

#### **WELCOME**

#### **Welcome to the Marvel Experience!**

Congratulations on your purchase of the industry's quietest clear ice machine with the best ice clarity and purity. Your new investment is protected by a limited warranty for the first year, and hermetically sealed refrigeration system parts are covered for an additional 4 years.

Here's your guide to the operation and maintenance of your Marvel Clear Ice Machine to ensure years of enjoyment. If you have any questions, please contact Marvel Customer Service or Tech Support at:

Phone: (616) 754-5601

Email:

- Customer Service: orderdesk@marvelrefrigeration.com
- Tech Support: techsupport@marvelrefrigeration.com

### Got a Marvelous Design?

We would love to see how your Marvel product looks in its new home. Send us photos at marketing@marvelrefrigeration.com, and we might feature your Marvel home design on our website and social media!

#### **Warranty Registration**

It is important you send in your warranty registration card immediately after taking delivery of your appliance or you can register online at www.marvelrefrigeration.com.

The following information will be required when registering your appliance:
Service Number
Serial Number

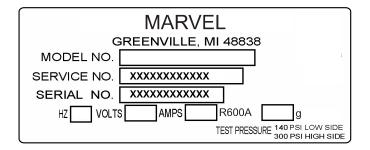
Dealer's name and address

Date of Purchase

tration available at www.marvelrefrigeration.com

Online regis-

The service number and serial number can be found on the serial plate which is located inside the cabinet on the left side near the top.



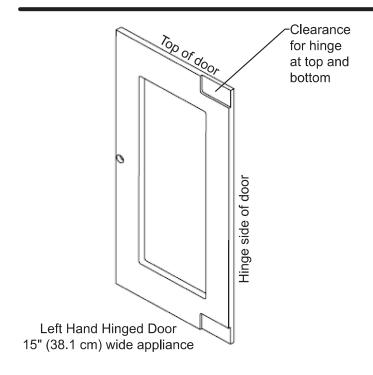
# **TABLE OF CONTENTS**

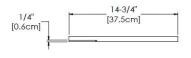
Tip: Click on any section below to jump directly there

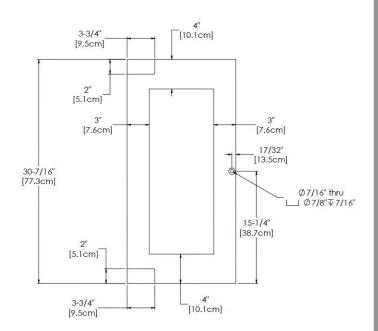
### Installation

Integrated Panel Dimensions
Integrated Panel Installation

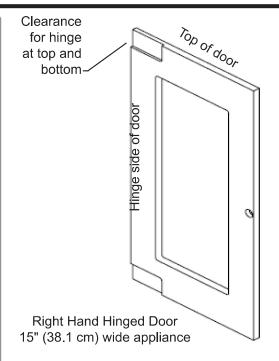
### INTEGRATED PANEL DIMENSIONS

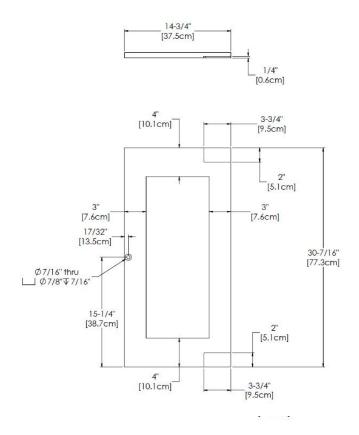






Left Hand Hinged Door 15" (38.1 cm) wide appliance





Right Hand Hinged Door 15" (38.1 cm) wide appliance

#### INTEGRATED PANEL INSTALLATION

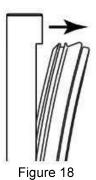
#### **Panel Installation**

3/4" (20 mm) panel

1415/16" (379 mm) width

30" (762 mm) height

- 1. Fully open door.
- 2. Starting at corner, pull gasket away from door.
- 3. Continue to pull gasket free from gasket channel.



- 4. Upon removal, lay gasket down on a flat surface.
- 5. Align top of panel with top edge of door. Center panel on door.

## NOTE

Due to differences in floor construction or surrounding cabinetry, the panel may not sit flush with the top of the door.

- Secure integrated panel to door using clamps. A robust tape may also be used. Marvel recommends the use bar clamps to secure the panel to the door. If using tape, be certain the tape will not damage panel finish upon removal.
- 7. Using a 7/64" (3 mm) drill bit, drill 6 pilot holes into the wood panel 1/2" (12 mm) deep using the holes in the door frame as a guide.

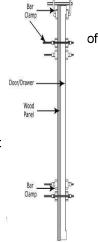


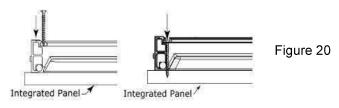
Figure 19

## NOTE

It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardwood is installed.

Locate 6 of the #6x 1-1/2" (38 mm) screws provided with your unit.

- 9. Using a Phillips screwdriver, place one screw into each of the 6 pilot holes and screw down. Do not overtighten screws.
- 10. Ensure the screws sit flush against the bottom of the channel.



11. Remove clamps from door.

# **NOTE**

If panel requires additional adjustment after removing clamps, slightly loosen each screw and adjust panel as necessary. Tighten screws upon completion.

12. Starting at the corners, re-install the gasket into the gasket channel in the frame. Make sure the gasket is fully seated.