

ASSEMBLY INSTRUCTIONS

Questions?

GIVE US A CALL: 1-888-980-5122
MON-FRI 8:30AM - 5:30PM (PT)

TOOLS REQUIRED



Allen Wrench

(Included)



**Phillips
Screwdriver**

(Not Included)



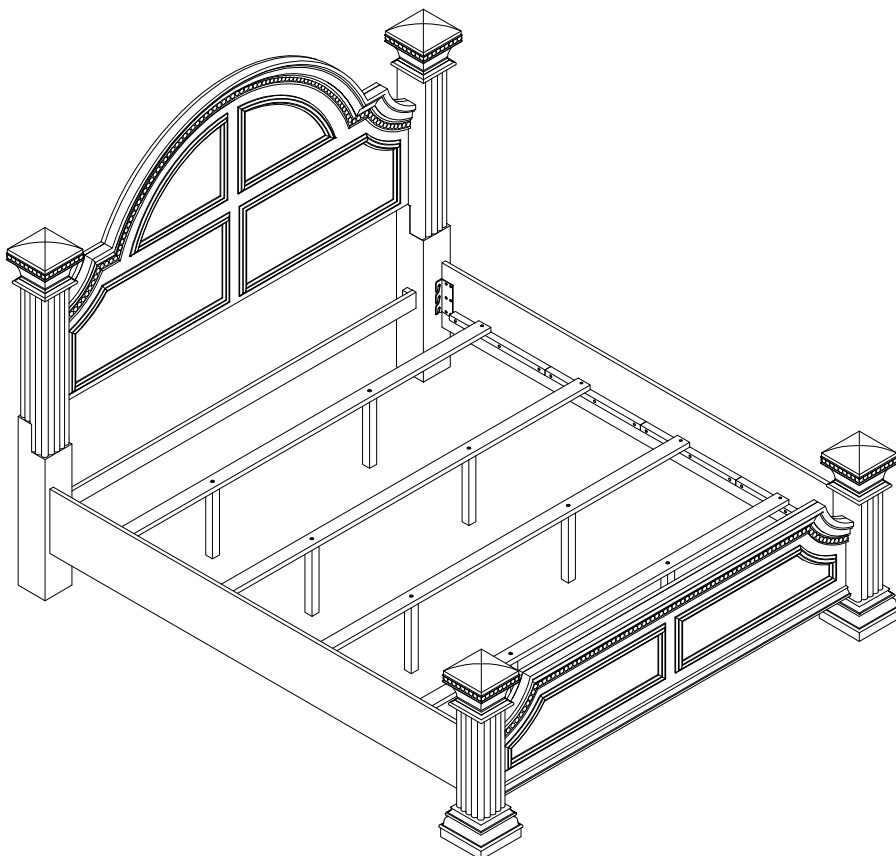
**3 - People
Recommended**

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.





FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



WEBSITE
www.foagroup.com



Monday to Friday
8:30AM- 5:30PM (PT)



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING

☐

Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.

☐

Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

☐

Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

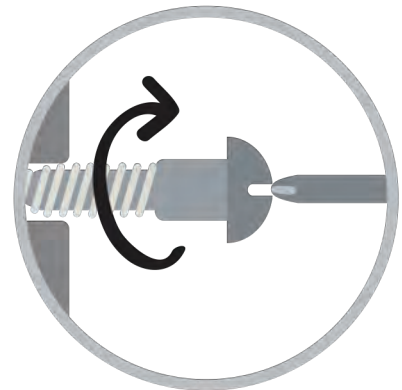
ASSEMBLY AND CARE ADVICE



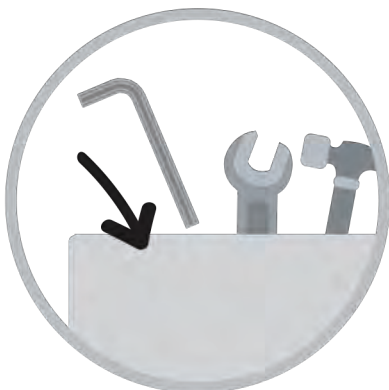
**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly
and insert screws or bolts into
their respective holes.

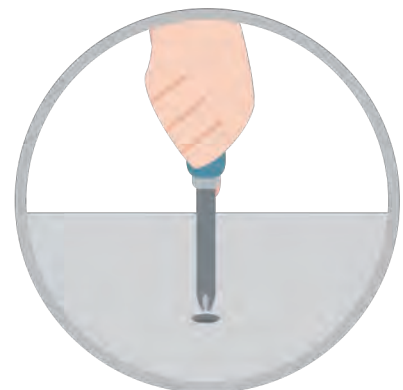


Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Save the instructions and store
any supplied tools for later
maintenance.

Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.



After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

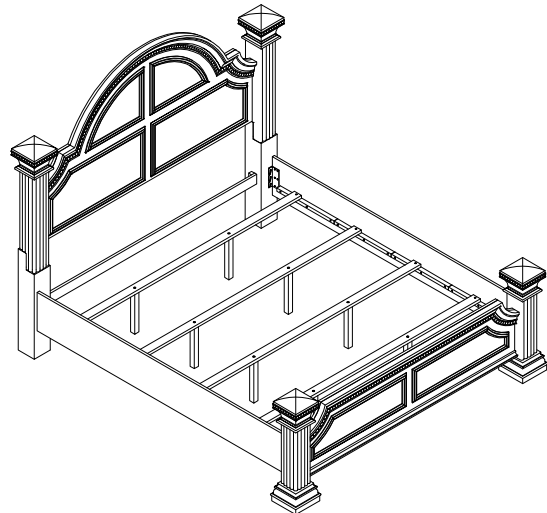
IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

BED

FOA7144EK



- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



PARTS

#1 1pc



Headboard

#2 4pcs



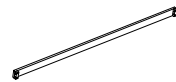
Finial

#3 2pcs



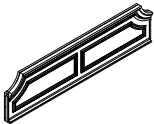
HB Leg(L&R)

#4 1pc



Support Rail

#5 1pc



Footboard

#6 2pcs



FB Post(L&R)

#7 2pcs



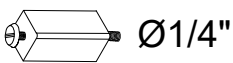
FB Leg

#8 4pcs



Slat

#9 8pcs



Slat Support
35x35x300mm

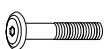
#10 2pcs



Side Rail

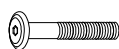
HARDWARE

#A 12pcs



Bolt
Ø5/16" x 2-1/2"

#B 4pcs



Bolt
Ø1/4" x 1-3/4 "

#C 12pcs



Lock Washer
Ø5/16"x12mm

#D 12pcs



Flat Washer
Ø5/16"x19mm

HARDWARE

#E 4pcs



Lock Washer
Ø1/4"x10mm

#F 4pcs



Flat Washer
Ø1/4"x13mm

#G 2pcs



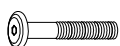
Allen Key M4

#H 12pcs



Screw
#4 x 35mm

#I 12pcs

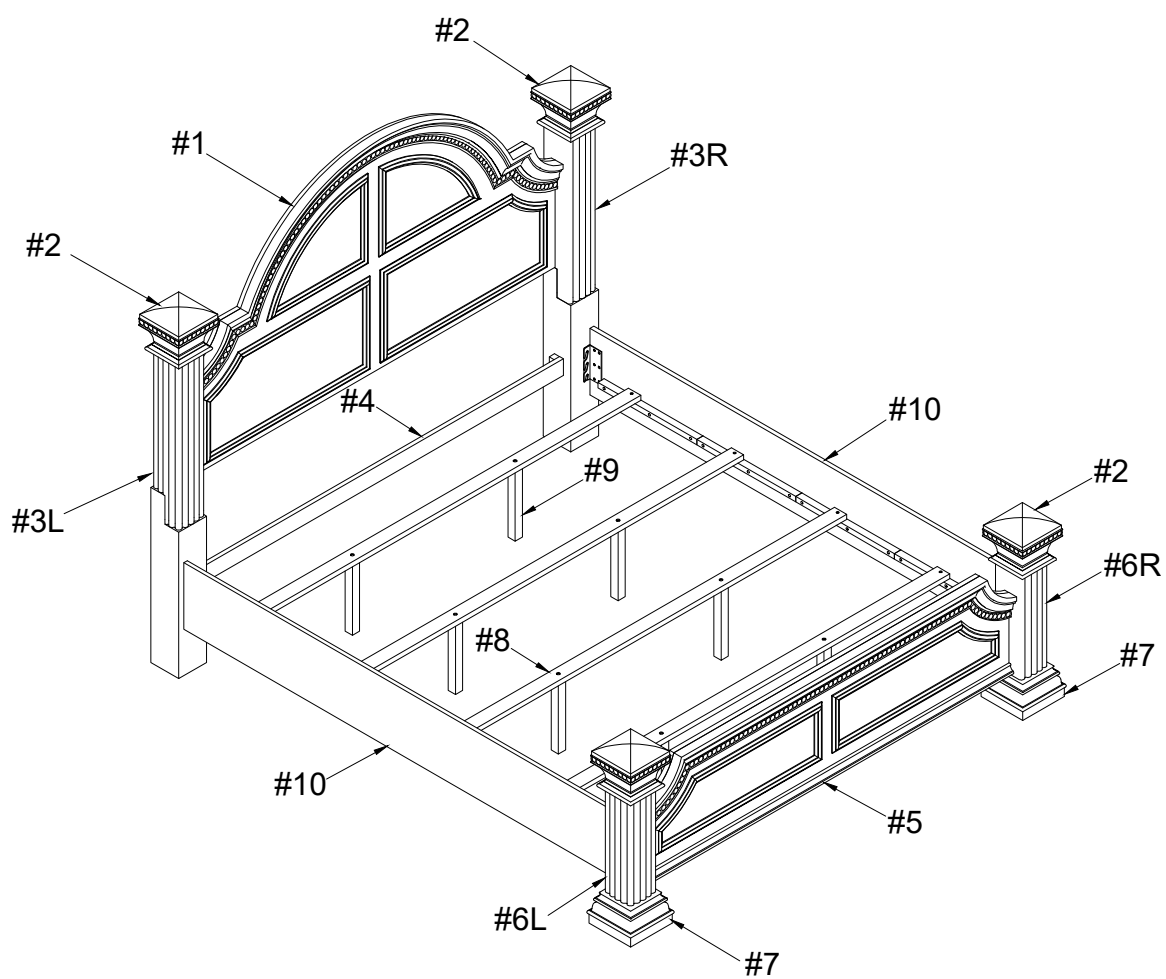


Bolt
Ø5/16" x 1"









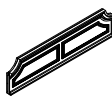





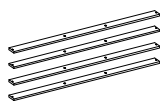

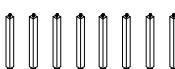




#K 8pcs



Screw
#4 x 30mm



FOA7144EK is packed in 3 cases

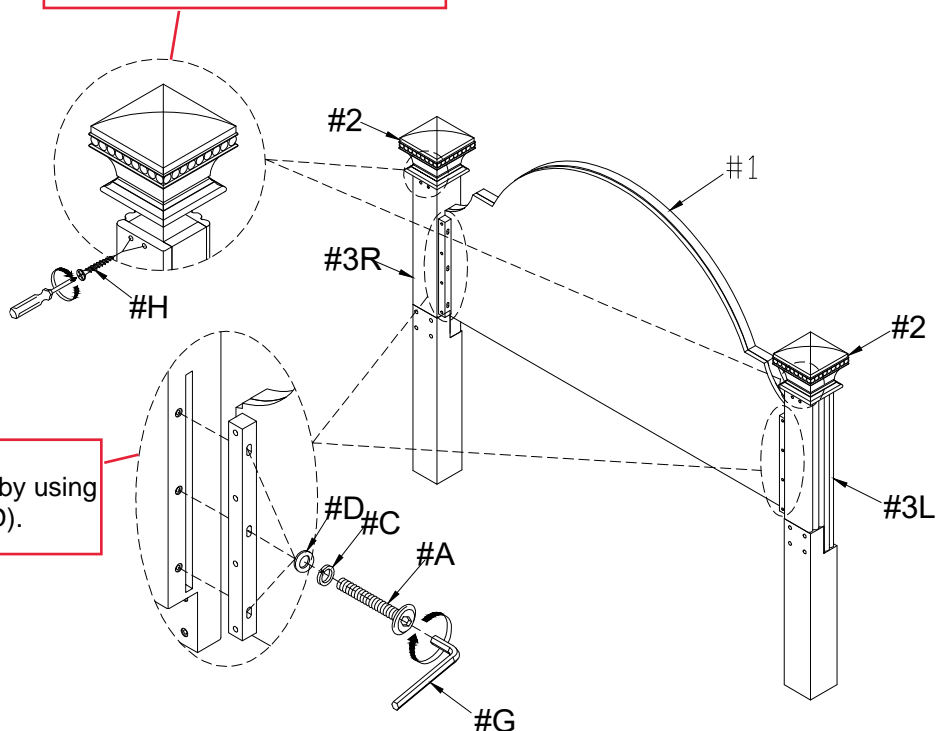
Carton	Disignation	Part		Hardware	
FOA7144K HB / FB	Headboard	#1		 #A x 12pcs	
	Finial	#2		 #B x 4pcs	
	Headboard Leg (L&R)	#3		 #C x 12pcs	
	Support Rail	#4		 #D x 12pcs	
	Footboard	#5		 #E x 4pcs	
	Footboard Post (L&R)	#6		 #F x 4pcs	
	FB Leg	#7		 #G x 1pc	
	Slat	#8		 #H x 12pcs	
	Slat Support	#9		 #K x 8pcs	
FOA7144K-R	Side Rail	#10		 #G x 1pc	
				 #I x 12pcs	

ASSEMBLY INSTRUCTIONS

1

Part #1 x1pc
 Part #2 x2pcs
 Part #3 x2pcs
 Hardware #A x6pcs
 Hardware #C x6pcs
 Hardware #D x6pcs
 Hardware #H x4pcs

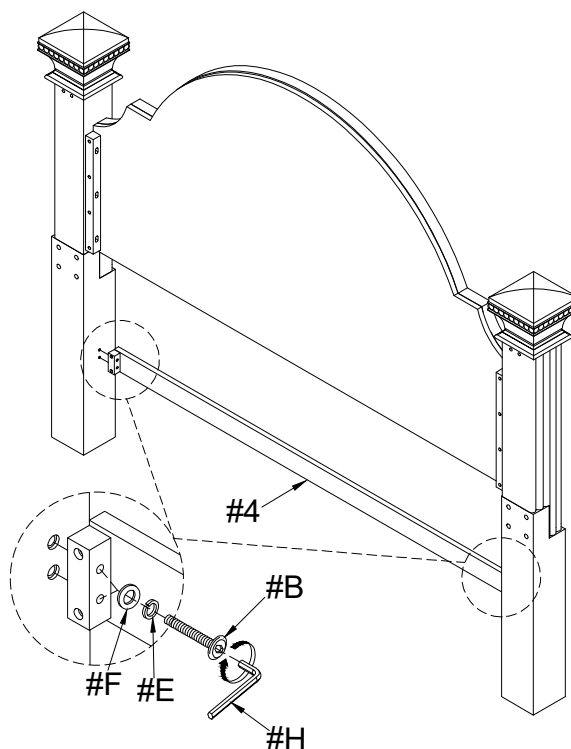
Attach finials (#2) to the HB legs (#3R/L).



Align HB legs (#3R/L) to the headboard (#1), then secure by using bolts (#A) with washers (#C,D).

2

Part #4 x1pcs
 Hardware #B x4pcs
 Hardware #E x4pcs
 Hardware #F x4pcs



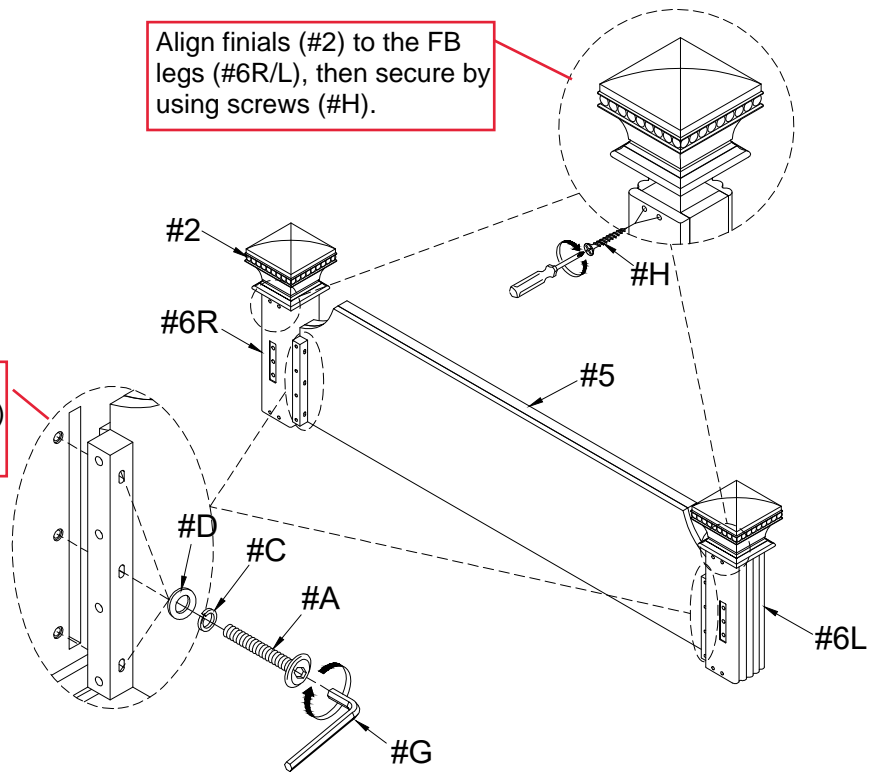
Align HB support (#4) to the HB legs, then secure by using bolts (#B) with washers (#E,F).

ASSEMBLY INSTRUCTIONS

3

Part #2 x2pcs
Part #5 x1pc
Part #6 x2pcs
Hardware #A x6pcs
Hardware #C x6pcs
Hardware #D x6pcs
Hardware #H x4pcs

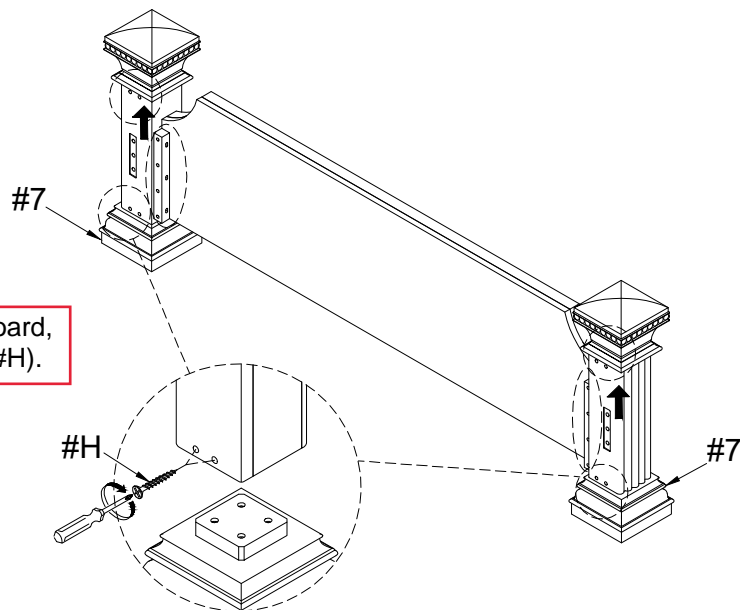
Align footboard (#5) to the FB legs (#6R/L), then secure by using bolts (#A) with washers (#C,D).



4

Part #7 x2pcs
Hardware #H x4pcs

Align FB legs (#7) to the footboard, then secure by using screws (#H).



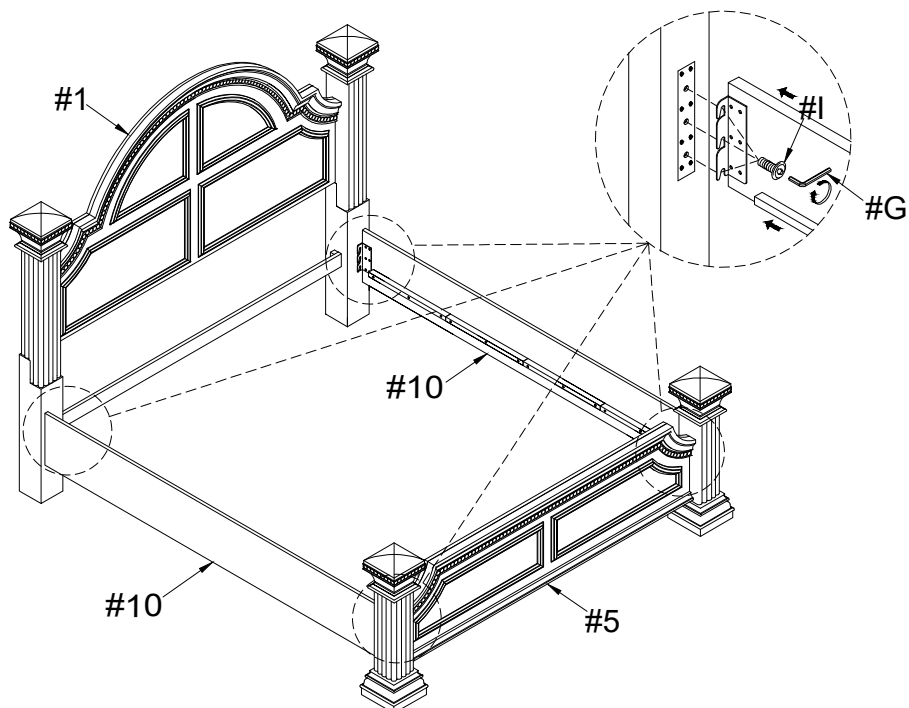
ASSEMBLY INSTRUCTIONS

5

Part #10 x2pcs

Hardware #1 x12pcs

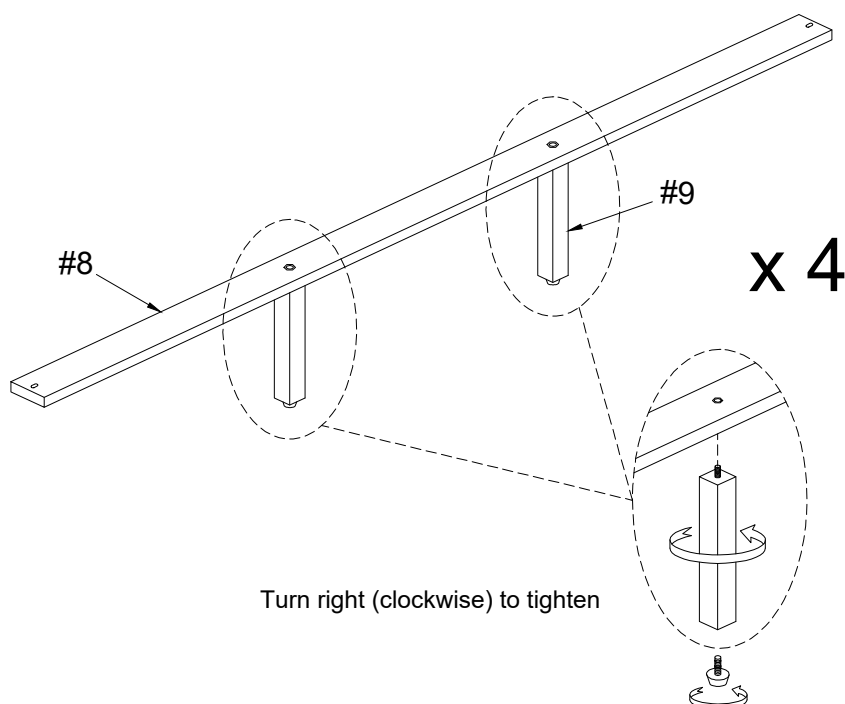
Align side rails (#10) to the headboard (#1) and footboard (#5), then secure by using bolts (#1).



6

Part #8 x1pc

Part #9 x2pcs



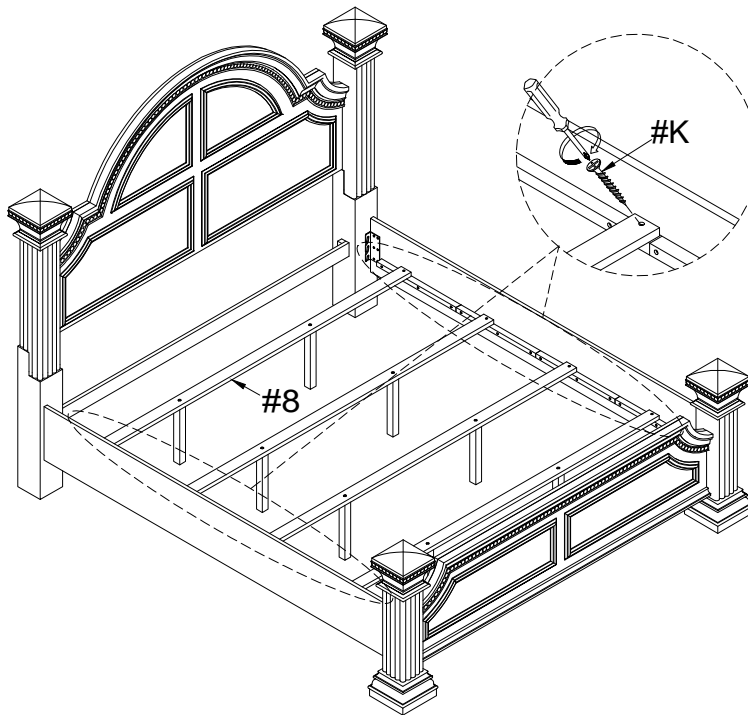
Attach support legs (#9) to the slats (#8).

ASSEMBLY INSTRUCTIONS

7

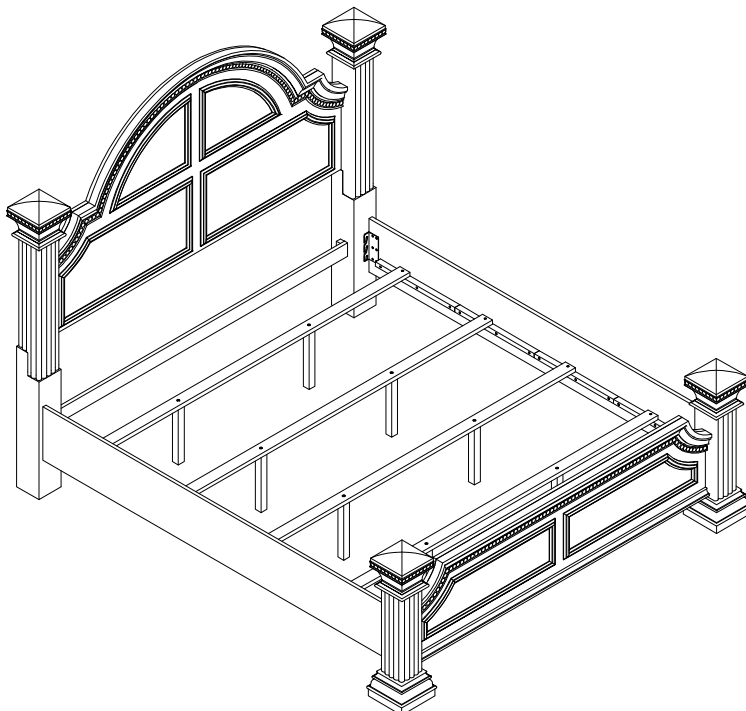
Hardware #K x8 pcs

Turn right (clockwise) to tighten



Align slats (#8) to the side rails, then secure by using screws (#K).

8



ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.