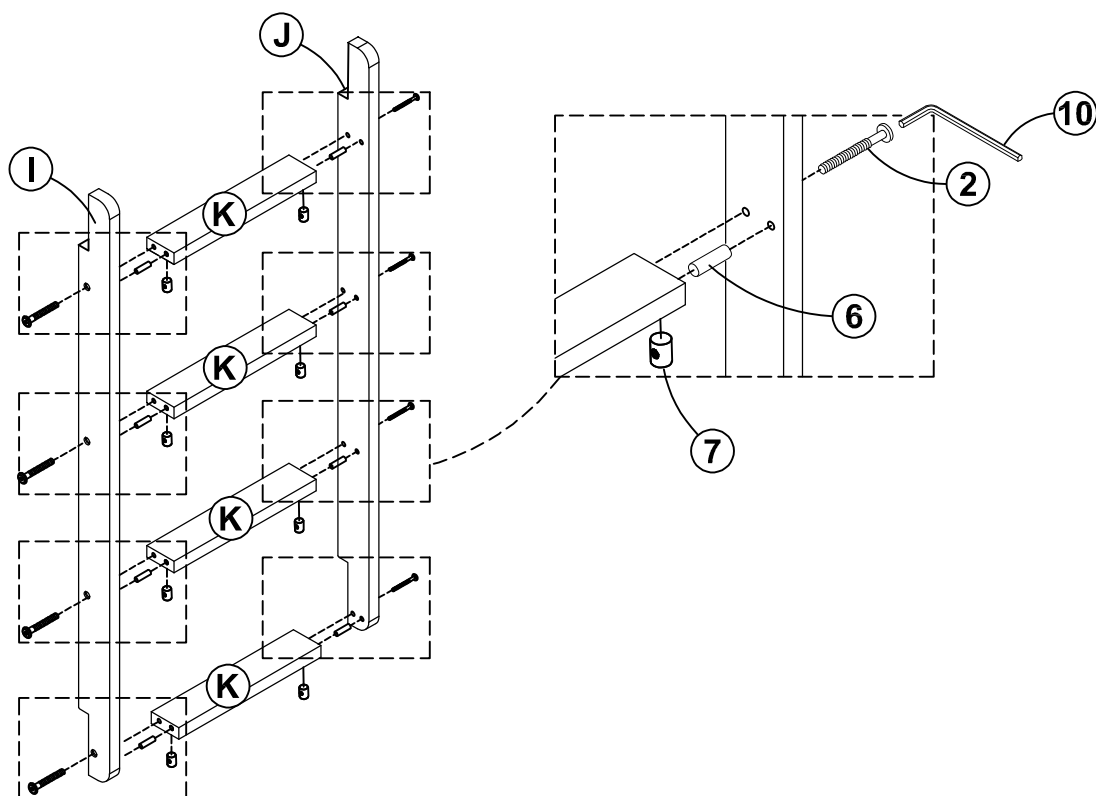
STEP 4



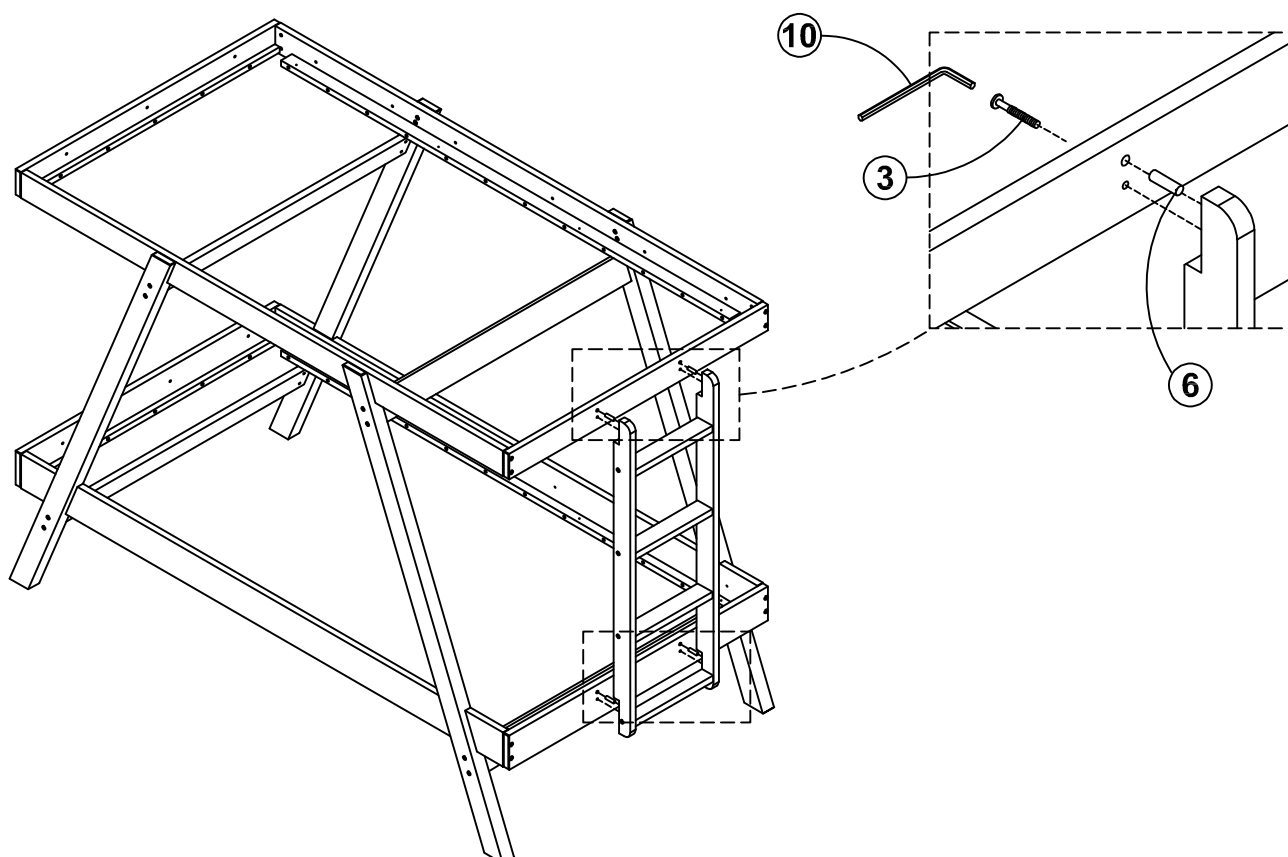
ITEM : **460570T(B1&B2)**

ASSEMBLY INSTRUCTIONS

STEP 5



STEP 6

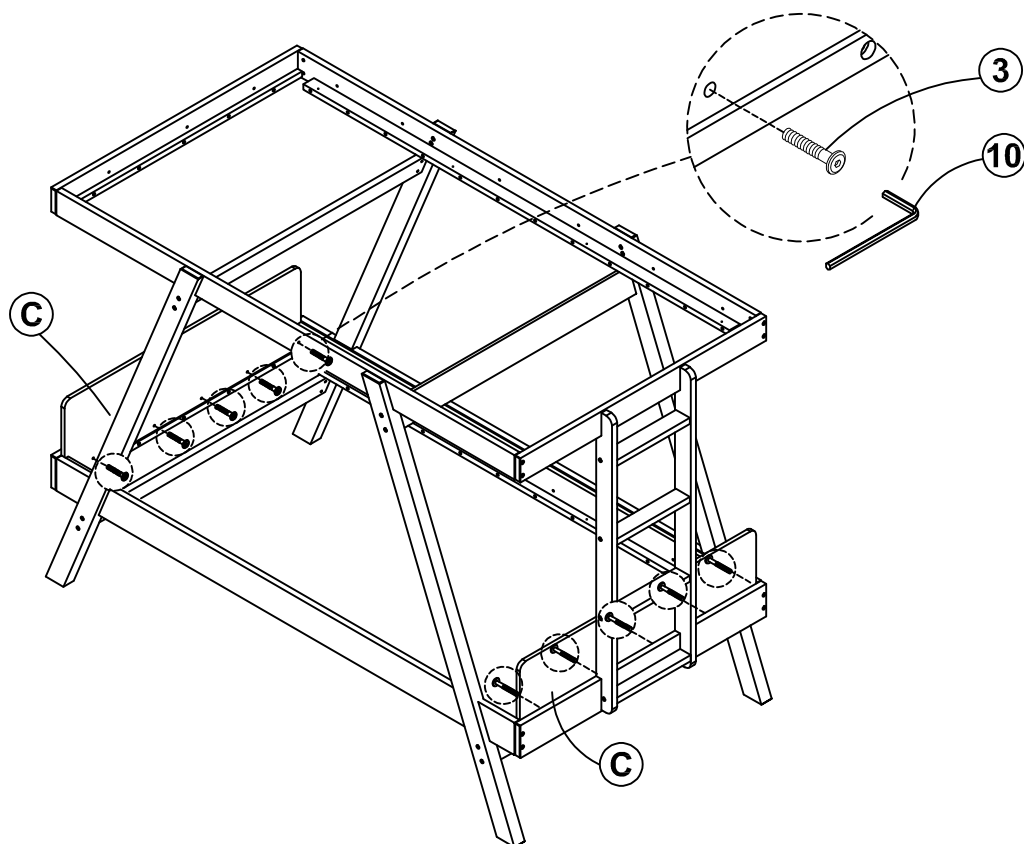


ITEM : **460570T(B1&B2)**

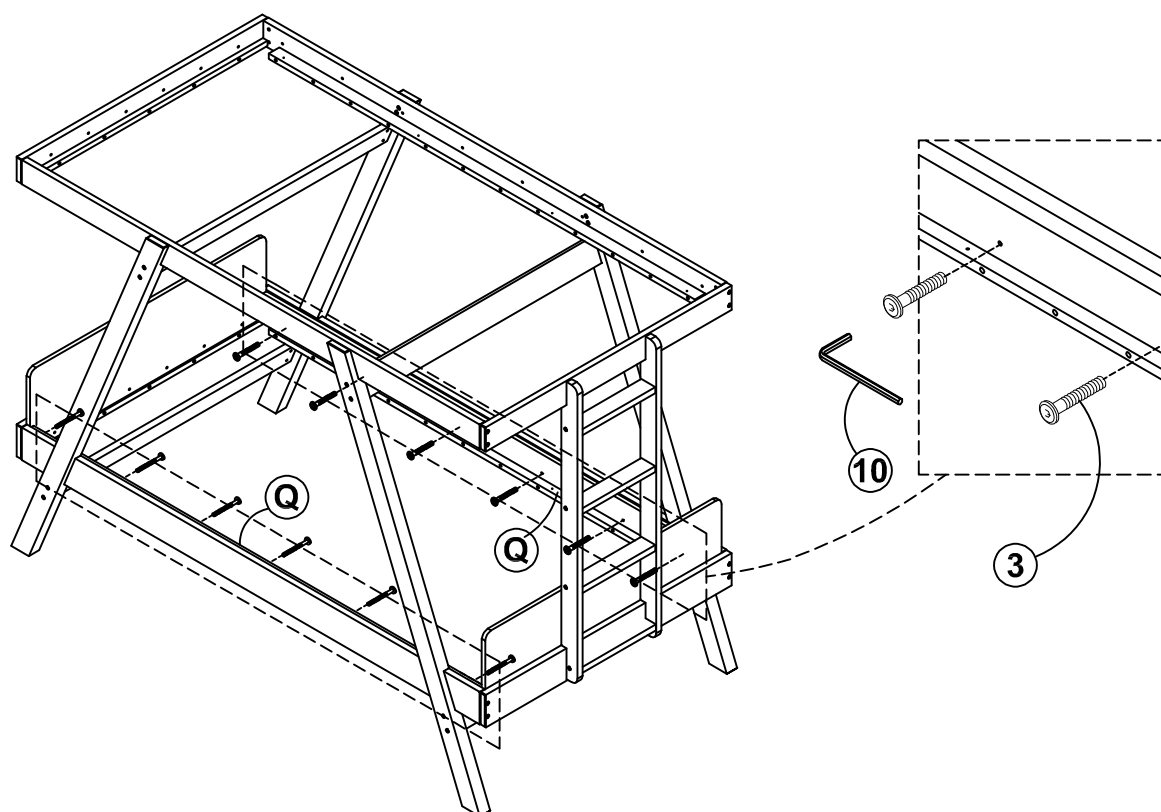


ASSEMBLY INSTRUCTIONS

STEP 7



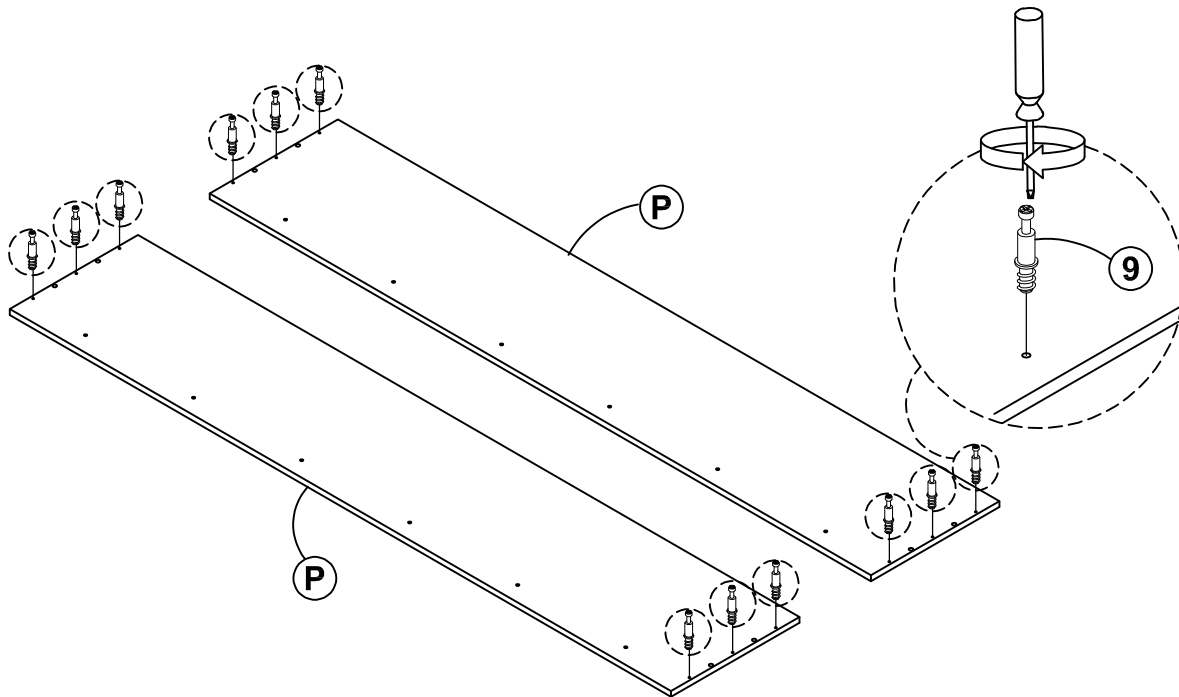
STEP 8



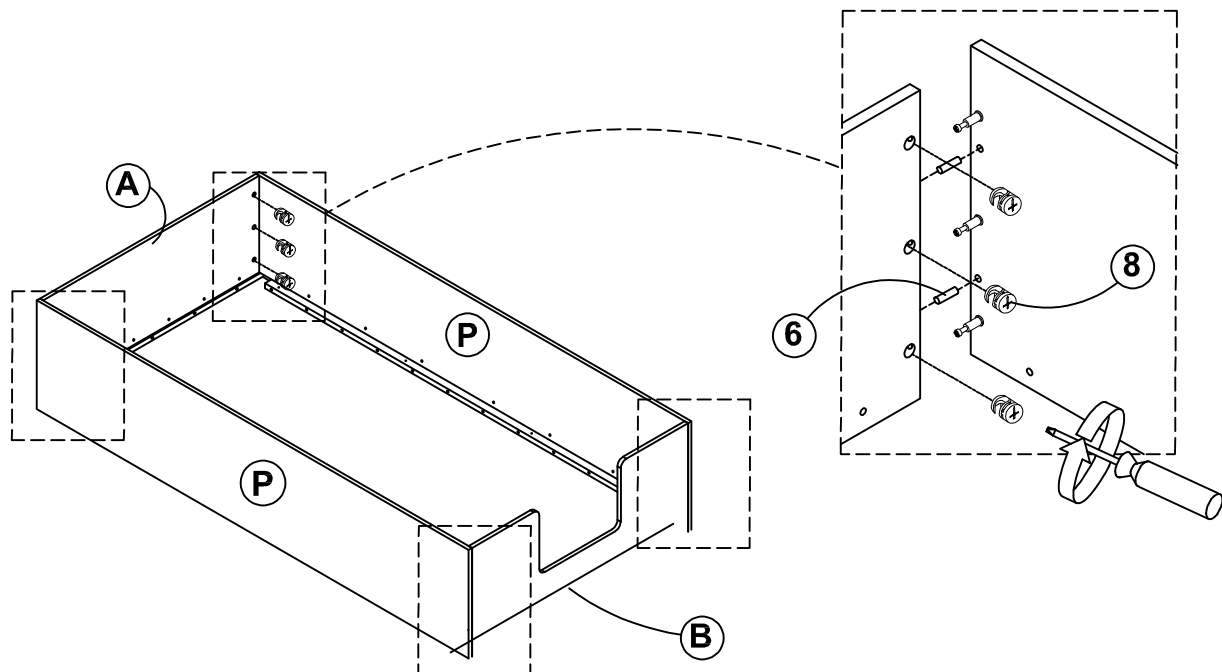
ITEM : **460570T(B1&B2)**

ASSEMBLY INSTRUCTIONS

STEP 9



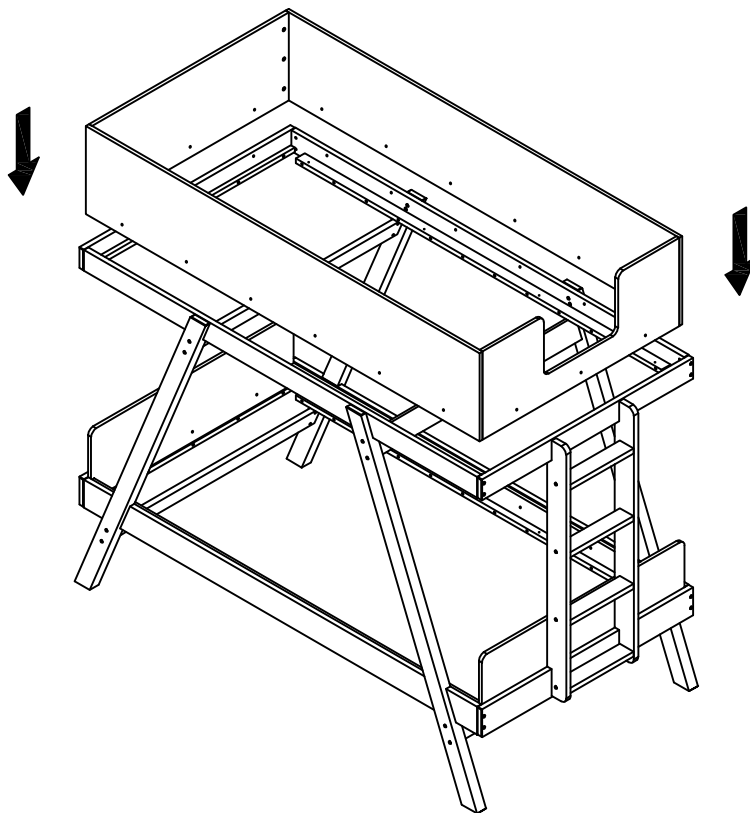
STEP 10



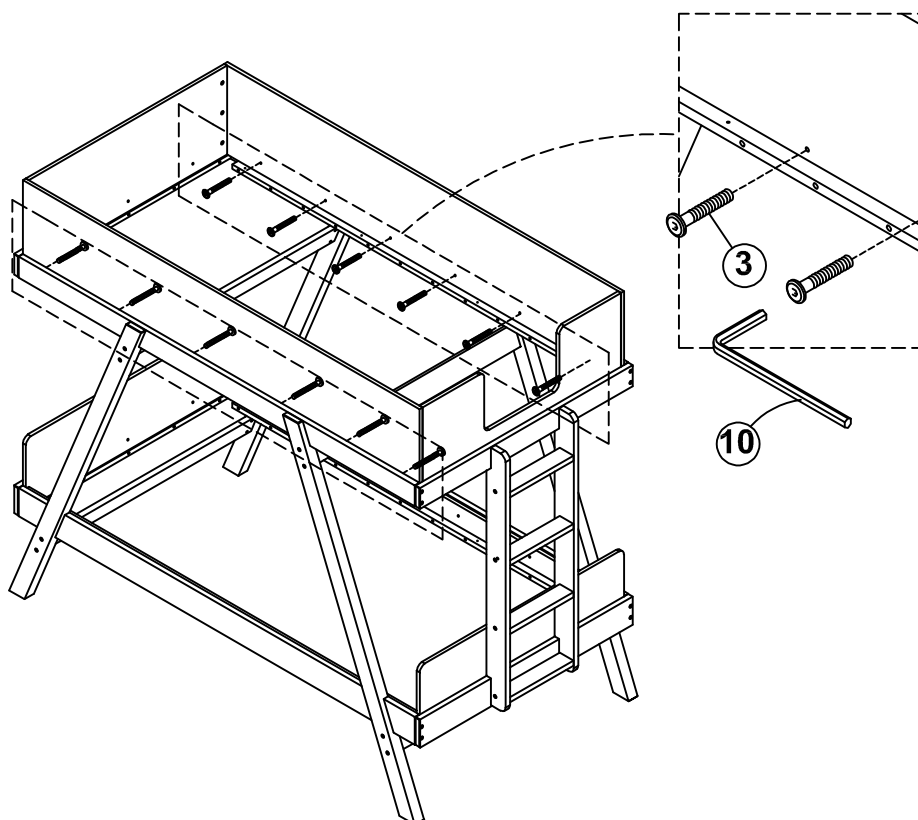
ITEM : **460570T(B1&B2)**

ASSEMBLY INSTRUCTIONS

STEP 11



STEP 12

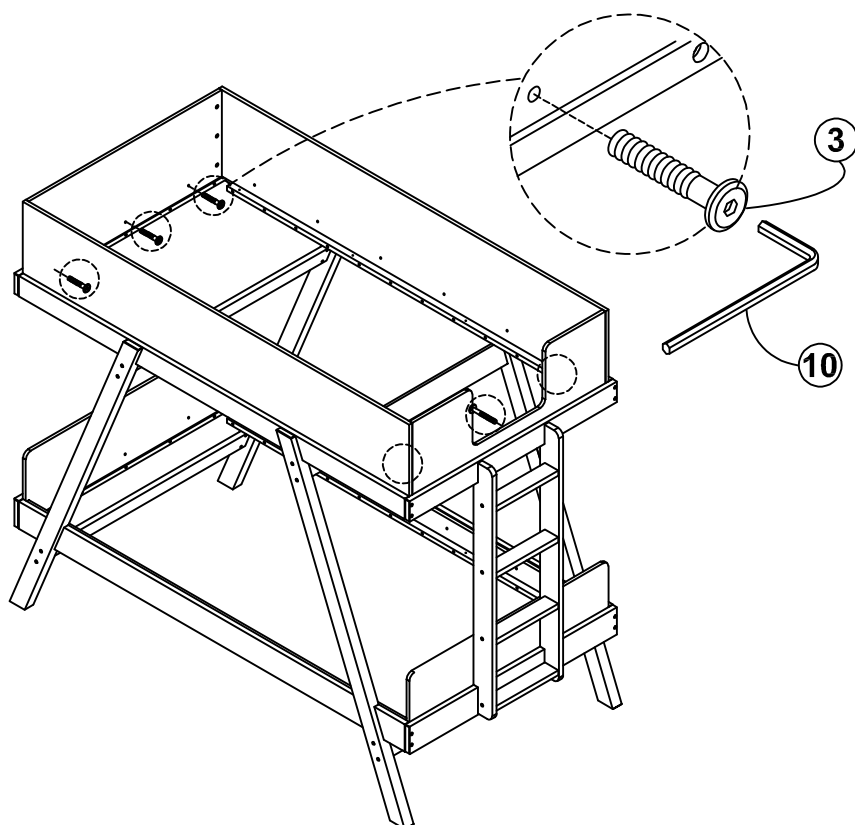


ITEM : **460570T(B1&B2)**

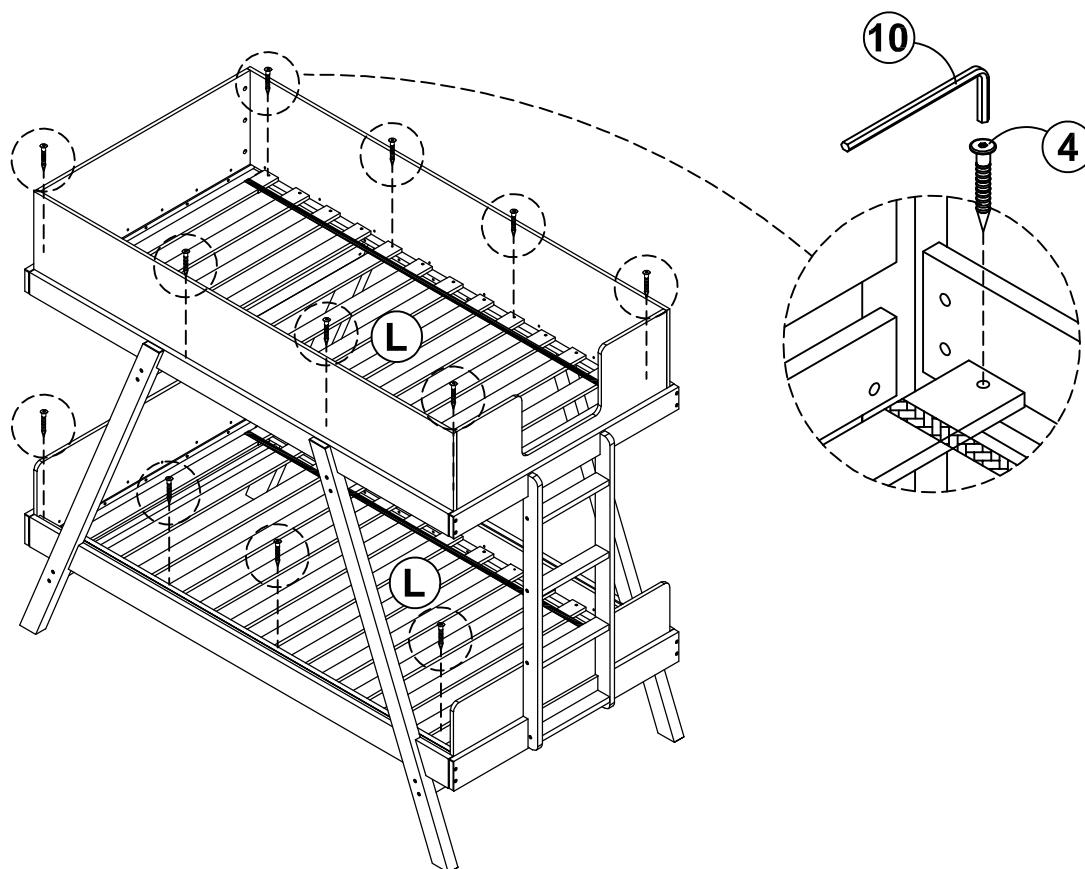


ASSEMBLY INSTRUCTIONS

STEP 13



STEP 14

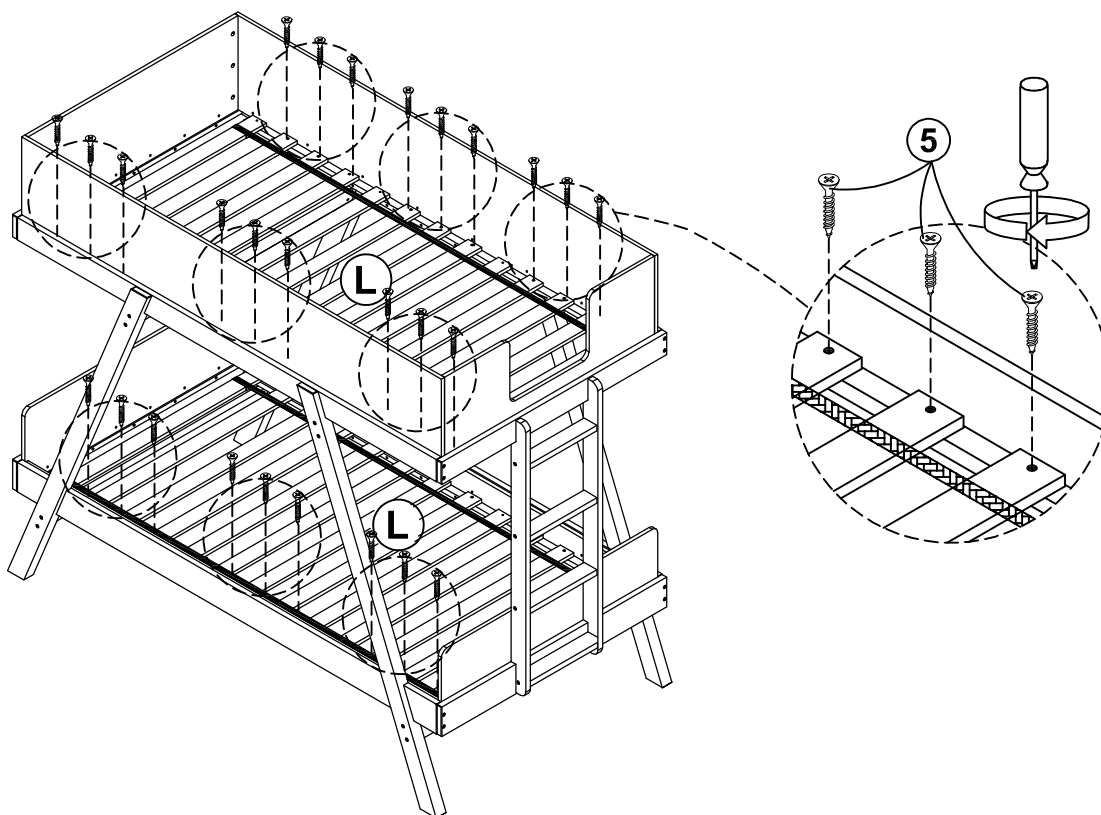


ITEM : **460570T(B1&B2)**

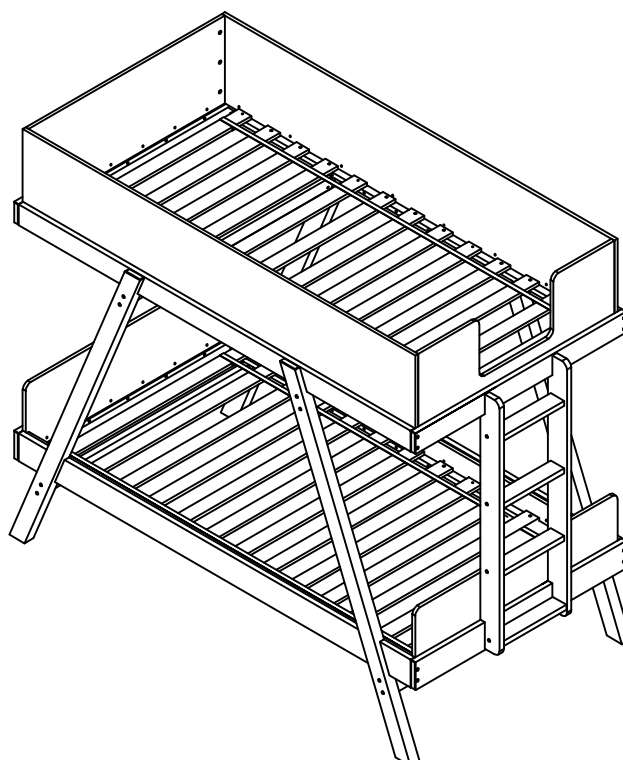


ASSEMBLY INSTRUCTIONS

STEP 15



STEP 16 **COMPLETE**



ITEM : 460570T(B1&B2)



ASSEMBLY INSTRUCTIONS

SIZE OF MATTRESS

The length and width of the bunk mattress are as follow :

	<u>Length</u>	<u>Width</u>	<u>Thickness</u>
Upper bunk	74" - 75"	37 1/2" - 38 1/2"	6" Maximum
Lower bunk	74" - 75"	37 1/2" - 38 1/2"	6" Maximum

Ensure thickness of mattress does not exceed 6" and there must be at least 5" from mattress sleeping surface to top edge of guardrail.



SAFETY WARNING



1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
 2. Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
 3. Surface of mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
 4. Do not allow children under 6 years of age to use the upper bunk.
 5. Prohibit more than one person on upper bunk.
 6. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
 7. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
 8. Always use the ladder for entering and leaving the upper bunk.
 9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
 10. Use of a night light may provide added safety precaution for a child using the upper bunk.
 11. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
 12. The use of water or sleep flotation mattresses is prohibited.
 13. Keep these instructions for future reference.
- STRANGULATION HAZARD**
14. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to hooks, belts and jump ropes.

REPLACEMENT PART :

Replacement part, including additional guardrails may be obtained from any COASTER Furniture Dealer.

ITEM : **460570T(B1&B2)**

ASSEMBLY INSTRUCTIONS



WARNING

TO PREVENT SERIOUS OR FATAL INJURY

1. When using beds as bunk beds, the ladder **MUST** be securely attached to the upper bunk rail at all times.
2. When using the beds as two (2) separate floor-standing beds, the ladder **MUST** be stored in a separate location where children cannot use the ladder in any manner.
3. **DO NOT** use, nor permit children to use, the ladder in any manner whatsoever, other than to access the top unit when used as bunk beds, and only if the ladder is securely attached to the top bunk rail, as set forth in the instructions.
4. Any misuse or unauthorized use of the ladder could result in serious or fatal injury.
5. Failure to follow the above **WARNING**, and/or failure to follow assembly instructions completely, will void any and all liability of **COASTER COMPANY OF AMERICA** for damages and injury to persons and property.



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Technical drawing of a two-tier metal shelving unit. The drawing includes the following dimensions:

- Top Tier Dimensions:**
 - Length: 79.00"
 - Width: 41.50"
 - Depth: 38.50"
 - Height from base to top surface: 14.25"
- Bottom Tier Dimensions:**
 - Length: 72.00"
 - Width: 39.75"
 - Depth: 38.50"
 - Height from base to bottom surface: 12.50"
- Overall Dimensions:**
 - Total Length: 78.00"
 - Total Width: 43.25"
 - Total Depth: 77.00"
 - Total Height: 69.00"
- Internal Spacing (Right Side):**
 - Top tier to bottom tier: 10.50"
 - Bottom tier to base: 10.50"
 - Base to floor: 14.15"

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