

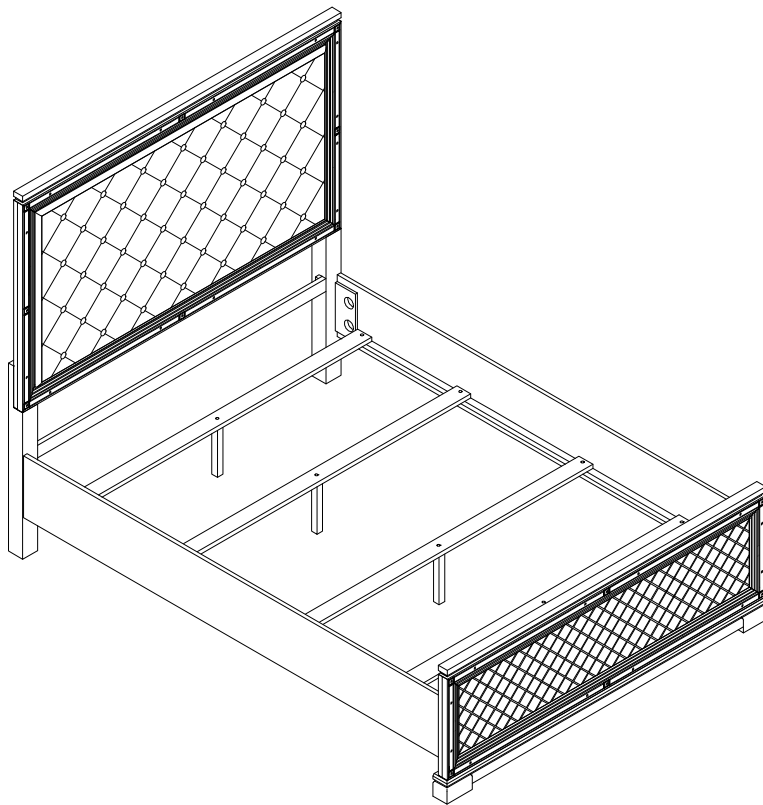
# ASSEMBLY INSTRUCTIONS

MODEL #

**CM7518Q**

## Questions?

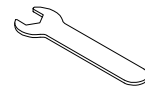
GIVE US A CALL: 1-888-980-5122  
MON-FRI 8:30AM - 5:30PM (PT)



## TOOLS REQUIRED



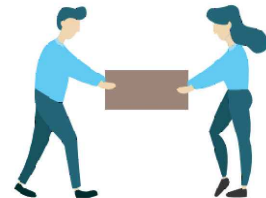
**Allen Wrench**  
(Included)



**Wrench**  
(Included)



**Phillips Screwdriver**  
(Not Included)



**3 - People  
Recommended**

## ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline  
Toll-Free 1-888-980-5122



WEBSITE  
[www.foagroup.com](http://www.foagroup.com)



Monday to Friday  
8:30AM- 5:30PM (PT)



E-MAIL  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



foagroup



FurnitureOfAmerica



## CHECK BEFORE STARTING

☐

### Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.

☐

### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

☐

### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



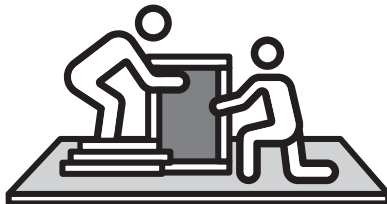
## Suitable Location

Assembling near the area of the intended location is highly recommended.



## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

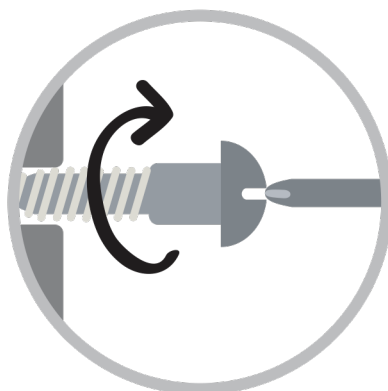
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.



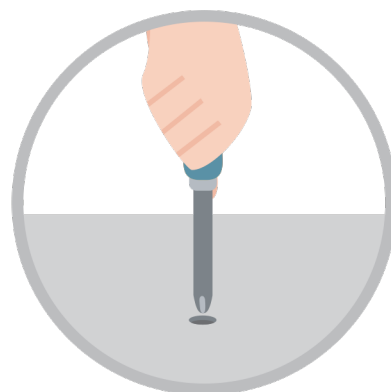
Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



Save the instructions and store  
any supplied tools for later  
maintenance.

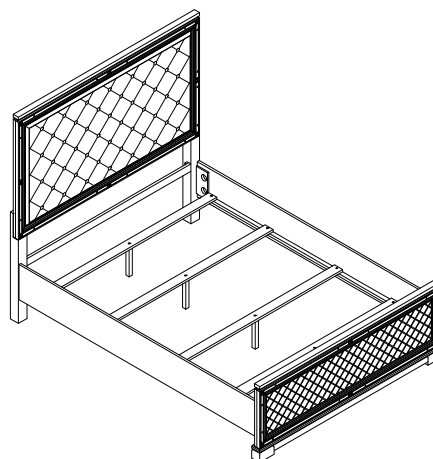
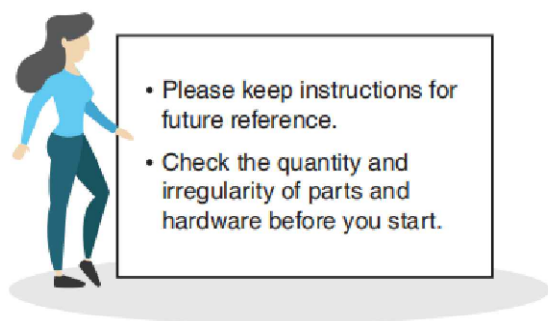


After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

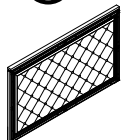
# BED

## CM7518Q



### PARTS

#1 1pc



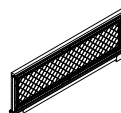
Headboard Panel

#2 2pcs



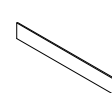
HB Leg (L&R)

#3 1pc



Footboard

#4 2pcs



Side Rail

#5 1pc



HB Support

#6 4pcs



Bed Slat

#7 4pcs



Support Leg

### HARDWARE

#A 10pcs



Bolt  
Ø5/16" x 2"

#B 10pcs



Lock Washer  
Ø5/16"

#C 10pcs



Flat Washer  
Ø5/16"

#D 1pc



Allen Wrench  
4mm

#E 8pcs



Screw  
#4 x 1-3/16"

#F 8pcs



Threaded Pins  
Ø5/16" x 3-1/2"

#G 8pcs



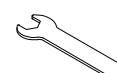
Hex Nut  
Ø5/16"

#H 8pcs



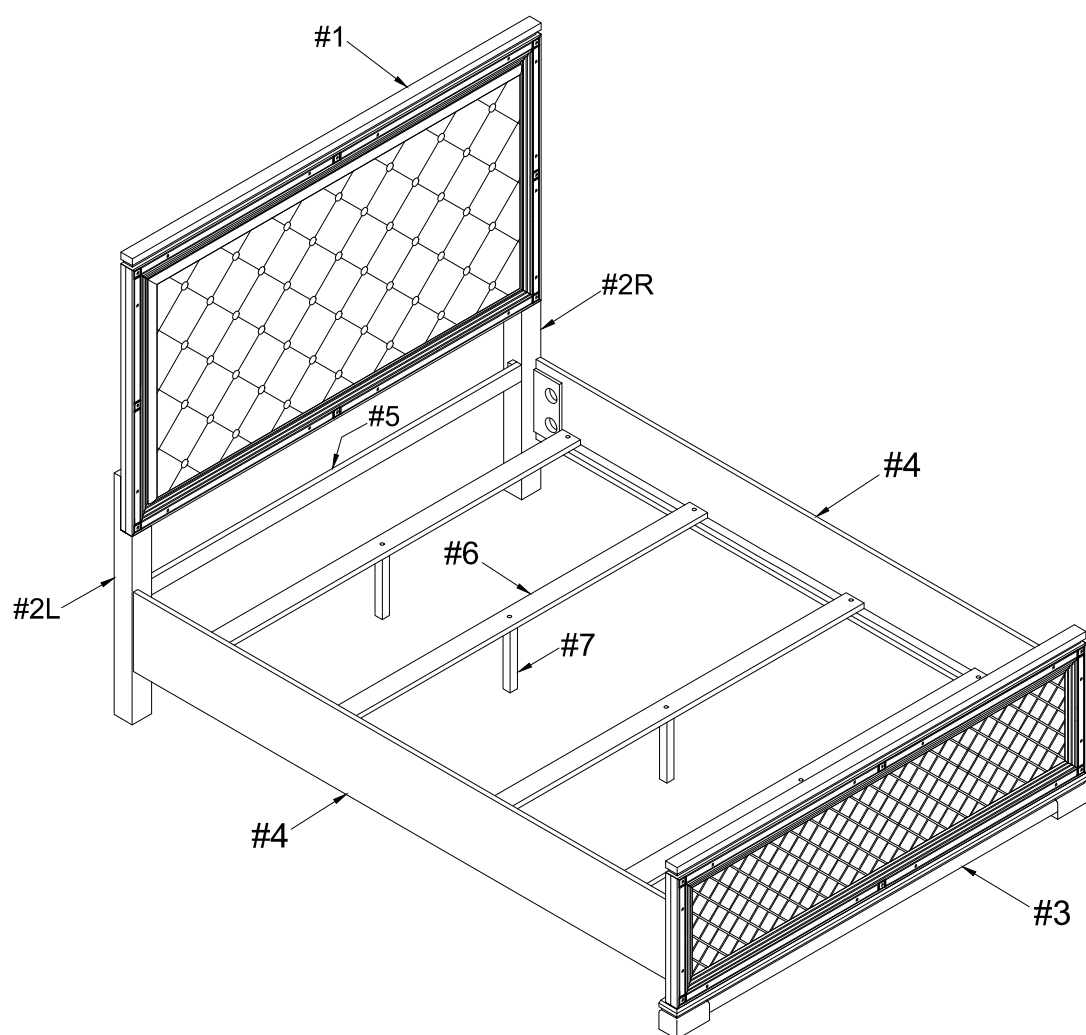
Half Moon washer  
Ø5/16"

#I 1pc

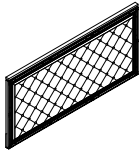





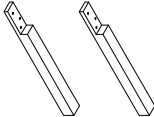
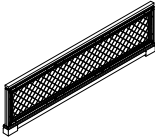
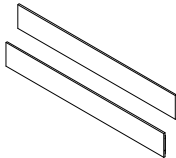
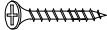



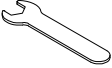
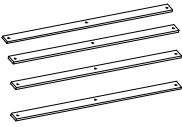
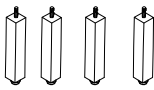


Wrench 12mm

# Exploded view



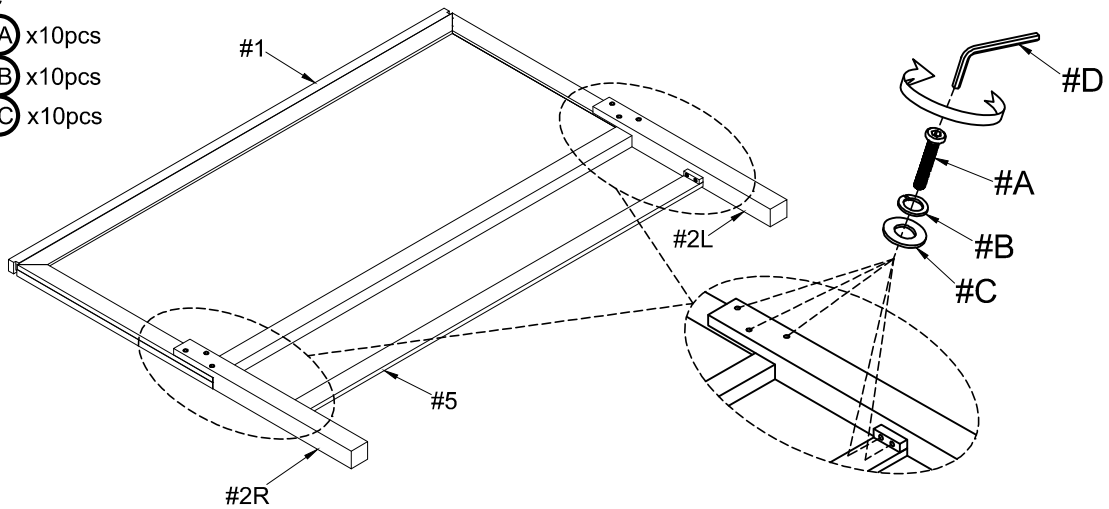
## CM7518Q is packed in 3 caces

Carton	Disignation		Part	Hardware
CM7518Q-HB	Headboard Panel	#1		 #A x10pcs  #B x10pcs  #C x10pcs  #D x1pc
	HB Support	#5		
	HB Leg (L&R) (2pcs)	#2		
CM7518Q-FB	Footboard	#3		
CM7518Q-R	Side Rail (2pcs)	#4		 #E x8pcs  #F x8pcs  #G x8pcs  #H x8pcs  #I x1pc
	Bed Slat (4pcs)	#6		
	Support Leg (4pcs)	#7		

# ASSEMBLY INSTRUCTIONS

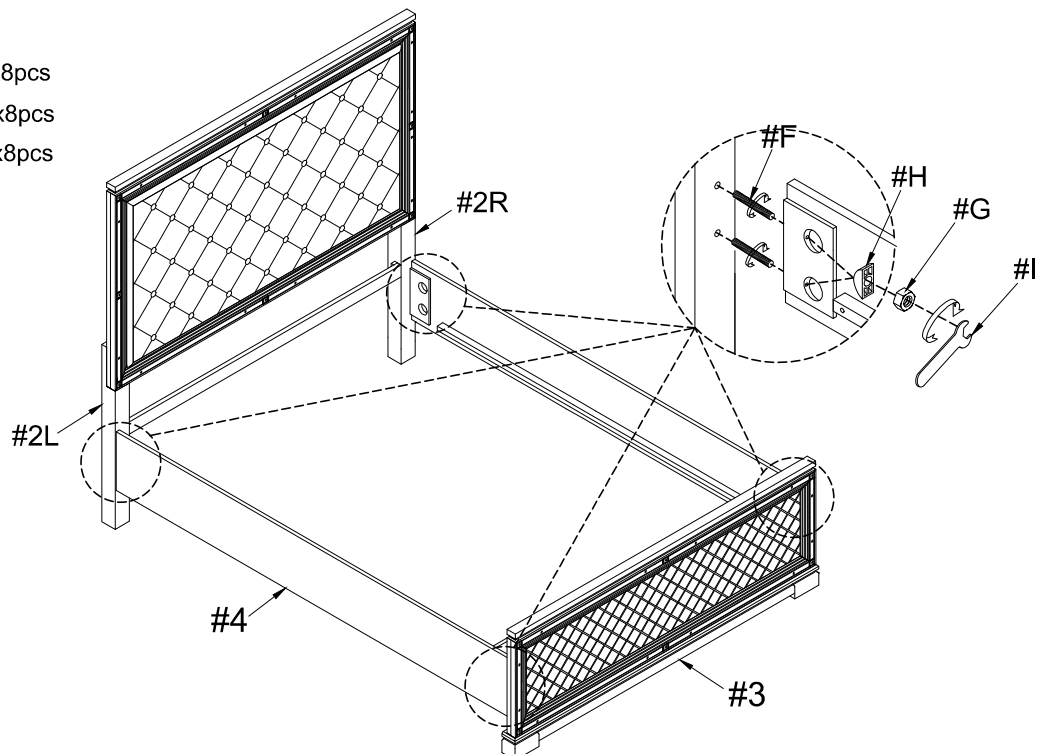
## 1

- Part #1 x1pc
- Part #2 x2pcs
- Part #5 x1pc
- Hardware #A x10pcs
- Hardware #B x10pcs
- Hardware #C x10pcs



## 2

- Part #3 x1pc
- Part #4 x2pcs
- Hardware #F x8pcs
- Hardware #G x8pcs
- Hardware #H x8pcs



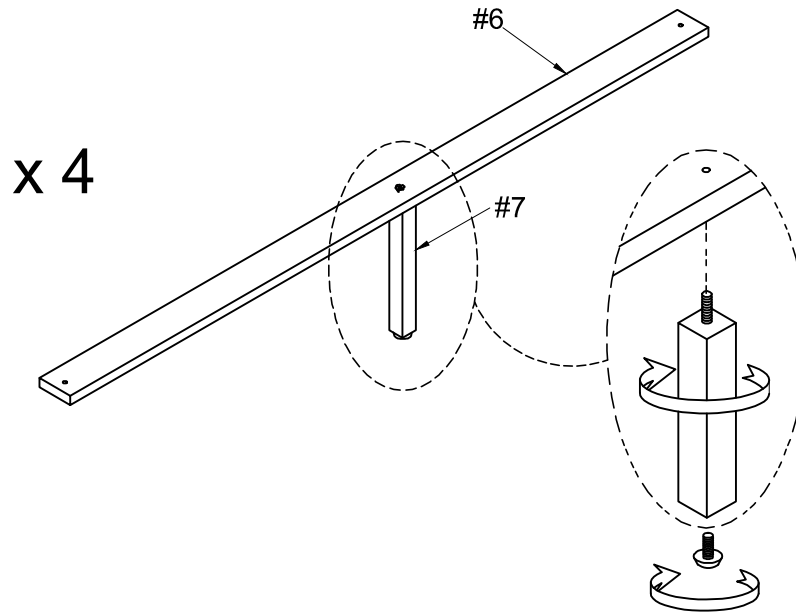


# ASSEMBLY INSTRUCTIONS

## 3

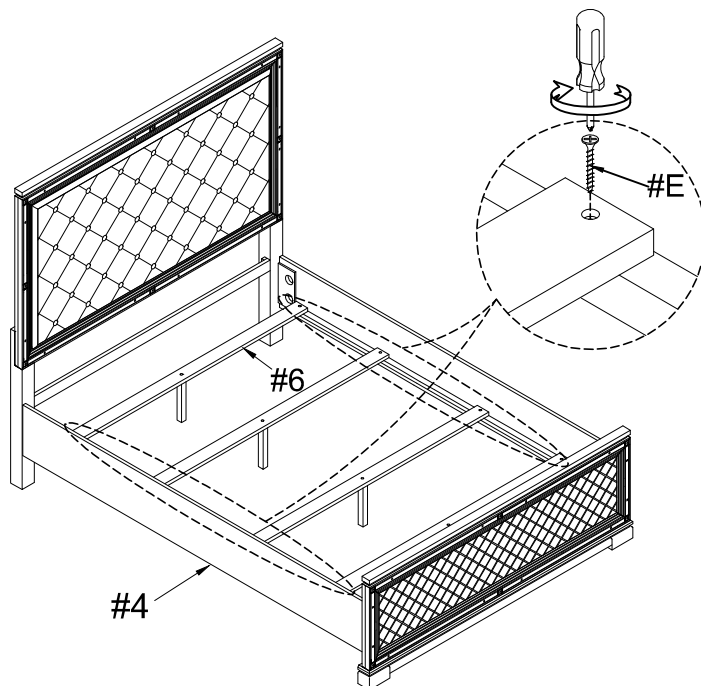
Part **#6** x1pc

Part **#7** x1pc



## 4

Hardware **#E** x8pcs



### ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



#### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



#### Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.