

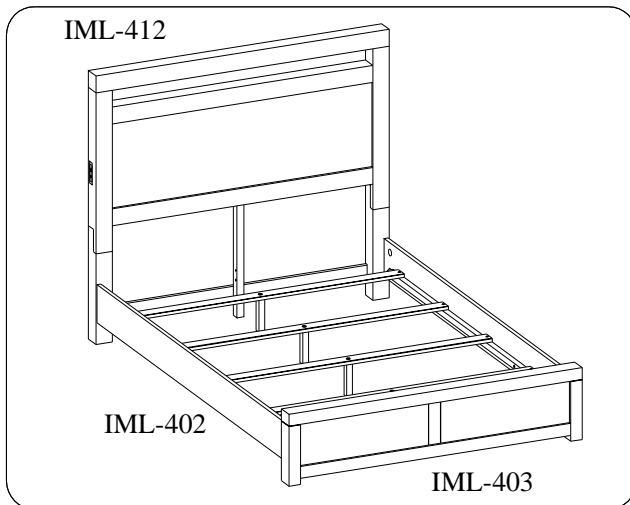
ITEM NO: IML-412 Queen Panel HB
IML-402 Queen Rails
IML-403 Queen Low Profile FB

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may come loose inside the carton during shipment.

WARNING! Before using this product, please read, understand, and follow these instructions. Failure to follow each of these assembly instructions precisely may result in damage to the product and / or injury to the consumer.



UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.



TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: IML-412

No.	Description	Sketch	Quantity
A	Bolts Ø5/16" *2"		12 PCS
B	Lock Washer Ø5/16"		12 PCS
C	Flat Washer Ø5/16" *3/4"		12 PCS
D	Allen Wrench 5mm		1 PC

HARDWARE LIST: IML-402

No.	Description	Sketch	Quantity
E	Wood Screw M4*1-1/4"		8 PCS
F	Hanger Bolts Ø5/16" *3-1/2"		8 PCS
G	Half Moon Washer Ø5/16"		8 PCS
H	Lock Washer Ø5/16"		8 PCS
I	Hex Nut Ø5/16" *1/2"		8 PCS
J	Hex Wrench 12mm		1 PC

COMPONENTS LIST: IML-412

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC
2	Left Leg		1 PC
3	Right Leg		1 PC
4	Wood Stretcher		1 PC
5	Center Support Leg		1 PC

COMPONENTS LIST: IML-402

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		4 PCS

COMPONENTS LIST: IML-403

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support leg (for slats)		4 PCS

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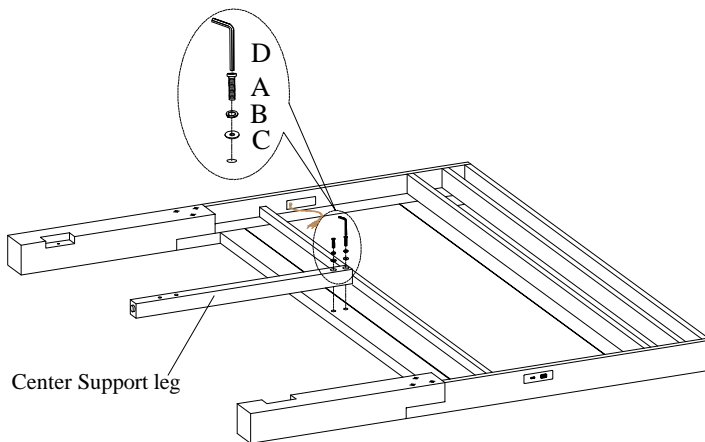
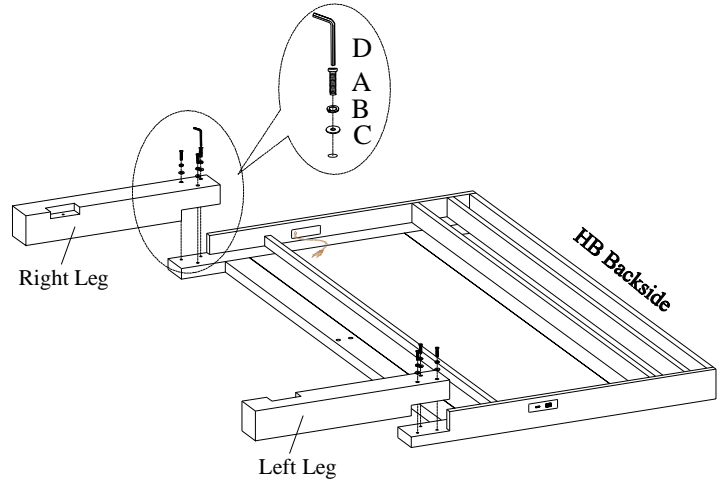
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ASSEMBLY INSTRUCTIONS

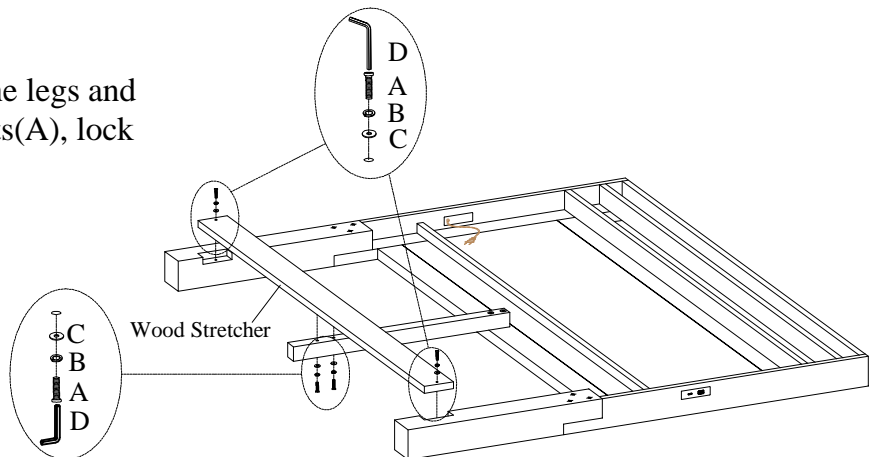
ITEM NO: IML-412 Queen Panel HB
IML-402 Queen Rails
IML-403 Queen Low Profile FB

STEP 1: Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 6 bolts(A), lock washers(B) and flat washers(C). Do not tighten bolts until STEP 3.

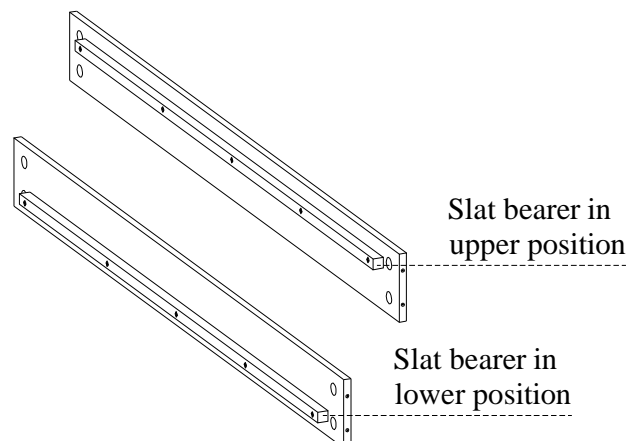


STEP 2: Attach the center support leg to headboard by using 2 bolts(A), lock washers(B) and flat washers(C).

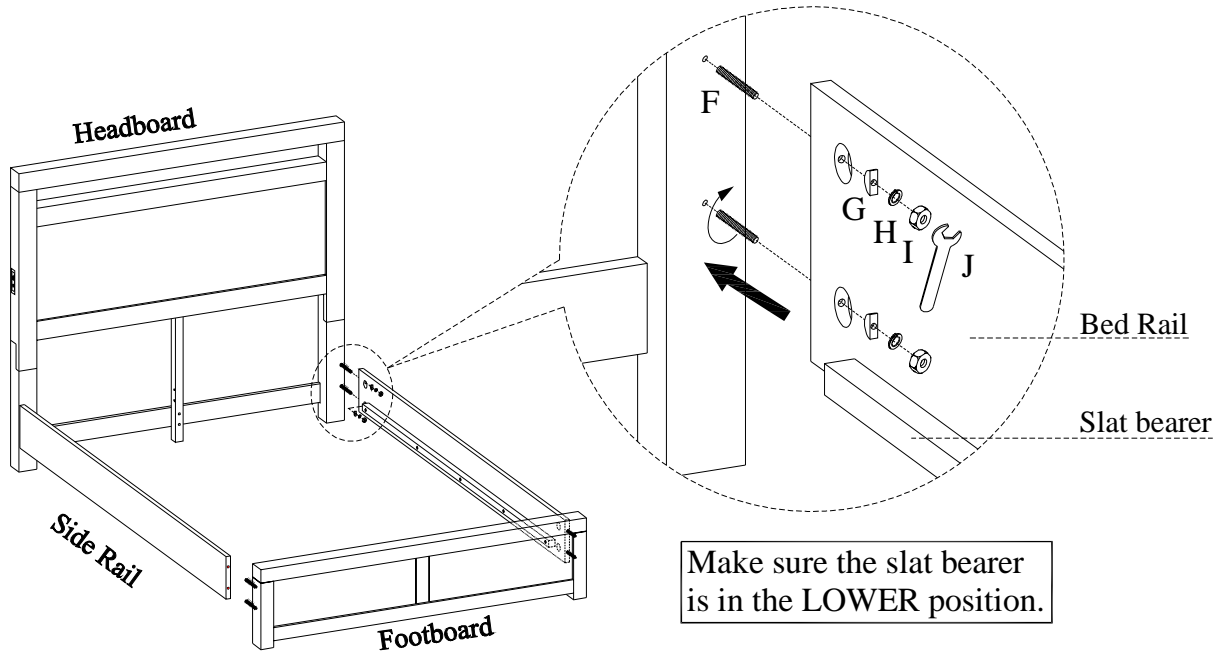
STEP 3: Attach the stretcher to the legs and center support leg by using 4 bolts(A), lock washers(B) and flat washers(C).



STEP 4: The side rails may be used on either side. Arrange the side rails so the slat bearers are in LOWER POSITION prior to attachment in STEP 5.

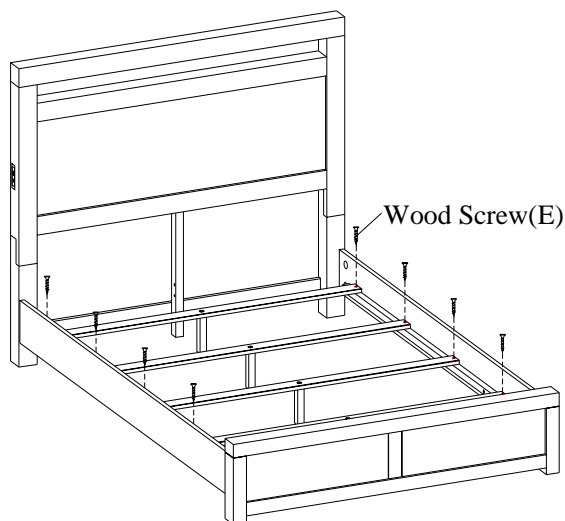


ITEM NO: IML-412 Queen Panel HB
 IML-402 Queen Rails
 IML-403 Queen Low Profile FB



STEP 5: Screw the bolts(F) into HB & FB. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers(G),lock washers(H) and nuts (I).Then use a hex wrench to tighten all the nuts.

STEP 6: Attach the support legs with leveler to the slats. Adjust the levelers on bottom of support legs when necessary.

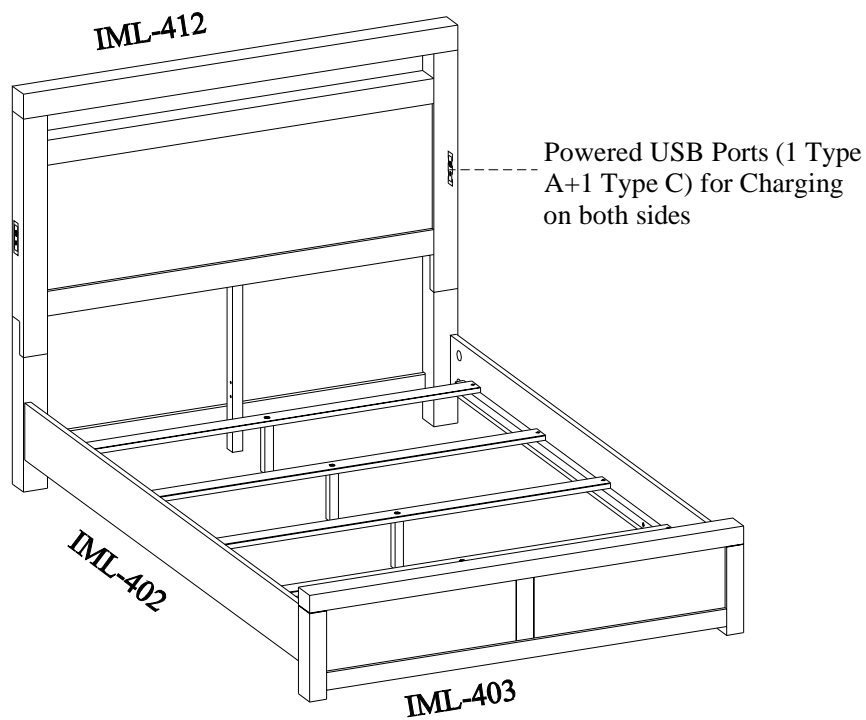


STEP 7: Arrange the slats on the slat bearers equally and attach to the slat bearers with wood screws (E).



ITEM NO: IML-412 Queen Panel HB
IML-402 Queen Rails
IML-403 Queen Low Profile FB

FUNCTIONALITY INSTRUCTION



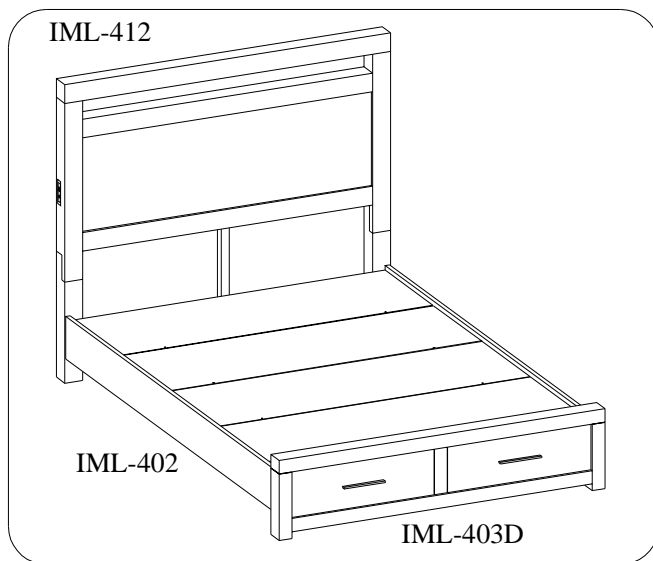
ITEM NO: IML-412 Queen Panel HB
 IML-402 Queen Rails
 IML-403D Queen Storage FB

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TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER

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HARDWARE LIST: IML-412

No.	Description	Sketch	Quantity
A	Bolts Ø5/16" *2"		12 PCS
B	Lock Washer Ø5/16"		12 PCS
C	Flat Washer Ø5/16" *3/4"		12 PCS
D	Allen Wrench 5mm		1 PC

HARDWARE LIST: IML-402

No.	Description	Sketch	Quantity
E	Wood Screw M4*1-1/4"		8 PCS
F	Hanger Bolts Ø5/16" *3-1/2"		8 PCS
G	Half Moon Washer Ø5/16"		8 PCS
H	Lock Washer Ø5/16"		8 PCS
I	Hex Nut Ø5/16" *1/2"		8 PCS
J	Hex Wrench 12mm		1 PC

HARDWARE LIST: IML-403D

No.	Description	Sketch	Quantity
K	Bolts Ø1/4" *1-1/4"		14 PCS
L	Lock Washer Ø1/4"		14 PCS
M	Flat Washer Ø1/4" *3/4"		14 PCS
N	Wood Screw M4*1"		8 PCS
O	Allen Wrench 4mm		1 PC

COMPONENTS LIST: IML-412

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC
2	Left Leg		1 PC
3	Right Leg		1 PC
4	Wood Stretcher		1 PC
5	Center Support Leg		1 PC

COMPONENTS LIST: IML-402

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		4 PCS

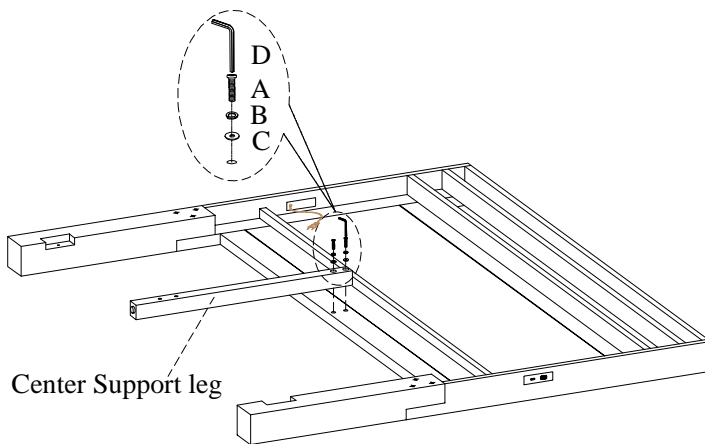
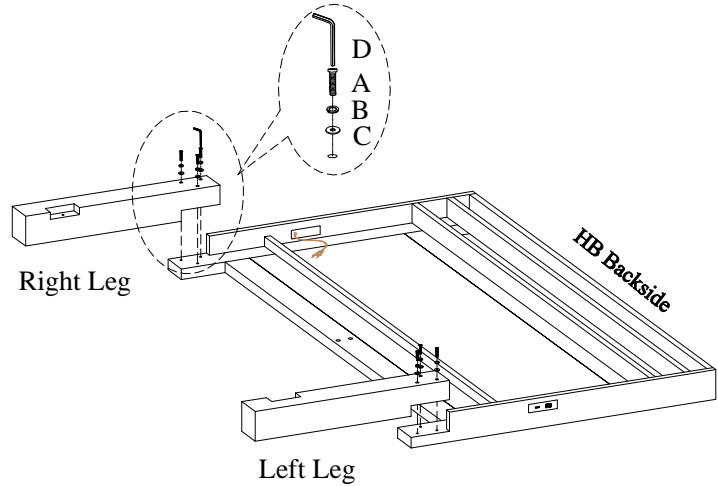
COMPONENTS LIST: IML-403D

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support Leg (for center rail)		2 PCS
3	Support leg (for pedestal)		3 PCS
4	Decking		4 PCS
5	Center rail		1 PC

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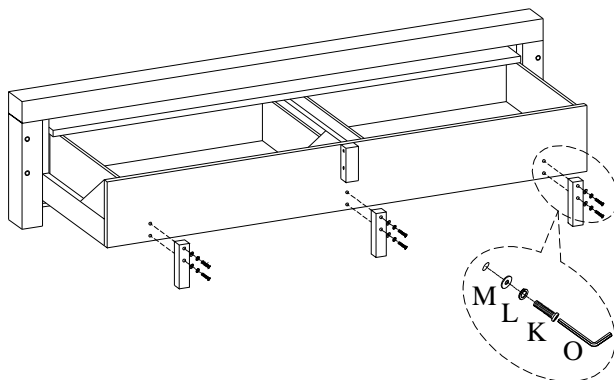
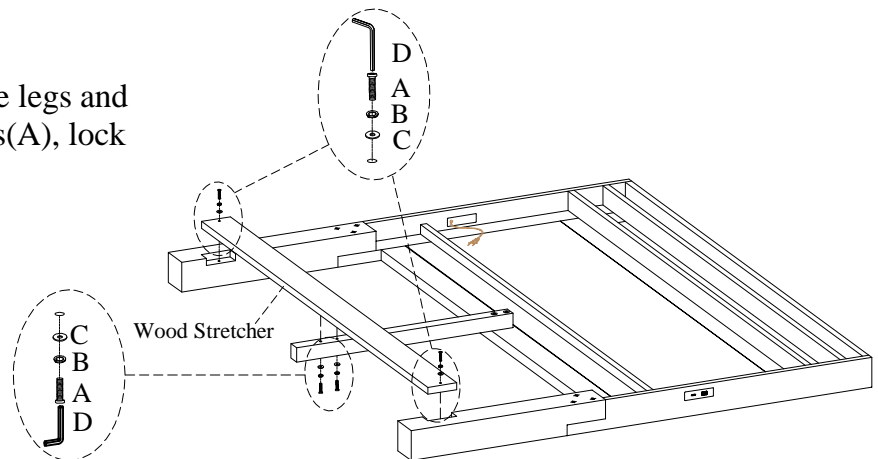
ITEM NO: IML-412 Queen Panel HB
 IML-402 Queen Rails
 IML-403D Queen Storage FB

STEP 1: Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 6 bolts(A), lock washers(B) and flat washers(C). Do not tighten bolts until STEP 3.



STEP 2: Attach the center support leg to headboard by using 2 bolts(A), lock washers(B) and flat washers(C).

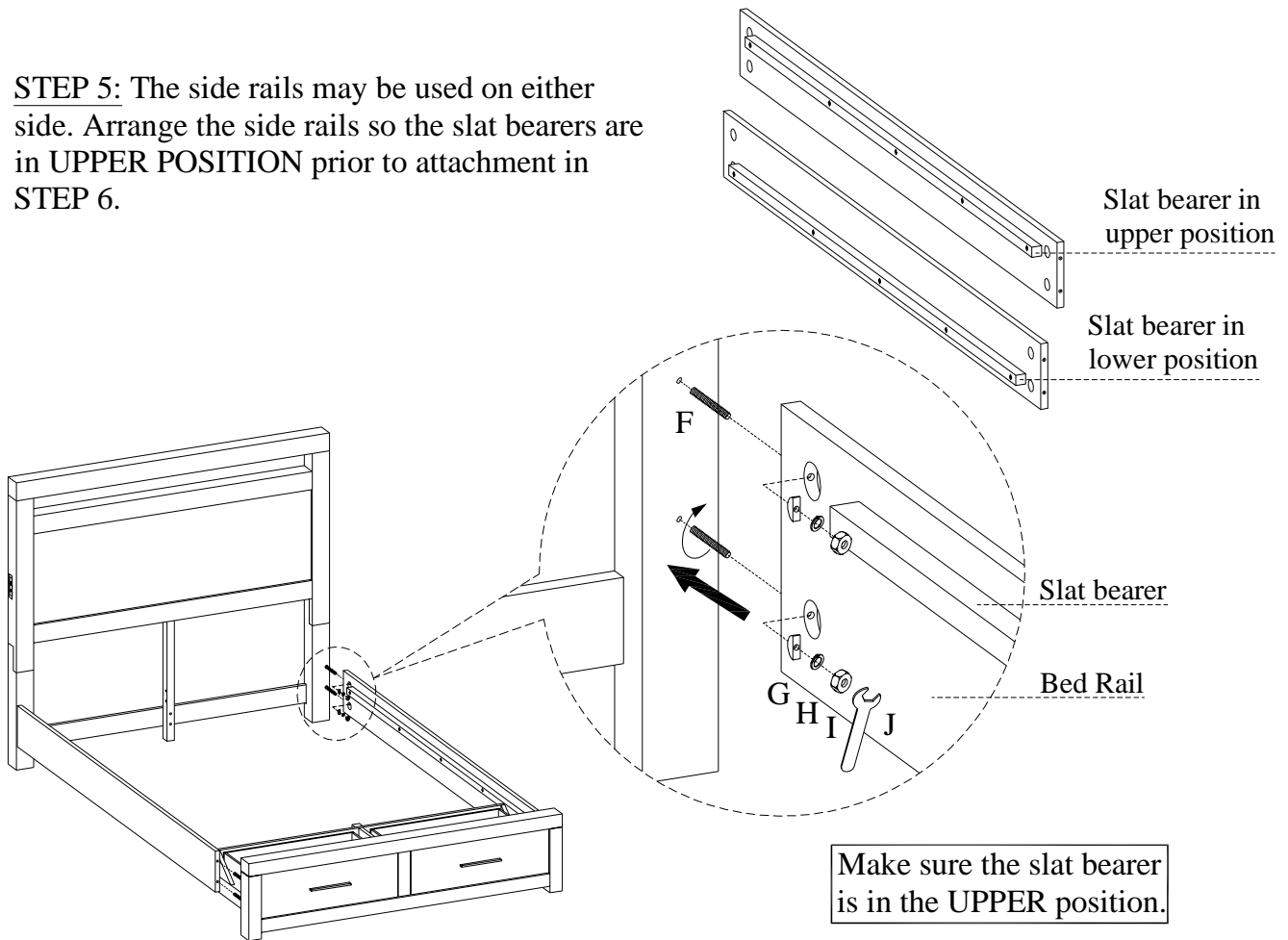
STEP 3: Attach the stretcher to the legs and center support leg by using 4 bolts(A), lock washers(B) and flat washers(C).



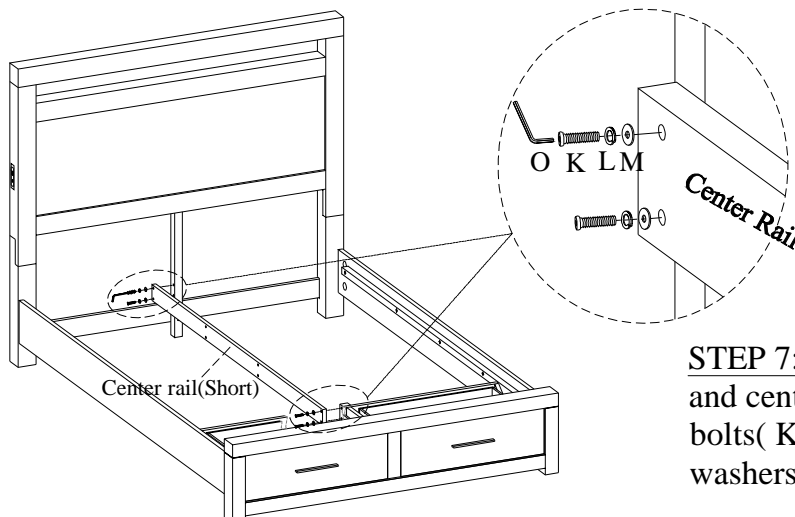
STEP 4: Attach support legs (for pedestal) to footboard.

ITEM NO: IML-412 Queen Panel HB
 IML-402 Queen Rails
 IML-403D Queen Storage FB

STEP 5: The side rails may be used on either side. Arrange the side rails so the slat bearers are in **UPPER POSITION** prior to attachment in STEP 6.

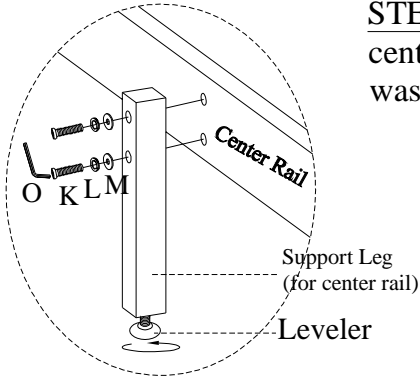


STEP 6: Screw the bolts(F) into HB & FB. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers(G), lock washers(H) and nuts (I). Then use a hex wrench to tighten all the nuts.



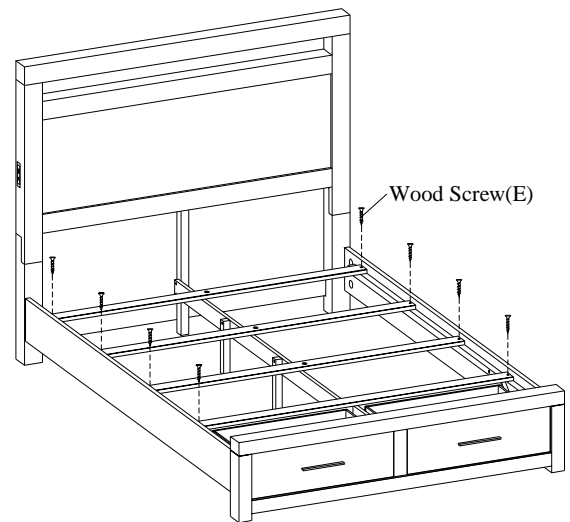
STEP 7: Attach center rail to the footboard, and center support leg of headboard using 4 bolts(K), lock washers(L) and flat washers(M).

ITEM NO: IML-412 Queen Panel HB
 IML-402 Queen Rails
 IML-403D Queen Storage FB

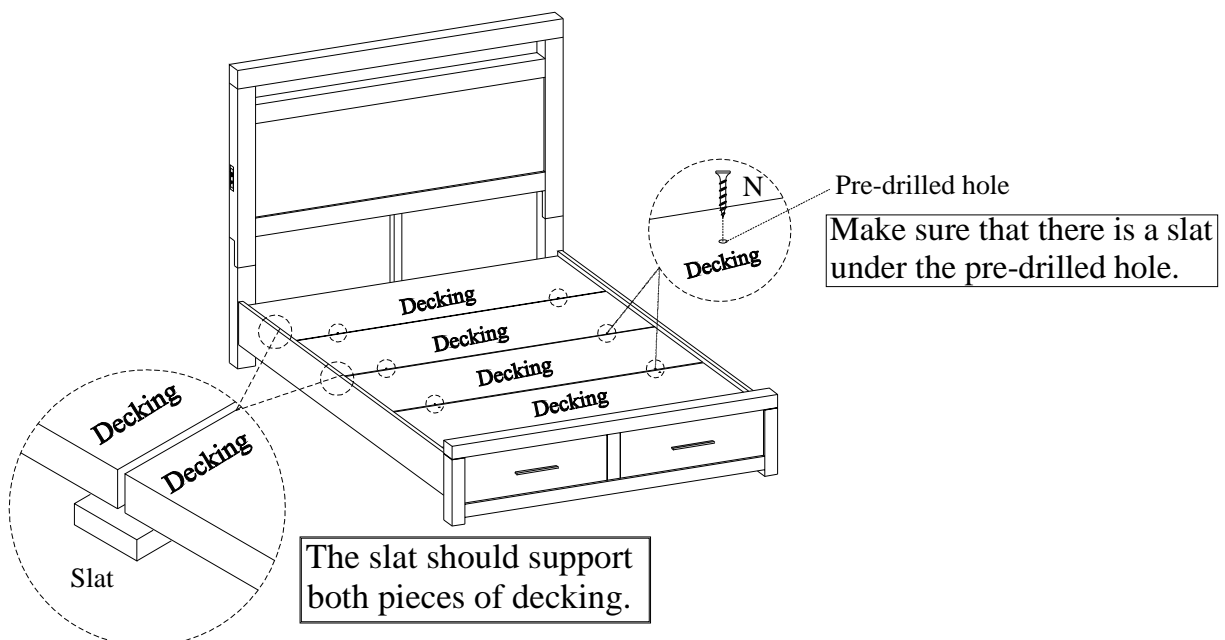


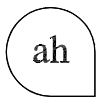
STEP 8: Attach 2 support legs (for center rail) to the center rail using 4 bolts(K), lock washers(L) and flat washers(M). Use an Allen Wrench to tighten all the bolts.

STEP 9: Arrange slats on the slat bearers and then lay decking on top of the slats. Make sure the slats are positioned along the seams of the decking as shown in the detail in STEP 10 under the pre-drilled hole. Remove the decking and attach slats to the slat bearers with wood screws (E).



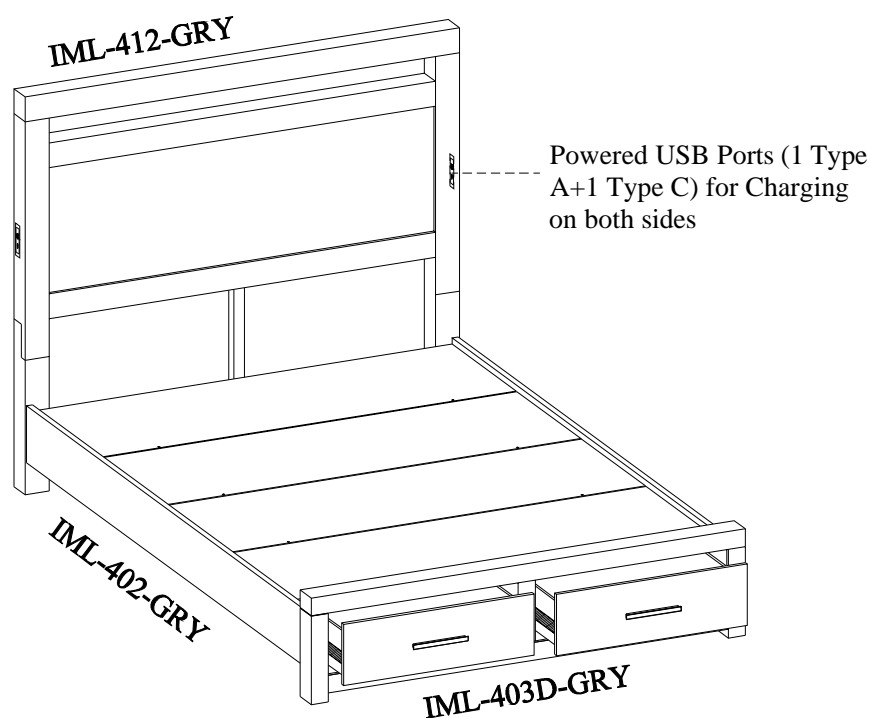
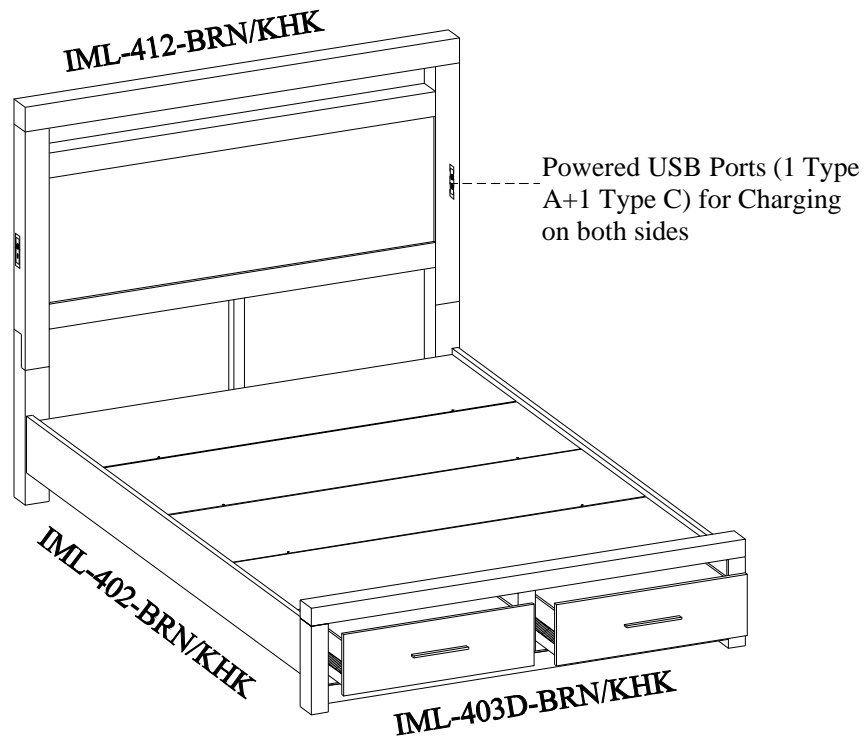
STEP 10: Put the decking over the slats, secure decking to the slats with wood screws (N) through the pre-drilled holes in the decking as shown below.





ITEM NO: IML-412 Queen Panel HB
IML-402 Queen Rails
IML-403D Queen Storage FB

FUNCTIONALITY INSTRUCTION





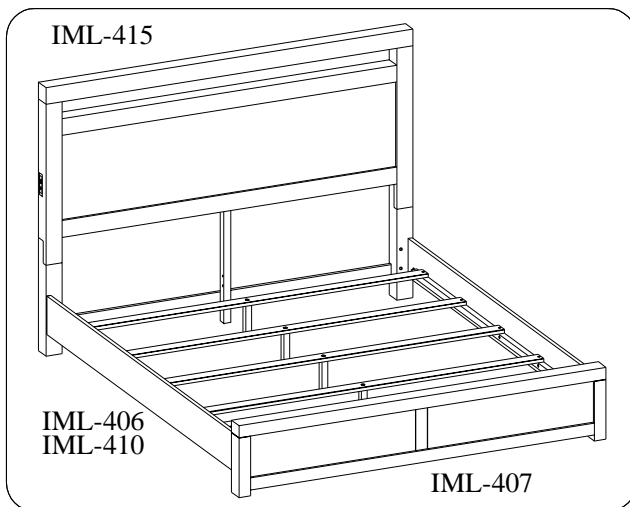
ITEM NO: IML-415	King Panel HB
IML-406	King Rails
IML-407	King Low Profile FB
IML-410	Cal King Rails

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UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.



HARDWARE LIST: IML-415			
No.	Description	Sketch	Quantity
A	Bolts Ø5/16" *2"		12 PCS
B	Lock Washer Ø5/16"		12 PCS
C	Flat Washer Ø5/16" *3/4"		12 PCS
D	Allen Wrench 5mm		1 PC

HARDWARE LIST: IML-406/410			
No.	Description	Sketch	Quantity
E	Wood Screw M4*1-1/4"		10 PCS
F	Hanger Bolts Ø5/16" *3-1/2"		8 PCS
G	Half Moon Washer Ø5/16"		8 PCS
H	Lock Washer Ø5/16"		8 PCS
I	Hex Nut Ø5/16" *1/2"		8 PCS
J	Hex Wrench 12mm		1 PC

TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

COMPONENTS LIST: IML-415

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC
2	Left Leg		1 PC
3	Right Leg		1 PC
4	Wood Stretcher		1 PC
5	Center Support Leg		1 PC

COMPONENTS LIST: IML-406

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS

COMPONENTS LIST: IML-410

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS
3	Center rail (Long)		1 PC
4	Wood Cap		8 PCS

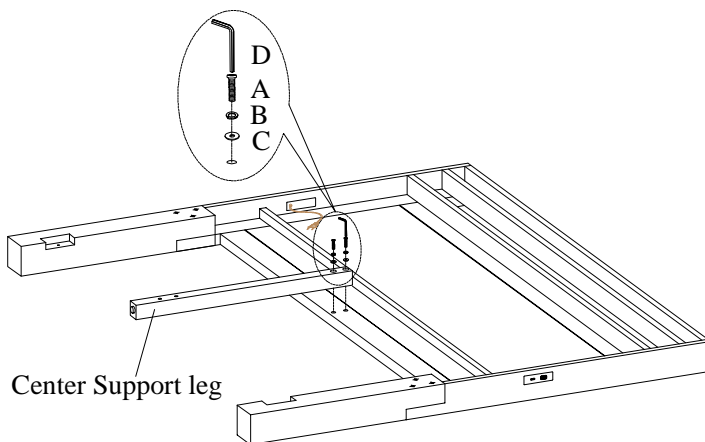
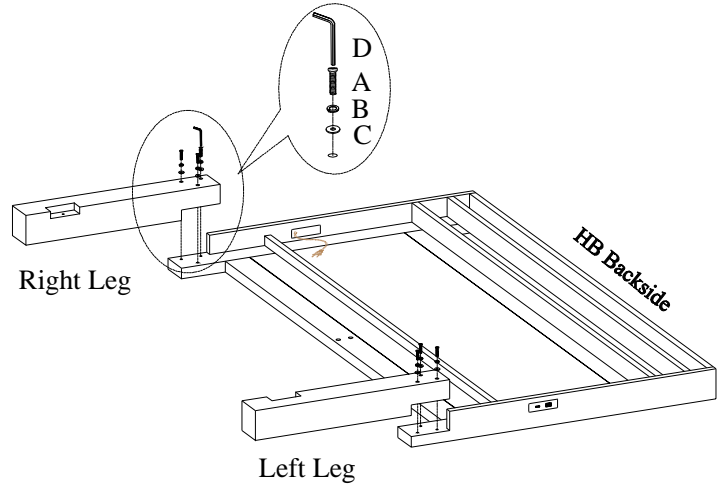
COMPONENTS LIST: IML-407

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support leg (for slats)		5 PCS

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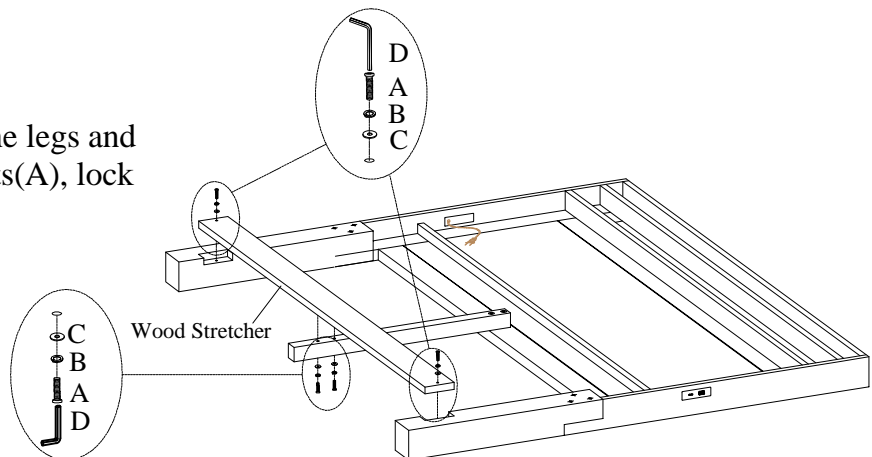
ITEM NO: IML-415 King Panel HB
 IML-406 King Rails
 IML-407 King Low Profile FB
 IML-410 Cal King Rails

STEP 1: Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 6 bolts(A), lock washers(B) and flat washers(C). Do not tighten bolts until STEP 3.

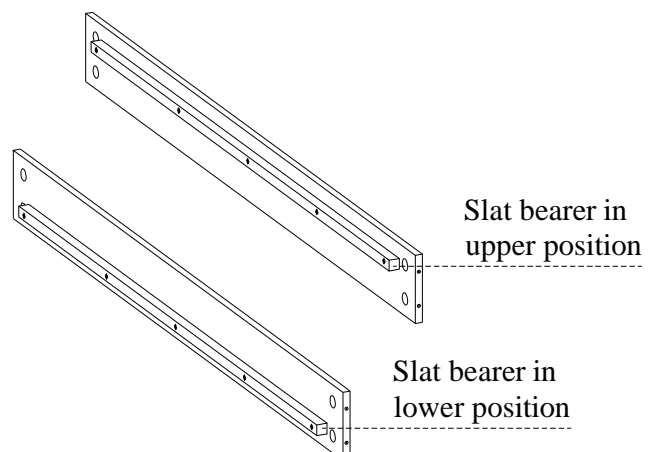


STEP 2: Attach the center support leg to headboard by using 2 bolts(A), lock washers(B) and flat washers(C).

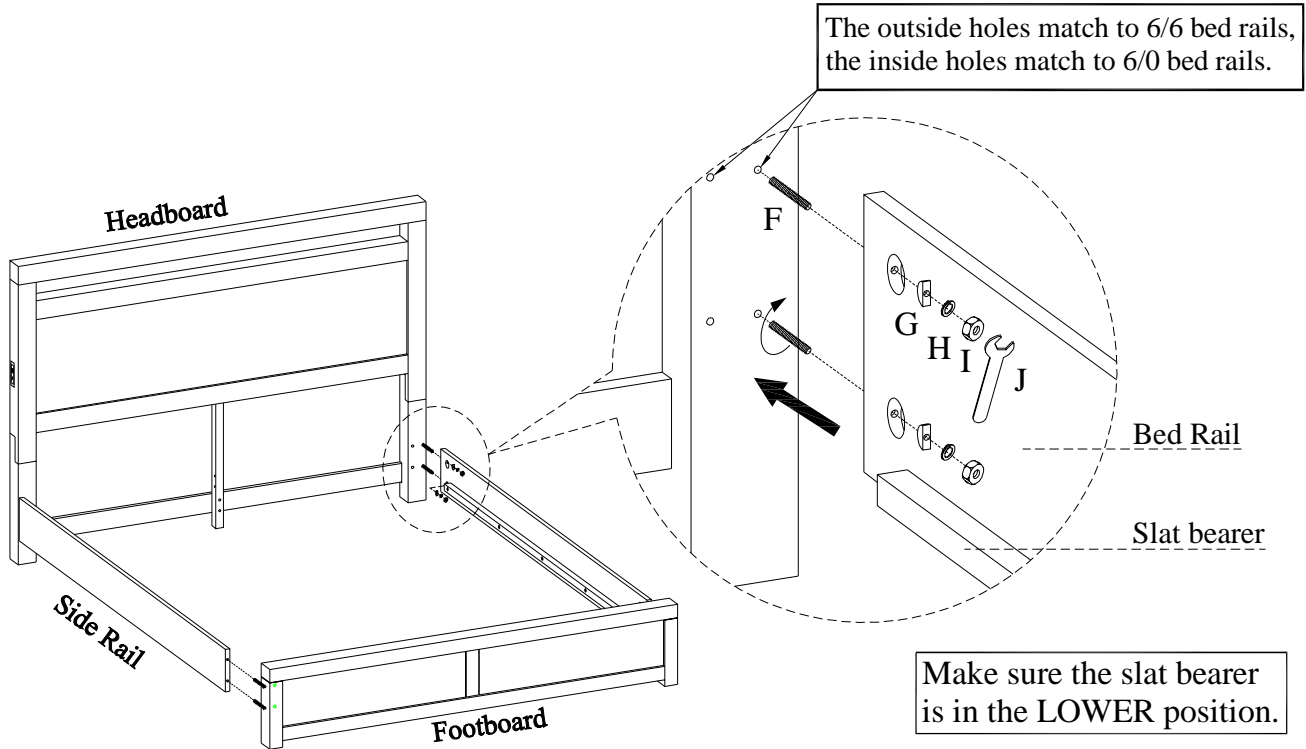
STEP 3: Attach the stretcher to the legs and center support leg by using 4 bolts(A), lock washers(B) and flat washers(C).



STEP 4: The side rails may be used on either side. Arrange the side rails so the slat bearers are in LOWER POSITION prior to attachment in STEP 5.



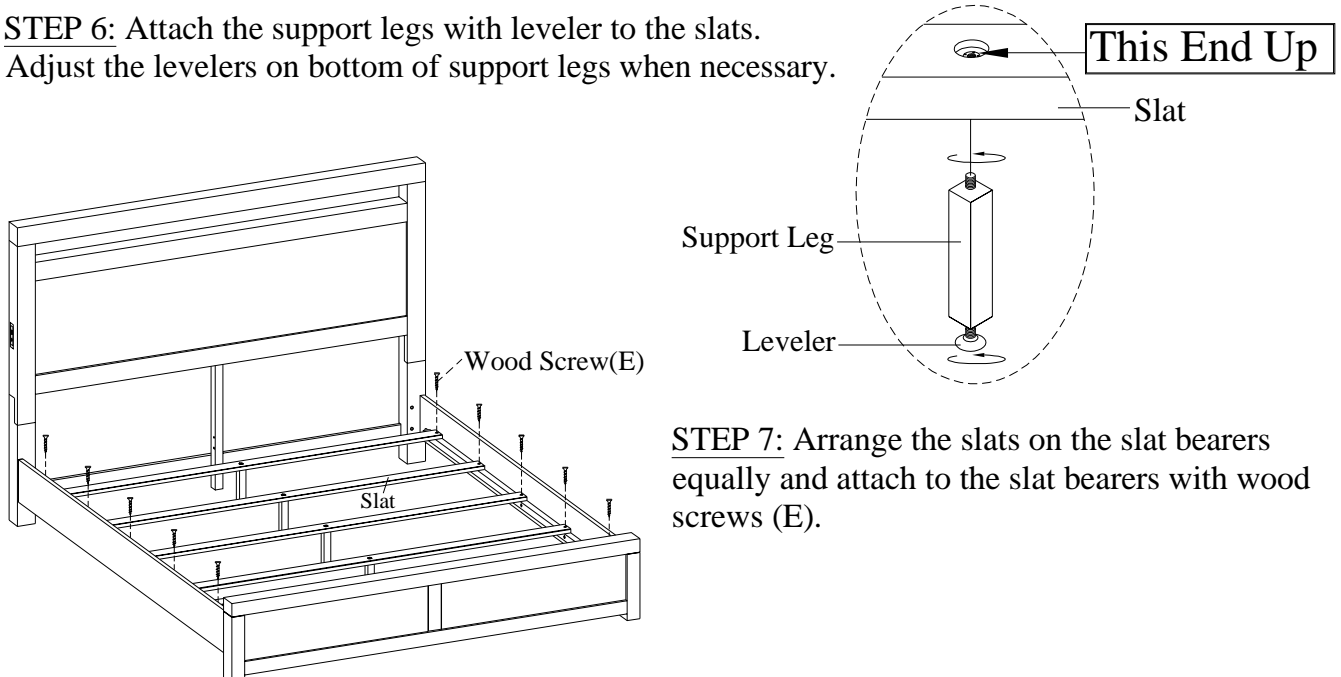
ITEM NO: IML-415 King Panel HB
 IML-406 King Rails
 IML-407 King Low Profile FB
 IML-410 Cal King Rails



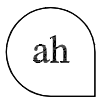
STEP 5: Screw the bolts(F) into HB & FB. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers(G), lock washers(H) and nuts (I). Then use a hex wrench to tighten all the nuts.

Note: The outside holes match to 6/6 bed rails, the inside holes match to 6/0 bed rails.

STEP 6: Attach the support legs with leveler to the slats. Adjust the levelers on bottom of support legs when necessary.

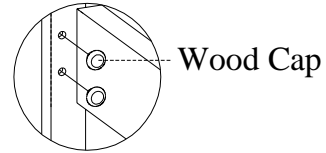


STEP 7: Arrange the slats on the slat bearers equally and attach to the slat bearers with wood screws (E).

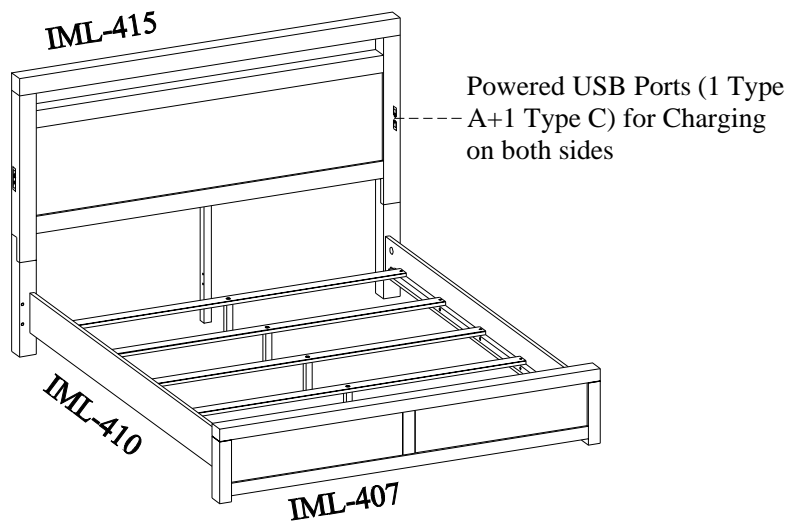
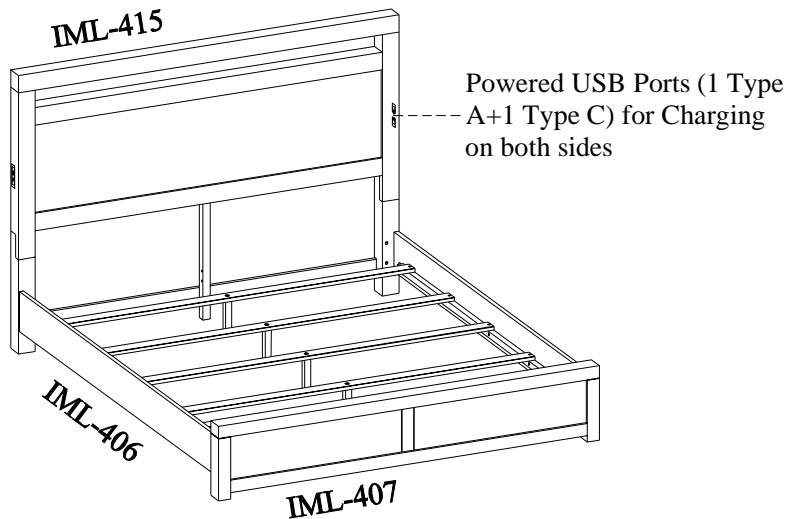


ITEM NO: IML-415 King Panel HB
 IML-406 King Rails
 IML-407 King Low Profile FB
 IML-410 Cal King Rails

STEP 8: For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.



FUNCTIONALITY INSTRUCTION



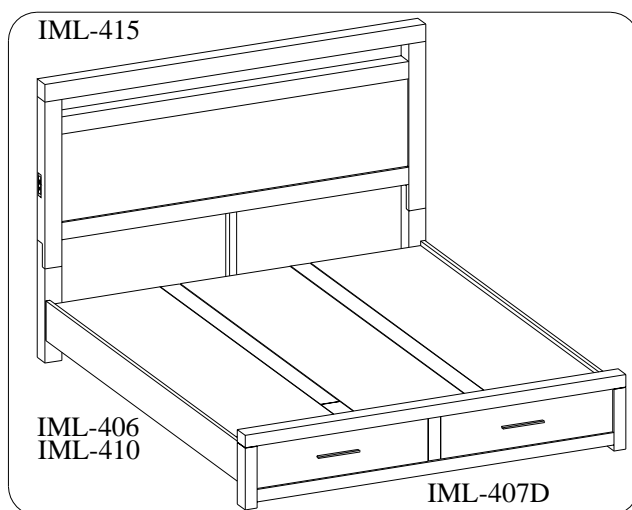
ITEM NO: IML-415 King Panel HB
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 IML-407D King Storage FB
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TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER

UTILITY KNIFE (FOR CAL KING)

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: IML-415

No.	Description	Sketch	Quantity
A	Bolts Ø5/16" * 2"		12 PCS
B	Lock Washer Ø5/16"		12 PCS
C	Flat Washer Ø5/16" * 3/4"		12 PCS
D	Allen Wrench 5mm		1 PC

HARDWARE LIST: IML-406/410

No.	Description	Sketch	Quantity
E	Wood Screw M4 * 1-1/4"		10 PCS
F	Hanger Bolts Ø5/16" * 3-1/2"		8 PCS
G	Half Moon Washer Ø5/16"		8 PCS
H	Lock Washer Ø5/16"		8 PCS
I	Hex Nut Ø5/16" * 1/2"		8 PCS
J	Hex Wrench 12mm		1 PC

HARDWARE LIST: IML-407D

No.	Description	Sketch	Quantity
K	Bolts Ø1/4" * 1-1/4"		14 PCS
L	Lock Washer Ø1/4"		14 PCS
M	Flat Washer Ø1/4" * 3/4"		14 PCS
N	Wood Screw M4 * 1"		8 PCS
O	Allen Wrench 4mm		1 PC

COMPONENTS LIST: IML-415

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC
2	Left Leg		1 PC
3	Right Leg		1 PC
4	Wood Stretcher		1 PC
5	Center Support Leg		1 PC

COMPONENTS LIST: IML-406

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS

COMPONENTS LIST: IML-410

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS
3	Center rail (Long)		1 PC
4	Wood Cap		8 PCS

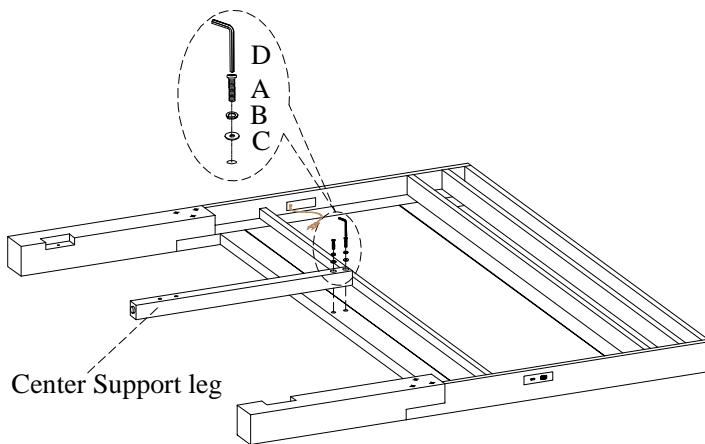
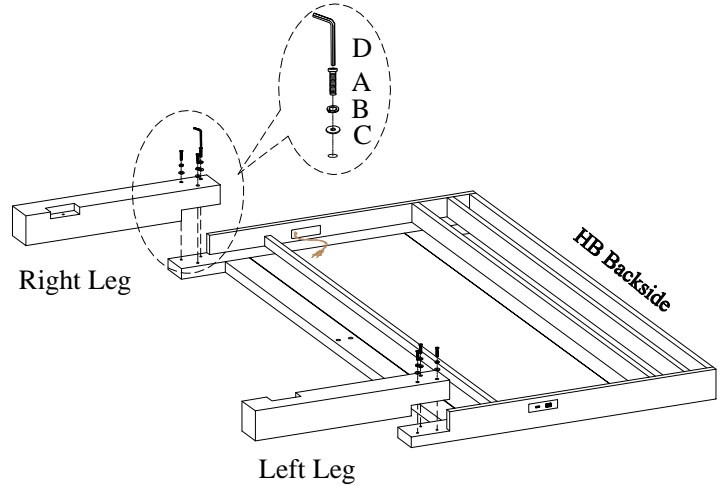
COMPONENTS LIST: IML-407D

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support Leg (for center rail)		2 PCS
3	Support leg (for pedestal)		3 PCS
4	Decking		3 PCS
5	Center rail		1 PC
6	Filler		2 PCS

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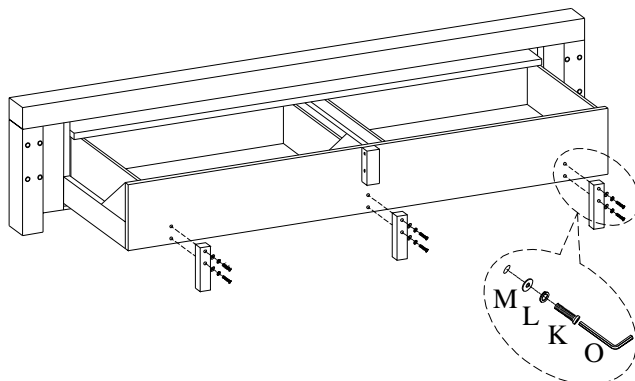
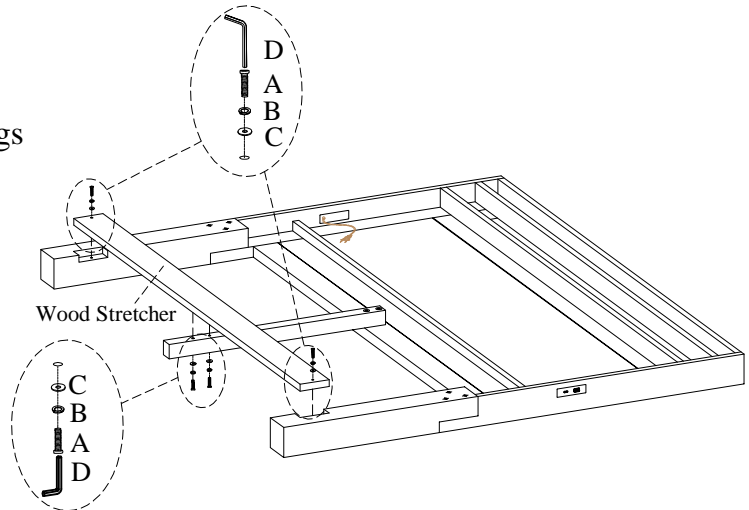
ITEM NO: IML-415 King Panel HB
 IML-406 King Rails
 IML-407D King Storage FB
 IML-410 Cal King Rails

STEP 1: Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 6 bolts(A), lock washers(B) and flat washers(C). Do not tighten bolts until STEP 3.



STEP 2: Attach the center support leg to headboard by using 2 bolts(A), lock washers(B) and flat washers(C).

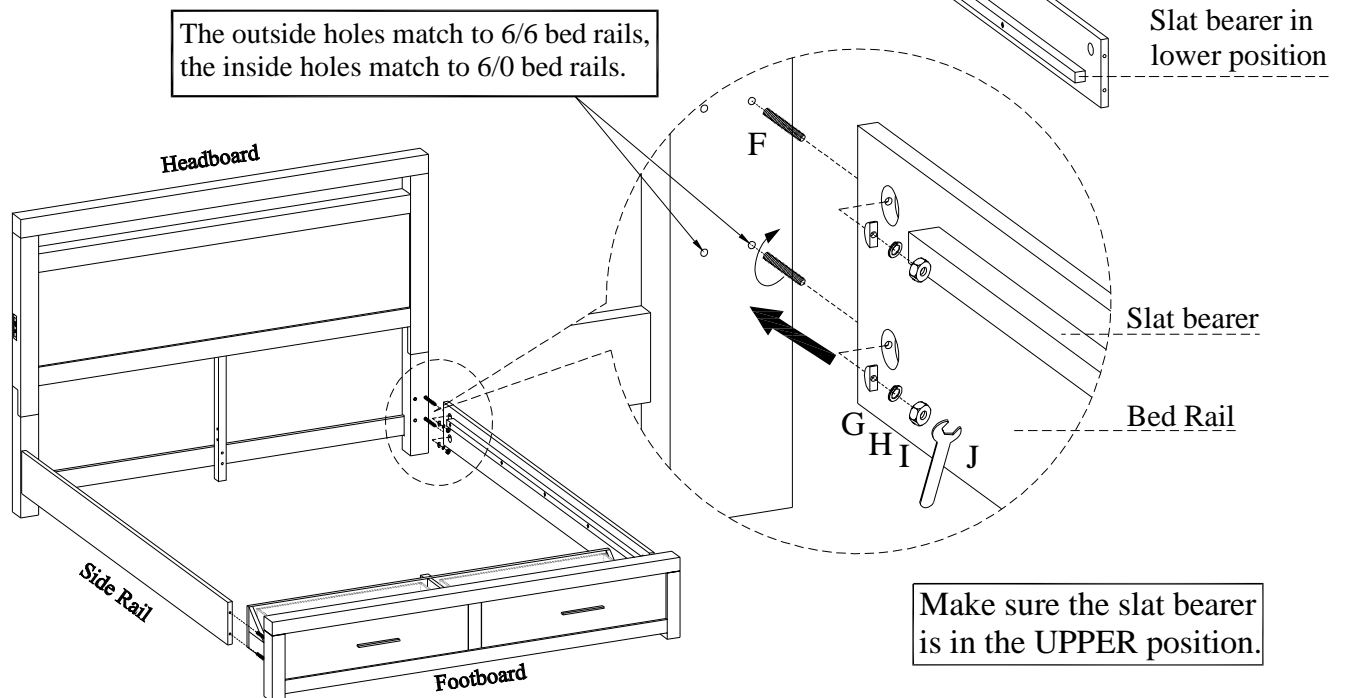
STEP 3: Attach the wood stretcher to the legs and center support leg by using 4 bolts(A), lock washers(B) and flat washers(C). Completely tighten all the bolts.



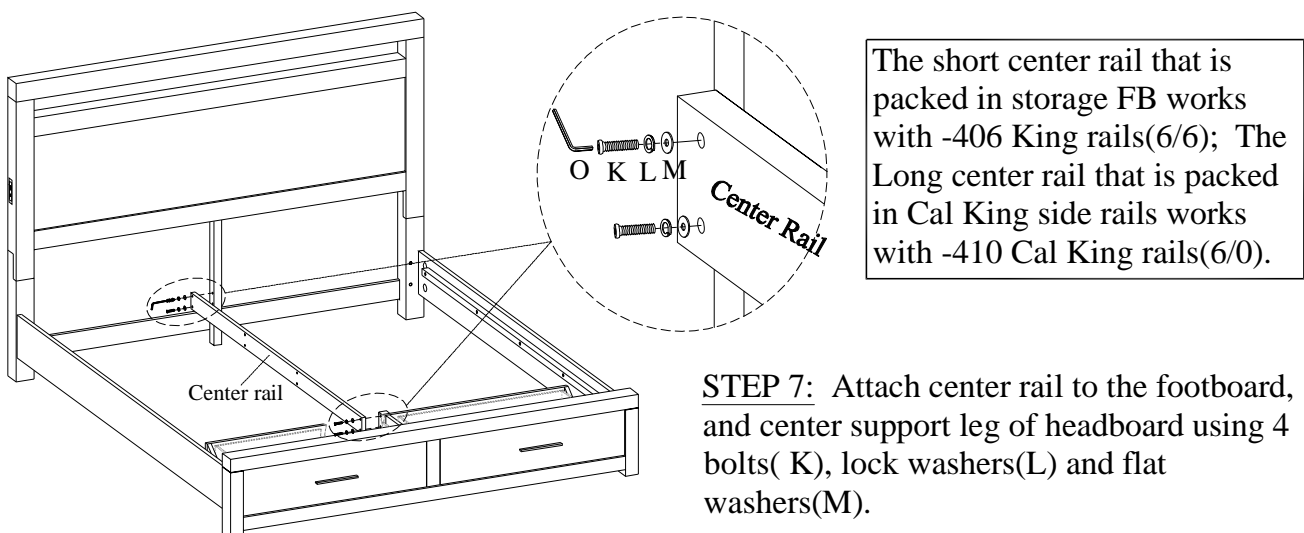
STEP 4: Attach support legs (for pedestal) to footboard.

ITEM NO: IML-415	King Panel HB
IML-406	King Rails
IML-407D	King Storage FB
IML-410	Cal King Rails

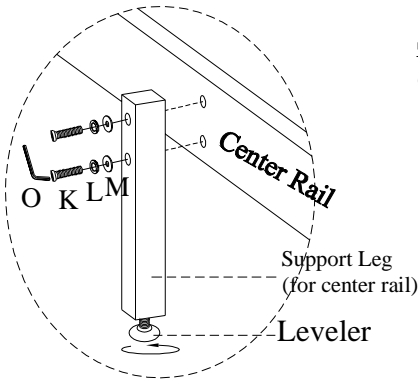
STEP 5: The side rails may be used on either side. Arrange the side rails so the slat bearers are in **UPPER POSITION** prior to attachment in STEP 6.



STEP 6: Screw the bolts(F) into HB & FB. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers(G), lock washers(H) and nuts (I). Then use a hex wrench to tighten all the nuts.

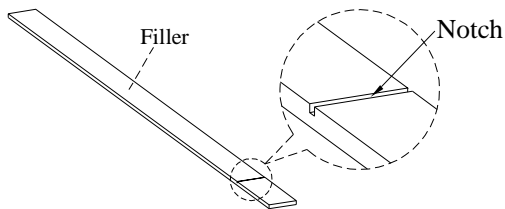
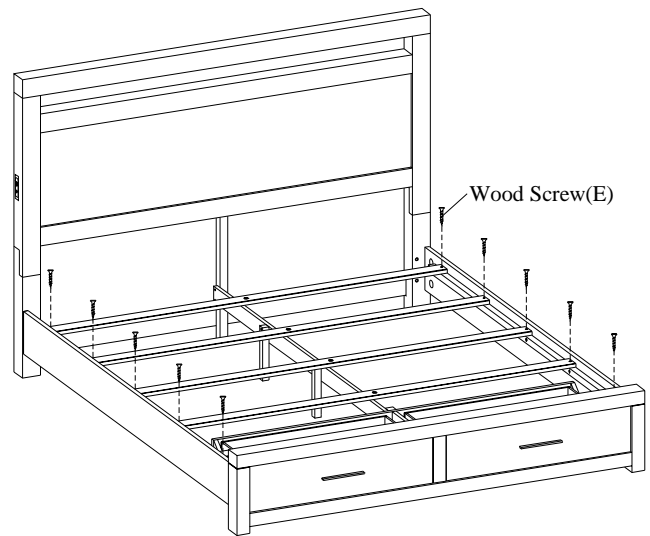


ITEM NO: IML-415 King Panel HB
 IML-406 King Rails
 IML-407D King Storage FB
 IML-410 Cal King Rails



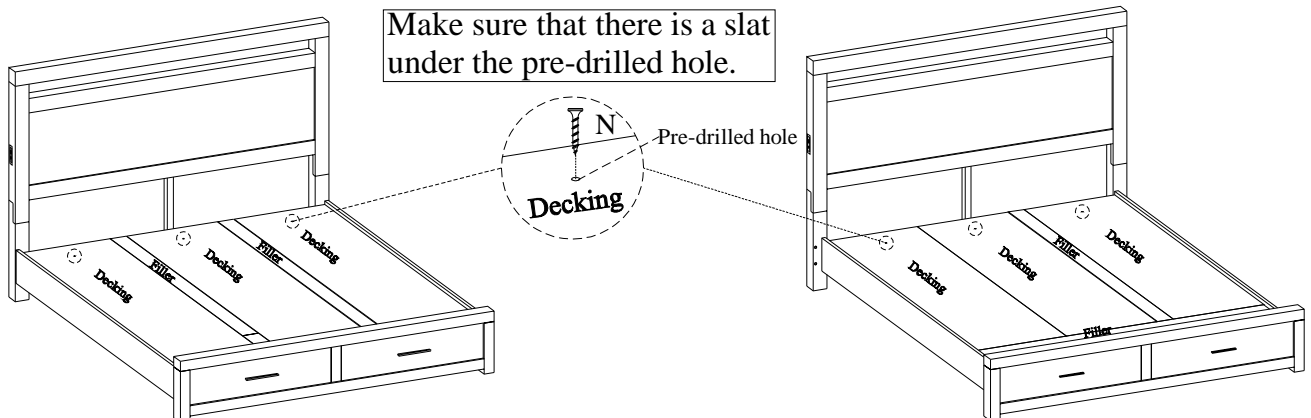
STEP 8: Attach 2 support legs (for center rail) to the center rail using 4 bolts(K), lock washers(L) and flat washers(M). Use an Allen Wrench to tighten all the bolts.

STEP 9: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown below in STEP 11. Remove the decking and attach slats to the slat bearers with wood screws (E).

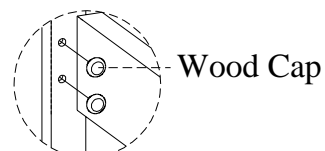


STEP 10: For Cal King bed, use a utility knife to cut off the small piece at the notch and discard. For regular King bed, skip this step.

STEP 11: Put the decking over the slats, secure decking to the slats with wood screws (N) through the pre-drilled holes in the decking as shown below.



STEP 12: For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.



ITEM NO: IML-415	King Panel HB
IML-406	King Rails
IML-407D	King Storage FB
IML-410	Cal King Rails

FUNCTIONALITY INSTRUCTION

