

AXE-30GT GRIDDLE PARTS MANUAL

PROJECT TITLE:

DRAWING NO.: 500-0267 MANUAL

SHEET 1 OF 1

AXE-30GT GRIDDLE PARTS MANUAL

BILL	BILL OF MATERIAL						
	PART#	DESCRIPTION	QTY	(12)			
1		GREASE TROUGH	1				
2		GREASE SHIELD	1				
3	170-0057	IGNITER MOUNT	2				
4		ELECTRICAL J-BOX	1				
5		GREASE TRAY	1				
6		BOLT - HEX HEAD 1/4-20 x 1/2" L	2				
7	200-0199	SCREW 6-32 x 1/4 - PAN HEAD CROSS - SS	16				
8	510-1483	FIREBOX ASSEMBLY	1				
9	510-1484	PIPING ASSEMBLY	1				
10	510-1485	GRIDDLE PLATE ASSEMBLY	1	(10)			
11	510-1486	FRONT PANEL MAIN ASSEMBLY	1				
12	510-1508	COVER ASSEMBLY	1				
13	510-1509	ELECTRICAL ASSEMBLY	1				
14	510-1547	T-STAT BULB SUPPORT BRACKET	2				
		11) 7) (T) (T) (T) (T) (T) (T) (T) (T) (T) (T	4	8 3 13 13			
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AXE-30GT MANUAL

DRAWING NO.: 500-0267 M1

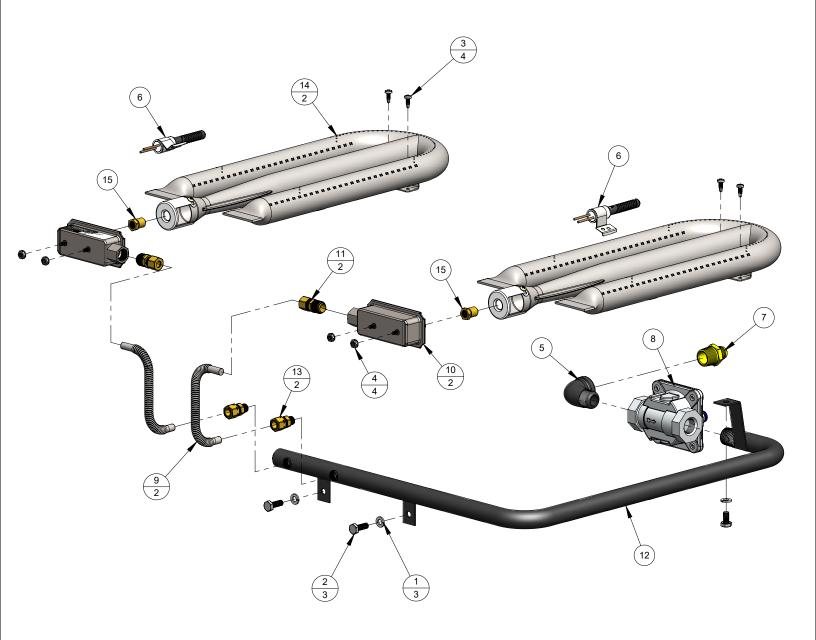
SHEET 1 OF 1

DRAWING TITLE:

AXE-30GT GRIDDLE ASSEMBLY

BILL OF MATERIAL			
NO.	PART#	DESCRIPTION	QTY
1	200-0087	WASHER, 1/4" - SPRING LOCK - SS	3
2	200-0242	BOLT 1/4-20 UNC x 3/4 - HEX HEAD - SS	3
3	200-0111	SCREW 8-18 X 1/2 - SELF TAP - 410 SS	4
4	200-0206	8-32 KEP NUT 18-8 STAINLESS	4
5	200-0274	ELBOW 90°- CAST IRON - 1/2" FPT x 1/2" MPT	1
6	210-0692	HOT SURFACE IGNITER - SPIRAL ELEMENT	2
7	220-0275	NIPPLE - 1/2" MPT X 3/8" OD FL	1
8	220-0280	REGULATOR GAS - MAXITROL RV48CL440002	1
9	220-0478	GAS LINE - FLEX - SS - 5/16"Ø x 8"	2
10	220-0483	SAFETY GAS VALVE	2
11	220-0485	REDUCER 9/16-24 UNEF x 5/16" COMPRESSION - BRASS	2
12	220-0531	GAS MANIFOLD	1
13	220-0532	COUPLING 5/16" Ø COMP X 1/8-27 NPTS	2
14	510-1502	BURNER ASSEMBLY	2
15	SEE NOTE	GAS ORIFICE	2

BUF	BURNER ORIFICES		
NG	220-0436		
LP	220-0472		





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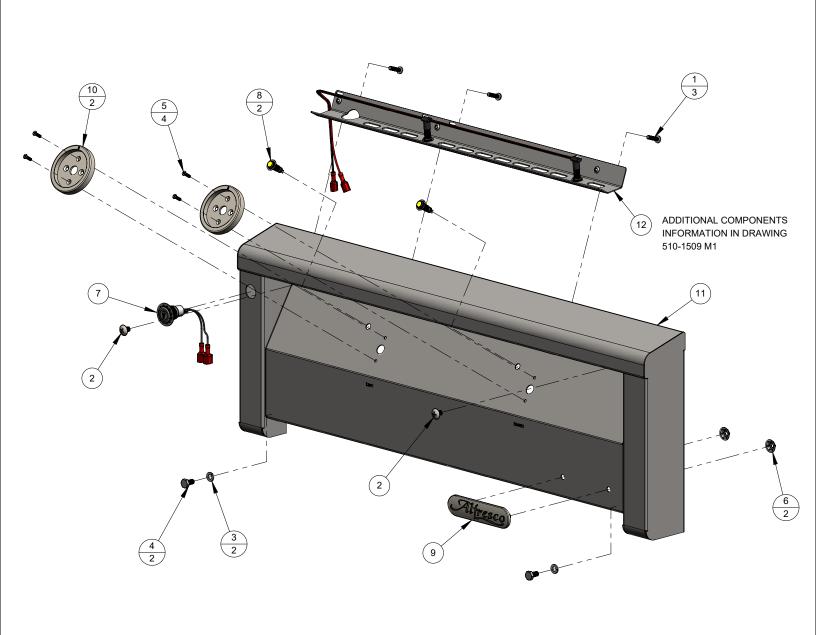
AXE-30GT

DRAWING NO.: 510-1484 M1

SHEET 1 OF 1

DRAWING TITLE:
PIPING ASSEMBLY

BILL OF MATERIAL				
NO.	PART#	DESCRIPTION	QTY	
1	200-0062	SCREW 10-32 X 3/4 - PAN HEAD - PHILLIPS	3	
2	200-0086	SCREW 1/4-20 X 3/8: - TRUSS HEAD PHILIPS	2	
3	200-0087	WASHER, 1/4" - SPRING LOCK - SS	2	
4	200-0089	BOLT - HEX HEAD 1/4-20 x 1/2" L	2	
5	200-0098	SCREW 6-32 X ½" - FLAT HEAD 82° - PHILIPS	4	
6	200-0125	NUT THREAD CUTTER FOR 1/4" Ø STUD -SPEED NUT	2	
7	210-0584	SWITCH - LIGHT - LATCHING [ON/OFF]	1	
8	210-0661	AMBER LED LIGHT - Ø 8 mm - WITH PINS	2	
9	290-0377	ALFRESCO RANGE LOGO	1	
10	290-0388	ALFRESCO RANGE KNOB - BEZEL RING	2	
11	510-1487	FRONT PANEL WELDED / RIVETED PARTS	1	
12	510-1489	LIGHT ASSEMBLY	1	





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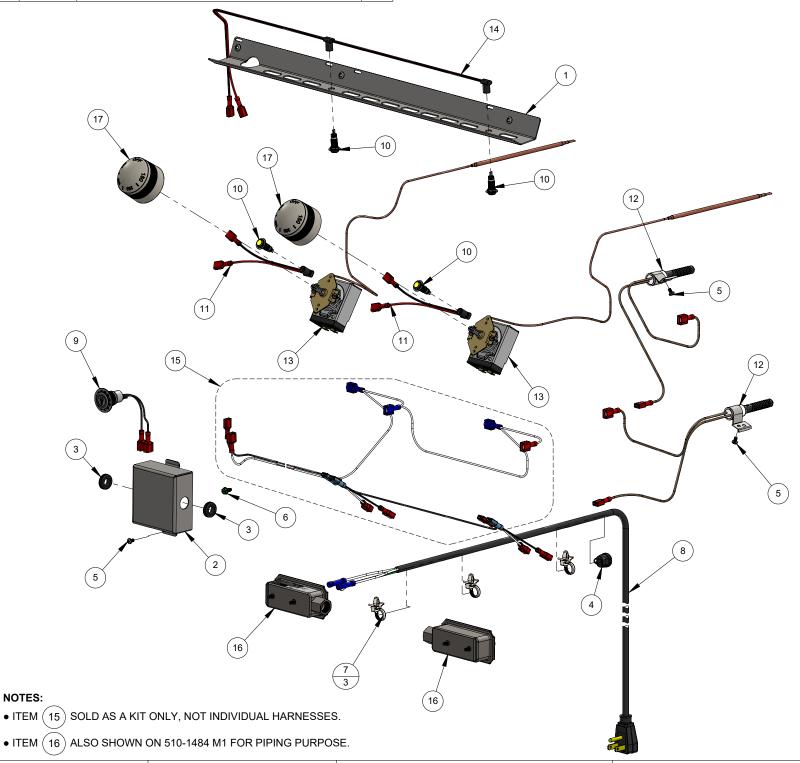
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PROJECT TITLE:

AXE-30GT

DRAWING NO.: 510-1486 M1 SHEET 1 OF 1

BILL OF MATERIAL				
NO.	PART#	DESCRIPTION	QTY	
1	170-0040	LIGHT BRACKET	1	
2	170-0062	ELECTRICAL J-BOX	1	
3	200-0004	GROMMET 9/16" OD, 1/16" MAT'L, 7/16" ID	2	
4	200-0009	STRESS RELIEF BUSHING	1	
5	200-0199	SCREW 6-32 x 1/4 - PAN HEAD CROSS - SS	3	
6	200-0320	SCREW 8-32 x % - GROUNDING SCREW	1	
7	210-0258	CABLE TIE - T&B L-5-50PM-9	3	
8	210-0499	CABLE 115/120V 10A 18/3 SJTOW - 96"- 90° PLUG NEMA 5-15	1	
9	210-0584	SWITCH - LIGHT - LATCHING [ON/OFF]	1	
10	210-0661	AMBER LED LIGHT - Ø 8 mm - WITH PINS	4	
11	210-0676	PANEL LIGHT HARNESS	2	
12	210-0692	HOT SURFACE IGNITER - SPIRAL ELEMENT	2	
13	210-0782	GRIDDLE THERMOSTAT	2	
14	210-0816	PANEL LIGHT HARNESS	1	
15	210-0822	ELECTRICAL WIRING KIT	1	
16	220-0483	SAFETY GAS VALVE	2	
17	290-0647	AFRESCO GRIDDLE KNOB ASSEMBLY	2	



SUPERIOR EQUIPMENT SOLUTIONS 1085 BIXBY DRIVE CITY OF INDUSTRY, CA. 91745

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ELECTRICAL ASSEMBLY

AXE-30GT

DRAWING TITLE:

DRAWING NO.: 510-1509 M1

SHEET 1 OF 1