

# ASSEMBLY INSTRUCTIONS

MODEL#

**FM-BK104-T**

Questions?

GIVE US A CALL: 1-888-980-5122  
MON-FRI 8:30AM - 5:30PM (PT)

## TOOLS REQUIRED



Allen Wrench

(Included)

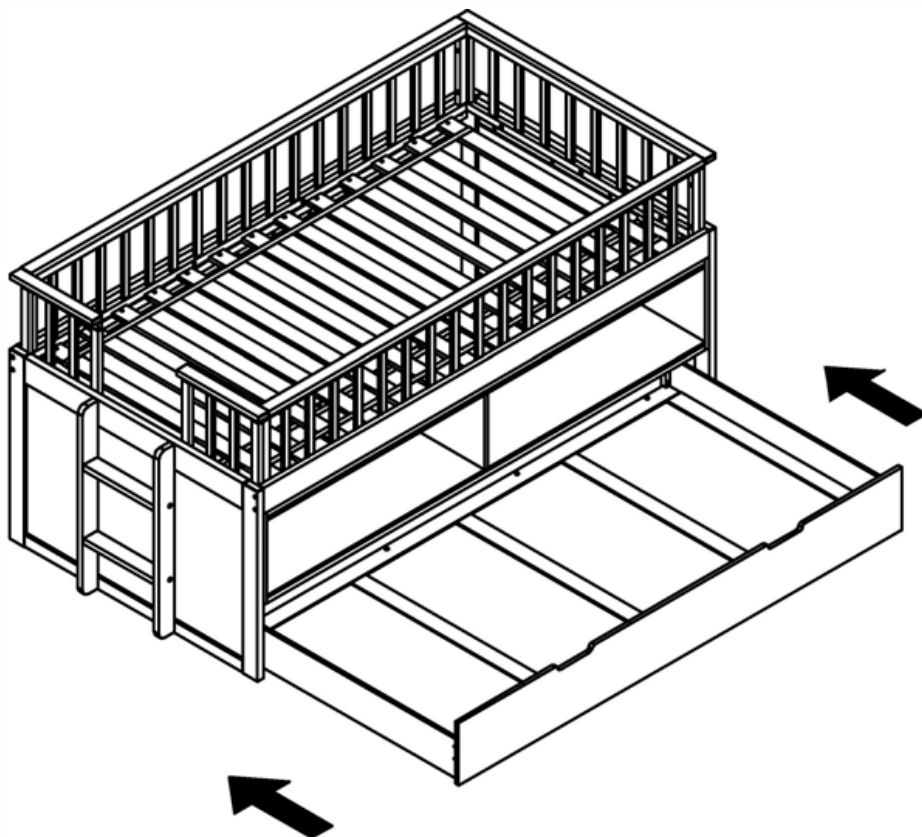


Phillips  
Screwdriver

(Not Included)



2 - People  
Recommended



## ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



**Consumer Hotline**  
Toll-Free 1-888-980-5122



**Monday to Friday**  
8:30AM- 5:30PM (PT)



**WEBSITE**  
[www.foagroup.com](http://www.foagroup.com)



**E-MAIL**  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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FurnitureOfAmerica



## CHECK BEFORE STARTING



### Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.



### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!



### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!



### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



## Suitable Location

Assembling near the area of the intended location is highly recommended.



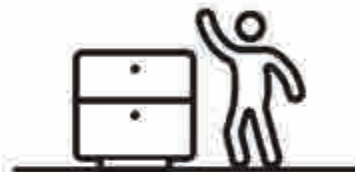
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches and damages.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



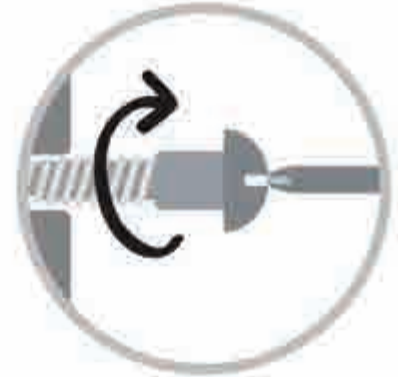
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.



Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



Save the instructions and store  
any supplied tools for later  
maintenance.

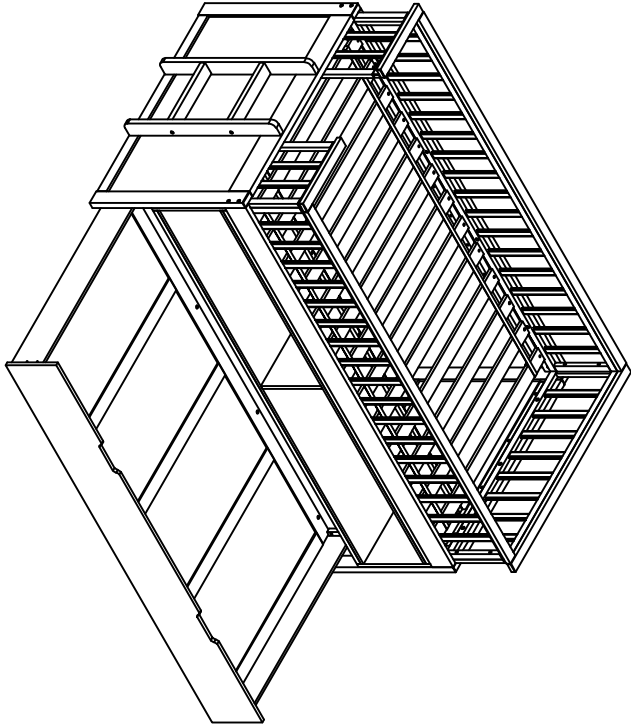


After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# ASSEMBLY INSTRUCTIONS

"Slat base is using the timber wood material which is LVL (Laminated Veneer Lumber). Laminated veneer lumber (LVL) is an engineered wood product that uses multiple layers of thin wood assembled with adhesives, and it is comparable in strength to solid timber slat. Some of the slat you might find the timber wood joiner which is not a crack or defect which is still strong and solid".



## ASSEMBLY TIPS

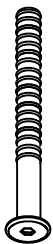

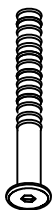
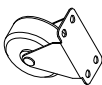
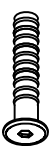

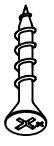



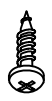
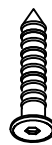

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast and easy assembly.



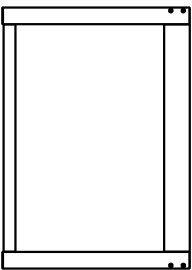

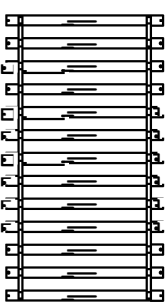
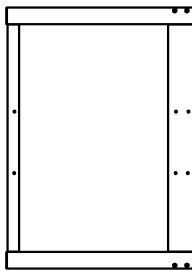


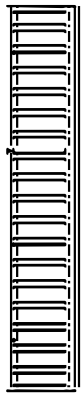

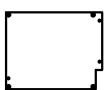
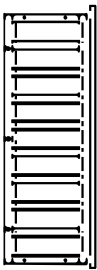
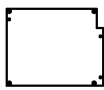


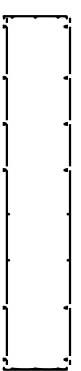

### Warning !

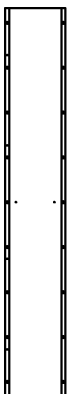
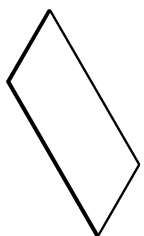
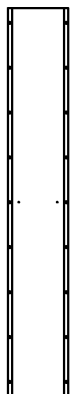

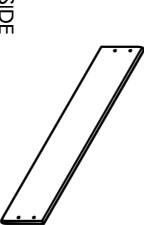
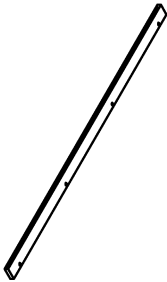



1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.

## HARDWARE LIST

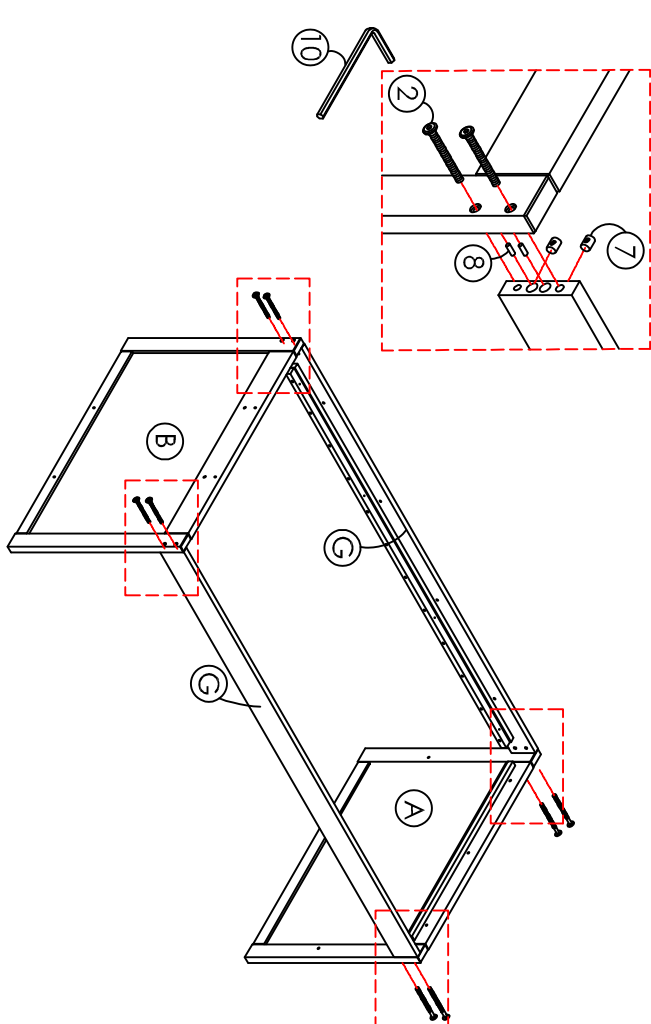
1	 JCBC M6 x 100mm	10 PCS	8	 WOOD DOWEL Ø10 x 30mm	10 PCS
2	 JCBC M6 x 60mm	12 PCS	9	 WHEEL	4 PCS
3	 JCBC M6 x 30mm	49 PCS	10	 ALLEN KEY	1PC
4	 RATTAN SCREW 4.0 x 32mm	4 PCS	11	 WOOD SCREW 3.5 x 16mm	16 PCS
5	 WOOD SCREW 4.0 x 28mm	26 PCS	12	 WOOD SCREW 4.0 x 50mm	4 PCS
6	 PAN HEAD SCREW 3.5 x 16mm	22 PCS	13	 JCBC-W M6 x 28mm	8 PCS
7	 BARREL NUT M6 x 13mm	22 PCS			

COMPONENT LIST

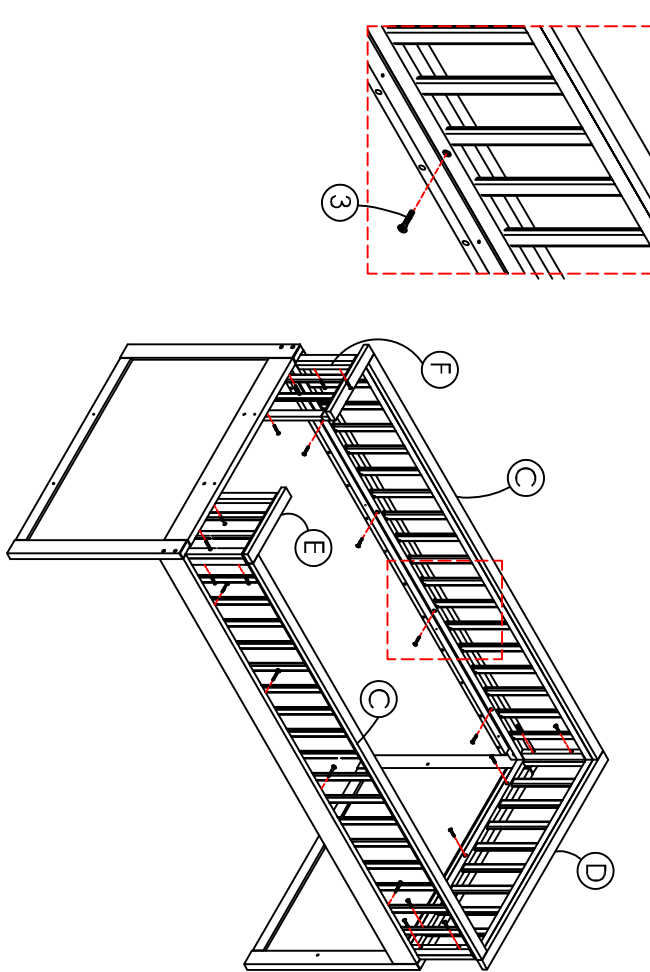
A		1 PC	G		2 PCS
			H		1 PC
B		1 PC	I		1 PC
			J		1 PC
C		2 PCS	K		2 PCS
			L		1 PC
D		1 PC	M		1 PC
			N		1 PC
E		1 PC	O		1 PC
F		1 PC			

P		1 PC	W		4 PCS
Q		1 PC	X		1 PC
R		2 PCS			
S		2 PCS			
T		2 PCS			
U		3 PCS			
V		1 PC			

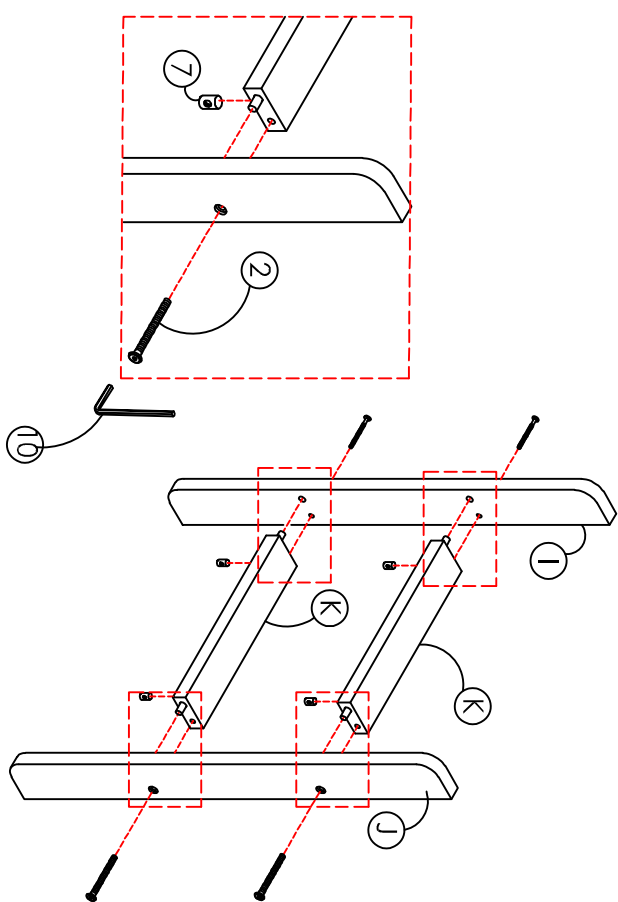
STEP 1



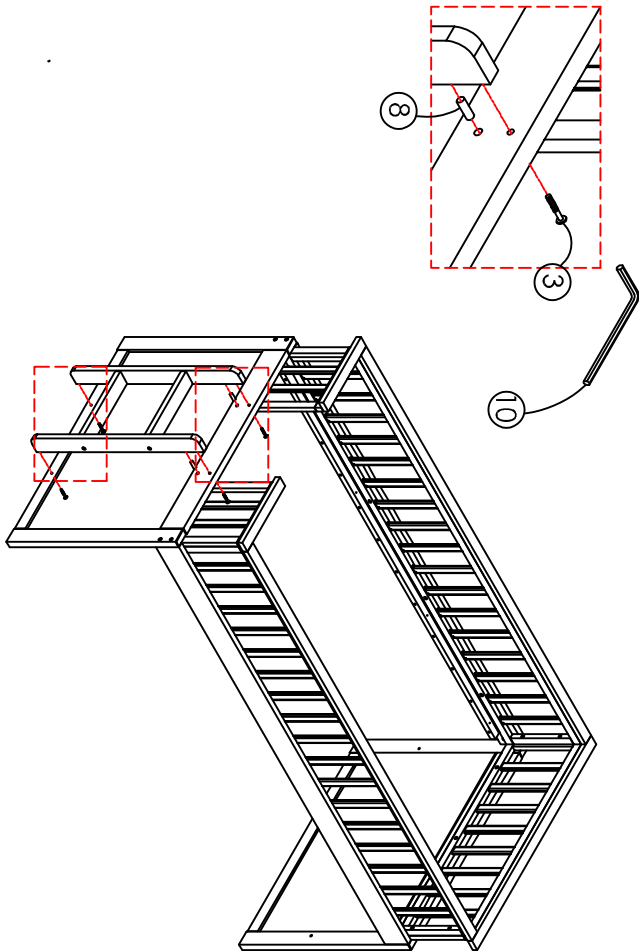
STEP 2



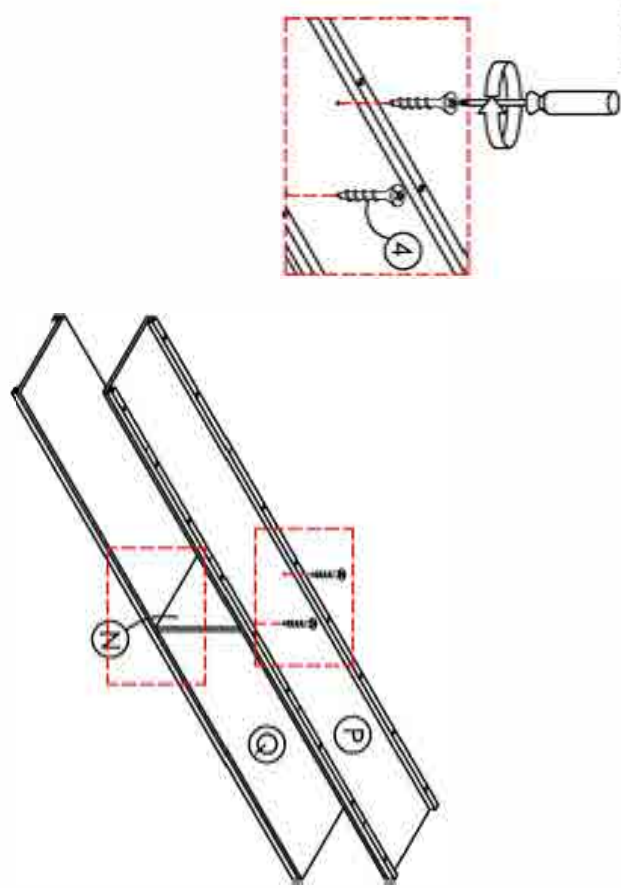
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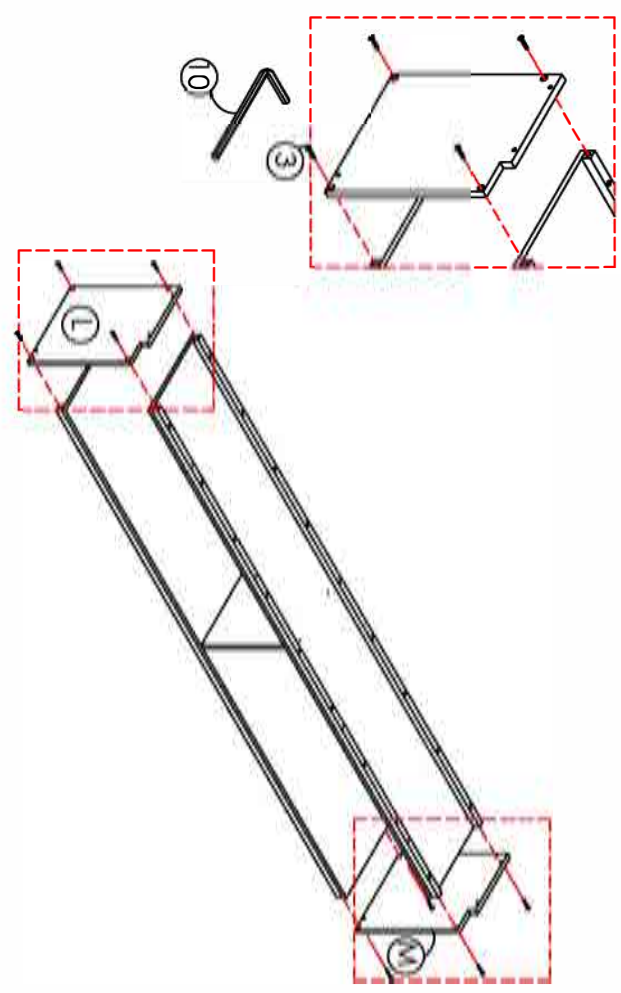
STEP 4



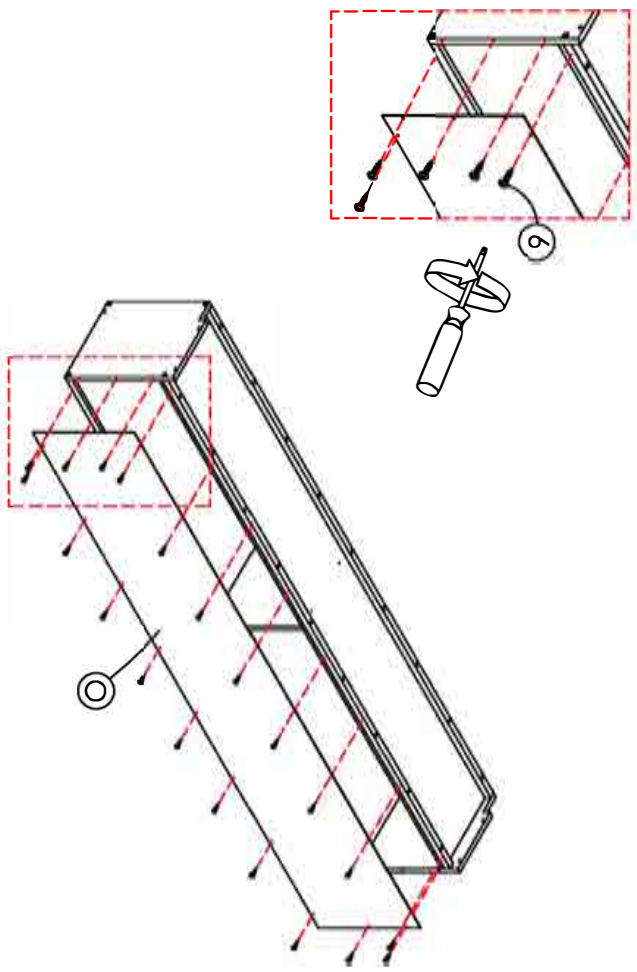
STEP 5



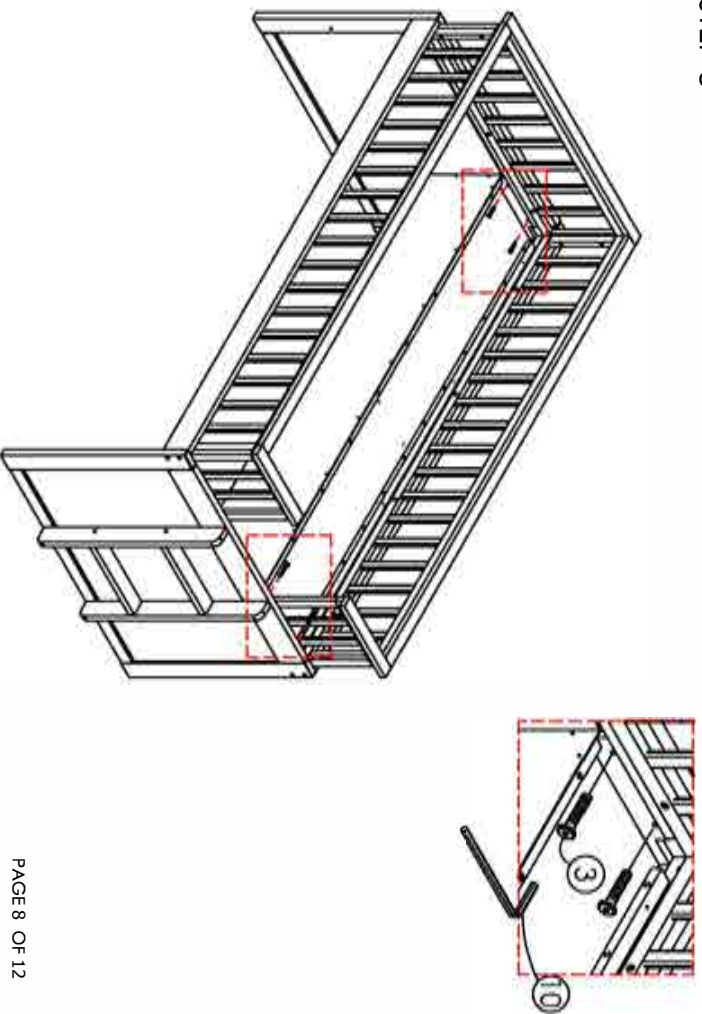
STEP 6



STEP 7

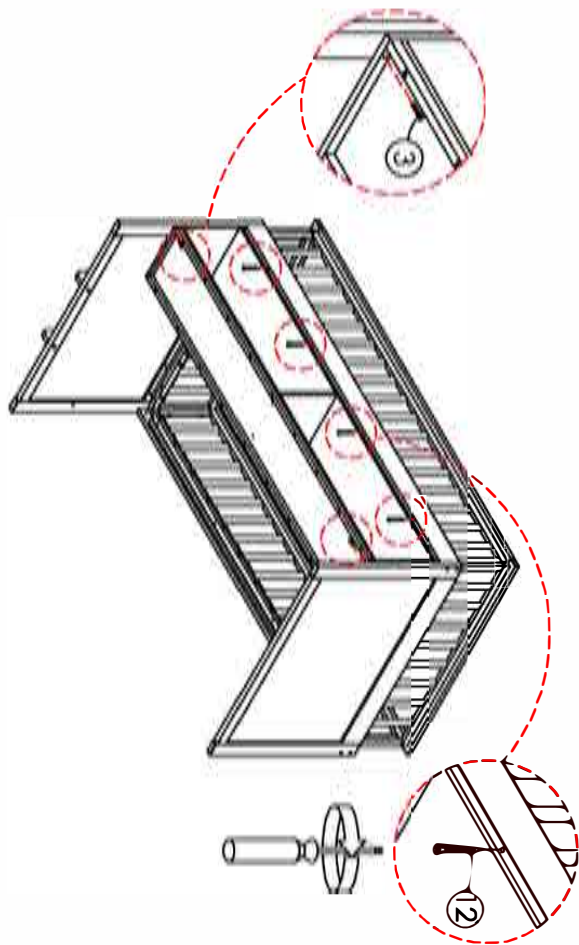


STEP 8

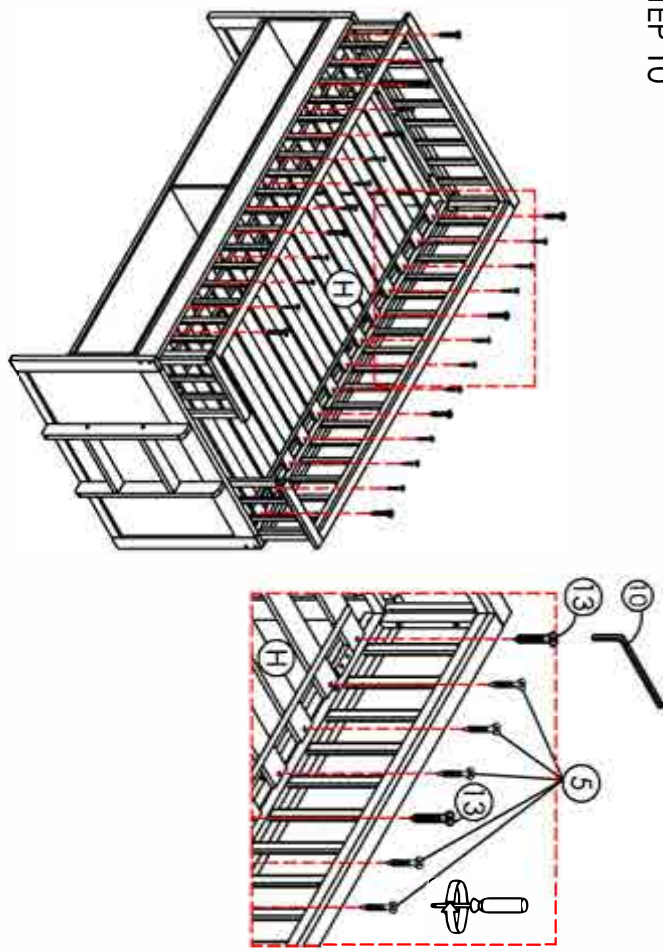




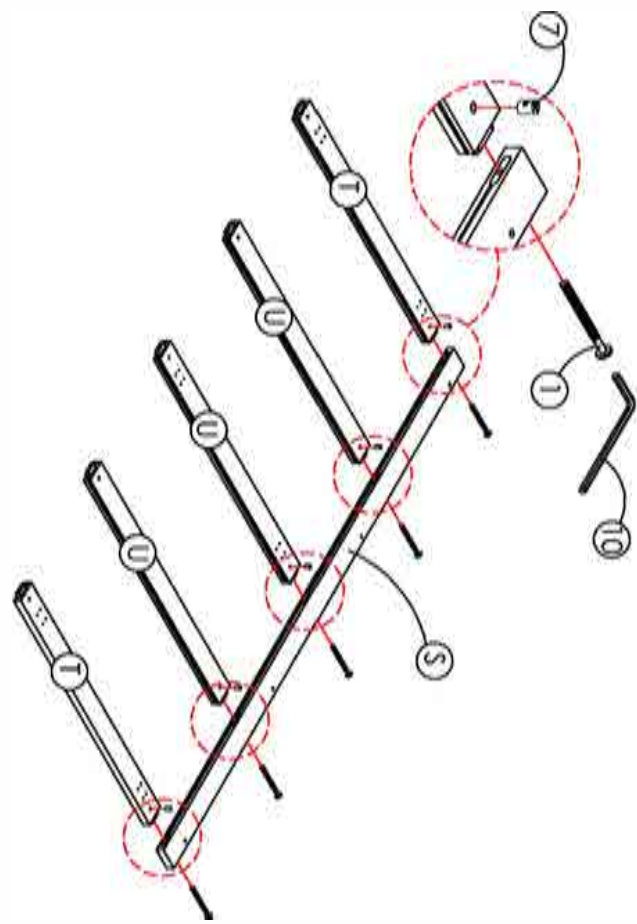
STEP 9



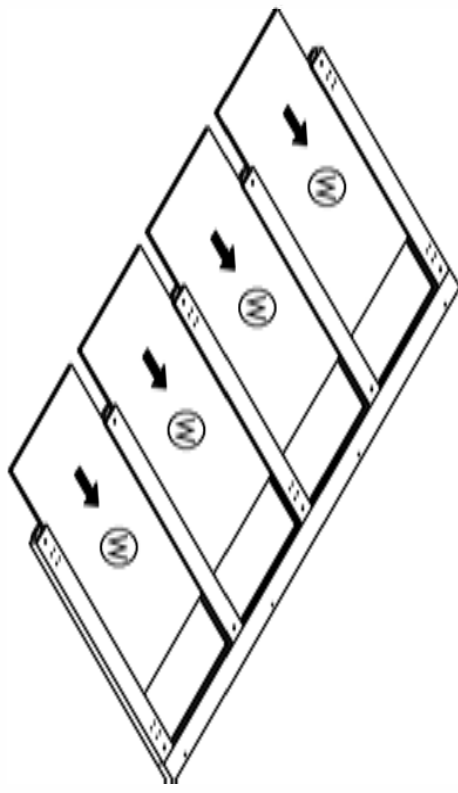
STEP 10



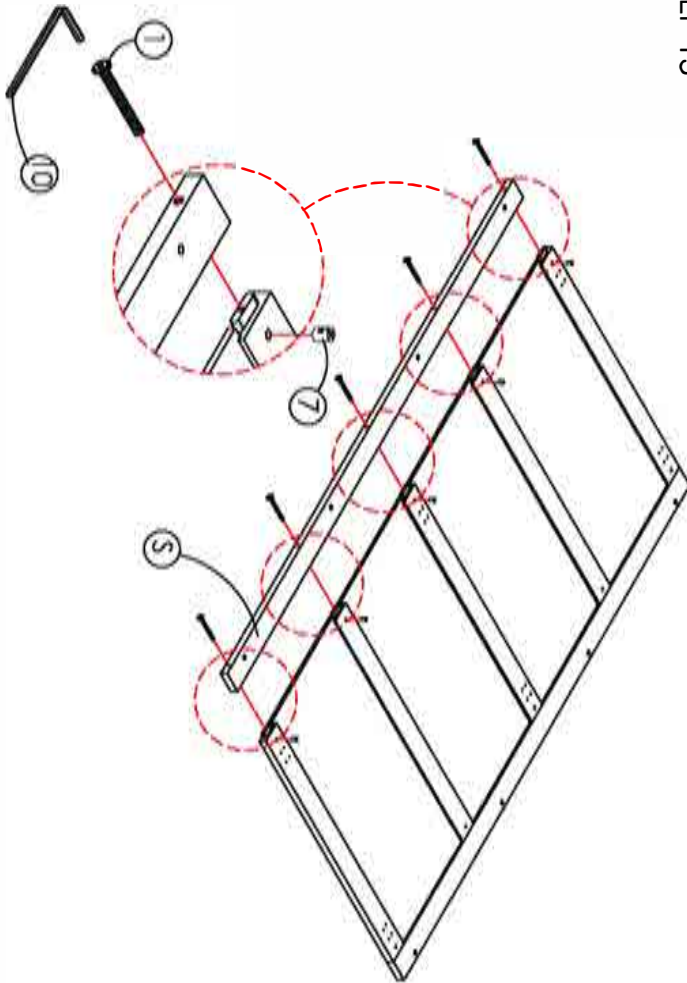
STEP 11



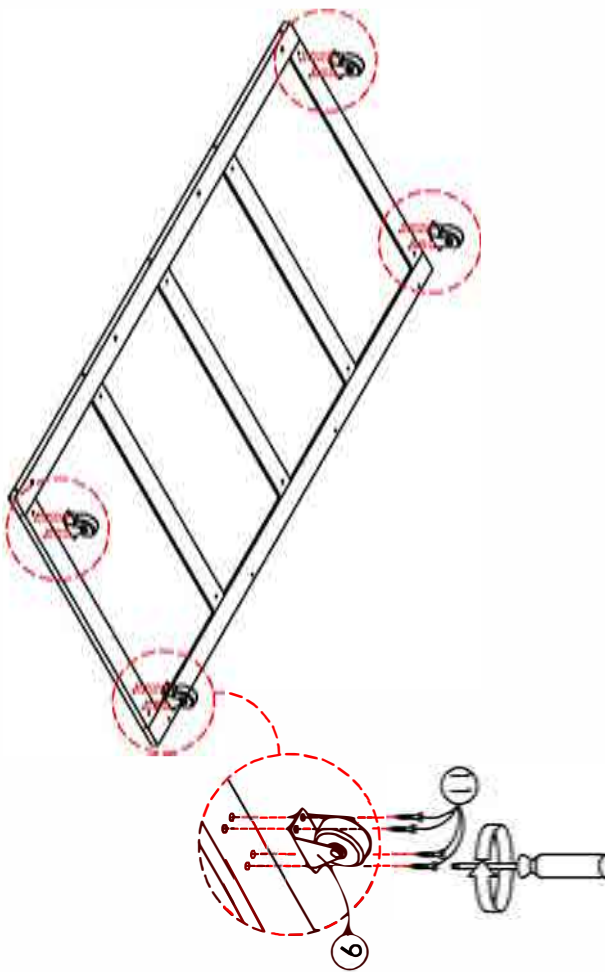
STEP 12



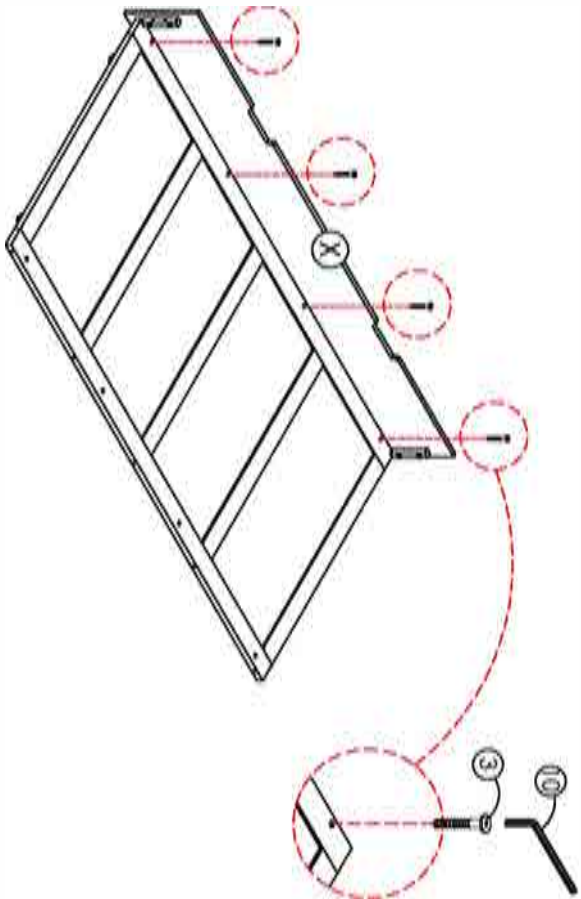
STEP 13



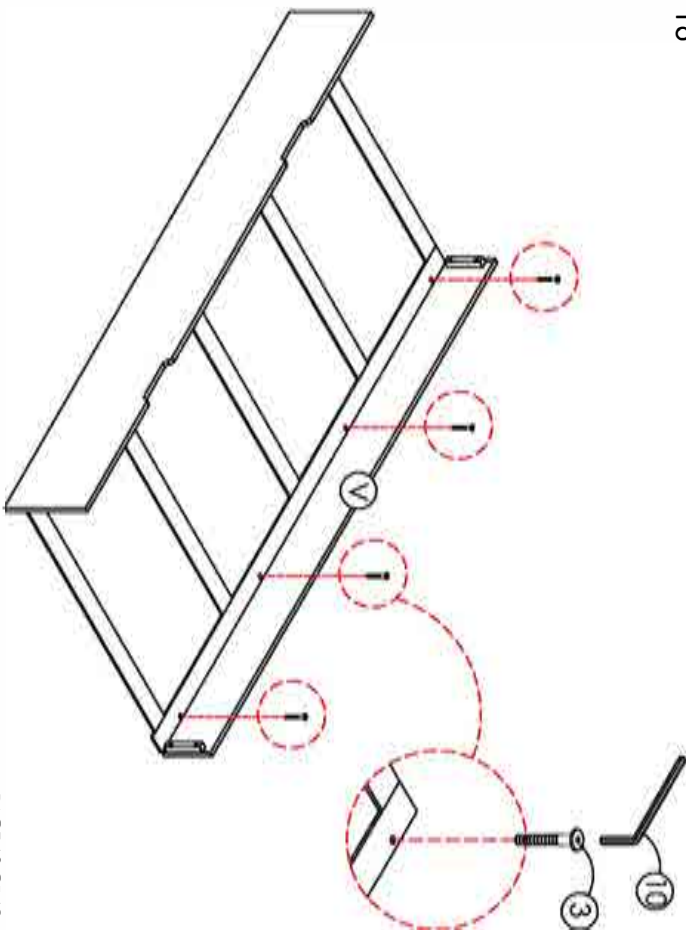
STEP 14



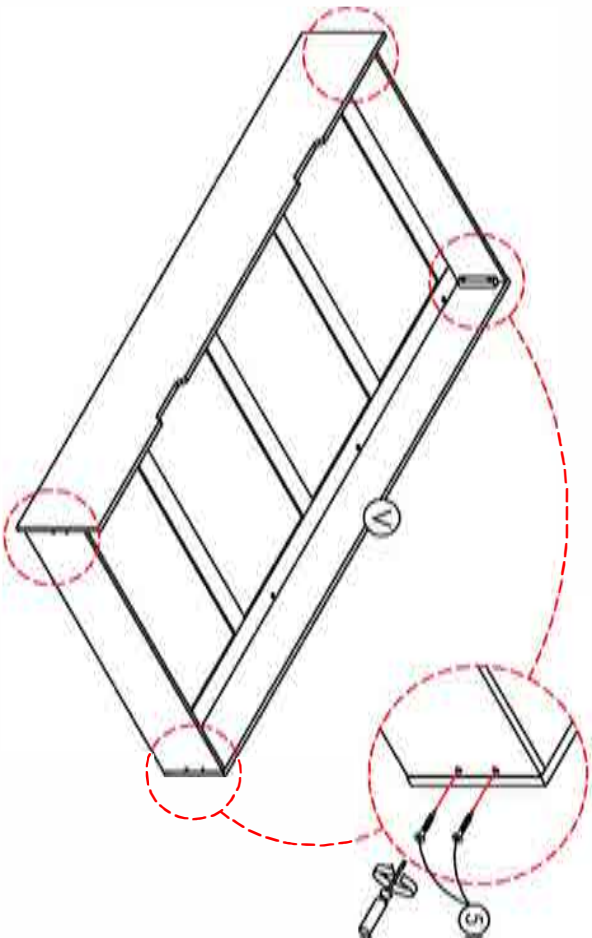
STEP 15



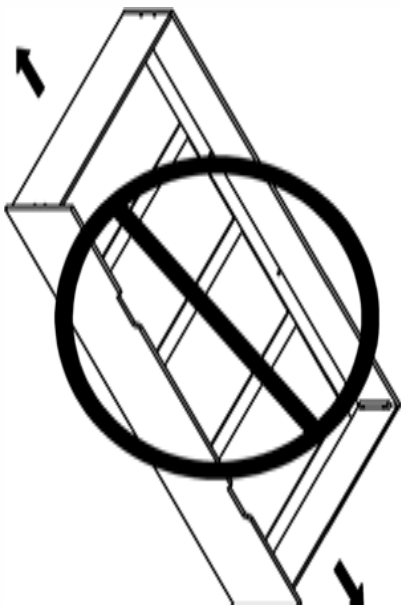
STEP 16



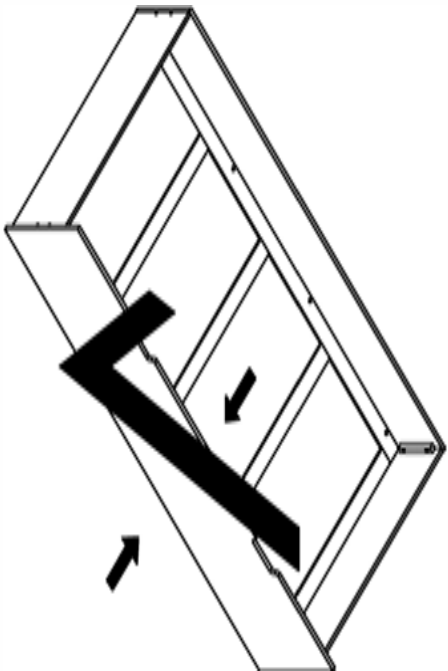
STEP 17



STEP 18

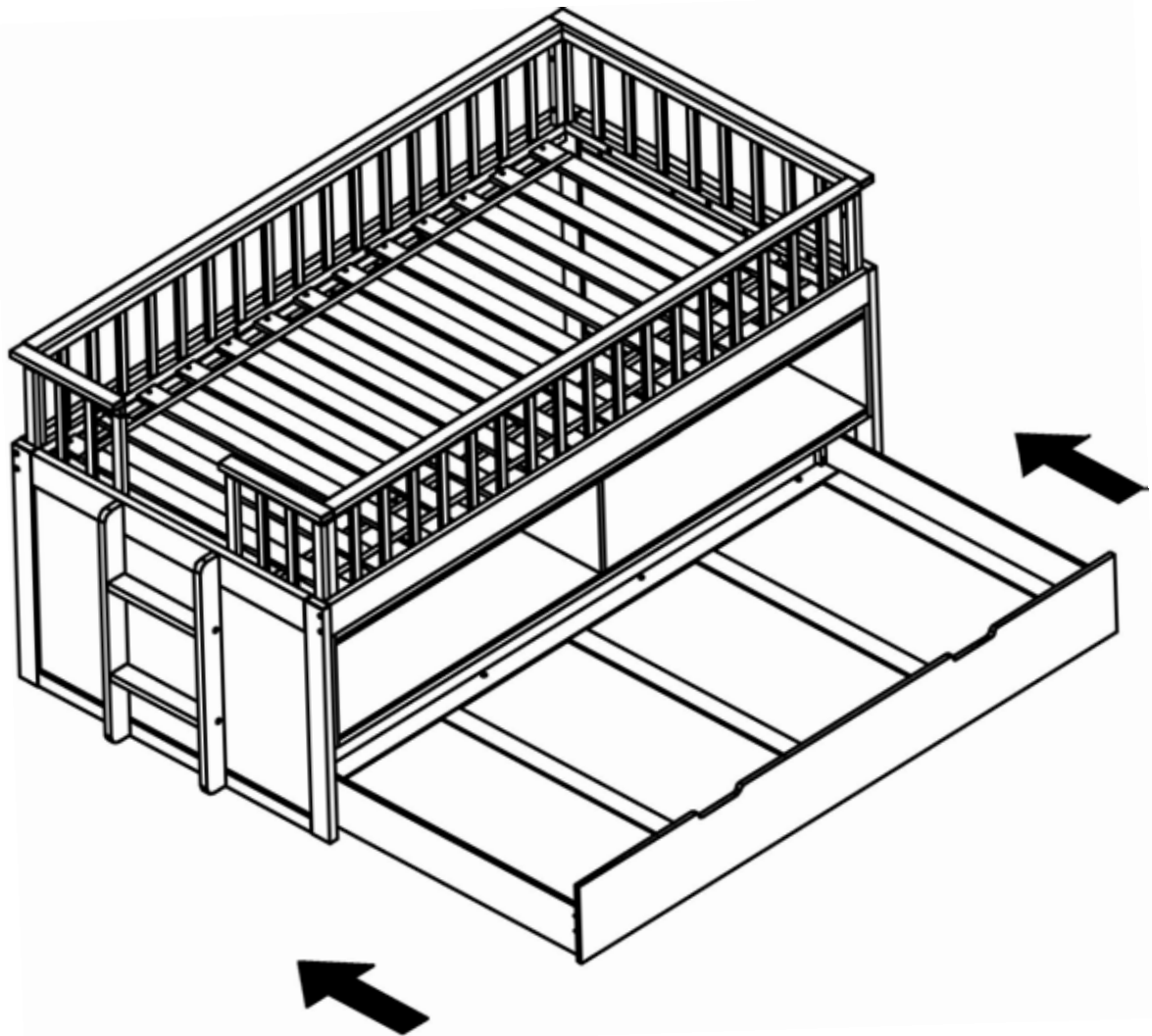


STEP 19





# ASSEMBLY INSTRUCTIONS



## ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



### Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

This product is intended for RESIDENTIAL USE ONLY and not for commercial use.