

# **ASSEMBLY INSTRUCTION**

## **2154S HERBERT SIDE CHAIR**

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may come loose inside the carton during shipment.

Identify and count all parts.

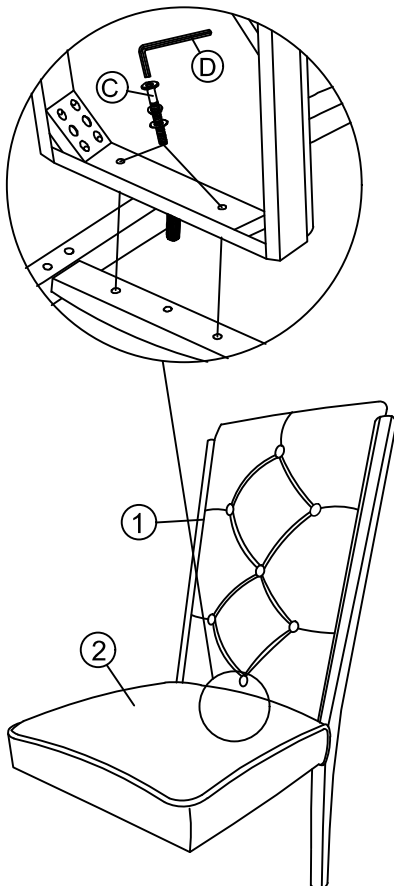
NOTE: Assemble the chair on a flat & soft surface. do not tighten all the screws until the chair has been put a flat /hard surface adjust & level all the legs so that they do not wobble. once adjusted then tighten all the screws.

NOTE: Periodically check to ensure that all connectors (bolts, screw, etc.) are tight.

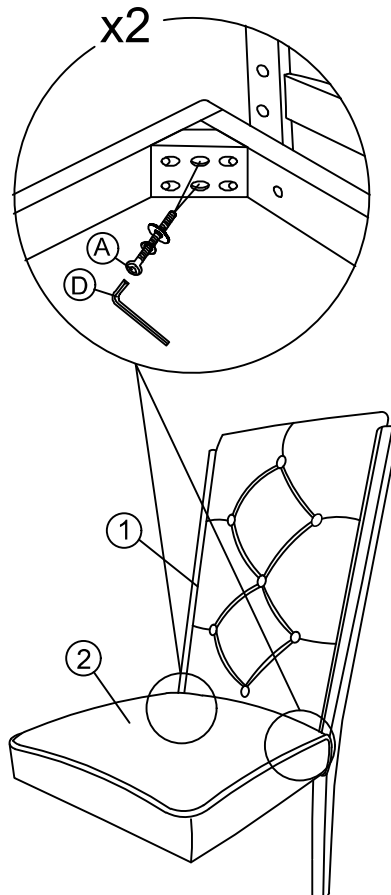
| PARTS LIST |                                                                                                        |     |
|------------|--------------------------------------------------------------------------------------------------------|-----|
| NO         | DESCRIPTION                                                                                            | QTY |
| 1          | CHAIR FRAME BACK      | 1   |
| 2          | BOX SEAT              | 1   |
| 3          | FRONT LEG LEFT        | 1   |
| 4          | FRONT LEG RIGHT       | 1   |
| 5          | SIDE STRETCHER LEFT   | 1   |
| 6          | SIDE STRETCHER RIGHT  | 1   |

| HARDWARE LIST |                                                                                                                                           |     |
|---------------|-------------------------------------------------------------------------------------------------------------------------------------------|-----|
| NO            | DESCRIPTION                                                                                                                               | QTY |
| A             |  JCBC SCREW M6 x 80MM (NYLOK) WITH LOCK WASHER & WASHER | 4   |
| B             |  JCBC SCREW M6 x 60MM (NYLOK) WITH LOCK WASHER & WASHER | 4   |
| C             |  JCBC SCREW M6 x 35MM (NYLOK) WITH LOCK WASHER & WASHER | 2   |
| D             |  ALLEN KEY M4                                           | 1   |
| E             |  PAN HEAD #8 x 32MM                                     | 4   |

STEP 1

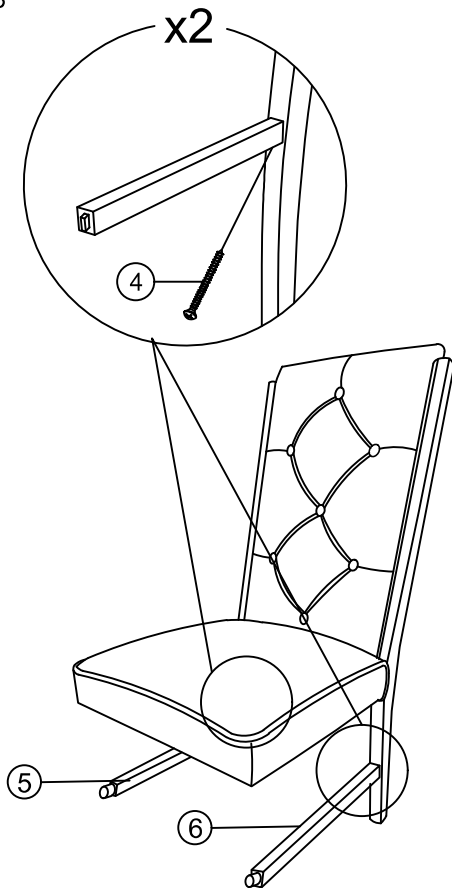


STEP 2

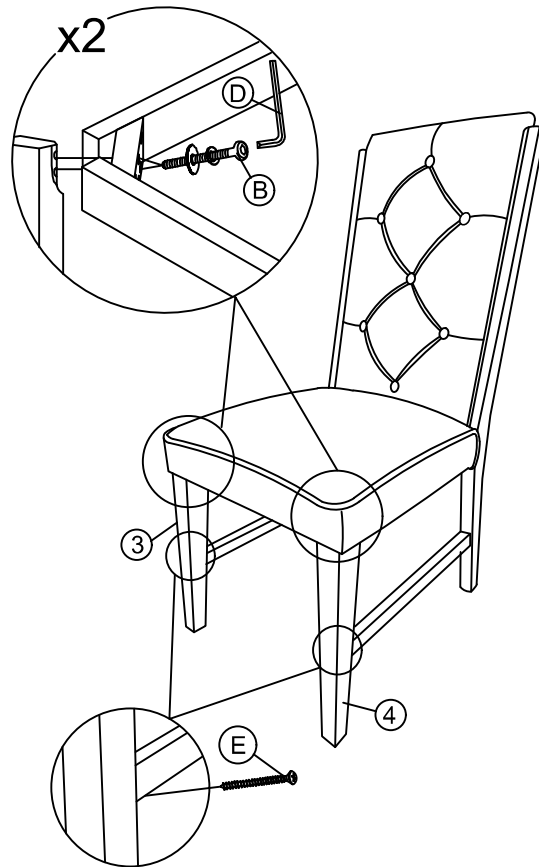


NOTE: To ensure chair durable and long lasting, please check entire chair part whether it's in safe and ordinary conditions.  
The hardware is located in the packing items.

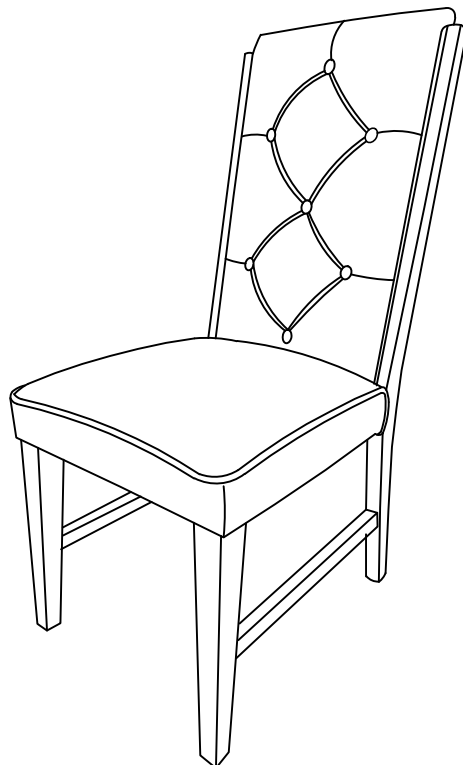
STEP 3



STEP 4



COMPLETED CHAIR ASSEMBLY



NOTE: To ensure chair durable and long lasting, please check entire chair part whether it's in safe and ordinary conditions.  
The hardware is located in the packing items.