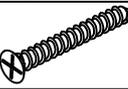


ASSEMBLY INSTRUCTIONS

B677-315 ANDOVER 5/0 Q HEADBOARD, FOOTBOARD & SLATS
 B677-335 ANDOVER 5/0-6/6 Q/EK SIDE RAILS
 B677-415 ANDOVER 4/6 F HEADBOARD, FOOTBOARD & SLATS
 B677-535 ANDOVER 3/3-4/6 T/F SIDE RAILS

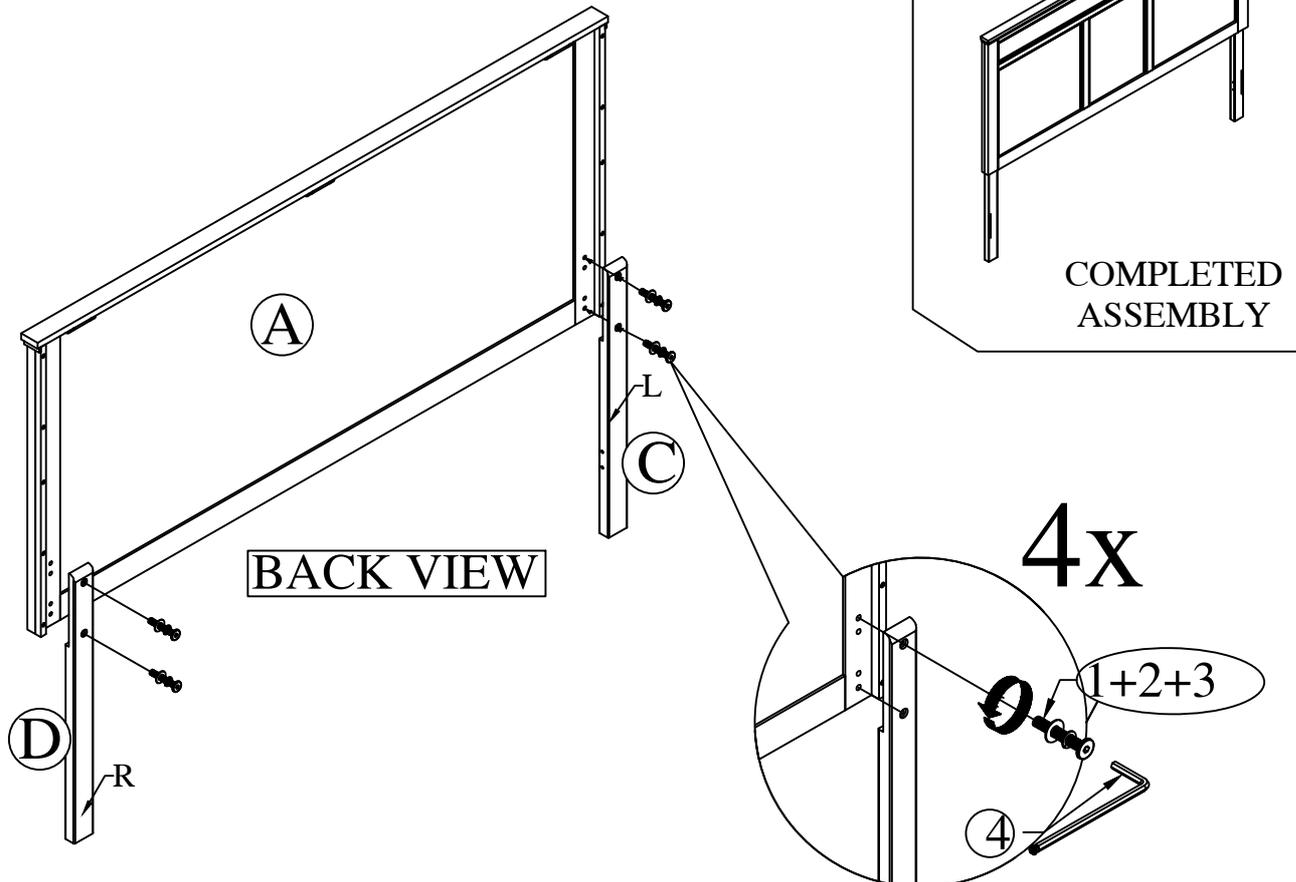
Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts, which may have come loose inside the carton during shipment. Identify and count all items and compare with the parts list and/or hardware list shown below.

PARTS LIST			
ITEM	DRAWING	DESCRIPTION	QTY
A		HEADBOARD	1 PC
B		FOOTBOARD	1 PC
C		LEFT SIDE FACING (LSF) HEADBOARD LEG	1 PC
D		RIGHT SIDE FACING (RSF) HEADBOARD LEG	1 PC
E		SIDE RAIL	2 PCS
F		SLAT SUPPORT	4 PCS
G		WOODEN SLAT	4 PCS

HARDWARD LIST			
ITEM	DRAWING	DESCRIPTION	QTY
1		JCBB (M8) 8 x 1 3/8"	4 PCS
2		Spring Washer M8 x 5/8"	4 PCS
3		Flat Washer M8 x 5/8" x 1/8"	4 PCS
4		ALLEN KEY M5 5 x 1 3/8" x 2 1/2"	1 PC
5		C.S.K SCREW (M4) 4 x 1 1/4"	8 PCS

STEP 1

Assemble the LSF Headboard Leg (C) and RSF Headboard Leg (D) to the Headboard (A) by using Allen Key (4) with hardware 1,2 and 3.





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ASSEMBLY INSTRUCTIONS

B677-315 ANDOVER 5/0 Q HEADBOARD, FOOTBOARD & SLATS

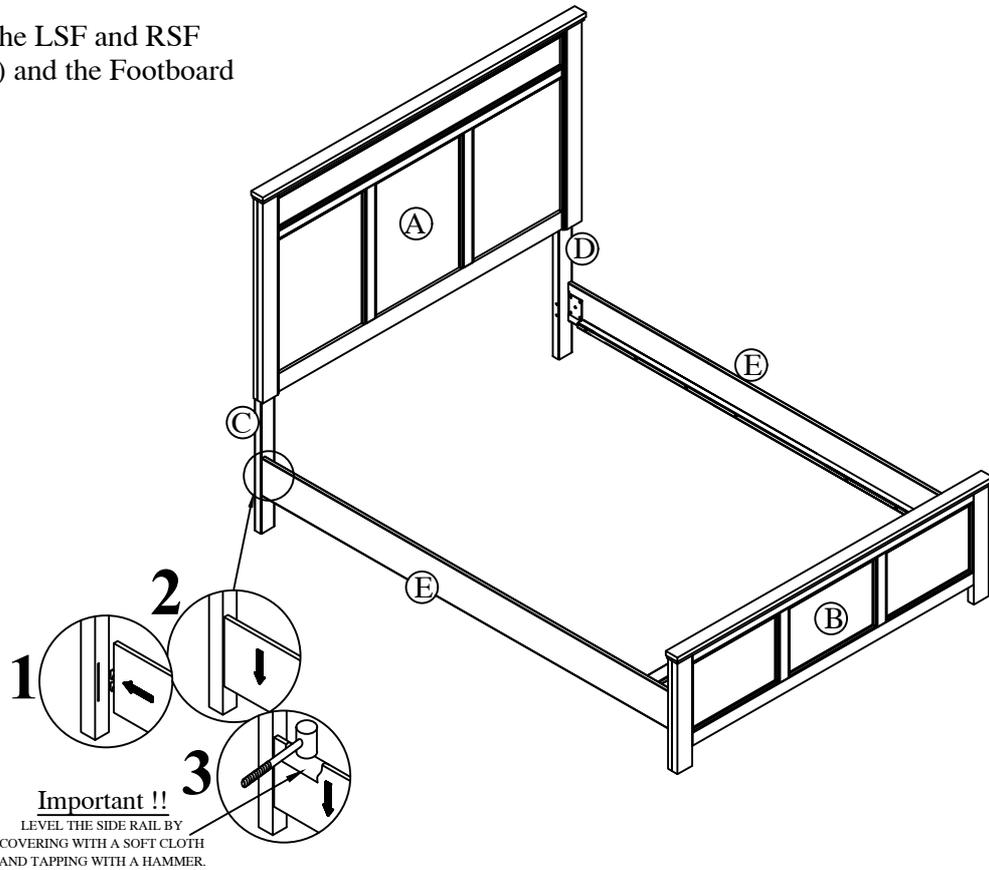
B677-335 ANDOVER 5/0-6/6 Q/EK SIDE RAILS

B677-415 ANDOVER 4/6 F HEADBOARD, FOOTBOARD & SLATS

B677-535 ANDOVER 3/3-4/6 T/F SIDE RAILS

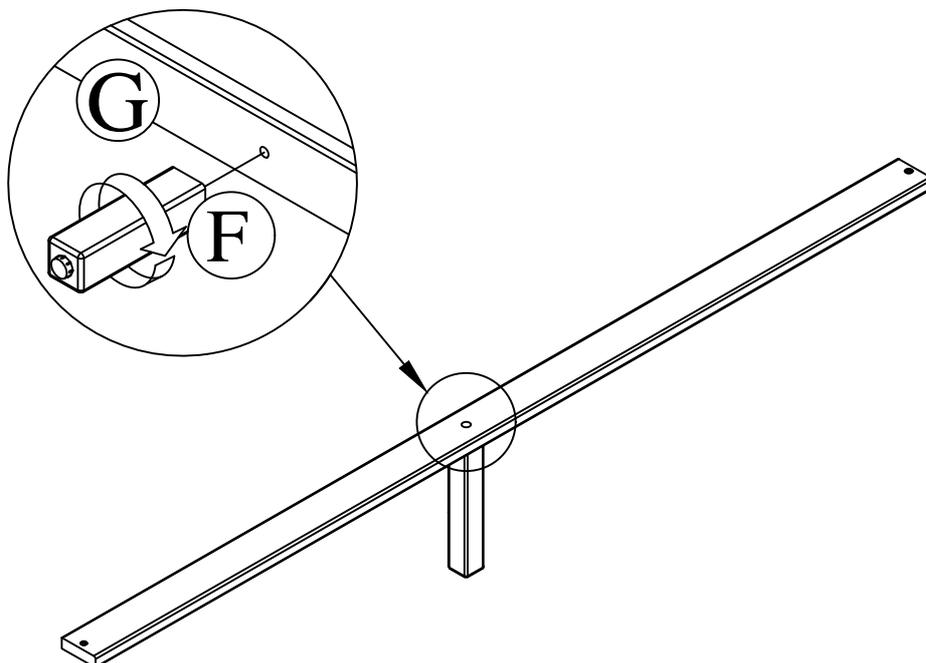
STEP 2

Hook the Rails (E) into the LSF and RSF
Headboard Legs (C & D) and the Footboard
(C).



STEP 3

Assemble the Support legs (F) to the Slats (G).





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ASSEMBLY INSTRUCTIONS

B677-315 ANDOVER 5/0 Q HEADBOARD, FOOTBOARD & SLATS

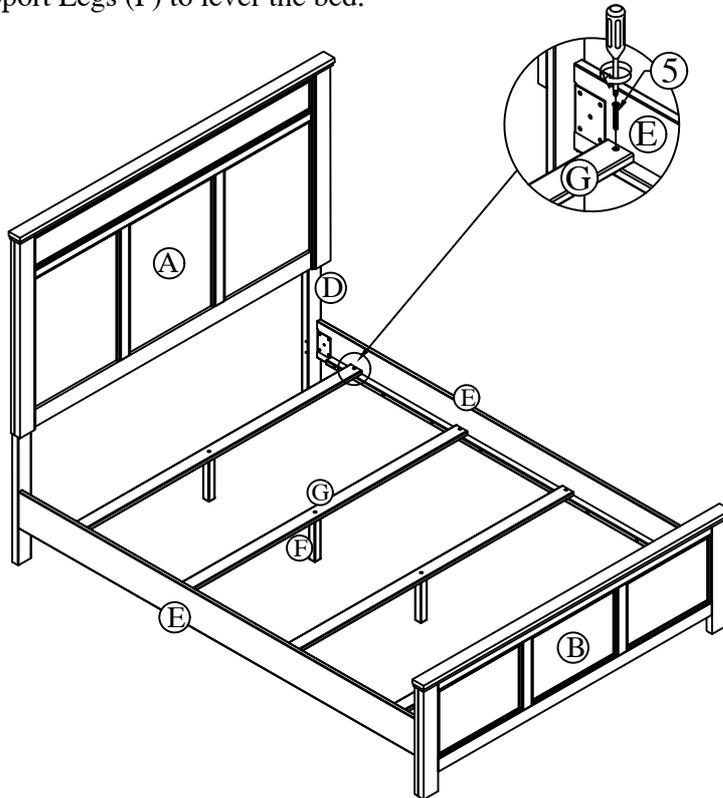
B677-335 ANDOVER 5/0-6/6 Q/EK SIDE RAILS

B677-415 ANDOVER 4/6 F HEADBOARD, FOOTBOARD & SLATS

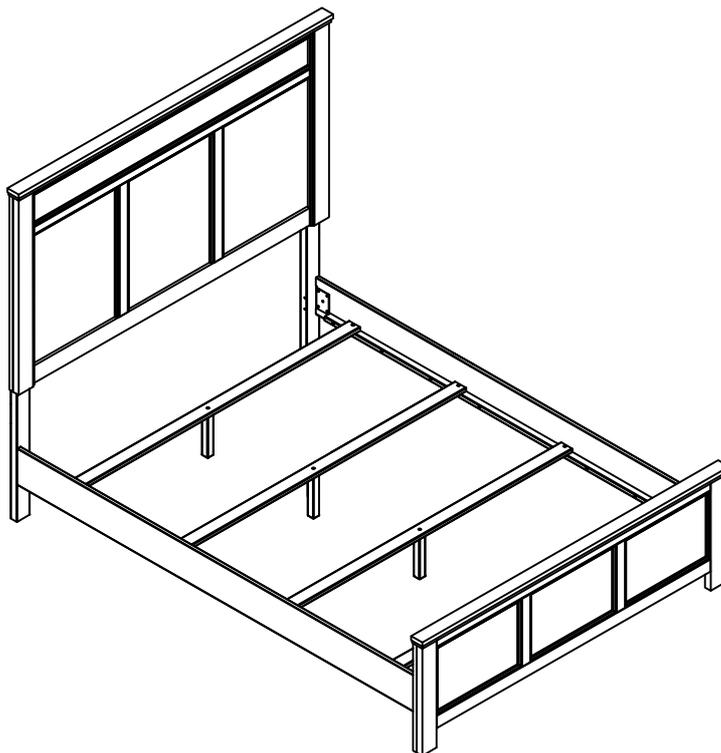
B677-535 ANDOVER 3/3-4/6 T/F SIDE RAILS

STEP 4

Assemble the Slats (G) to the Rails (E) by using a screwdriver with hardware 5.
Adjust the Lever on Support Legs (F) to lever the bed.



COMPLETE



NOTE: MUST TIGHTEN SCREW PERIODICALLY. WITH USE SCREWS WILL BECOME LOOSE CHECK TIGHT OF ALL SCREWS EVERY 6-8 WEEKS.