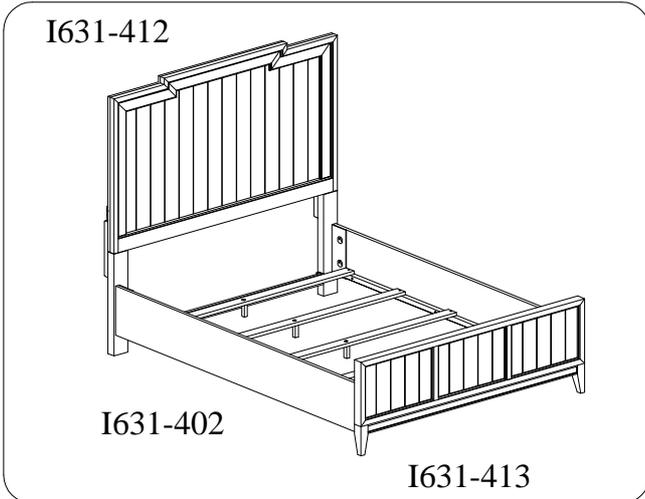


ITEM NO: I631-412 Queen Panel HB
 I631-402 Queen Rails
 I631-413 Queen Panel FB

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may come loose inside the carton during shipment.



UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.



All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

TOOLS REQUIRED (NOT PROVIDED)
PHILLIPS SCREWDRIVER

HARDWARE LIST: I631-412			
No.	Description	Sketch	Quantity
A	Bolt Ø5/16" x 2"		10 PCS
B	Lock Washer Ø5/16"		10 PCS
C	Flat Washer Ø5/16" x 7/8"		10 PCS
D	Allen Wrench 4mm		1 PC

COMPONENTS LIST: I631-412			
No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC
2	Left Leg		1 PC
3	Right Leg		1 PC
4	Wood Stretcher		1 PC

HARDWARE LIST: I631-402			
No.	Description	Sketch	Quantity
E	Hanger Bolt Ø5/16" x 4-1/2"		8 PCS
F	Half Moon Washer Ø5/16"		8 PCS
G	Hex Nut Ø5/16"		8 PCS
H	Hex Wrench 12mm		1 PC
I	Wood Screw M4 x 1-1/8"		10 PCS

COMPONENTS LIST: I631-402			
No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS

COMPONENTS LIST: I631-413			
No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support Leg (for slat)		5 PCS

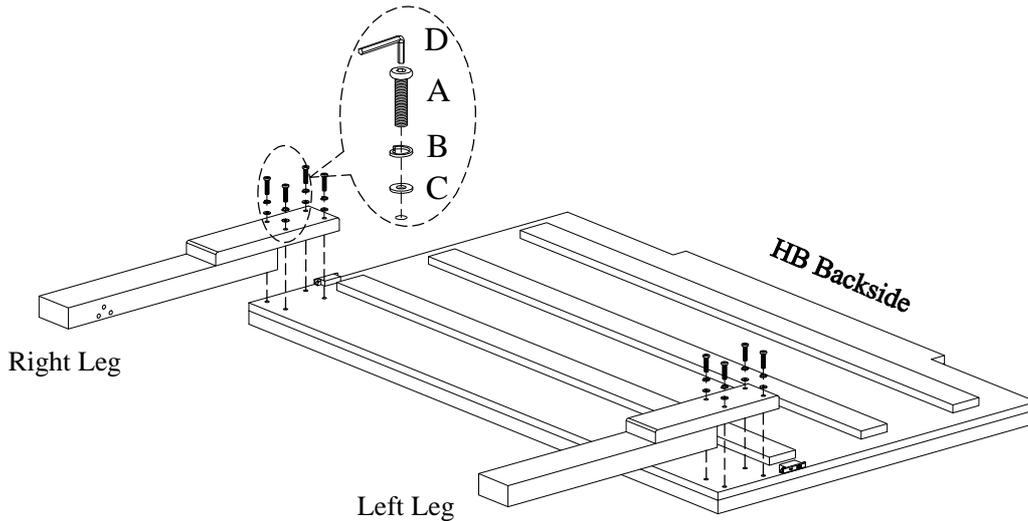
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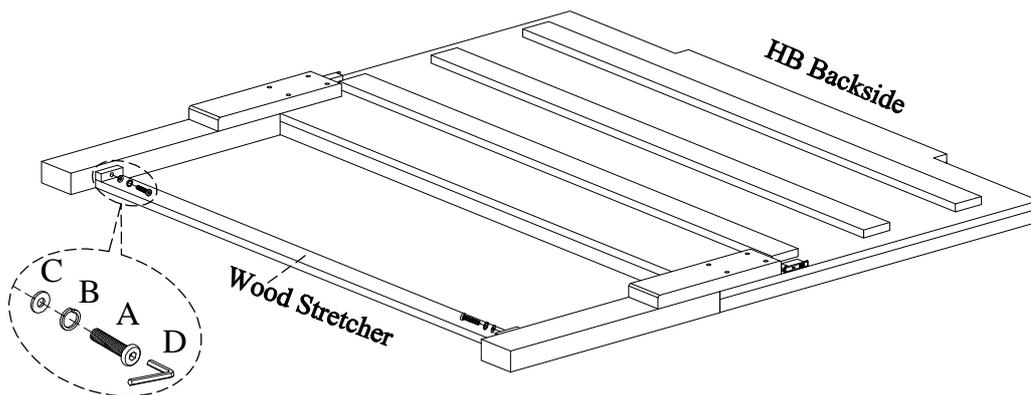


ITEM NO: I631-412 Queen Panel HB
I631-402 Queen Rails
I631-413 Queen Panel FB

STEP 1: Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 8 bolts (A), lock washers (B) and flat washers (C) with an allen wrench (D). Do not completely tighten bolts.



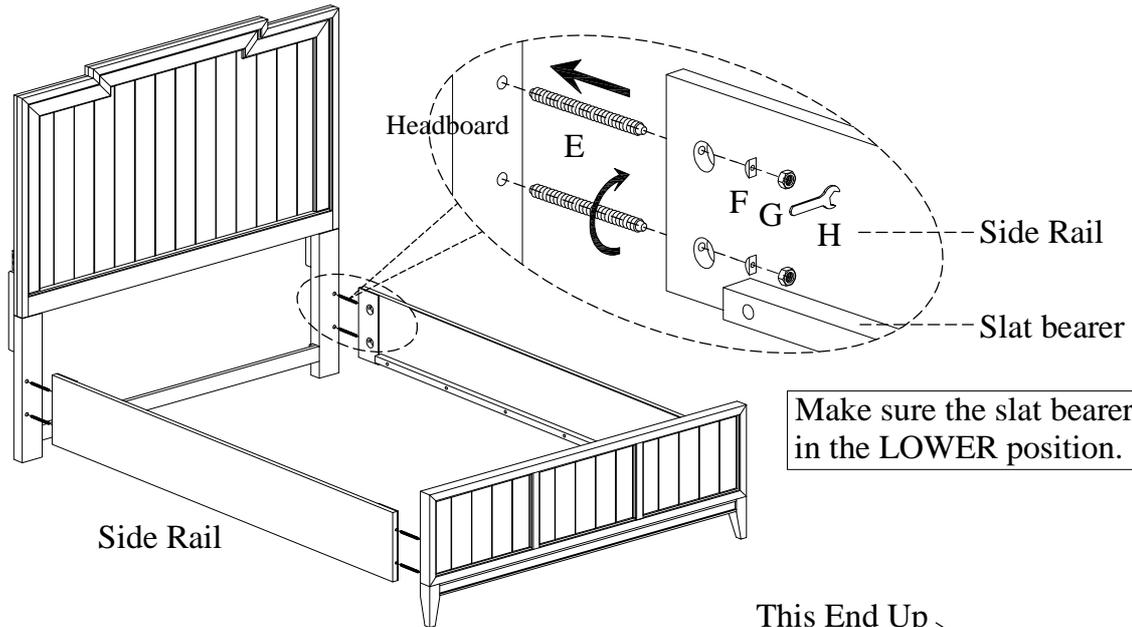
STEP 2: Attach the wood stretcher to the legs by using 2 bolts (A), lock washers (B) and flat washers (C). Use the allen wrench (D) to tighten all the bolts.





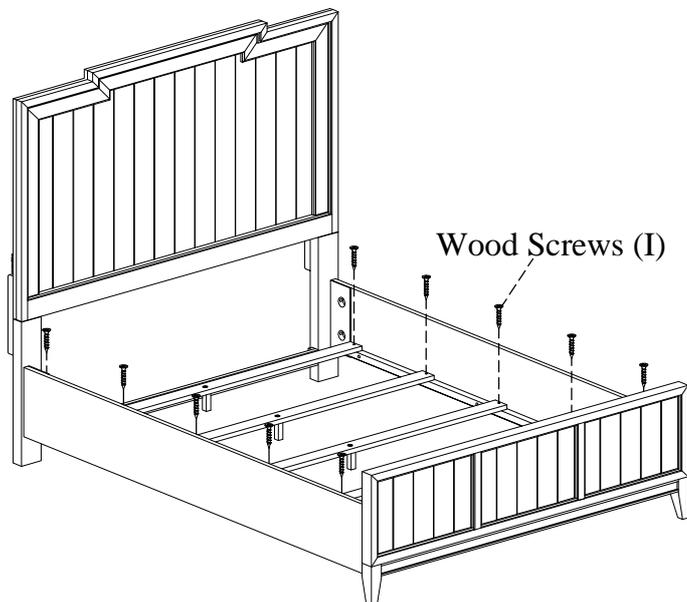
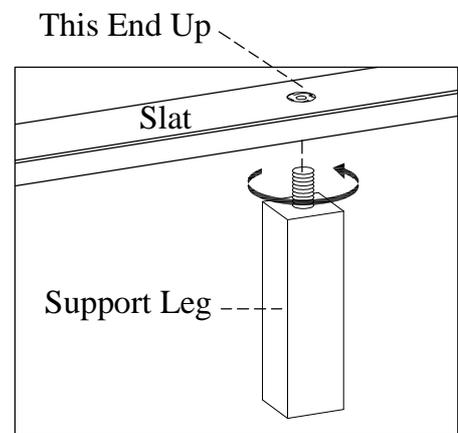
ITEM NO: I631-412 Queen Panel HB
 I631-402 Queen Rails
 I631-413 Queen Panel FB

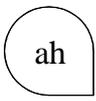
STEP 3: Screw the bolts (E) into HB & FB. Make sure the slat bearer is in the LOWER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers (F) with hex nuts (G). Then use a hex wrench (H) to tighten all the nuts.



STEP 4: Attach the support legs to the slats.

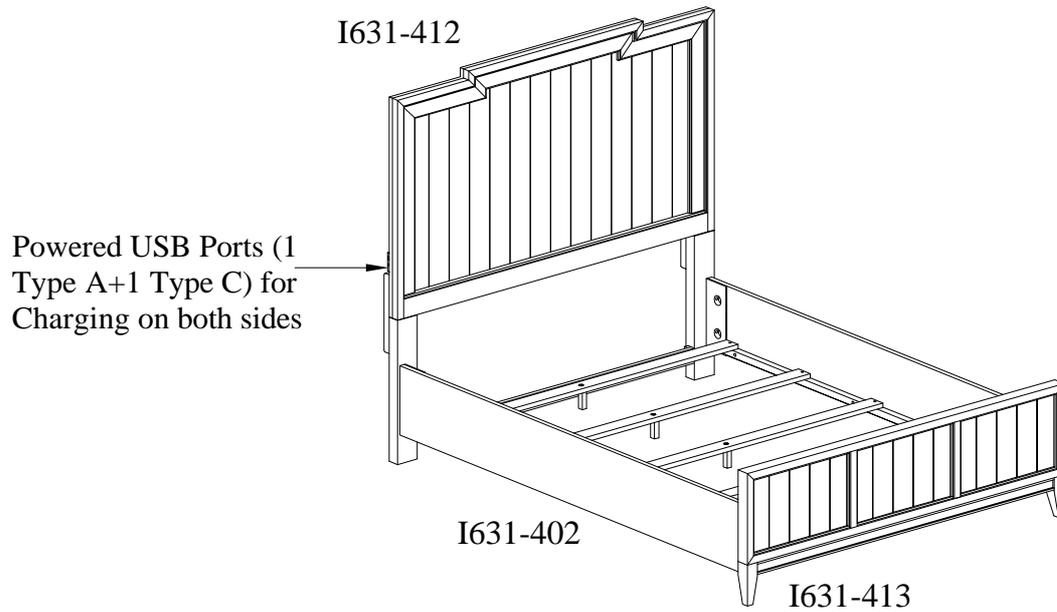
STEP 5: Arrange the slats on the slat bearers equally and attach to the slat bearers with wood screws (I).





ITEM NO: I631-412 Queen Panel HB
 I631-402 Queen Rails
 I631-413 Queen Panel FB

FUNCTIONALITY INSTRUCTION



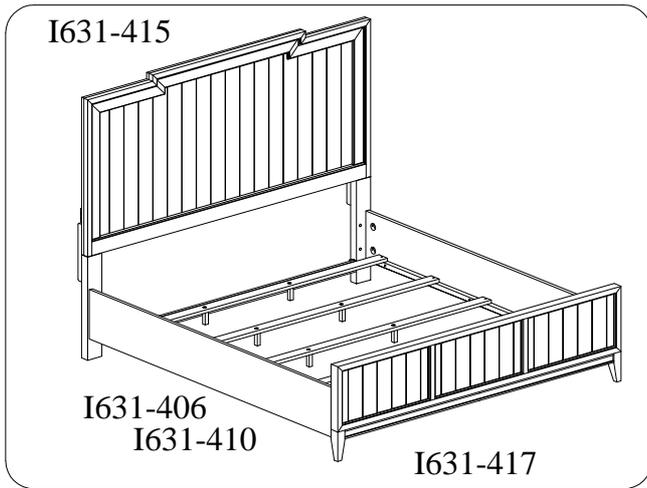


- ITEM NO: I631-415 King Panel HB
 I631-406 King Rails
 I631-410 Cal King Rails
 I631-417 King Panel FB

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UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.



All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

TOOLS REQUIRED (NOT PROVIDED)
PHILLIPS SCREWDRIVER

HARDWARE LIST: I631-415

No.	Description	Sketch	Quantity
A	Bolt Ø5/16" x 2"		10 PCS
B	Lock Washer Ø5/16"		10 PCS
C	Flat Washer Ø5/16" x 7/8"		10 PCS
D	Allen Wrench 4mm		1 PC

COMPONENTS LIST: I631-415

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC
2	Left Leg		1 PC
3	Right Leg		1 PC
4	Wood Stretcher		1 PC

HARDWARE LIST: I631-406/410

No.	Description	Sketch	Quantity
E	Hanger Bolt Ø5/16" x 4-1/2"		8 PCS
F	Half Moon Washer Ø5/16"		8 PCS
G	Hex Nut Ø5/16"		8 PCS
H	Hex Wrench 12mm		1 PC
I	Wood Screw M4 x 1-1/8"		10 PCS
J	Wood Cap (only for 410)		8 PCS

COMPONENTS LIST: I631-406

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS

COMPONENTS LIST: I631-410

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS

COMPONENTS LIST: I631-417

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support Leg (for slat)		10 PCS

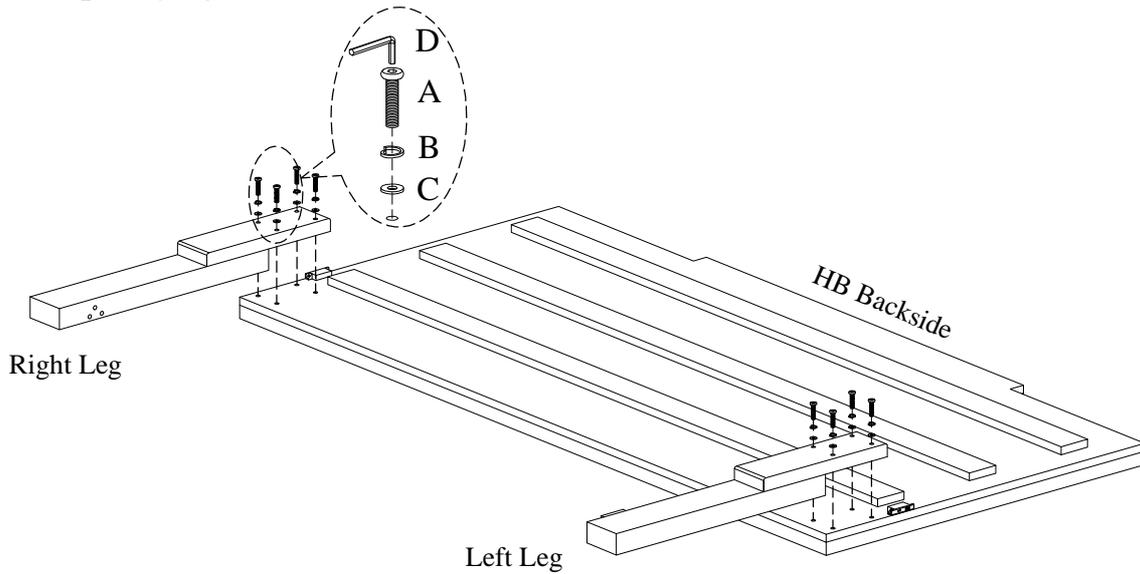
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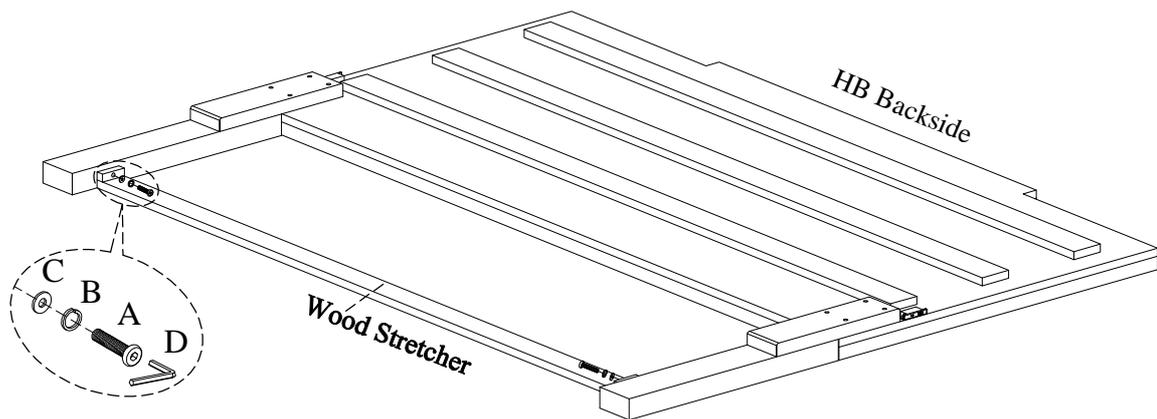


- | | |
|-------------------|----------------|
| ITEM NO: I631-415 | King Panel HB |
| I631-406 | King Rails |
| I631-410 | Cal King Rails |
| I631-417 | King Panel FB |

STEP 1: Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 8 bolts (A), lock washers (B) and flat washers (C) with an allen wrench (D). Do not completely tighten bolts.



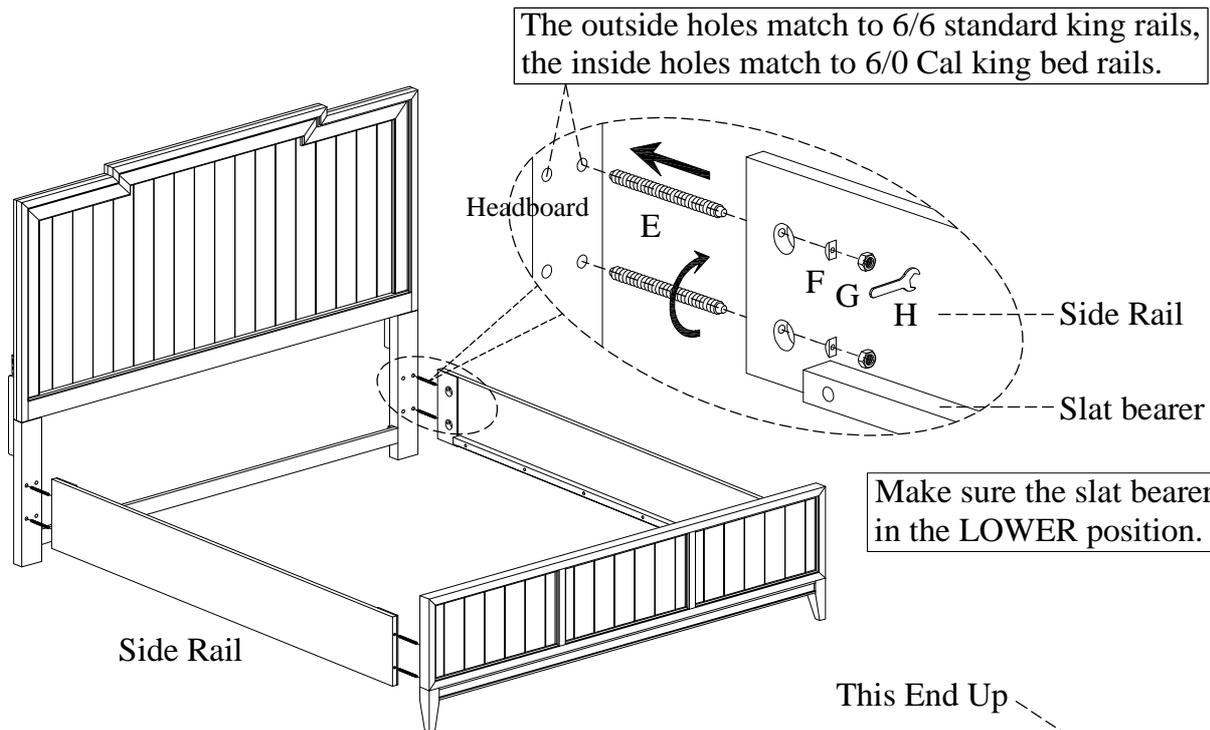
STEP 2: Attach the wood stretcher to the legs by using 2 bolts (A), lock washers (B) and flat washers (C). Use the allen wrench (D) to tighten all the bolts.





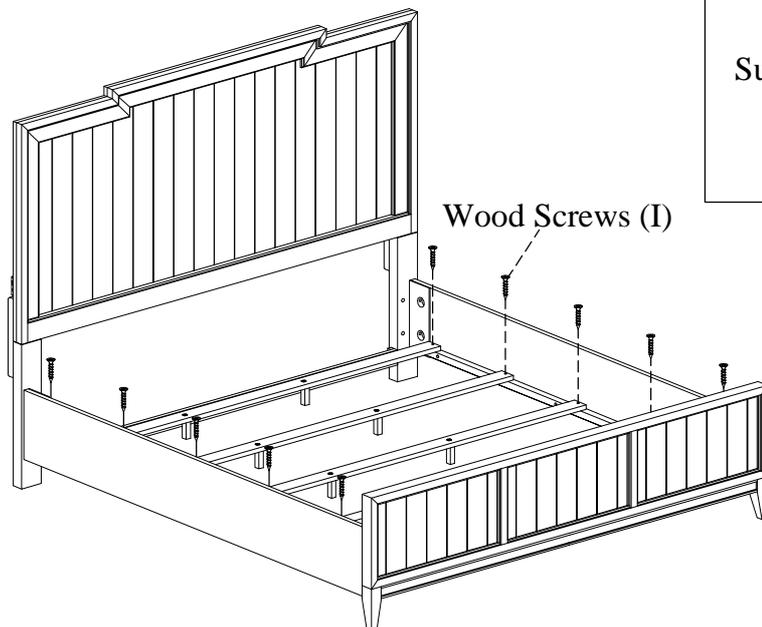
- ITEM NO: I631-415 King Panel HB
- I631-406 King Rails
- I631-410 Cal King Rails
- I631-417 King Panel FB

STEP 3: Screw the bolts (E) into HB & FB. Make sure the slat bearer is in the LOWER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers (F) with hex nuts (G). Then use a hex wrench (H) to tighten all the nuts.



STEP 4: Attach the support legs to the slats.

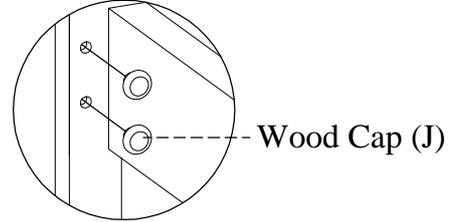
STEP 5: Arrange the slats on the slat bearers equally and attach to the slat bearers with wood screws (I).





- ITEM NO: I631-415 King Panel HB
- I631-406 King Rails
- I631-410 Cal King Rails
- I631-417 King Panel FB

STEP 6: For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.



FUNCTIONALITY INSTRUCTION

