

WINNERS ONLY®

Assembly Instructions

DQ1451SW / DF520SW / DP520S / DB520S

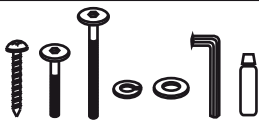
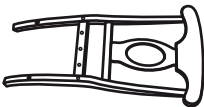




PARTS LIST

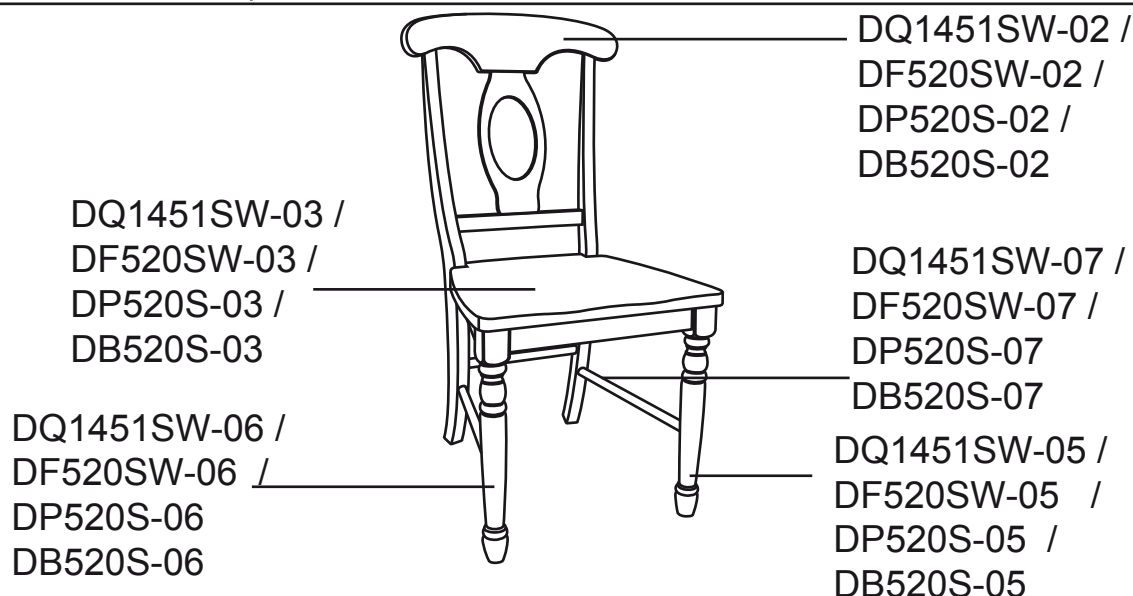
Caution: Please read instructions thoroughly before unpacking assembly parts. Sharp, exposed staple tips can cause injury, therefore, for your protection, please remove any exposed staples used in packing.

Please keep all hardware parts out of the reach of children.

1. We recommend that you should assemble this product with the assistance of another person; this will make assembly easier, and will help to eliminate damage to the product or injury to persons during assembly.
2. Be sure to check all packing materials carefully for small parts that may have come loose inside the carton during shipment.
3. Please do not over tighten screws or bolts.
4. Please put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

PARTS LIST








PART NO	FIGURE	DESCRIPTION	Q'TY
DQ1451SW-01 / DF520SW-01/ DP520S-01 / DB520S-01 /		Hardware Bag	1 Pce
DQ1451SW-02 / DF520SW-02 / DP520S-02 / DB520S-02		Chair Back	1 Pce
DQ1451SW-03 / DF520SW-03 / DP520S-03 / DB520S-03		Wood Seat	1 Pce
DQ1451SW-05 / DF520SW-05 / DP520S-05 / DB520S-05		Front Leg (Right)	1 Pce
DQ1451SW-06 / DF520SW-06 / DP520S-06 / DB520S-06		Front Leg (Left)	1 Pce
DQ1451SW-07 / DF520SW-07 / DP520S-07 / DB520S-07		Side Stretcher (L / R)	2 Pcs



WINNERS ONLY® Assembly Instructions

DQ1451SW / DF520SW / DP520S / DB520S

Hardware List :

						
8x1.1/4" Pan Head Screw 4 pcs	M6x40mm JCBC Bolt 2 pcs	M6x70mm JCBC Bolt 6 pcs	M6x13mm Lock Washer 8 pcs	M6.5x16.5mm Flat Washer 8 pcs	Allen Key 1 pce	Glue 1 pce

ASSEMBLY:

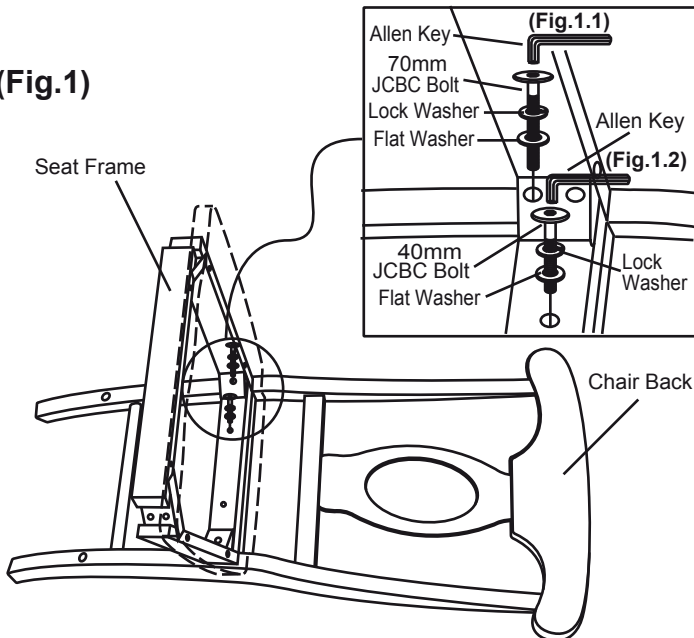
STEP 1: Attached Wood Seat to Chair Back using the provided hardware as shown on Fig 1.1 And Fig 1.2.

STEP 2: Attached Front leg (Left & Right) to Wood Seat using the provided hardware as shown on Fig 2.1.

Attached Side stretchers to the Chair back and the Front legs (Left & Right) using the provided hardware as shown on Fig 2.2.

STEP 1

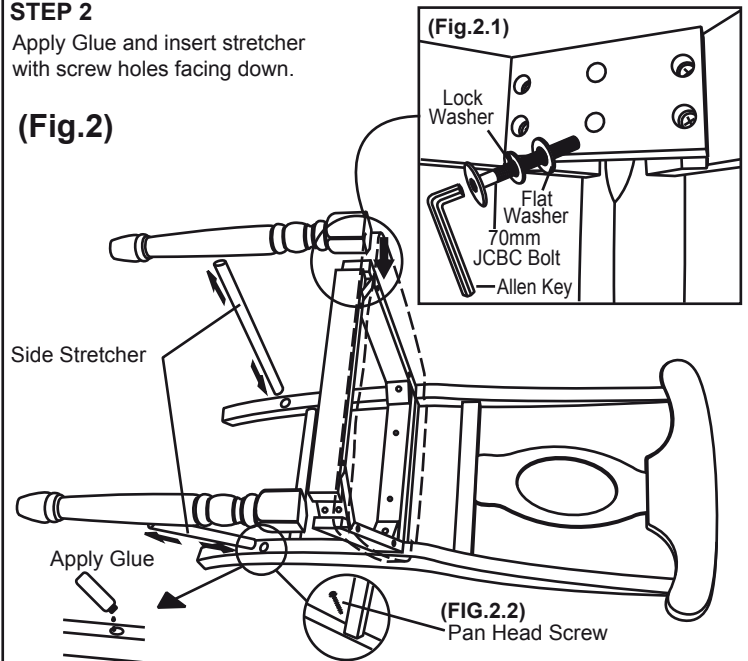
(Fig.1)



STEP 2

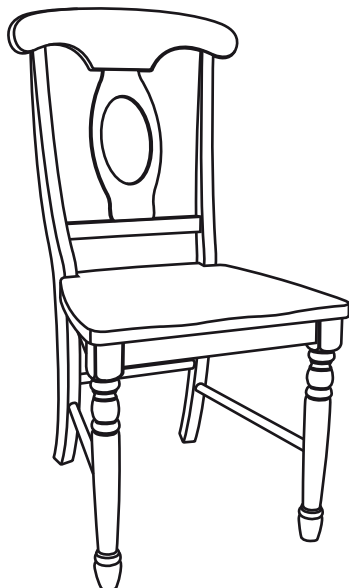
Apply Glue and insert stretcher with screw holes facing down.

(Fig.2)



STEP 3

Turn the chair to standing position. Check it's balance and tighten all screw and bolts to complete the assembly.



CARE INSTRUCTION

- ~ Be sure to use the same type of polish consistently. Your furniture will appear cloudy or streaky if oil based or wax based polishes are interchanged.
- ~ Spray your furniture surface evenly. Wipe in a circular motion with a soft clean cloth.