

Assembly Instruction For 4-DRAWER CHEST

B.4823.CHE / B.4825.CHE

Caution: Please read instructions thoroughly before unpacking assembly parts. Sharp, exposed staple tips can cause injury, therefore, for your protection, please remove any exposed staples used in packing.

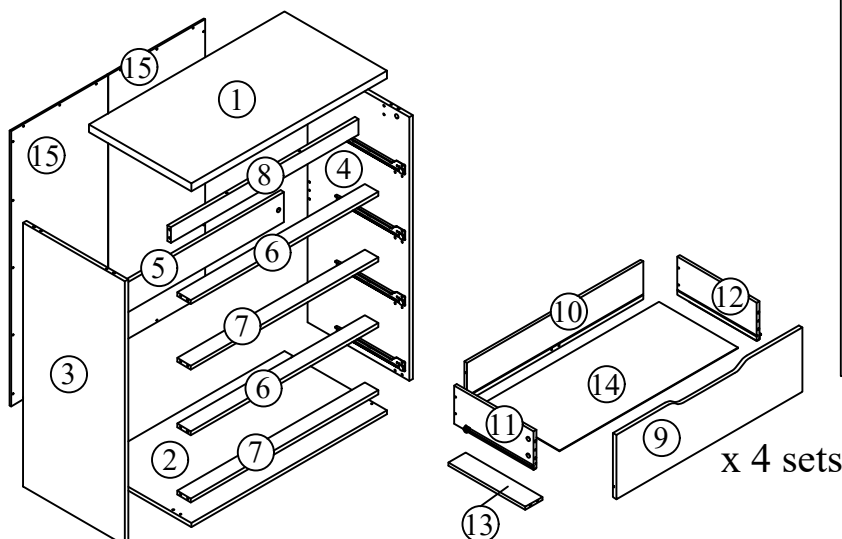
1. We recommend that you should assemble this product with the assistance of another person; this will make assembly easier, and will help to eliminate damage to the product or injury to persons during assembly.
2. Be sure to check all packing materials carefully for small parts that may have come loose inside the carton during shipment.
3. Please do not over tighten screws or bolts.
4. Please put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

PART LIST

Part	Part Desc.	Code	Qty
1	Top Panel	PB.4823.CHTOP / PB.4825.CHTOP	1
2	Bottom Panel	PB.4823.CHBT / PB.4825.CHBT	1
3	Side Panel Left w/Glide	PB.4823.CHSPN1 / PB.4825.CHSPN1	1
4	Side Panel Right w/Glide	PB.4823.CHSPN2 / PB.4825.CHSPN2	1
5	Back Frame Center Support	PB.4823.CHFCSP / PB.4825.CHFCSP	1
6	Front Drawer Frame Rail 1,3	PB.4823.CHDFRL1 / PB.4825.CHDFRL1	2
7	Front Drawer Frame Rail 2,4	PB.4823.CHDFRL2 / PB.4825.CHDFRL2	2
8	Front Top Frame Rail	PB.4823.CHTFRL / PB.4825.CHTFRL	1
9	Drawer Head Panel	PB.4823.CHDWHP / PB.4825.CHDWHP	4
10	Drawer Back Panel	PB.4823.CHDWBP / PB.4825.CHDWBP	4
11	Drawer Side Panel Left with Glide	PB.4823.CHDWSP1 / PB.4825.CHDWSP1	4
12	Drawer Side Panel Right with Glide	PB.4823.CHDWSP2 / PB.4825.CHDWSP2	4
13	Drawer Support Rail	PB.4823.CHDWRL / PB.4825.CHDWRL	4
14	Drawer Bottom Panel 3mm	PB.4823.CHDWBT / PB.4825.CHDWBT	4
15	Back Panel	PB.4823.CHBP / PB.4825.CHBP	2

HARDWARE LIST

Part	Hardware Desc.	Code	Qty
A	 CAM NUT 10mm	PB.4823.CGHW / PB.4825.CGHW	30
B	 CAM BOLT		30
C	 WOOD DOWEL M6 x 25mm		46
D	 BACKPLY SCREW		26
E	 CSK SCREW M4 x 38 mm		20
F	 CSK SCREW M4 x 45 mm		4
G	 CSK SCREW M4 x 25 mm		16
H	 PVC NAIL 5/8"		4
I	 GLUE		2
J	 PVC BLACK BRACKET	PB.4823.CGBRK / PB.4825.CGBRK	4
K	 RUBBER WOOD LEG 150mm	PB.4823.CGLEG / PB.4825.CGLEG	4
L	 ANTI TIP HARDWARE PACK	PB.4823.ATKT / PB.4825.ATKT	2





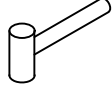
**** WARNING: THE USE OF POWER TOOLS TO ASSEMBLE THIS PRODUCT WILL INVALIDATE ANY CLAIM AND MAY DAMAGE THIS PRODUCT MAKING IT UNSAFE.**

**** You will need a screwdriver and a small mallet (NOT provided)**

Tools You Need:



Philips Head Screwdriver

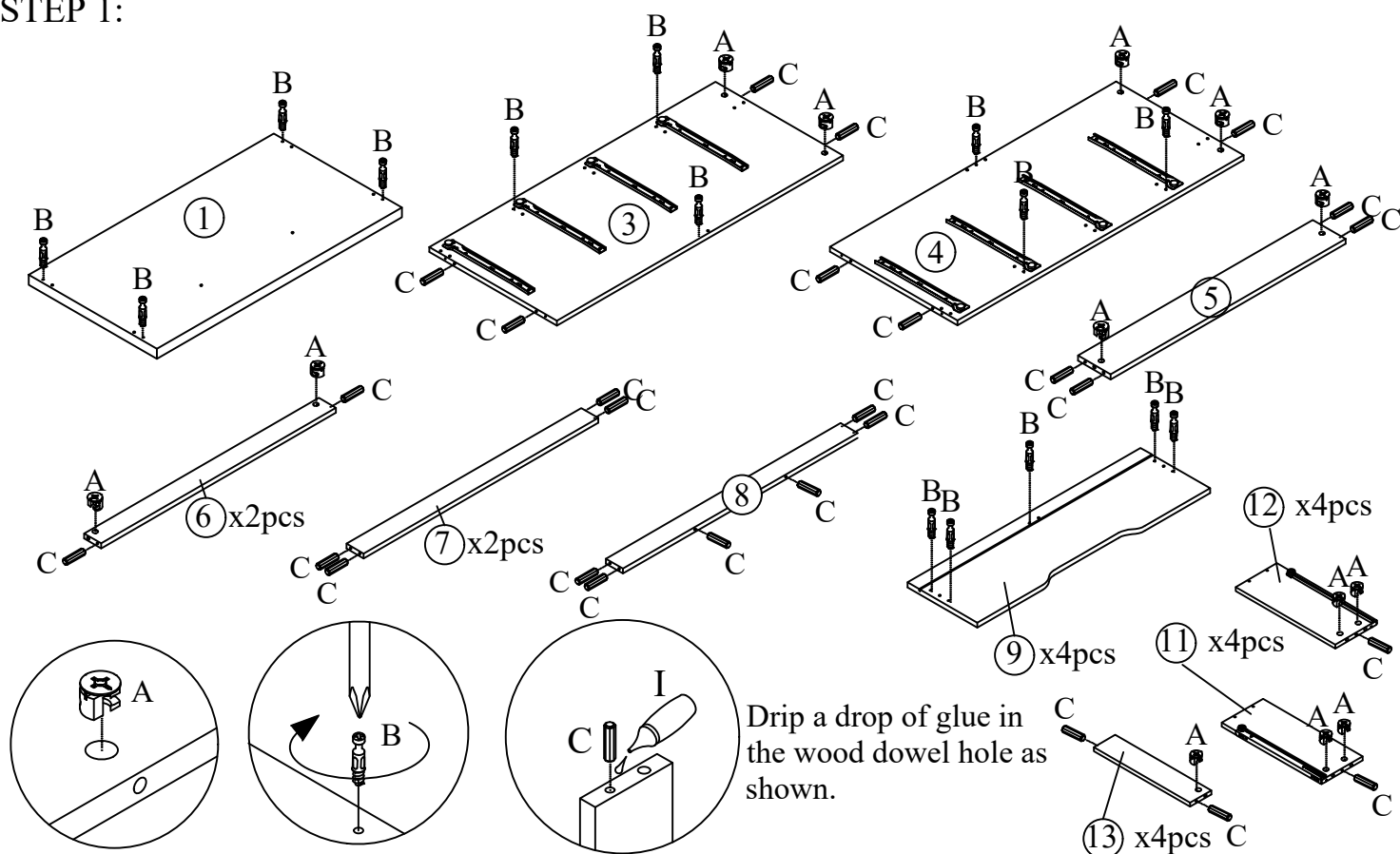


Soft Head Mallet

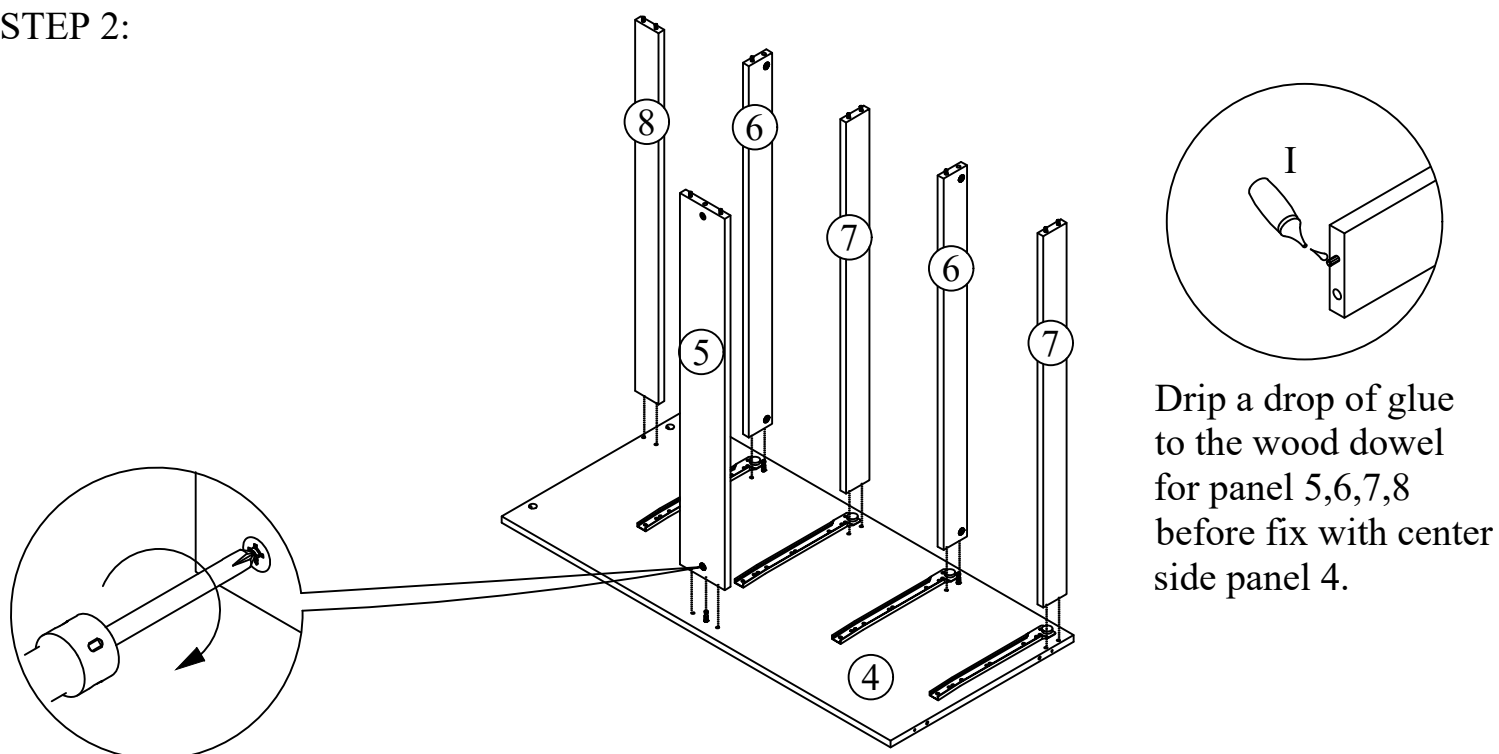
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B.4823.CHE / B.4825.CHE

STEP 1:



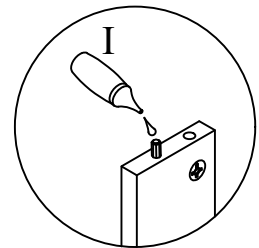
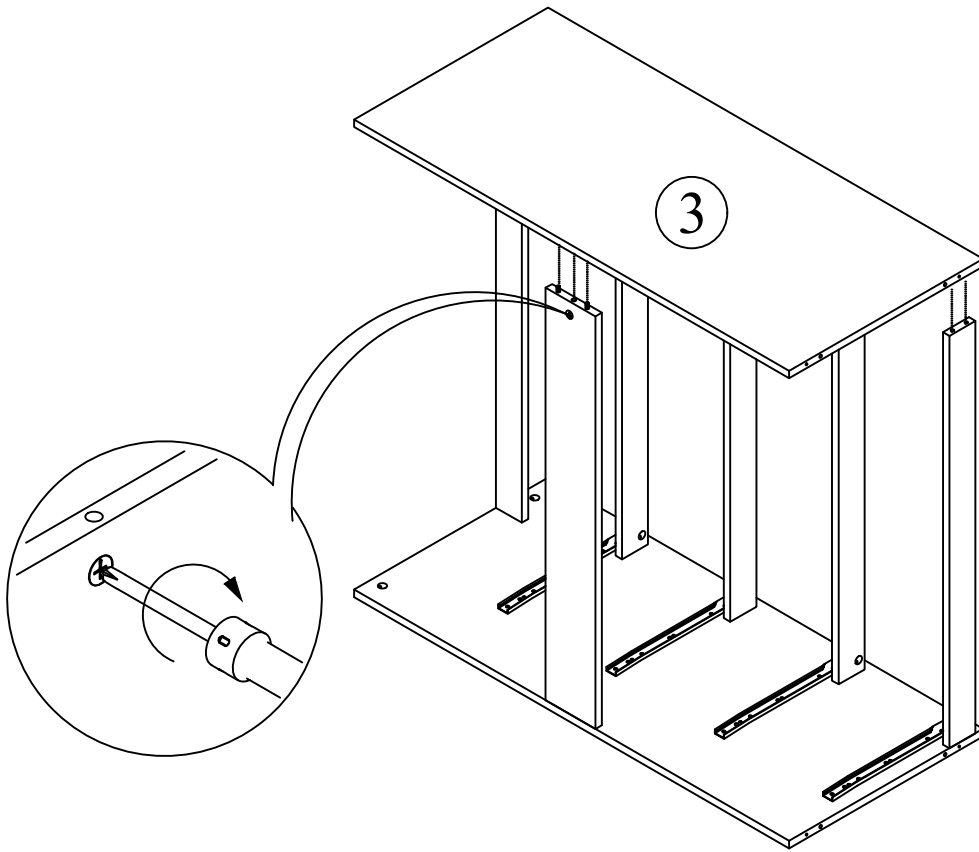
STEP 2:



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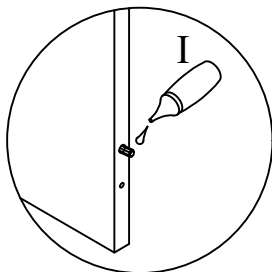
B.4823.CHE / B.4825.CHE

STEP 3:

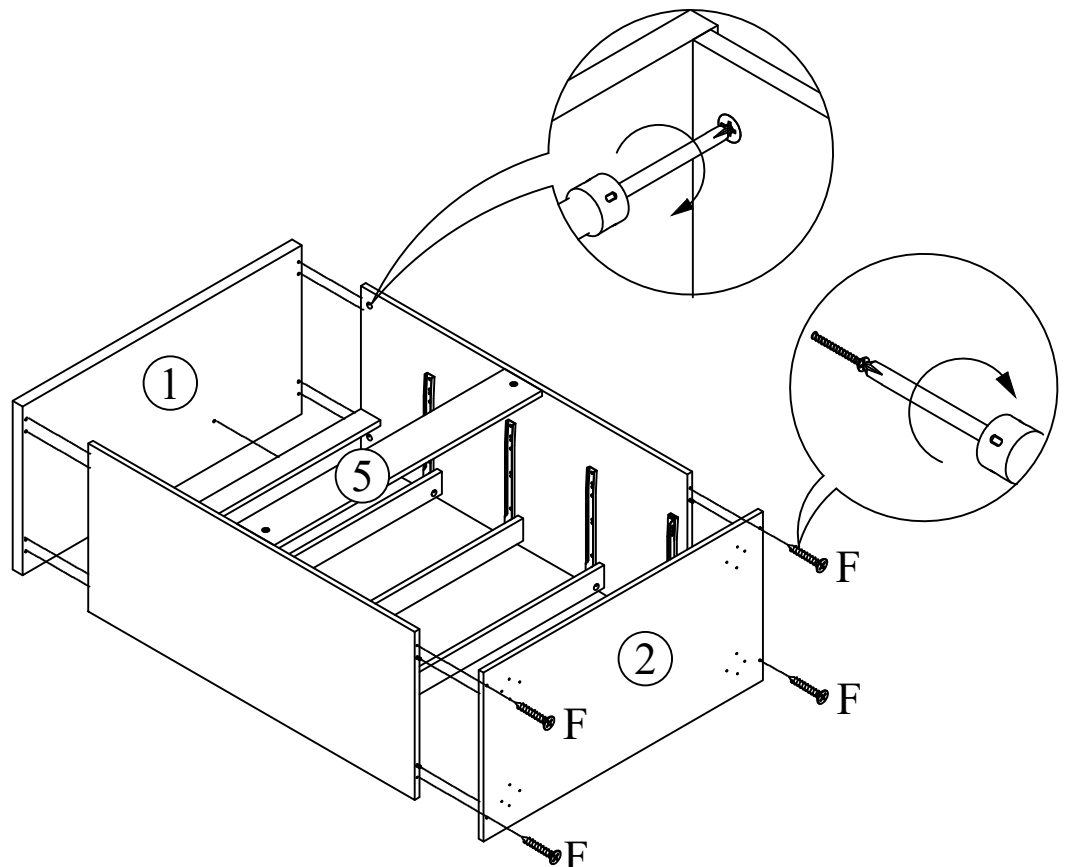


Drip a drop of glue to the wood dowel for panel 8,9,10,11 before fix with side panel 3.

STEP 4:



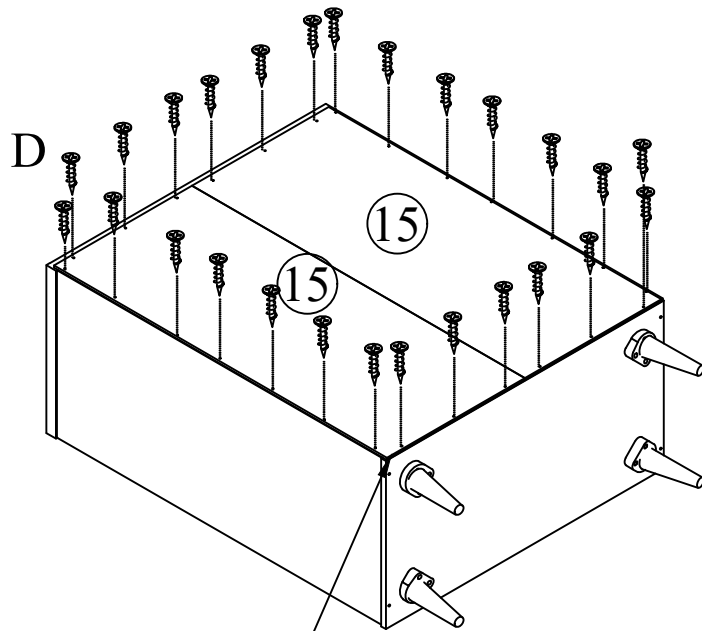
Drip a drop of glue to the wood dowel for panel 3,4 before fix with top panel 1 & bottom panel 2.



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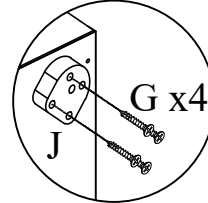
B.4823.CHE / B.4825.CHE

STEP 5:

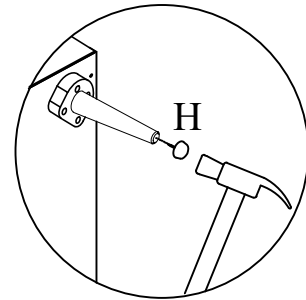
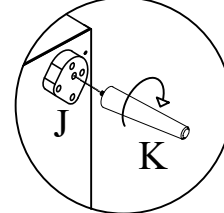


Back Panel
Fix From Bottom

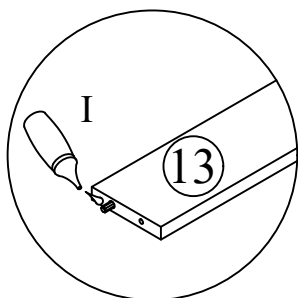
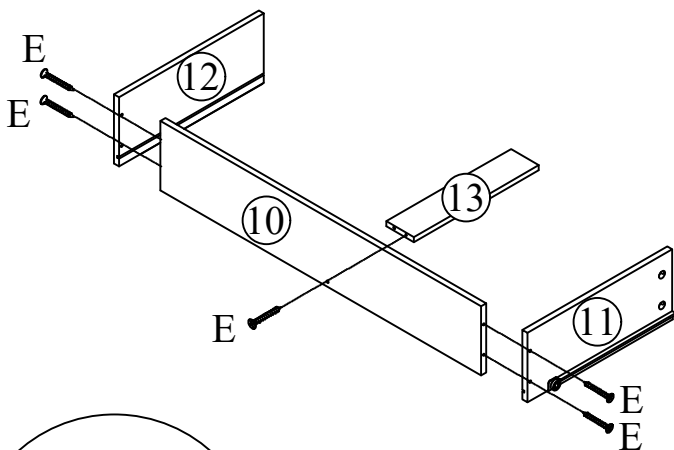
1st



2nd

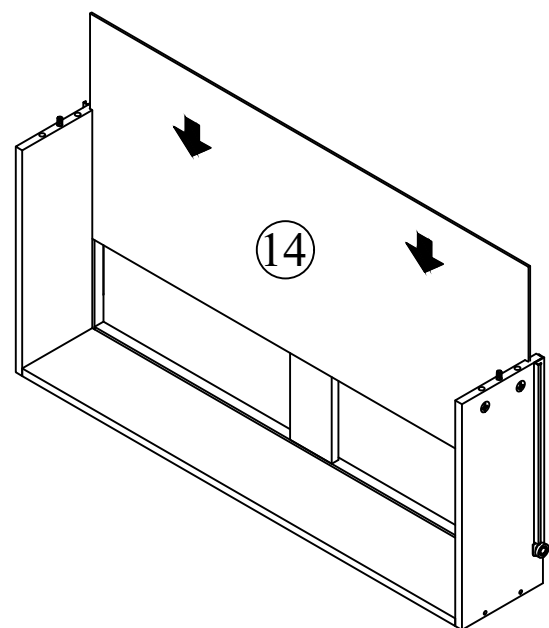


STEP 6:



Drip a drop of glue to the
wood dowel for panel 13
before fix with drawer
back panel 10.

STEP 7:

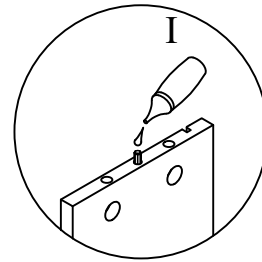
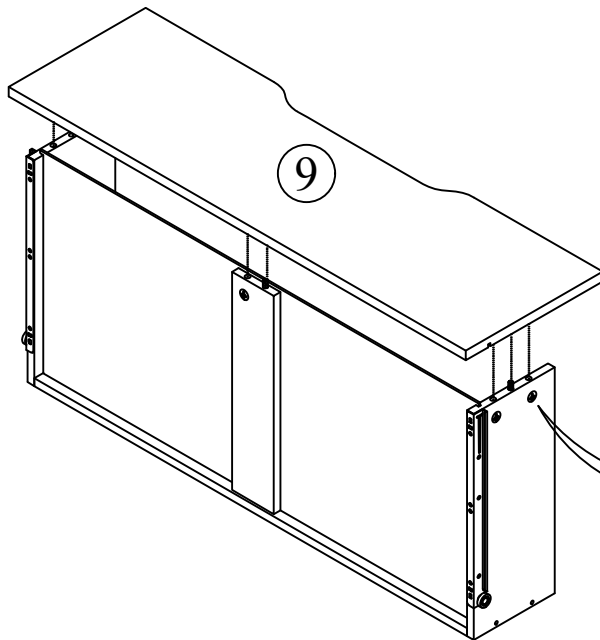


x 4 Sets

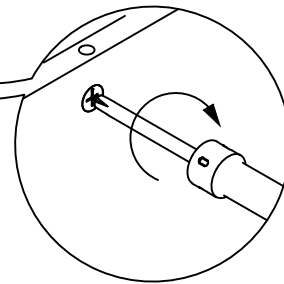
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STEP 8:

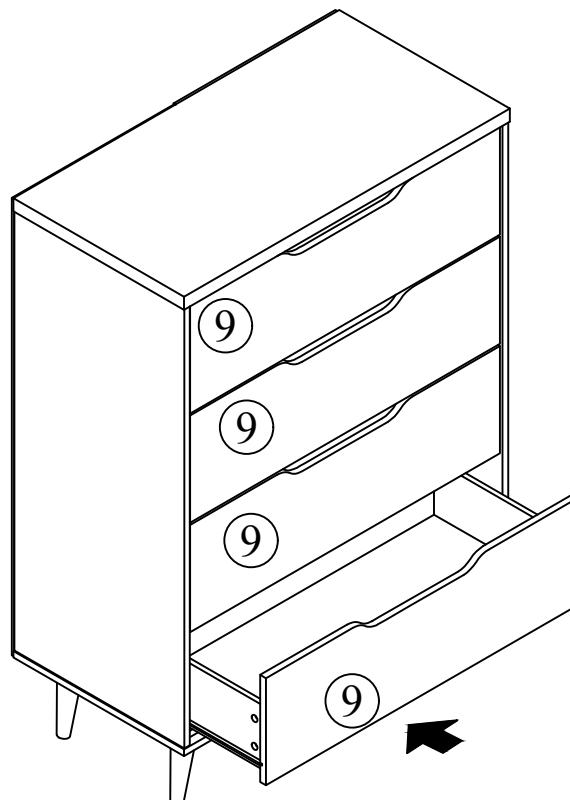


Drip a drop of glue to the wood dowel for panel 10, 11 & 12 before fix with drawer front panel 9.



x 4 Sets

STEP 9:

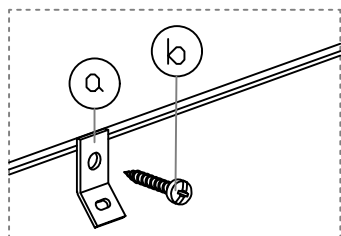


**** Important Notice:** Leave the chest for 3 minutes before put anything inside.

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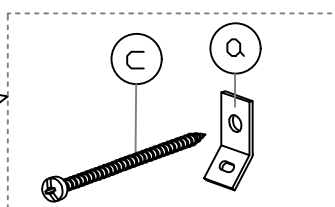
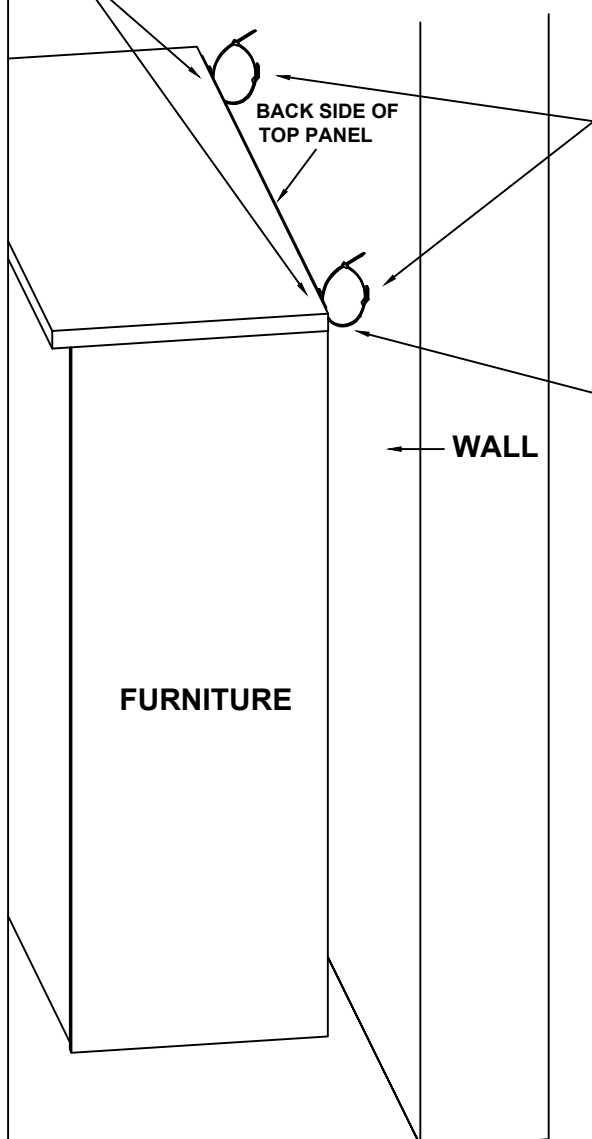
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FITTING OF ANTI-TIP SAFETY STRAP



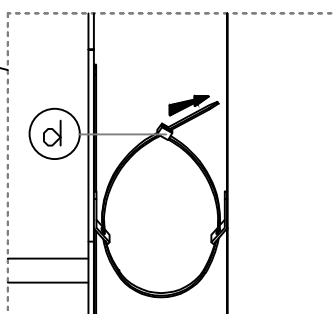
STEP 1:

- Attach the mounting bracket (a) to the furniture in the solid part below the top panel a few inches away from the side of the unit.
- Screw (b) through the smallest hole of (a).



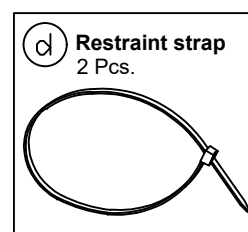
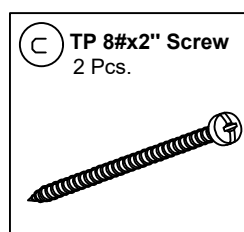
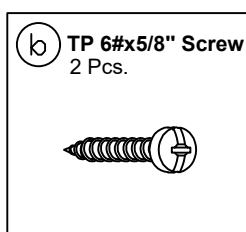
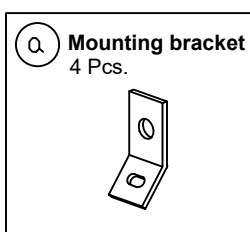
STEP 2:

- Locate a stud in the wall behind the unit, does not have to be centered.
- Place the other mounting bracket (a) on the wall stud 2 inches below the mounting bracket secured to the back of your unit.
- Attach to the wall stud using (c) through the smaller hole of (a).



STEP 3:

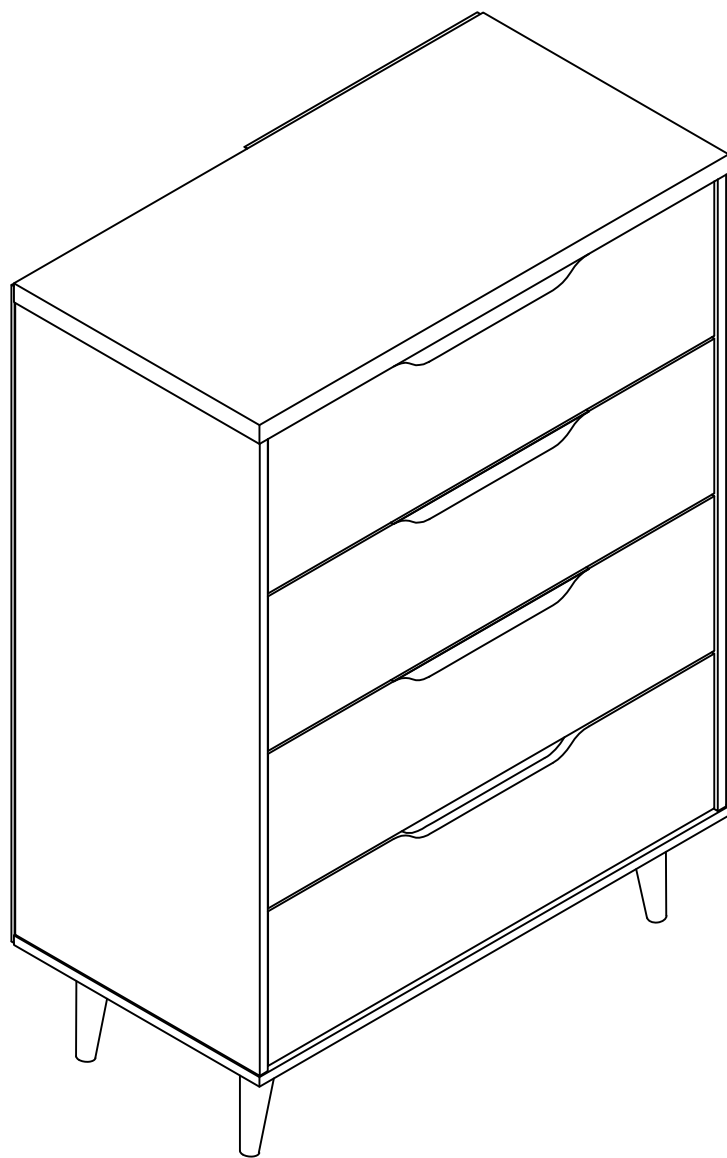
- Repeat the same step a few inches away from the other side of the unit.
- Place the furniture into position so both mounting brackets are vertically in line.
- Lace the end of the restraint strap through the larger holes in each mounting bracket.
- Secure the straps and lock into place.



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COMPLETE



WARNING: To avoid serious personal injury:

- Carefully and strictly follow assembly instructions. Improper assembly of furniture can result in structural failure, instability of the product, or tip-over.
 - Monitor and carefully control the assembly components. These include small parts and hardware that may present a choking hazard to small children.
- Furniture should be assembled only by responsible adults and children should not be involved in the assembly process.
- Where provided, wall mounting hardware should always be used as prescribed in these instructions to anchor furniture to wall. Proper use of the wall mounting hardware can significantly reduce the potential for furniture tip-over and crushing injuries.