

ITEM NO: I597-412 Queen Panel HB

I597-402 Queen Rails w/ DeckingI597-403 Queen Low Profile FB

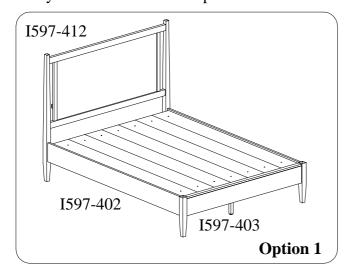
Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may come loose inside the carton during shipment.

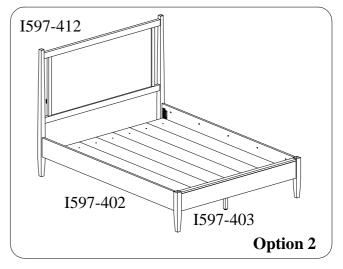


UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

TOOLS REQUIRED (NOT PROVIDED)
PHILLIPS SCREWDRIVER





HAF	RDWARE LIST: I597-412		
No.	Description	Sketch	Quantity
A	Bolt Ø1/4" x 1-3/8"	9	8 PCS
В	Lock Washer Ø1/4"		8 PCS
С	Flat Washer Ø1/4" x 3/4"		8 PCS
D	Allen Wrench 4mm		1 PC

CON	MPONENTS LIST: I597-412		
No.	Description	Sketch	Quantity
1	Headboard		1 PC
2	Left leg		1 PC
3	Right leg	5	1 PC

HARDWARE LIST: I597-402			
No.	Description	Sketch	Quantity
Е	Hanger Bolt Ø5/16" x 3-1/8"		8 PCS
F	Lock Washer Ø5/16"		8 PCS
G	Flat Washer Ø5/16" x 5/8"	0	8 PCS
Н	Hex Nut Ø5/16"	<u>@</u>	8 PCS
I	Hex Wrench		1 PC
J	Wood Screw M4 x 1-3/16"	Dummun	8 PCS
K	Wood Screw M4 x 3/4"	@mmm.	14 PCS

CON	MPONENTS LIST: I597-402		
No.	Description	Sketch	Quantity
1	Bed rails	0	2 PCS
2	Slats		4 PCS
3	Decking		7 PCS

CON	MPONENTS LIST: I597-403		
No.	Description	Sketch	Quantity
1	Footboard		1 PC
2	Support Leg (for slats)	0 ←──→	4 Set

BEFORE USING THIS PRODUCT PLEASE READ, UNDERSTAND, AND FOLLOW THESE INSTRUCTIONS. Save these instructions for future reference.

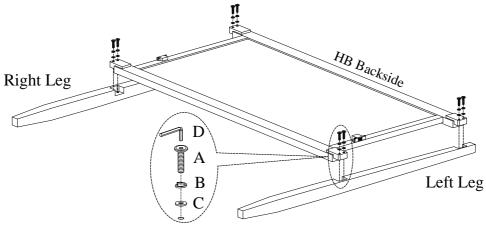
FOR INDOOR USE ONLY



ITEM NO: I597-412 Queen Panel HB

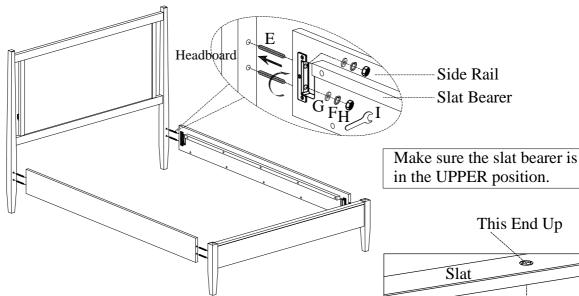
> Queen Rails w/ Decking I597-402 Oueen Low Profile FB I597-403

STEP 1: Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 8 bolts(A), lock washers(B) and flat washers(C) as shown below. Completely tighten all bolts.

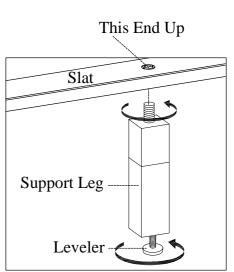


For option 1:

STEP 2: Screw the bolts(E) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using flat washer(G), lock washers(F) and nuts(H). Then use a hex wrench(I) to tighten all the nuts.



STEP 3: Attach the support legs with leveler to the slats. Adjust the levelers on bottom of support legs when necessary.

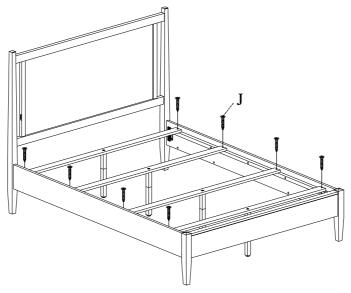


Side Rail Slat Bearer

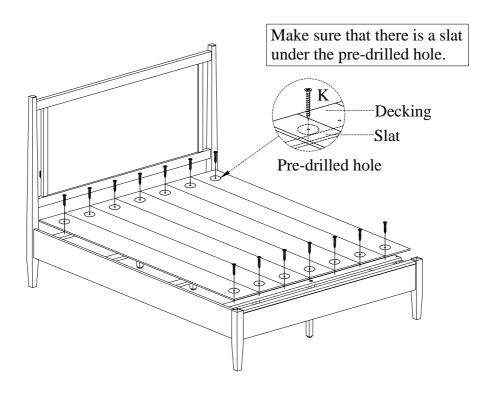
ITEM NO: I597-412 Queen Panel HB

I597-402 Queen Rails w/ DeckingI597-403 Queen Low Profile FB

<u>STEP 4:</u> Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws (J).



<u>STEP 5:</u> Put the decking over the slats, secure decking to the slats with wood screws (K) through the pre-drilled holes in the decking as shown below.



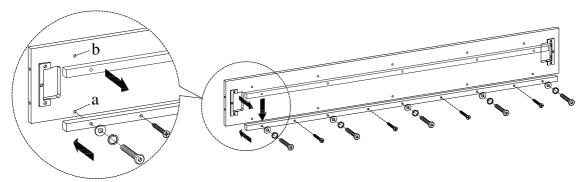


ITEM NO: I597-412 Queen Panel HB

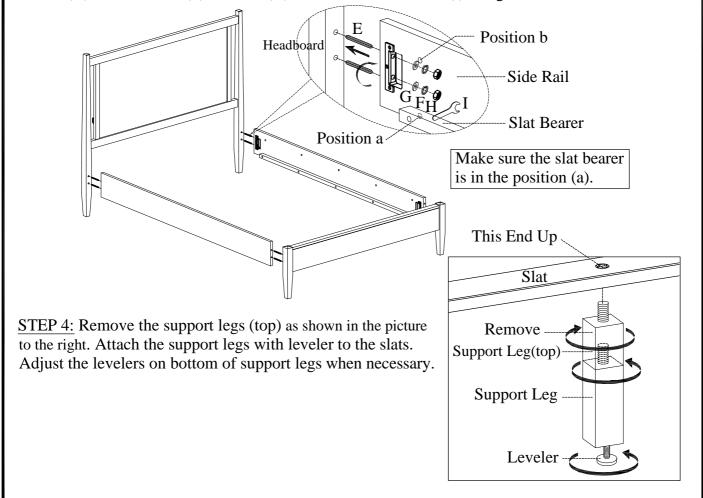
I597-402 Queen Rails w/ DeckingI597-403 Queen Low Profile FB

For option 2:

<u>STEP 2:</u> The slat bearers have been attached in position (b) approximately 2" from the top of the side rails for the Option 1 configuration. The slat bearers must be moved into position (a) based on this bed configuration. Remove the bolts and screws from the slat bearers and side rails as shown below. Then re-attach the slat bearers to the side rails in position (a) with bolts, lock washers, flat washers, and screws. **Caution: Do not over tighten bolts as this may loosen the threaded inserts in the side rails.**



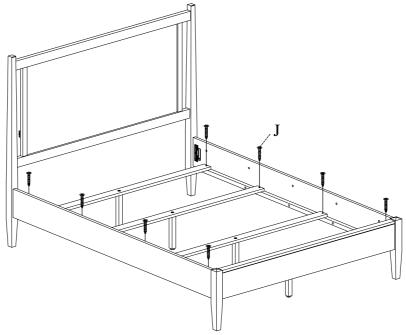
STEP 3: Screw the bolts(E) into HB & FB. Make sure the slat bearer is in the position (a). Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using flat washer(G), lock washers(F) and nuts(H). Then use a hex wrench(I) to tighten all the nuts.



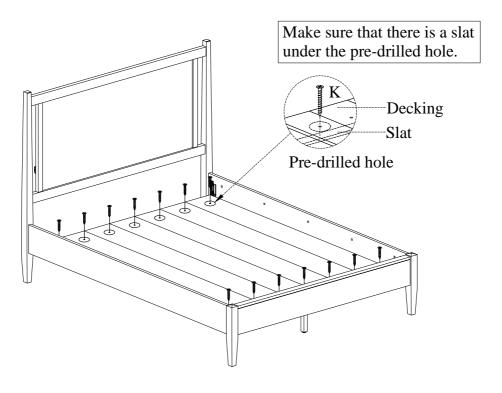
ITEM NO: I597-412 Queen Panel HB

I597-402 Queen Rails w/ DeckingI597-403 Queen Low Profile FB

STEP 5: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 6. Remove the decking and attach slats to the slat bearers with wood screws (J).



<u>STEP 6:</u> Put the decking over the slats, secure decking to the slats with wood screws (K) through the pre-drilled holes in the decking as shown below.

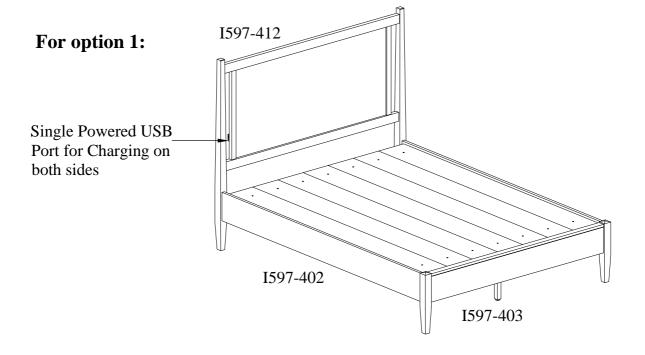


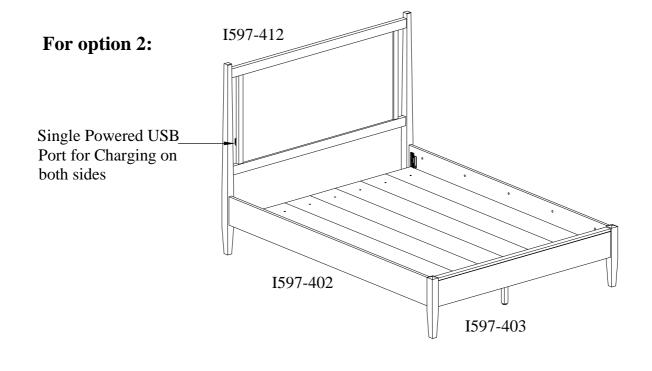


ITEM NO: I597-412 Queen Panel HB

I597-402 Queen Rails w/ DeckingI597-403 Queen Low Profile FB

FUNCTIONALITY INSTRUCTION







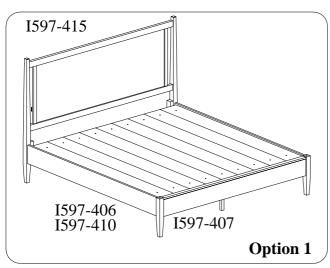
ITEM NO: I597-415 King Panel HB

I597-406 King Rails w/ DeckingI597-410 Cal King Rails w/ DeckingI597-407 King Low Profile FB

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may come loose inside the carton during shipment.



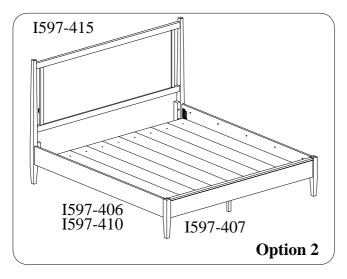
UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.



All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER



BEFORE USING THIS PRODUCT PLEASE READ, UNDERSTAND, AND FOLLOW THESE INSTRUCTIONS. Save these instructions for future reference.

FOR INDOOR USE ONLY



ITEM NO: I597-415 King Panel HB

I597-406 King Rails w/ DeckingI597-410 Cal King Rails w/ DeckingI597-407 King Low Profile FB

HAF	HARDWARE LIST: I597-415				
No.	Description	Sketch	Quantity		
Α	Bolt Ø1/4" x 1-3/8"	9	8 PCS		
В	Lock Washer Ø1/4"		8 PCS		
C	Flat Washer Ø1/4" x 3/4"		8 PCS		
D	Allen Wrench 4mm		1 PC		

HAF	HARDWARE LIST: I597-406/410			
No.	Description	Sketch	Quantity	
Е	Hanger Bolt Ø5/16" x 3-1/8"		8 PCS	
F	Lock Washer Ø5/16"		8 PCS	
G	Flat Washer Ø5/16" x 5/8"	0	8 PCS	
Н	Hex Nut Ø5/16"	@	8 PCS	
I	Hex Wrench		1 PC	
J	Wood Screw M4 x 1-3/16"	Omman	10 PCS	
K	Wood Screw #4 x 3/4"(only for-406)	@mmm_	18 PCS	
L	Wood Cap (only for 410)	0	8 PCS	
M	Wood Screw #4 x 3/4"(only for-410)	@mmmm>	16 PCS	

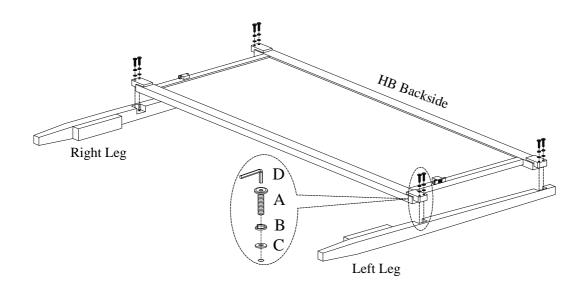
COMPONENTS LIST: I597-415				
No.	Description	Sketch	Quantity	
1	Headboard		1 PC	
2	Left leg		1 PC	
3	Right leg	CALL STATES	1 PC	

COMPONENTS LIST: I597-406				
No.	Description	Sketch	Quantity	
1	Bed rails	0	2 PCS	
2	Slats		5 PCS	
3	Decking		9 PCS	

COMPONENTS LIST: I597-410				
No.	Description	Sketch	Quantity	
1	Bed rails	0	2 PCS	
2	Slats	-	5 PCS	
3	Decking		8 PCS	

COMPONENTS LIST: I597-407			
No.	Description	Sketch	Quantity
1	Footboard		1 PC
2	Support Leg (for slats)	0 ←──→	5 Set

 $\underline{\text{STEP 1:}}$ Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 8 bolts(A), lock washers(B) and flat washers(C) as shown below. Completely tighten all bolts.



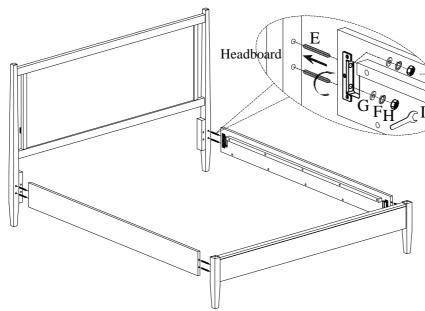


ITEM NO: I597-415 King Panel HB

I597-406 King Rails w/ DeckingI597-410 Cal King Rails w/ DeckingI597-407 King Low Profile FB

For option 1:

<u>STEP 2:</u> Screw the bolts(E) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using flat washer(G), lock washers(F) and nuts(H). Then use a hex wrench(I) to tighten all the nuts.



Make sure the slat bearer is in the UPPER position.

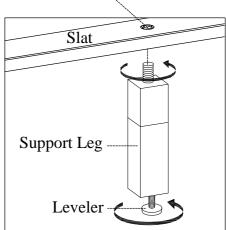
This End Up

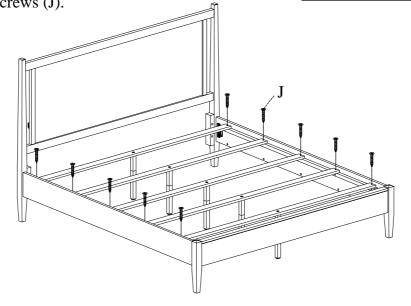
Side Rail Slat Bearer

STEP 3: Attach the support legs with leveler to the slats.

STEP 4: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws (J).

Adjust the levelers on bottom of support legs when necessary.

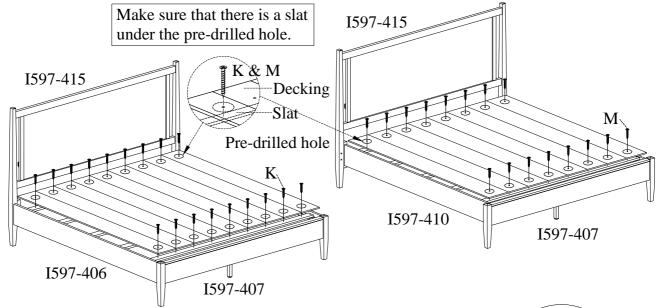




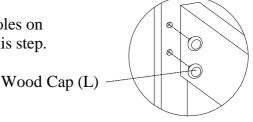
ITEM NO: I597-415 King Panel HB

I597-406 King Rails w/ DeckingI597-410 Cal King Rails w/ DeckingI597-407 King Low Profile FB

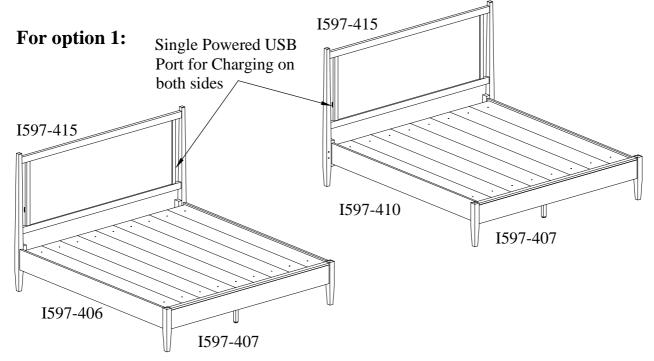
<u>STEP 5:</u> Put the decking over the slats, secure decking to the slats with wood screws (K & M) through the pre-drilled holes in the decking as shown below.



<u>STEP 6:</u> For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.



FUNCTIONALITY INSTRUCTION



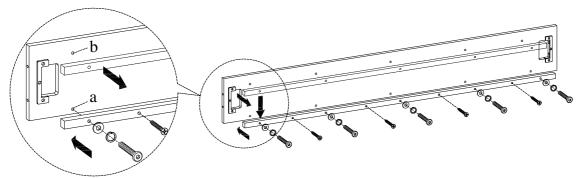


ITEM NO: I597-415 King Panel HB

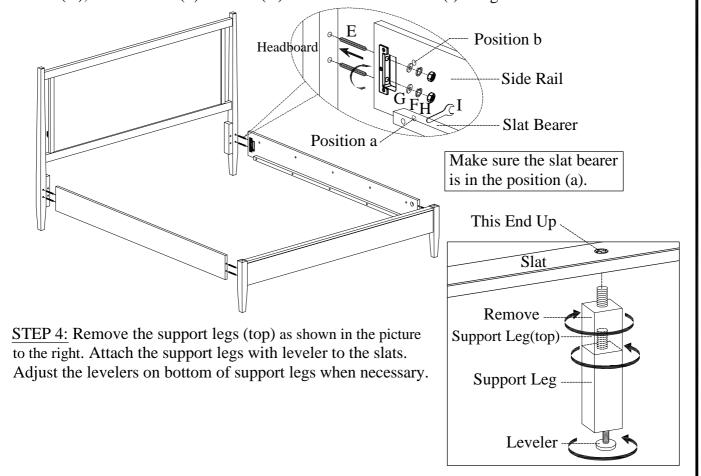
I597-406 King Rails w/ DeckingI597-410 Cal King Rails w/ DeckingI597-407 King Low Profile FB

For option 2:

<u>STEP 2:</u> The slat bearers have been attached in position (b) approximately 2" from the top of the side rails for the Option 1 configuration. The slat bearers must be moved into position (a) based on this bed configuration. Remove the bolts and screws from the slat bearers and side rails as shown below. Then re-attach the slat bearers to the side rails in position (a) with bolts, lock washers, flat washers, and screws. **Caution: Do not over tighten bolts as this may loosen the threaded inserts in the side rails.**



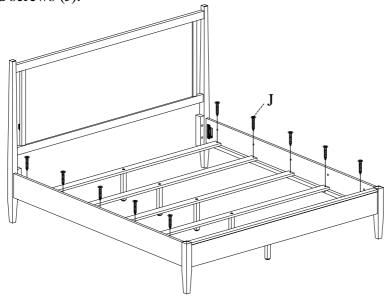
STEP 3: Screw the bolts(E) into HB & FB. Make sure the slat bearer is in the position (a). Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using flat washer(G), lock washers(F) and nuts(H). Then use a hex wrench(I) to tighten all the nuts.



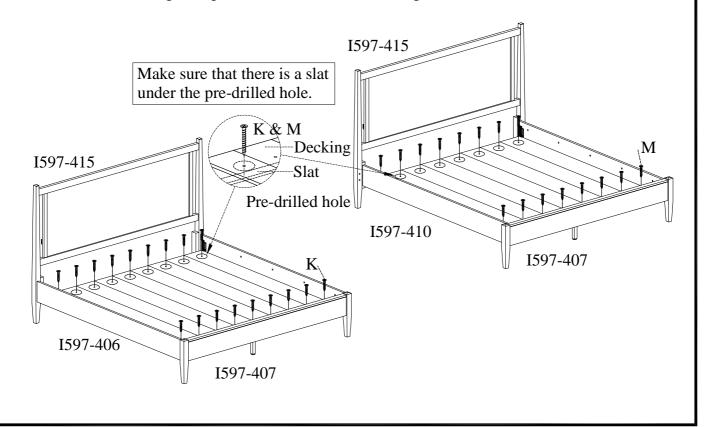
ITEM NO: I597-415 King Panel HB

I597-406 King Rails w/ DeckingI597-410 Cal King Rails w/ DeckingI597-407 King Low Profile FB

STEP 5: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 6. Remove the decking and attach slats to the slat bearers with wood screws (J).



<u>STEP 6:</u> Put the decking over the slats, secure decking to the slats with wood screws (K & M) through the pre-drilled holes in the decking as shown below.

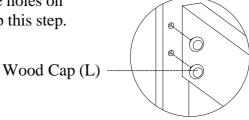




ITEM NO: I597-415 King Panel HB

I597-406 King Rails w/ DeckingI597-410 Cal King Rails w/ DeckingI597-407 King Low Profile FB

<u>STEP 7:</u> For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.



FUNCTIONALITY INSTRUCTION

