

**ASSEMBLY INSTRUCTION**  
**MADE IN VIETNAM**

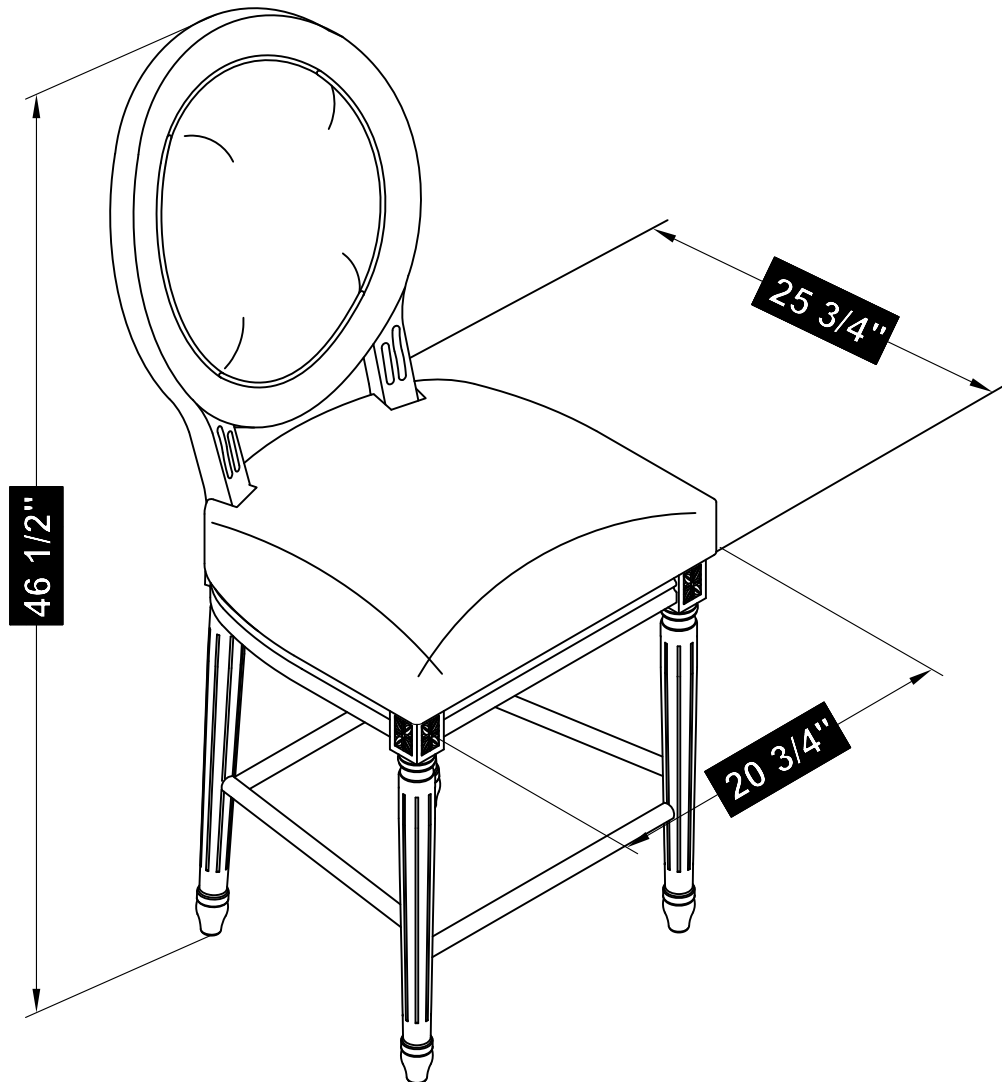
**D560-24-05**

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts that may have come loose inside the carton during shipment.

**Before you start assembly:** Please read all instructions carefully before beginning the assembly process. It is recommended that 2 people work together during assembly to prevent personal injury and to ensure that heavy or cumbersome parts are not damaged during the process.

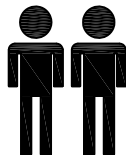
**CAUTION:** For your safety, this product requires two people to lift.

**Assembled Dimensions**

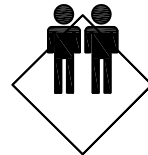


**20 MINUTES**

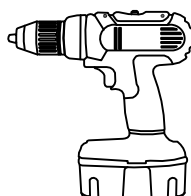
**APPROXIMATE ASSEMBLE TIME**



**2 PERSON**



**REQUIRED ASSEMBLY SPACE**

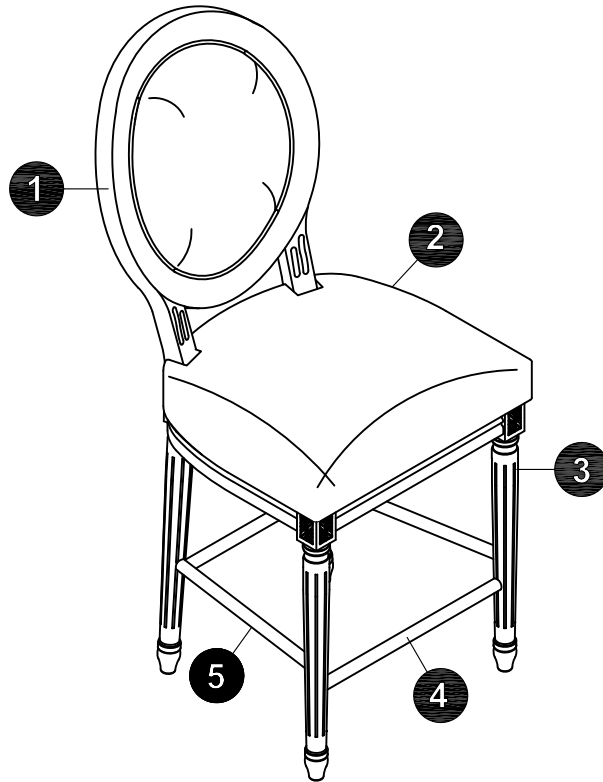


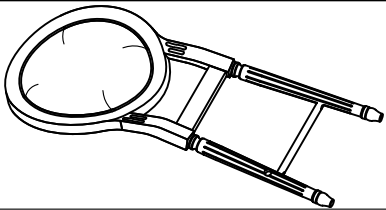
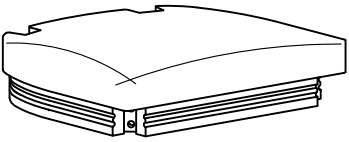

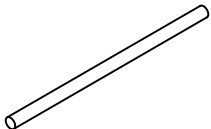
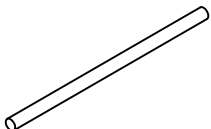
**REQUIRED ASSEMBLY TOOLS**

**NOT  
PROVIDED**

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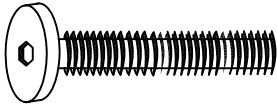
PART LIST



NO.		PART LIST	Q.TY
(1)		Chair Back	1
(2)		Seat Frame with Cushion	1
(3)		Front Leg Left - Right	2
(4)		Front Stretcher	1
(5)		Side Stretcher	2

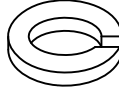
**HARWARE LIST**

A



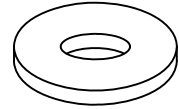
5x  
5/16"x 64mm  
SHORT BOLT

B



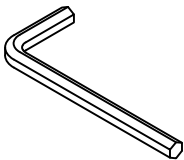
9x  
5/16"x 12x 1.5mm  
SPRING WASHER

C



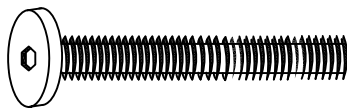
9x  
5/16"x 19x 1.5mm  
FLAT WASHER

D



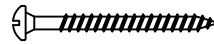
1x  
M4x 57mm  
"L" ALLEN KEY

E



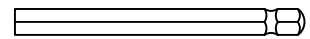
4x  
5/16"x 75mm  
LONG BOLT

F



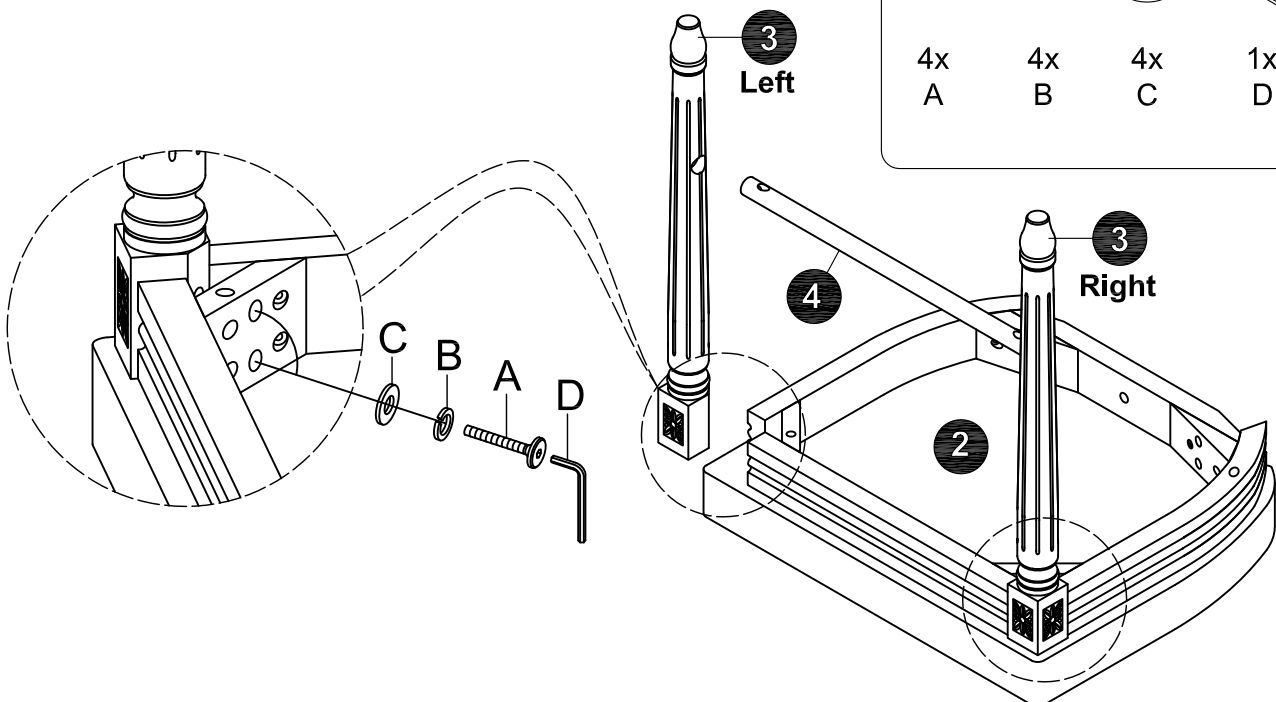
6x  
Ø8x 38mm  
SCREW

G

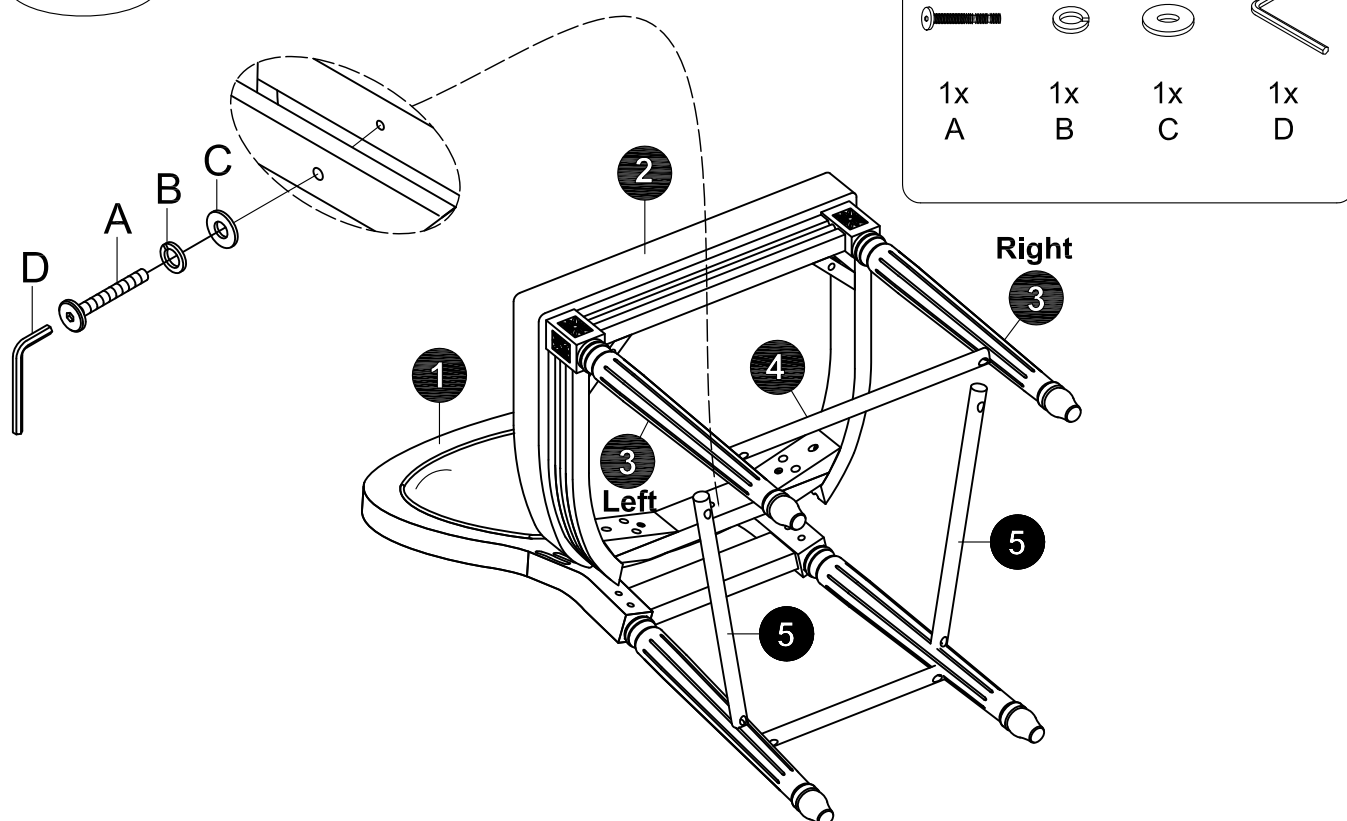


1x  
M4x 80mm  
"STRAIGHT" ALLEN KEY

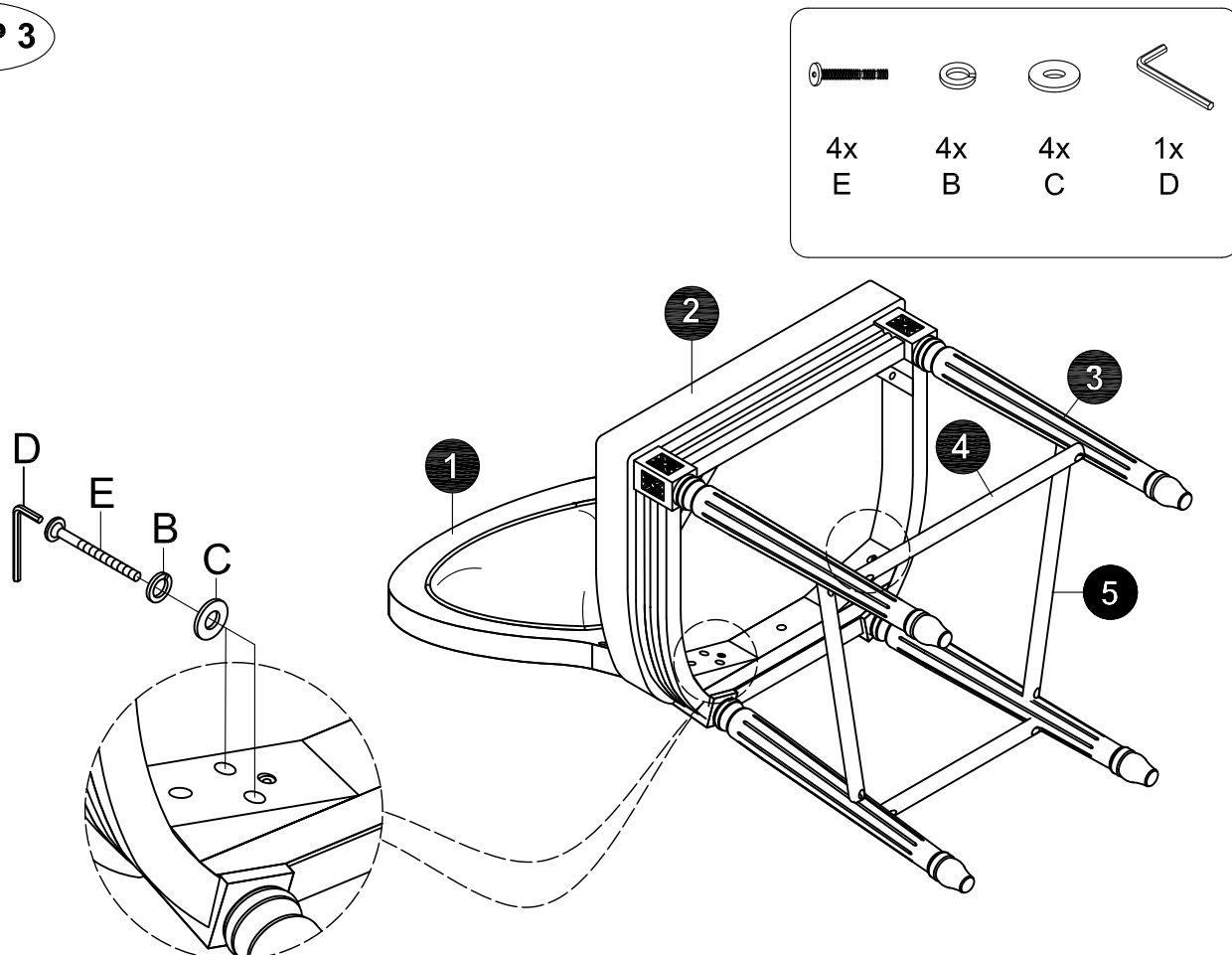
**STEP 1**



**STEP 2**

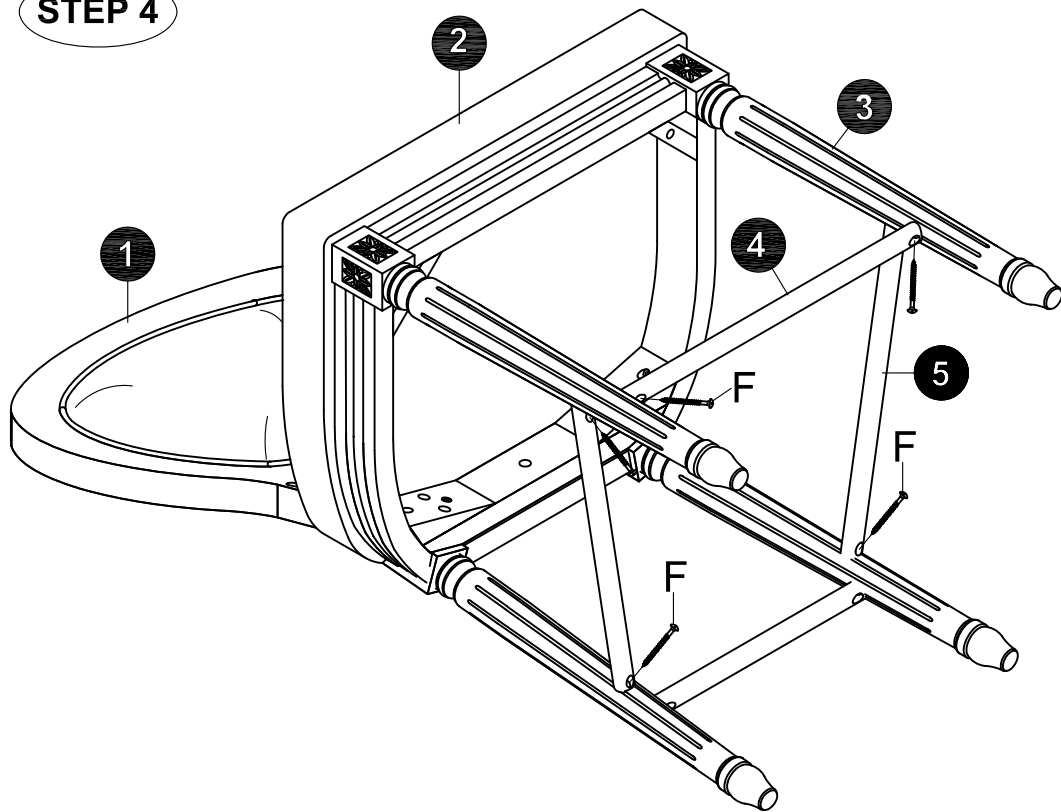


**STEP 3**



ITEM NO.:D560-24-05

STEP 4



6x  
F

STEP 5

