

ASSEMBLY INSTRUCTION FOR

DINING ARM CHAIR

D-3690-6-AC/D-3690-8-AC

Caution: Please read instructions thoroughly before unpacking assembly parts. Sharp, exposed staple tips can cause injury, therefore, for your protection, please remove any exposed staples used in packing.

1. We recommend that you should assemble this product with the assistance of another person; this will make assembly easier, and will help to eliminate damage to the product or injury to persons during assembly.
2. Be sure to check all packing materials carefully for small parts that may have come loose inside the carton during shipment.
3. Please do not over tighten screws or bolts.
4. Please put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

PART LIST

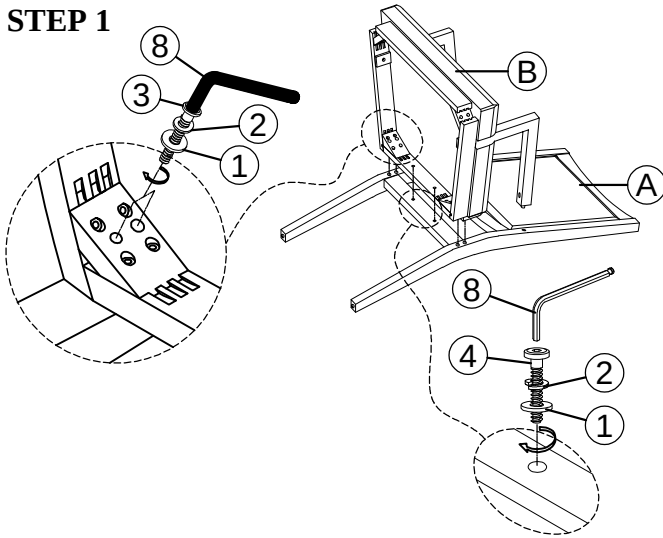
No.	Part Description	Code.	Q'ty
A	Backrest Frame	PD-3690-6-ACBFR	1
B	Seat Frame	PD-3690-6-ACSEC	1
C	Front Leg	PD-3690-6-SC1LEG	2
D	Left Armrest	PD-3690-6-ACARM1	1
E	Right Armrest	PD-3690-6-ACARM2	1

HARDWARE LIST

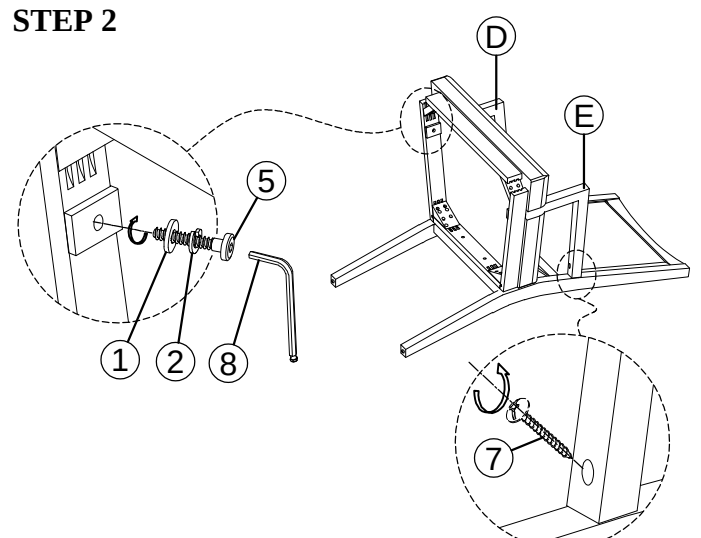
No.	Hardware Description	Code.	Q'ty
1	 Flat washer 8*19*2mm	PD-3690-ACHW	12
2	 Spring washer 8mm		12
3	 Allen Bolt 1/4"*75mm		4
4	 Allen Bolt 1/4"*40mm		2
5	 Allen Bolt 1/4"*25mm		2
6	 Hexagon 5/16"*13mm		4
7	 Wood Screw #8*45mm		2
8	 Allen key 4*25*60mm		1
9	 Wrench 13mm		1

 Only tighten all bolts when all bolts aligned with bolt inserts.

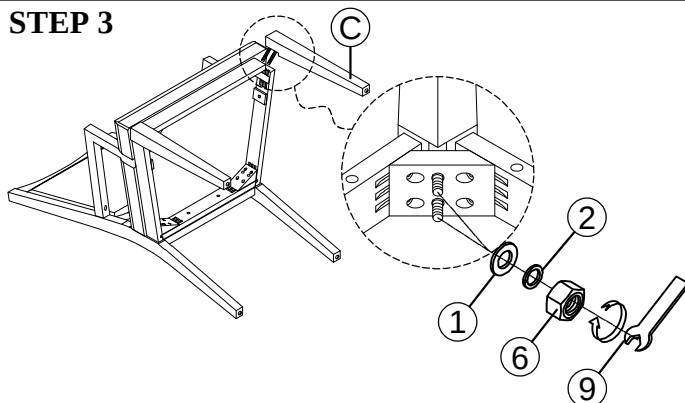
STEP 1



STEP 2



STEP 3



COMPLETE

