

# **6WS96 Support System for Wood Rails Assembly Instructions**

# **Parts Included**

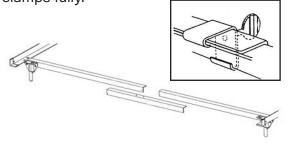
- Side Cross Rails 4
- Center Cross Rails 2
- Double Center Rail 1
- Clamps 4
- Thumbscrews 4
- Screws 4
- Thumbnuts 4
- Wood Screws 4
- Threaded Glides 6
- Sockets 6



## **Instructions**

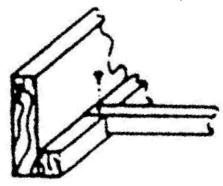
#### Step 1

Overlap side cross rails with center cross rail so that the leg on each end point in the same direction. Slide the clamps over the cross rails to attach them together. Do not tighten clamps fully.



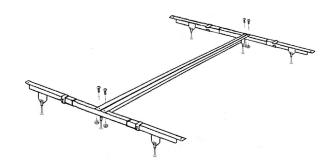
## Step 3

Extend the cross rails as needed to overlap with the wooden cleats of the bed. Use a wood screw to attach each leg end of the cross rails to the wooden cleats of the bed. Now tighten the clamps to hold the cross rails in place.



## Step 2

Attach the double center rail to the center of the cross rails using two screws and thumbnuts. Repeat on other side.



## Step 4

Insert the sockets into the legs, then thread the glide into the socket.

