



# ASSEMBLY INSTRUCTIONS

MODEL #

**FM7703AK-Q / K**

Questions?

GIVE US A CALL: 1-888-980-5122  
MON-FRI 8:30AM - 5:30PM (PT)

## TOOLS REQUIRED



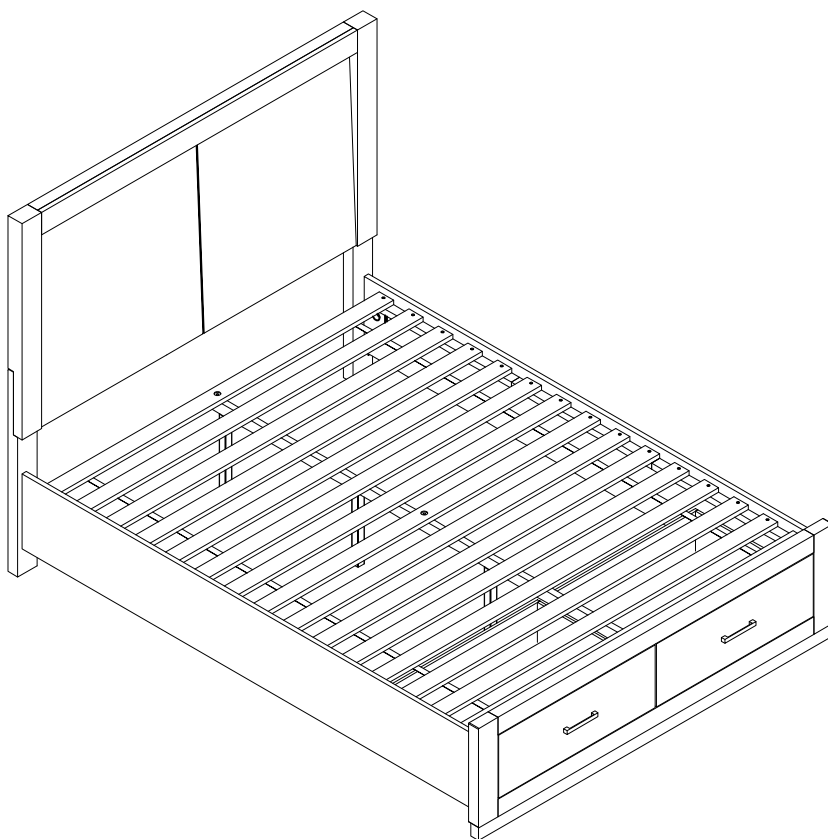
Screwdriver  
(Not Included)



(Included)  
Allen Wrench



2 - People



## ASSEMBLY RATING



EASY ————— DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline  
Toll-Free 1-888-980-5122



WEBSITE  
[www.foagroup.com](http://www.foagroup.com)



Monday to Friday  
8:30AM- 5:30PM (PST)



E-MAIL  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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FurnitureOfAmerica



## CHECK BEFORE STARTING

☐

### Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.

☐

### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

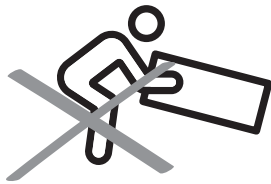
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### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as recommended on Page 7 and group identical hardware together to make assembling easier.

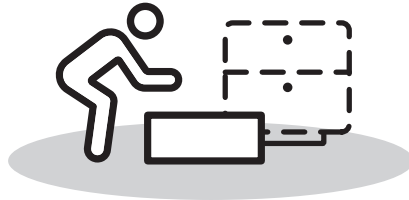
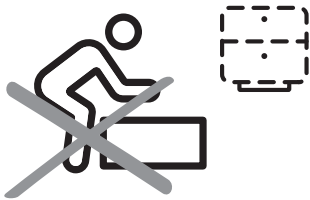
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



## Suitable Location

Assembling near the area of the intended location is highly recommended.



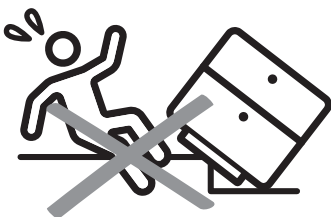
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

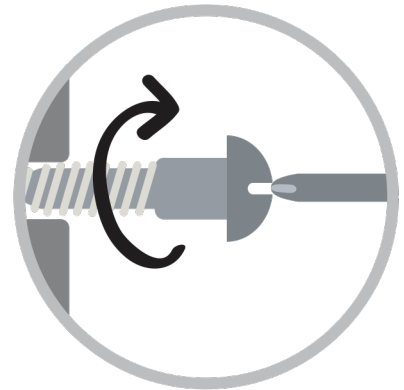
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.

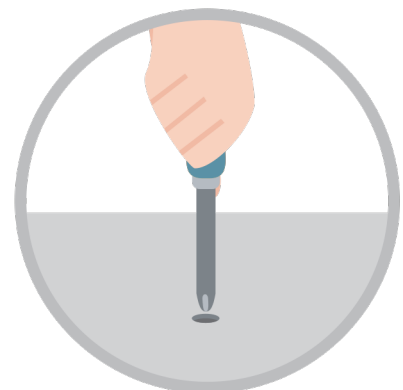


Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Save the instructions and store  
any supplied tools for later  
maintenance.

Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



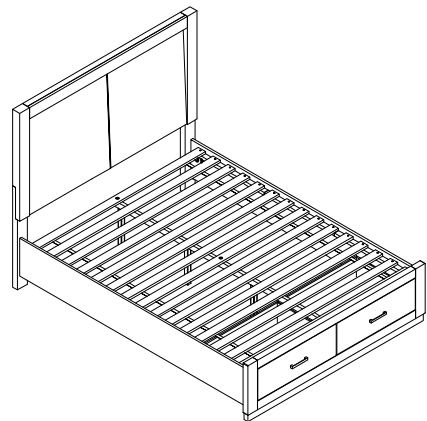
After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# BED

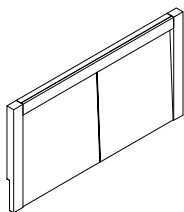


- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



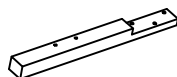
## PARTS

1



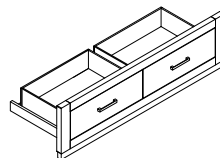
**Headboard**  
1 pc.

2



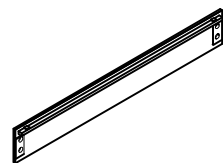
**HB Post L/R**  
2 pcs.

3



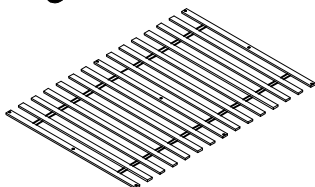
**Footboard**  
1 pc.

4



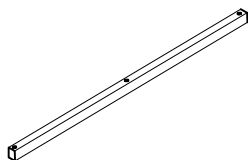
**Side Rails**  
2 pcs.

5



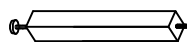
**Slats**  
15 pcs.

6



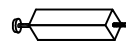
**Center Support**  
1 pc.

7



**Support Leg 1**  
3 pcs.

8



**Support Leg 2**  
1 pc.

## HARDWARE

A



Bolt 1/4" x 1-1/4"  
3 pcs.

B



Clock Washer 1/4"  
3 pcs.

C



Flat Washer 1/4"  
3 pcs.

D



Bolt 5/16" x 1-3/4"  
6 pcs.

E



Clock Washer 5/16"  
6 pcs.

F



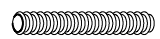
Flat Washer 5/16"  
6 pcs.

G



Allen Key 4mm  
1 pc.

H



Bolt 5/16" x 3-1/2"  
8 pcs.

I



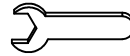
Nylon Washer 5/16"  
8 pcs.

J



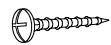
Hex Nut 5/16"  
8 pcs.

K



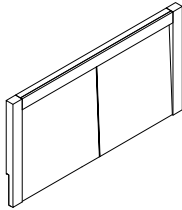












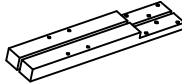
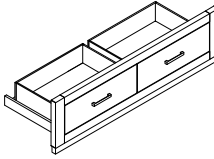
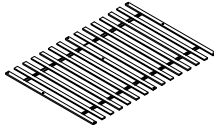
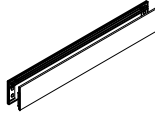
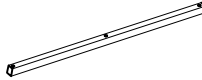


Wrench 12mm  
1 pc.

L



Screw 25mm  
30 pcs.

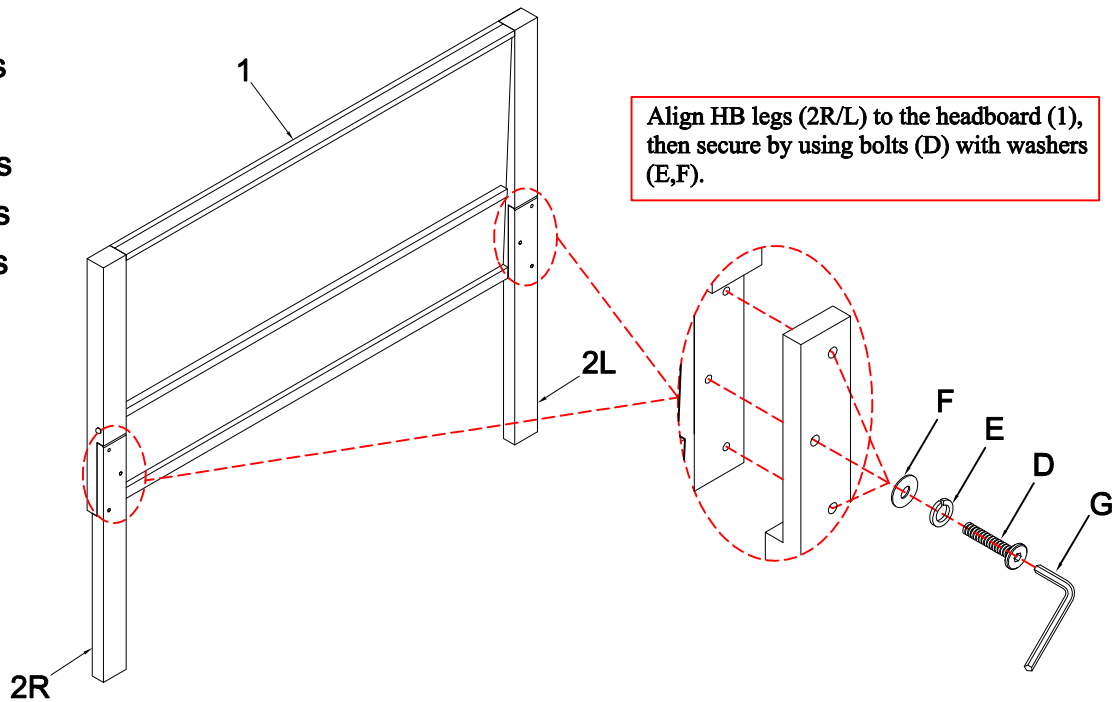
## FM7703AK-Q/K is packed in 3 cases

Carton	Disignation	Part		Hardware
FM7703AK-Q/K-HB	Headboard Panel	#1		 #A x 3pcs  #B x 3pcs  #C x 3pcs  #D x 6pcs  #E x 6pcs  #F x 6pcs  #G x 1pc  #H x 8pcs  #I x 8pcs  #J x 8pcs  #K x 1pc  #L x 8pcs
	Headboard leg ( L-R )	#2		
FM7703AK-Q/K-FB	Footboard	#3		
	Slats	#5		
FM7703AK-R	Side Rails	#4		
	Center Surpport	#6		
	Surpport leg 1	#7		
	Surpport leg 2	#8		

# ASSEMBLY INSTRUCTIONS

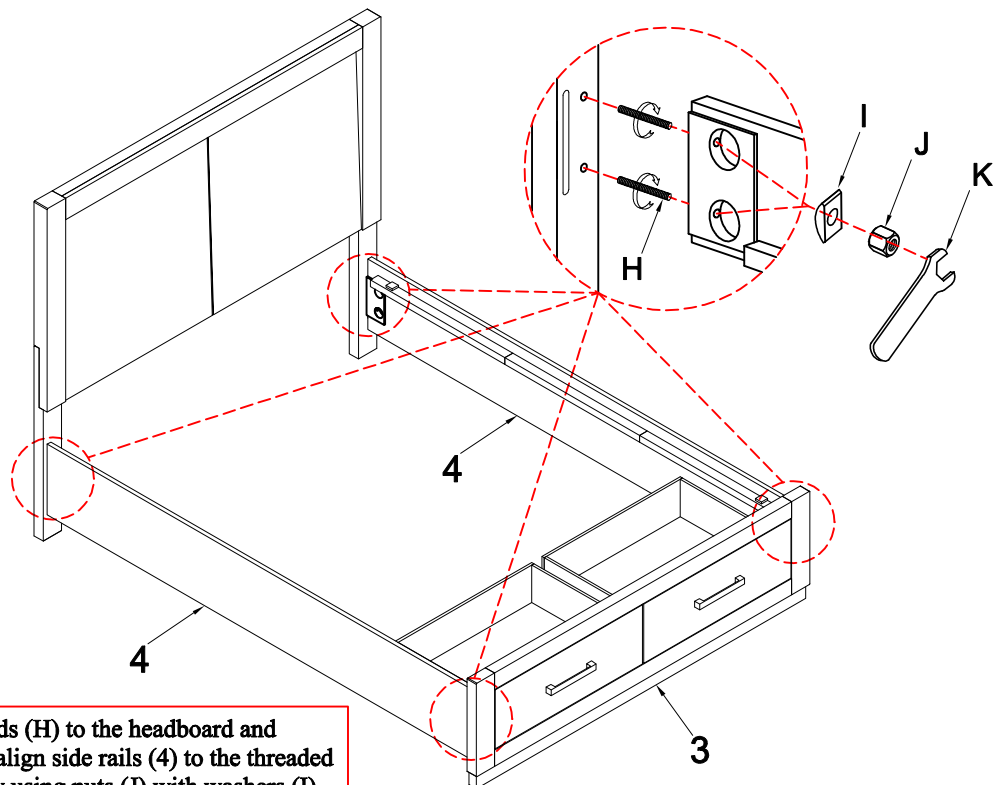
1

Part 1 x1pc  
2 x2pcs  
Hardware  
D x 6pcs  
E x 6pcs  
F x 6pcs



2

Part 3 x 1pc  
4 x 2pcs  
Hardware  
H x 8pcs  
I x 8pcs  
J x 8pcs

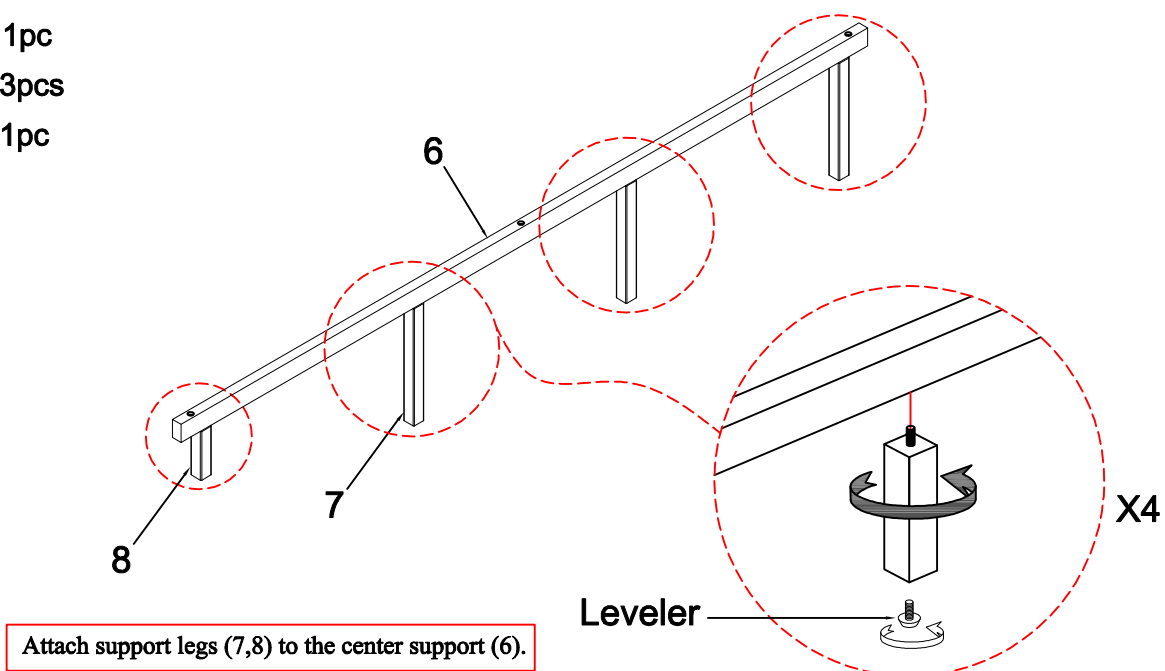




# 3

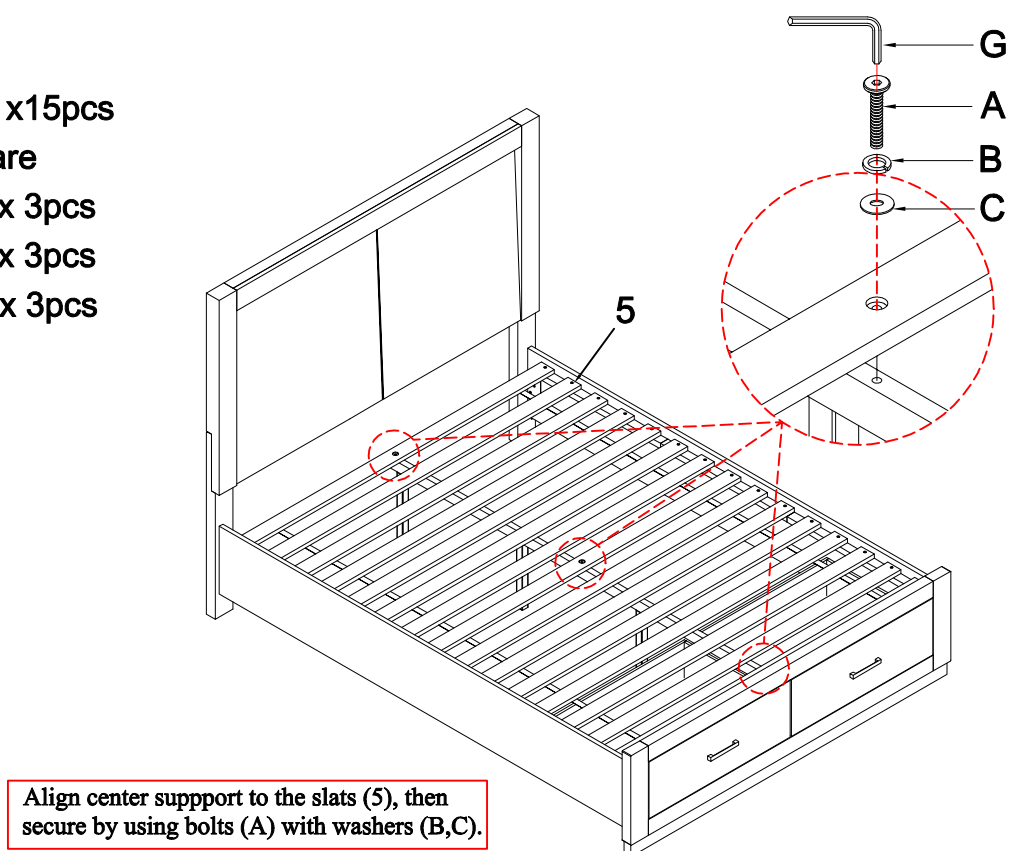
## ASSEMBLY INSTRUCTIONS

Part 6 x 1pc  
7 x 3pcs  
8 x 1pc



# 4

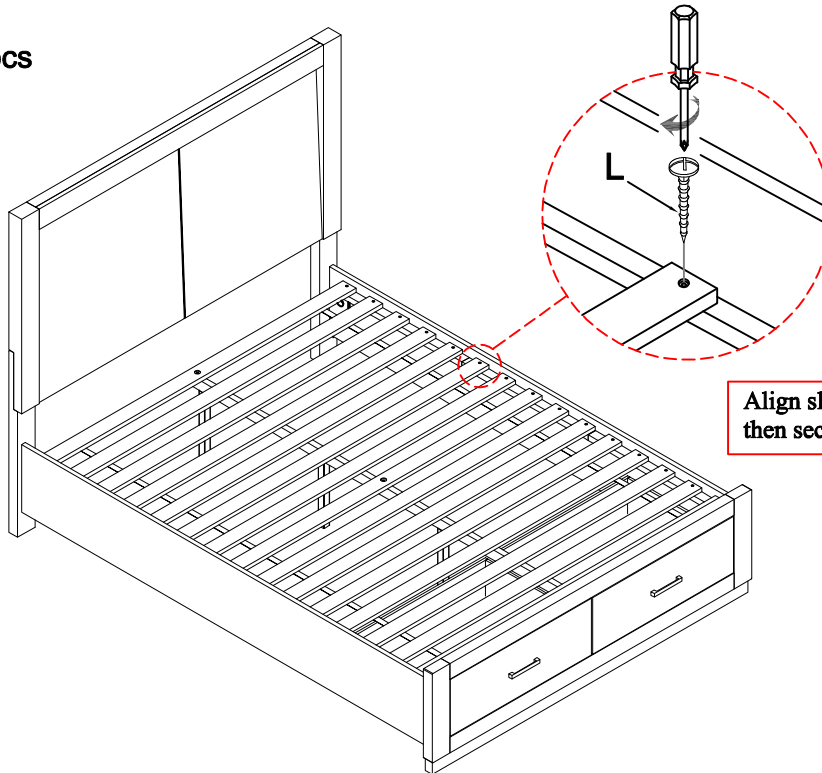
Part 5 x 15pcs  
Hardware  
A x 3pcs  
B x 3pcs  
C x 3pcs



5

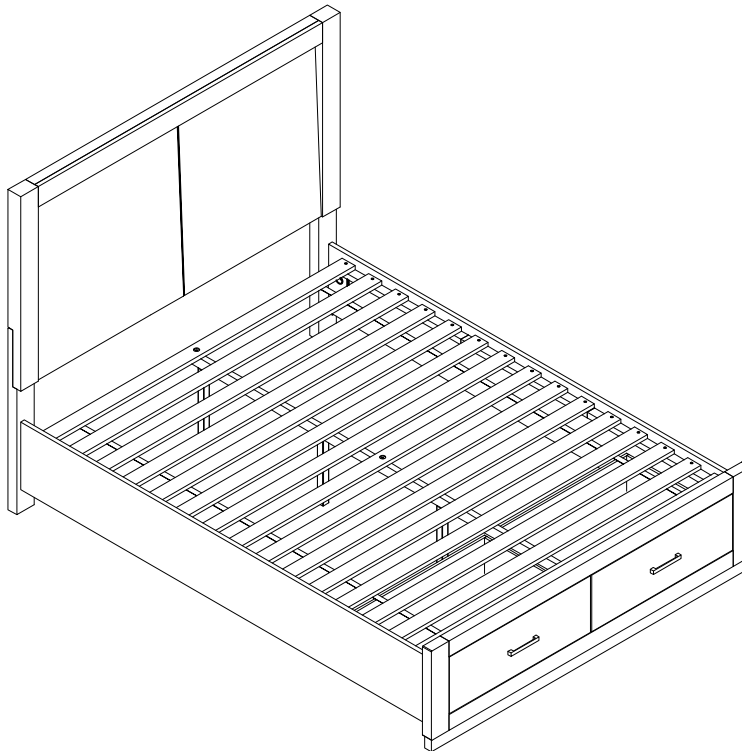
## ASSEMBLY INSTRUCTIONS

Hardware L x 30pcs



Align slats to the side rails,  
then secure by using screws (L).

6



### ASSEMBLY COMPLETED



Please ensure the  
furniture rests on an even  
and flat surface. If the  
product wobbles or feels  
loose, double-check all  
bolts and/or screws are  
properly tightened and  
secured.



#### Keep this handy!

Please retain this instruction  
manual and any order-related  
information for future reference.



#### Lift, don't drag!

To avoid damage to product  
please always LIFT the product  
when transporting or adjusting  
the placement.

**This product is intended for RESIDENTIAL USE ONLY and not for commercial use.**

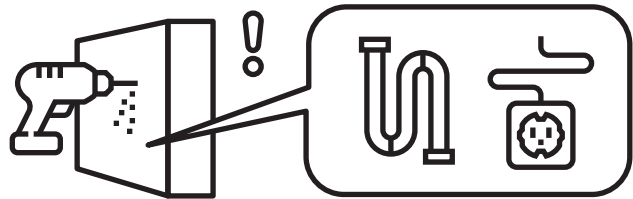
# ASSEMBLY INSTRUCTIONS

## Wall Mounting and Fixing



### EXPANSION WALL ANCHOR

Our provided expansion wall anchors are only suitable for masonry walls, such as drywall, plaster or concrete, and are best for holding lightweight items or for anti-tip prevention. If you are unsure of the correct wall anchor to use with the product, please request professional guidance. Liability for product damage or failure due to using the incorrect anchors will fall on the installer.

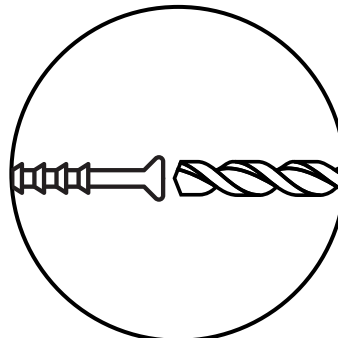
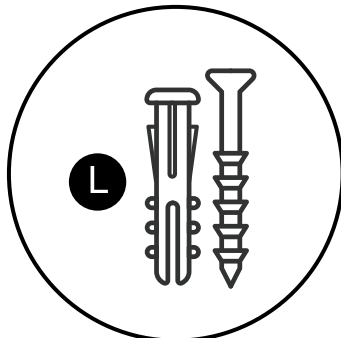


### CHECK BEFORE PROCEEDING

Prior to drilling or hammering, please check for wires or pipes. We recommend using a stud finder to locate a stud, which will offer more appropriate resistance and hold more weight.

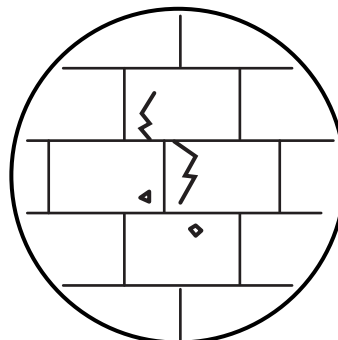
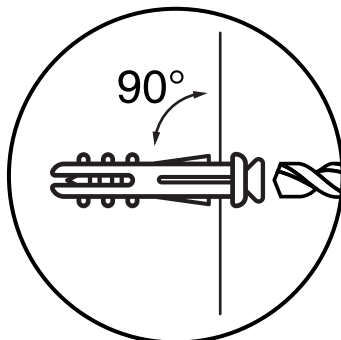
## QUICK TIPS

1. If unsure of the proper size, always choose a larger screw and wall anchor.



2. Match the drill bit to the wall anchor and hole size.

3. Only drill horizontally. Do not force the drill or enlarge the hole for the wall anchor.



4. Take extra care when drilling into high walls or ceramic tiles. Wall anchors should be a tight fit for the hole. Never use wall anchors in ceilings.



### MAINTENANCE



We recommend a yearly check to see if the wall anchor or screw has loosened. If so, please remove the existing wall anchor and screw, and use a new anchor.