



ASSEMBLY INSTRUCTIONS

MODEL #

FM7418AK-EK

Questions?

GIVE US A CALL: 1-888-980-5122
MON-FRI 8:30AM - 5:30PM (PT)

TOOLS REQUIRED



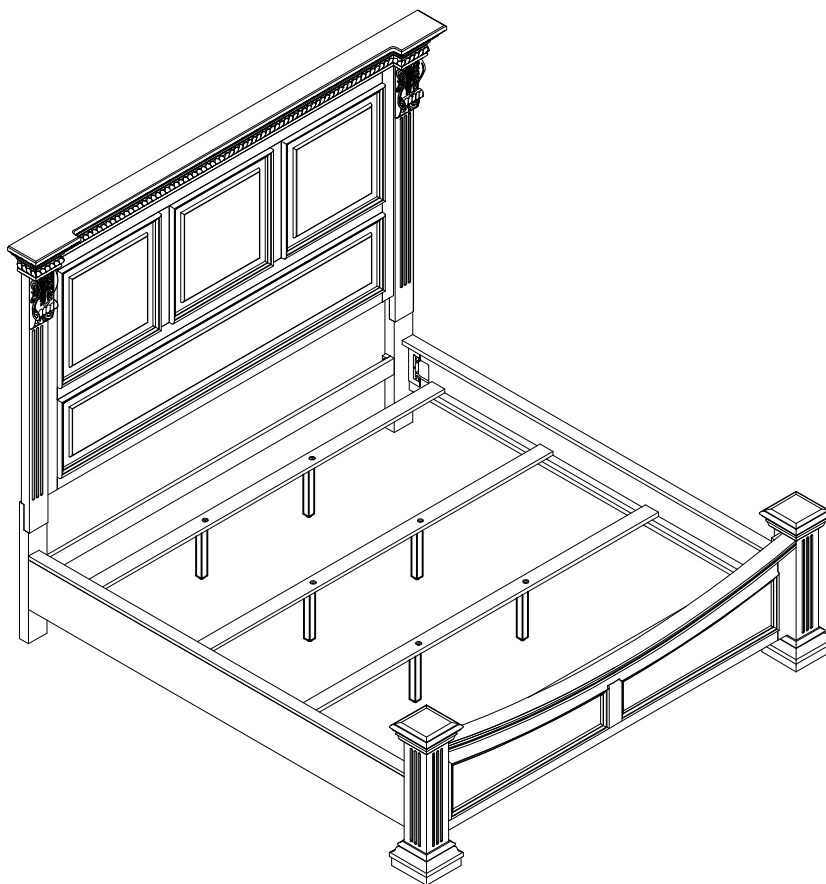
Screwdriver
(Not included)



(Included)
Allen Wrench



2 - People



ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



WEBSITE
www.foagroup.com



Monday to Friday
8:30AM- 5:30PM (PT)



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING



Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.



Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!



Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!



Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches and damages.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly
and insert screws or bolts into
their respective holes.



Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Save the instructions and store
any supplied tools for later
maintenance.

Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.

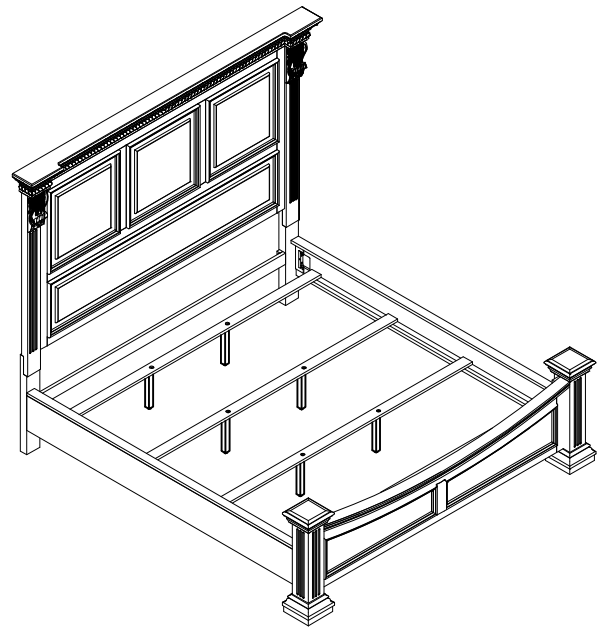
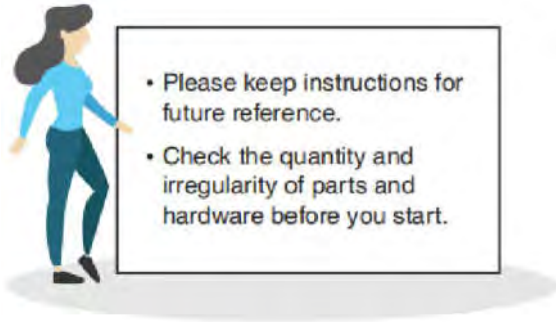


After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

EKING BED

FM7418AK-EK



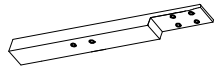
PARTS

#1



HEADBOARD
1pc

#2



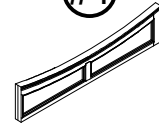
HB LEG (R/ L)
2pcs

#3



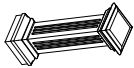
HB SUPPORT RAIL
1pc

#4



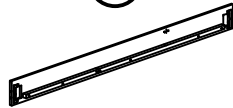
FOOTBOARD PANEL
1pc

#5



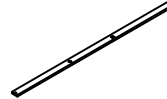
FB POST
2pcs

#6



SIDE RAIL
2pcs

#7



SLAT
4pcs

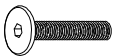
#8



SUPPORT LEG
8pcs

HARDWARE

#A



BOLT
Ø5/16" x 2"
16pcs

#B



LOCK WASHER
Ø5/16"
16pcs

#C



FLAT WASHER
Ø5/16"
16pcs

#D



ALLEN WRENCH
5mm
1pc

#E



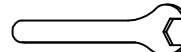
THREADED STUD
Ø5/16"x3-1/2"
8pcs

#F



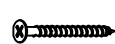
HEX NUT
Ø5/16"
8pcs

#G



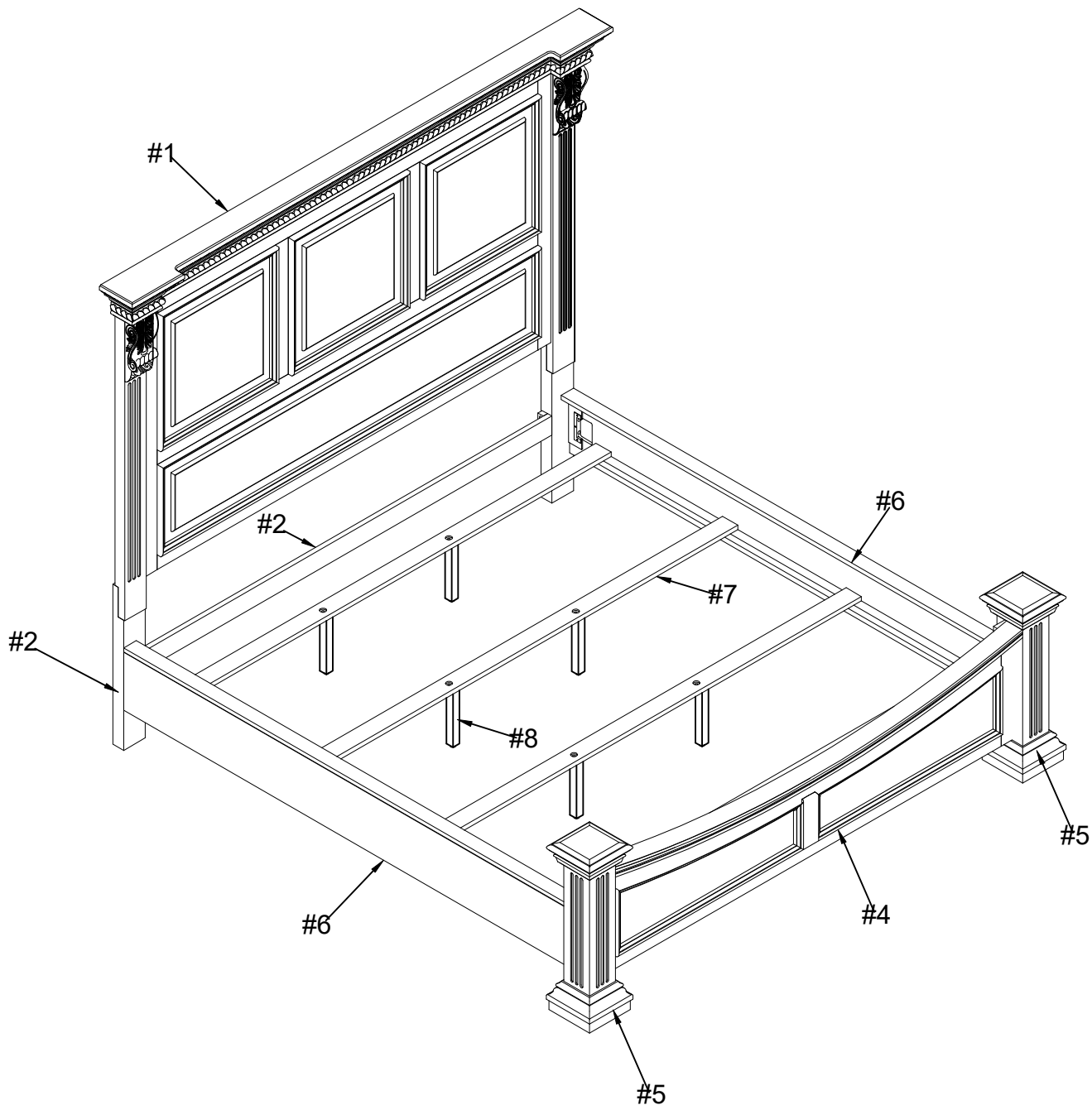
WRENCH
Ø12mm
1pc

#H

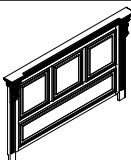




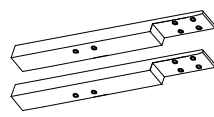

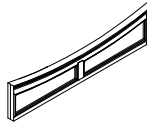



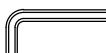
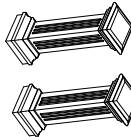
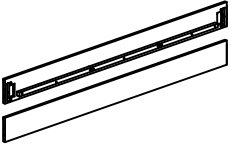
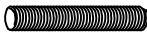

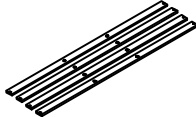
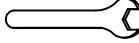
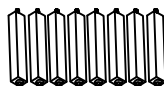
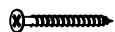


SCREW
#8 x 30mm
8pcs

EXPLODED VIEW



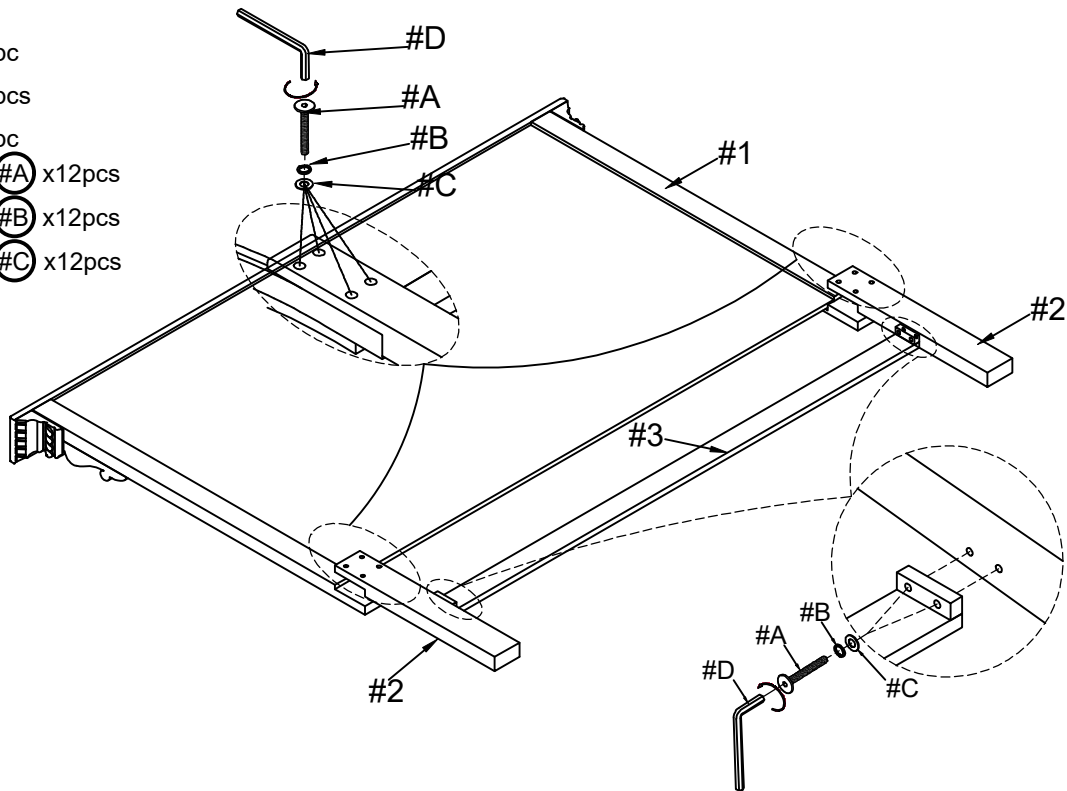
FM7418AK-EK is packed in 4 cases

Carton	Disignation	Part		Hardware
FM7418AK-K-HB	Headboard	#1		 #A 12pcs  #B 12pcs  #C 12pcs  #D 1pc
	H/Board Leg (R/ L)	#2		
	HB Support Rail	#3		
FM7418AK-K-FB1	Footboard Panel	#4		 #A 4pcs  #B 4pcs  #C 4pcs  #D 1pc
FM7418AK-K-FB2	Footboard Post	#5		
FM7418AK-EK-R	Side Rail	#6		 #E 8pcs  #F 8pcs
	Slat	#7		 #G 1pc
	Support Leg	#8		 #H 8pcs

ASSEMBLY INSTRUCTIONS

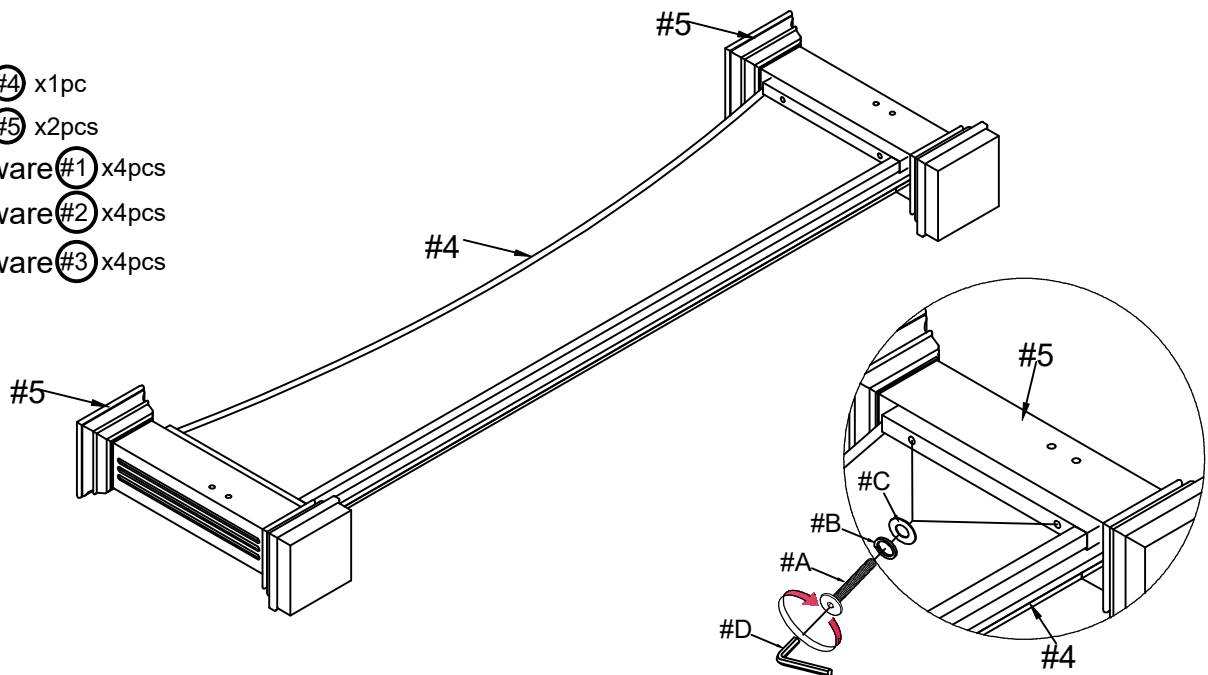
1

- Part #1 x1pc
- Part #2 x2pcs
- Part #3 x1pc
- Hardware #A x12pcs
- Hardware #B x12pcs
- Hardware #C x12pcs



2

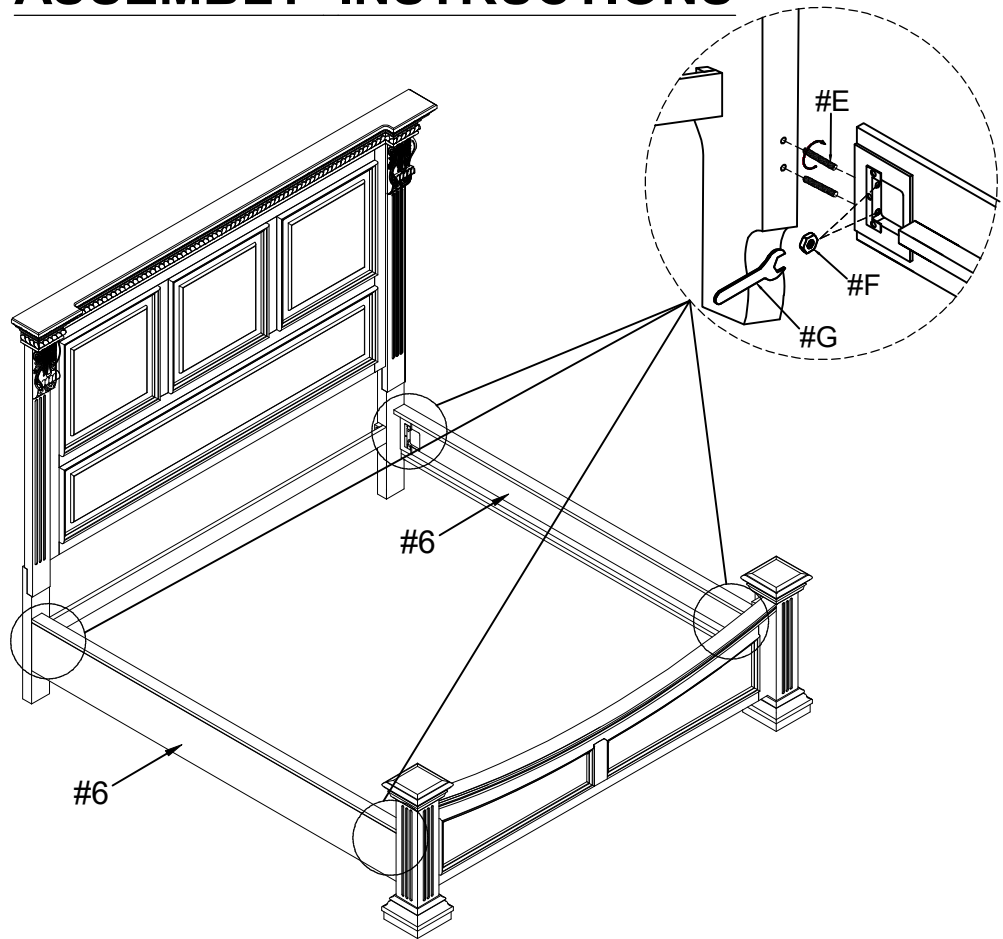
- Part #4 x1pc
- Part #5 x2pcs
- Hardware #1 x4pcs
- Hardware #2 x4pcs
- Hardware #3 x4pcs



ASSEMBLY INSTRUCTIONS

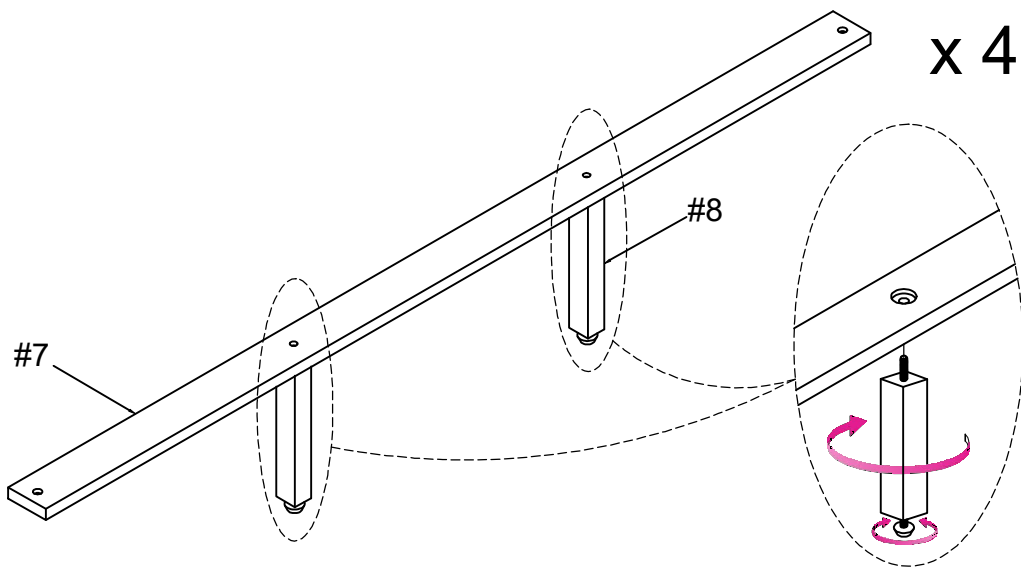
3

Part #6 x2pcs
Hardware #E x8pcs
Hardware #F x8pcs
Hardware #G x8pcs



4

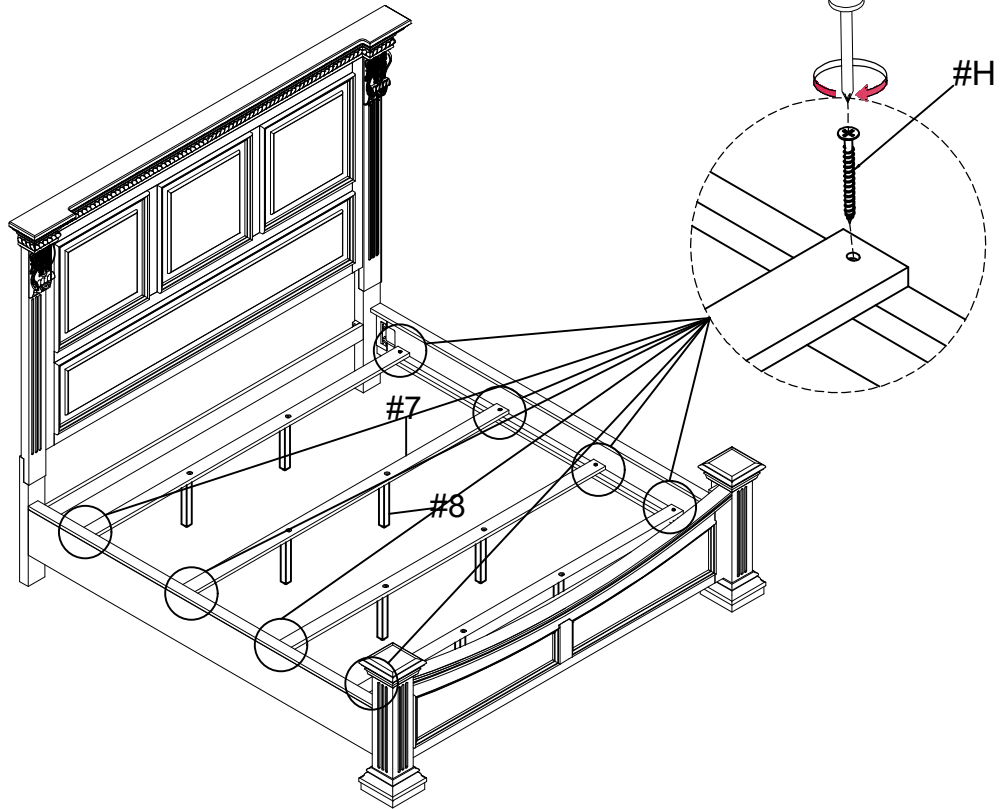
Part #7 x4pcs
Part #8 x8pcs



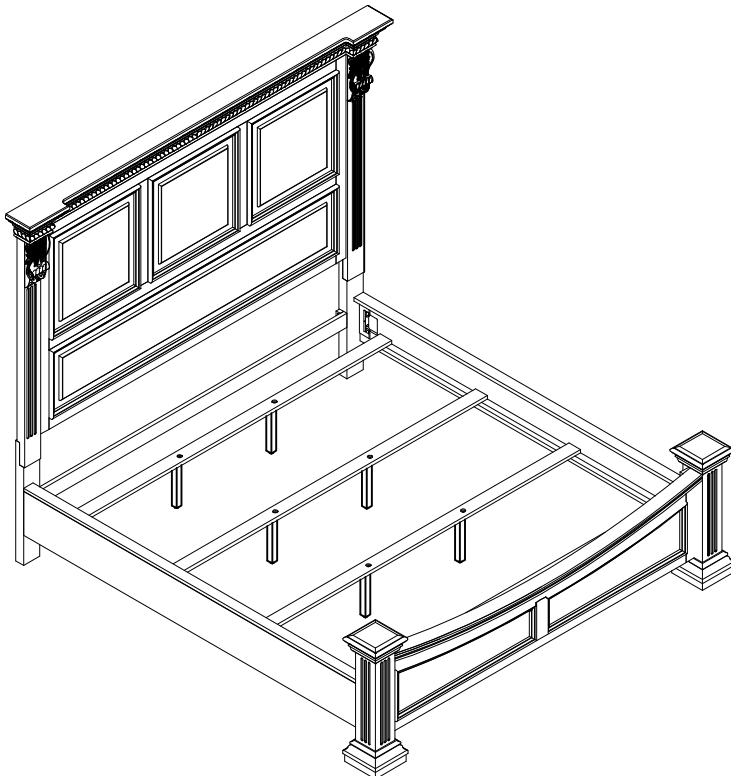
ASSEMBLY INSTRUCTIONS

5

Hardware  x8pcs



6



ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

This product is intended for RESIDENTIAL USE ONLY and not for commercial use.