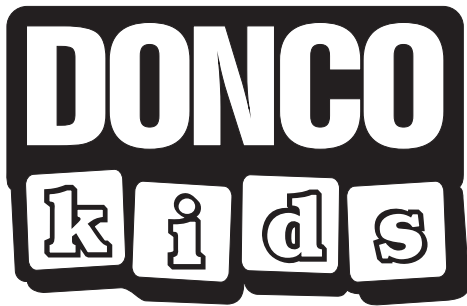
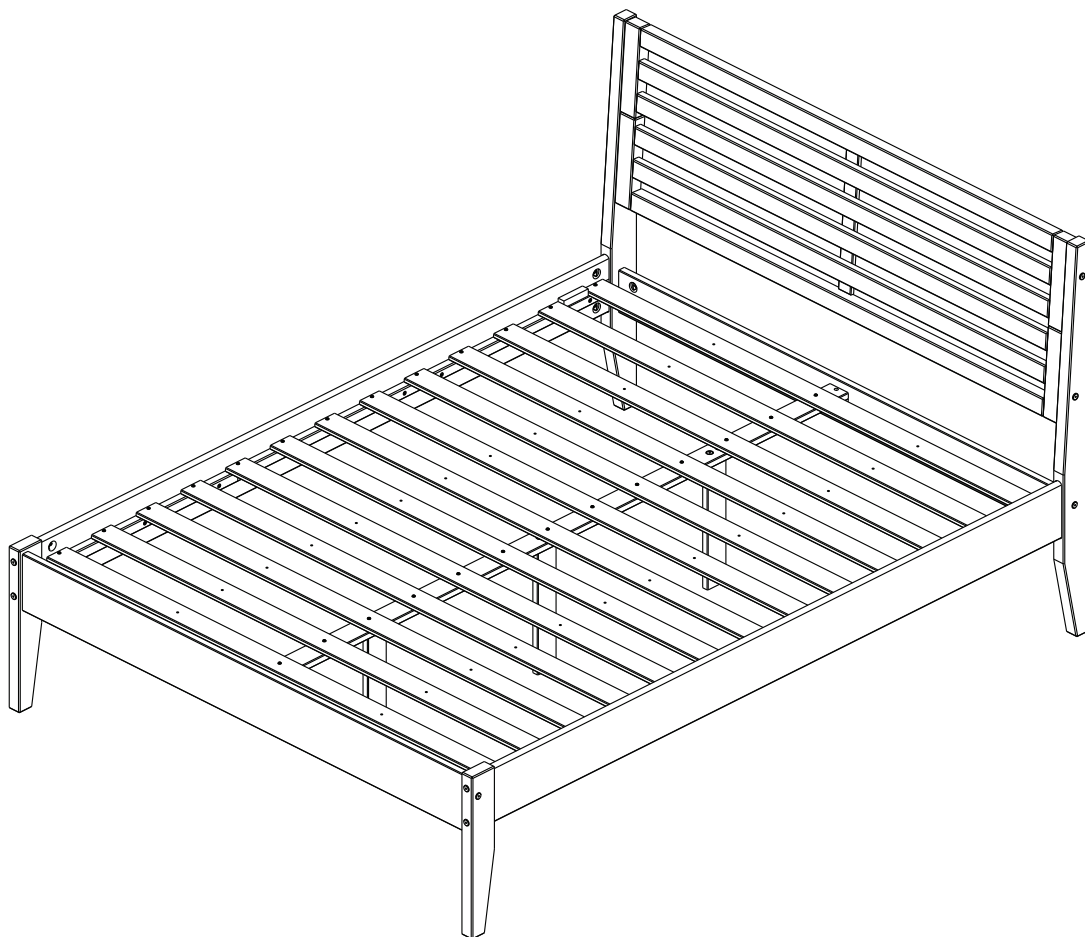




Fort Worth, Texas 76140

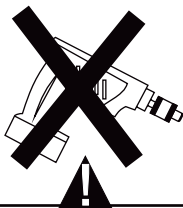
ASSEMBLY INSTRUCTIONS

2531 ROAN FULL PLATFORM BED



Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware. Compare with the parts list to make sure that all parts are included.

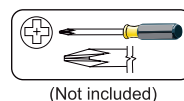
"DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED"



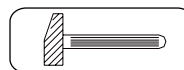
*Use of power tool to assemble this product will invalidate any claim and damage this product making unsafe !
*Please assemble on a clean soft surface to avoid damage.



Tools Required



(Not included)

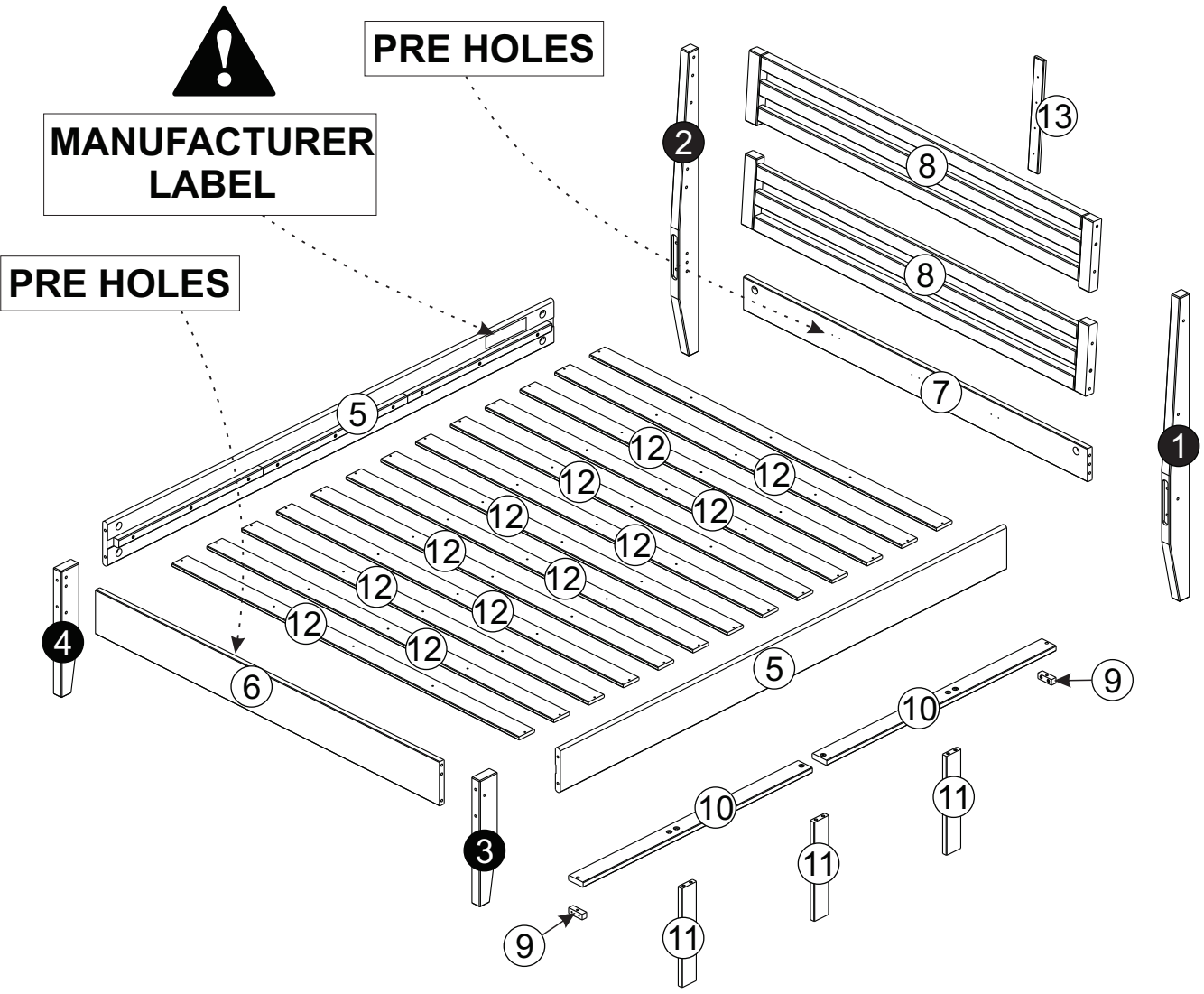


(Not included)

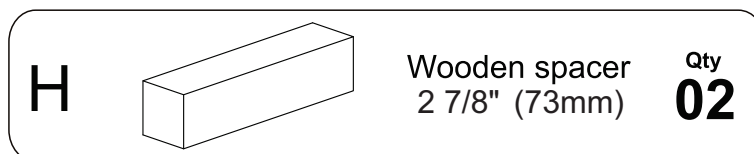
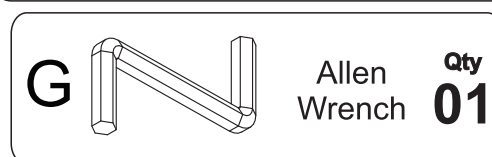
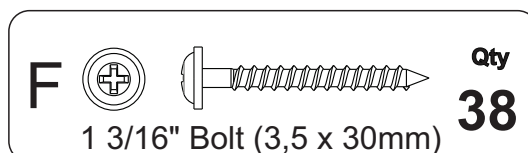
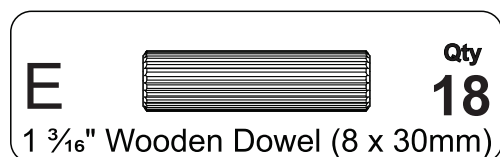
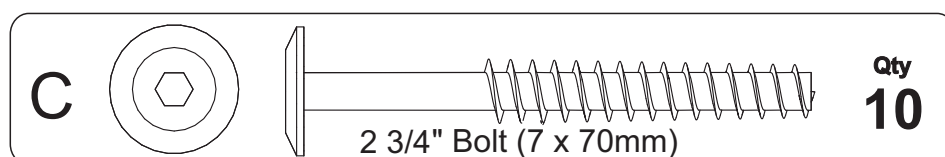
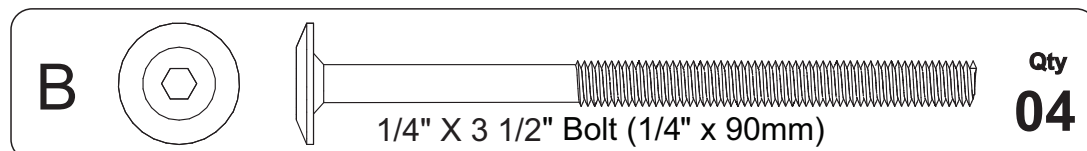
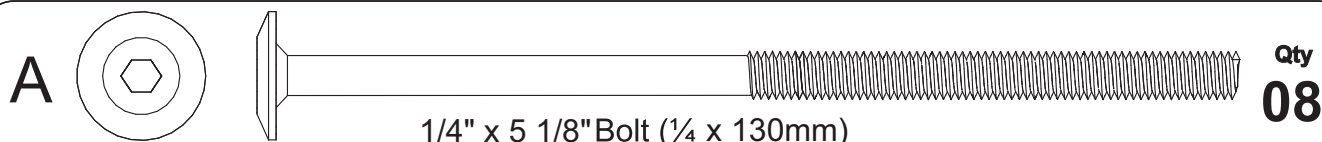
IMPORTANT:

PLEASE READ INSTRUCTION BEFORE STARTING THE ASSEMBLY

Part list: 2531 ROAN FULL PLATFORM BED



Identifying the Hardware/part list- Identify the hardware using the illustrations below.

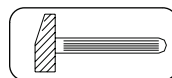
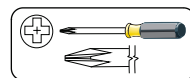
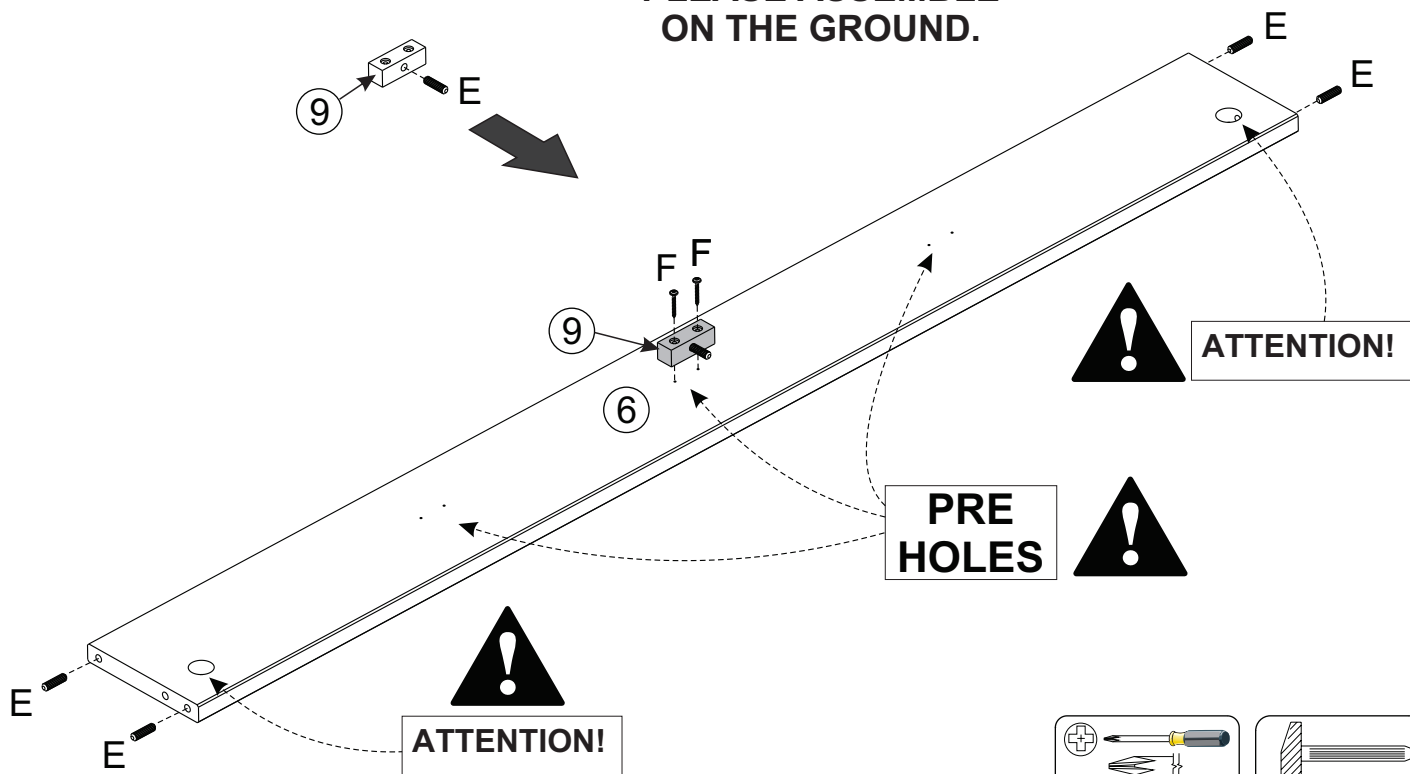


*Actual size of screws and bolts, for measurements checking.

01



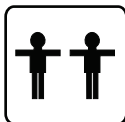
PLEASE ASSEMBLE
ON THE GROUND.



F  **Qty 02**
1 3/16" Screw

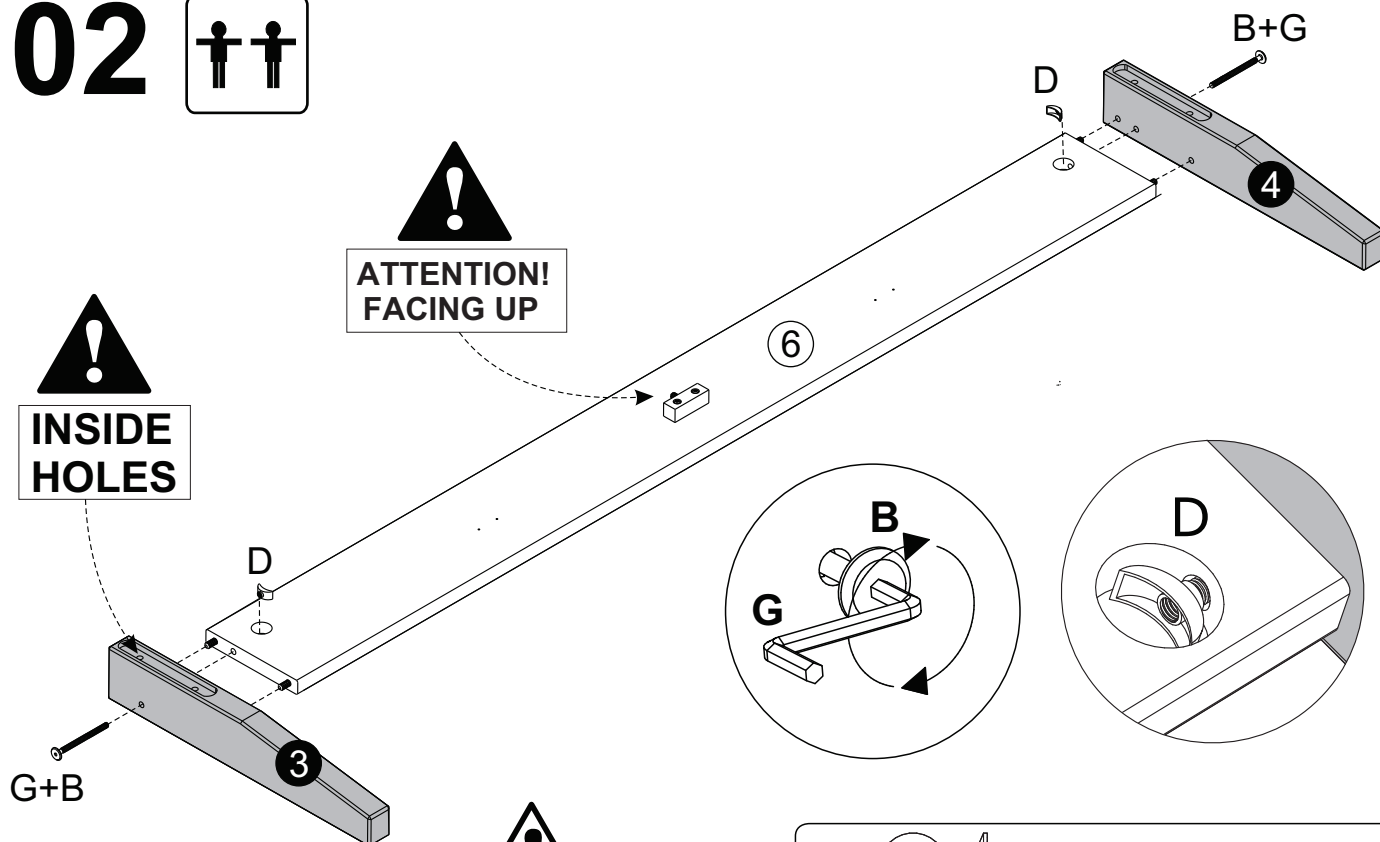
E  **Qty 05**
1 3/16" Wooden Dowel

02



ATTENTION!
FACING UP

INSIDE
HOLES



PLEASE ASSEMBLE
ON THE GROUND.

B  **Qty 02**
1/4" x 3 1/2" Bolt

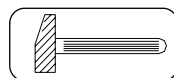
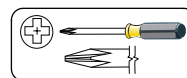
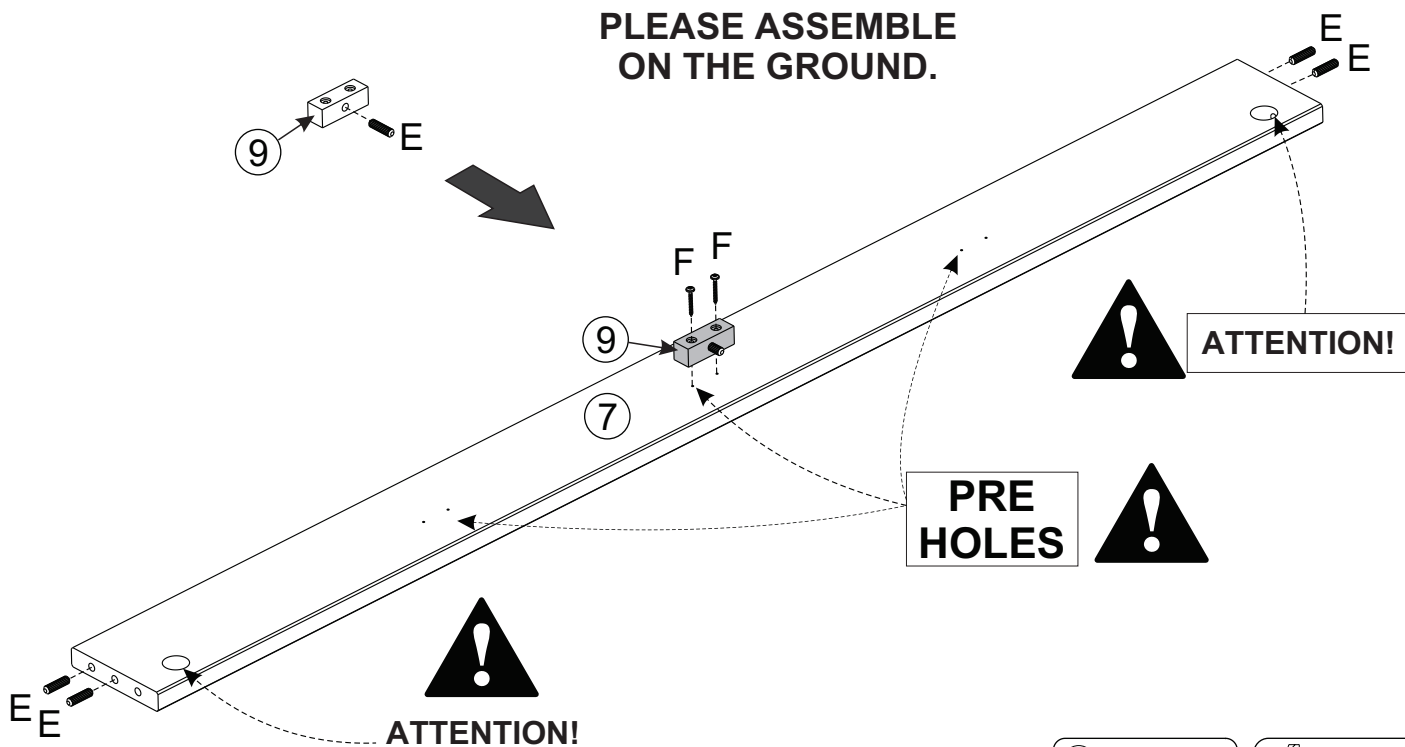
D  **Qty 02**
1/4 Half Moon Nut

G  **Qty 01**
Allen Wrench

03



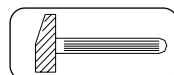
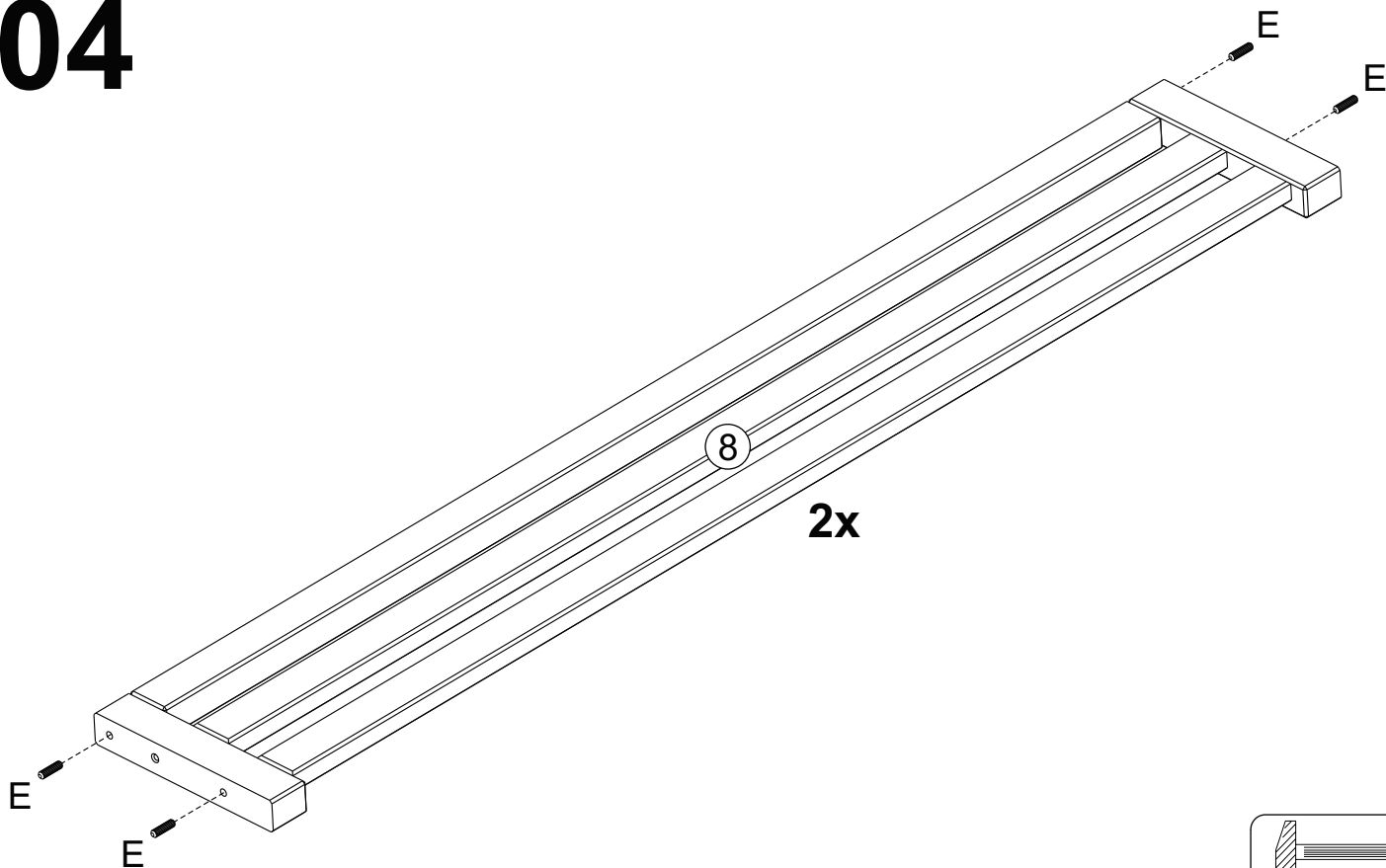
PLEASE ASSEMBLE
ON THE GROUND.



F  **Qty 02**
1 3/16" Screw

E  **Qty 05**
1 3/16" Wooden Dowel

04

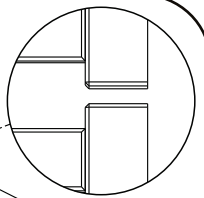
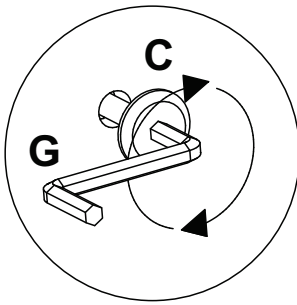


E  **Qty 08**
1 3/16" Wooden Dowel

05



PLEASE ASSEMBLE
ON THE GROUND.



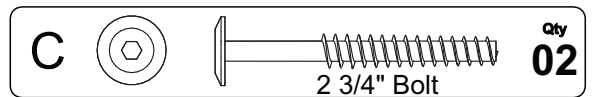
ATTENTION!

**PRE HOLES
BACK**

G+C

G+C

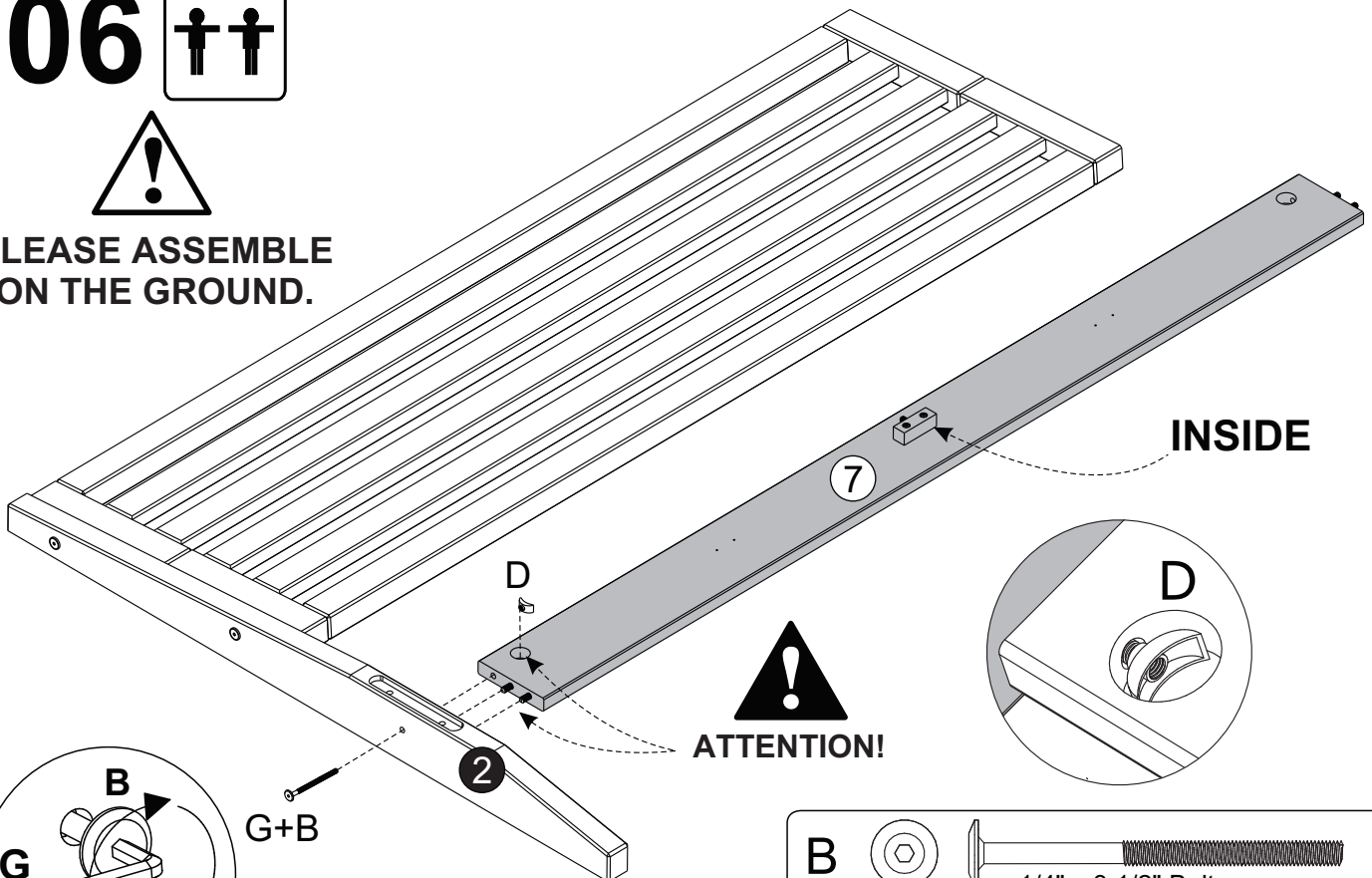
**INSIDE
HOLES**



06

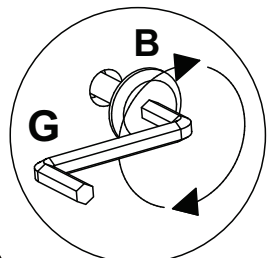
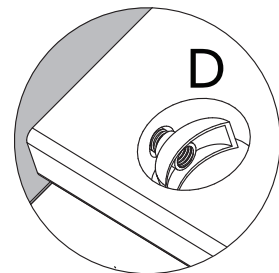


PLEASE ASSEMBLE
ON THE GROUND.

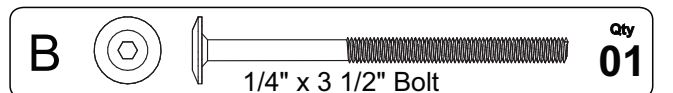


INSIDE

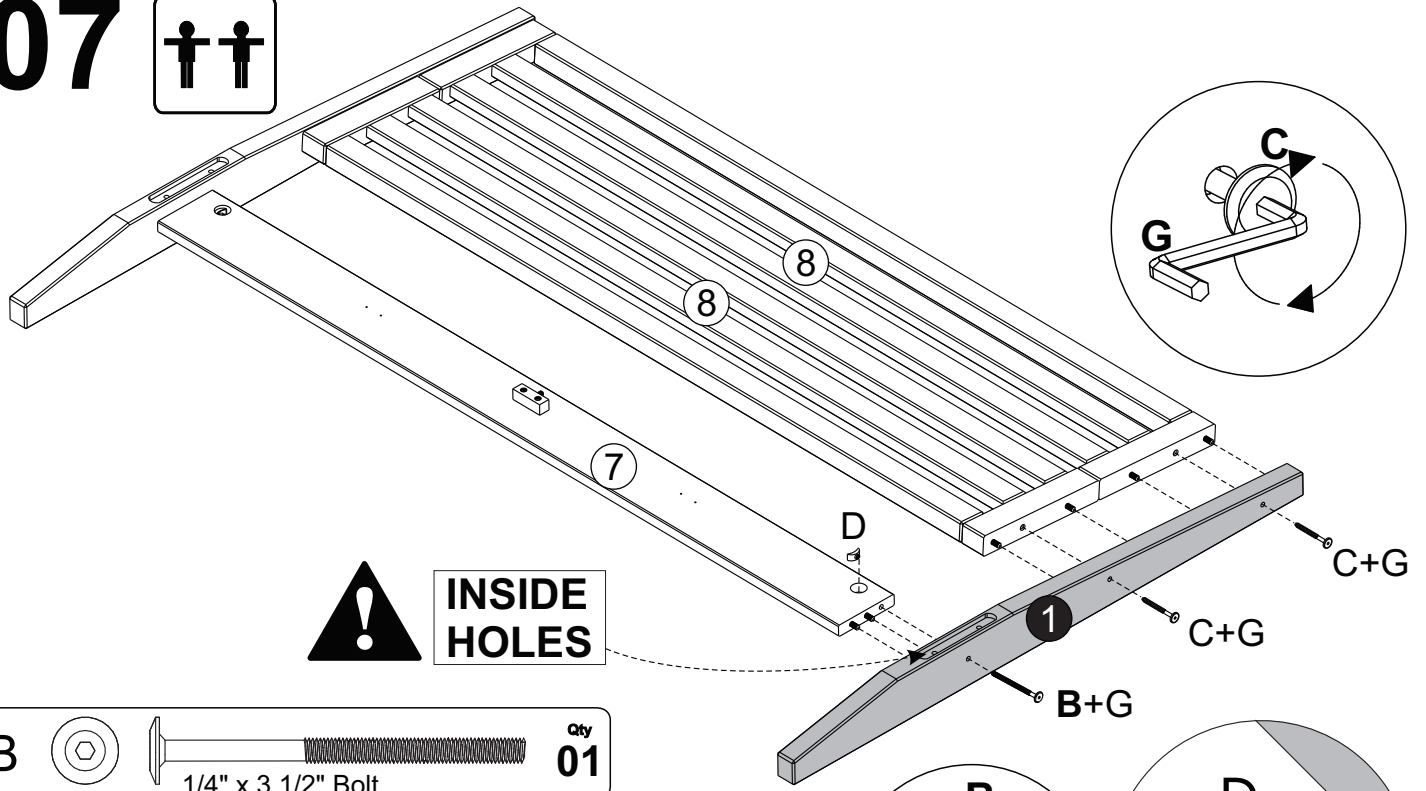
ATTENTION!

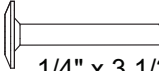


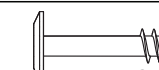
G+B



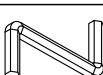
07



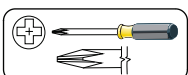
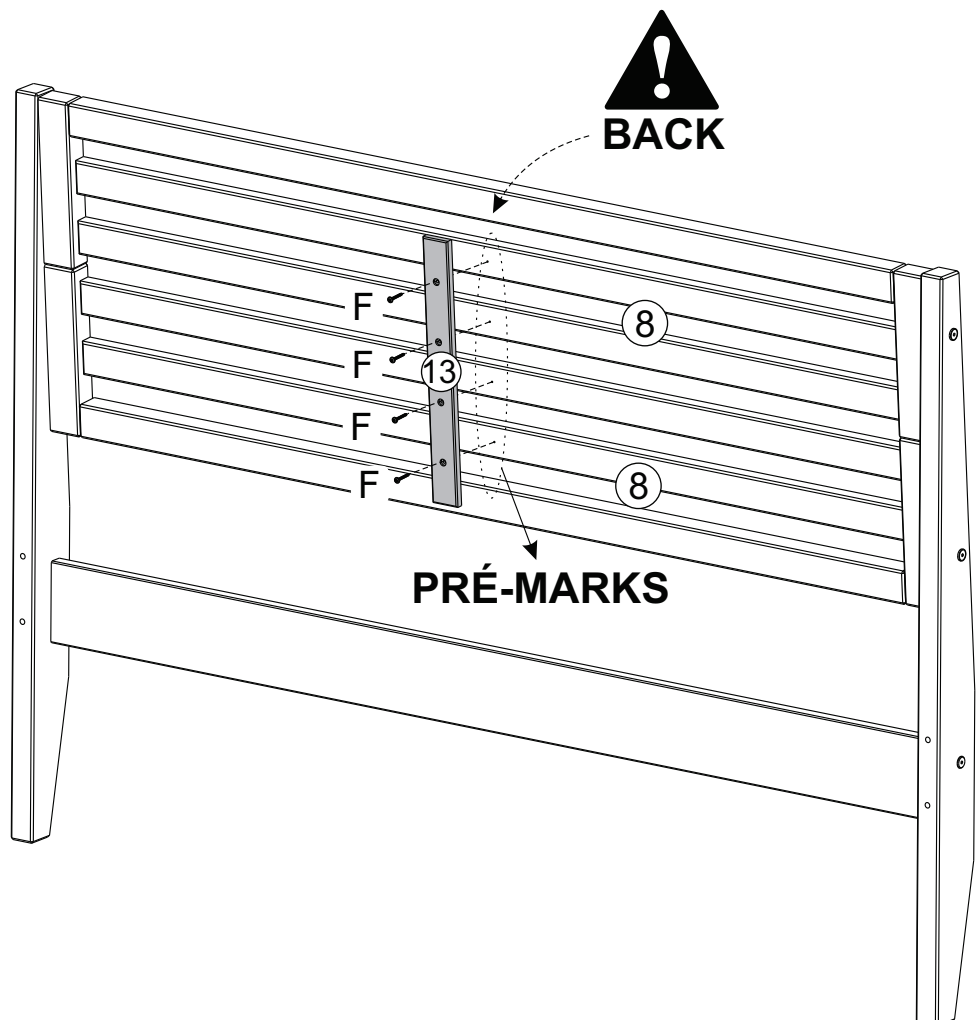
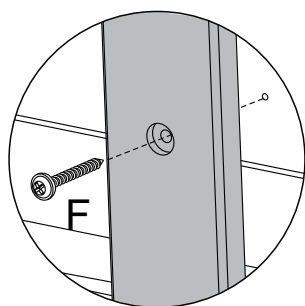
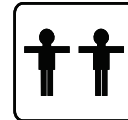
B   1/4" x 3 1/2" Bolt **Qty 01**

C   2 3/4" Bolt **Qty 02**

D  1/4 Half Moon Nut **Qty 01**

G  Allen Wrench **Qty 01**

08



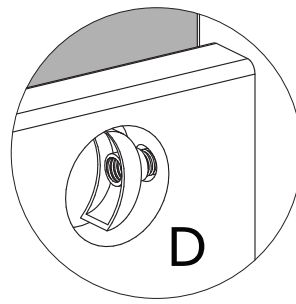
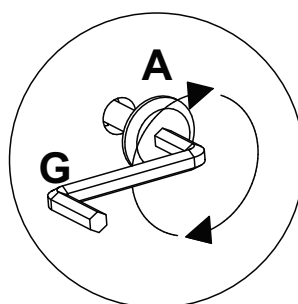
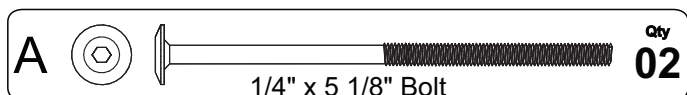
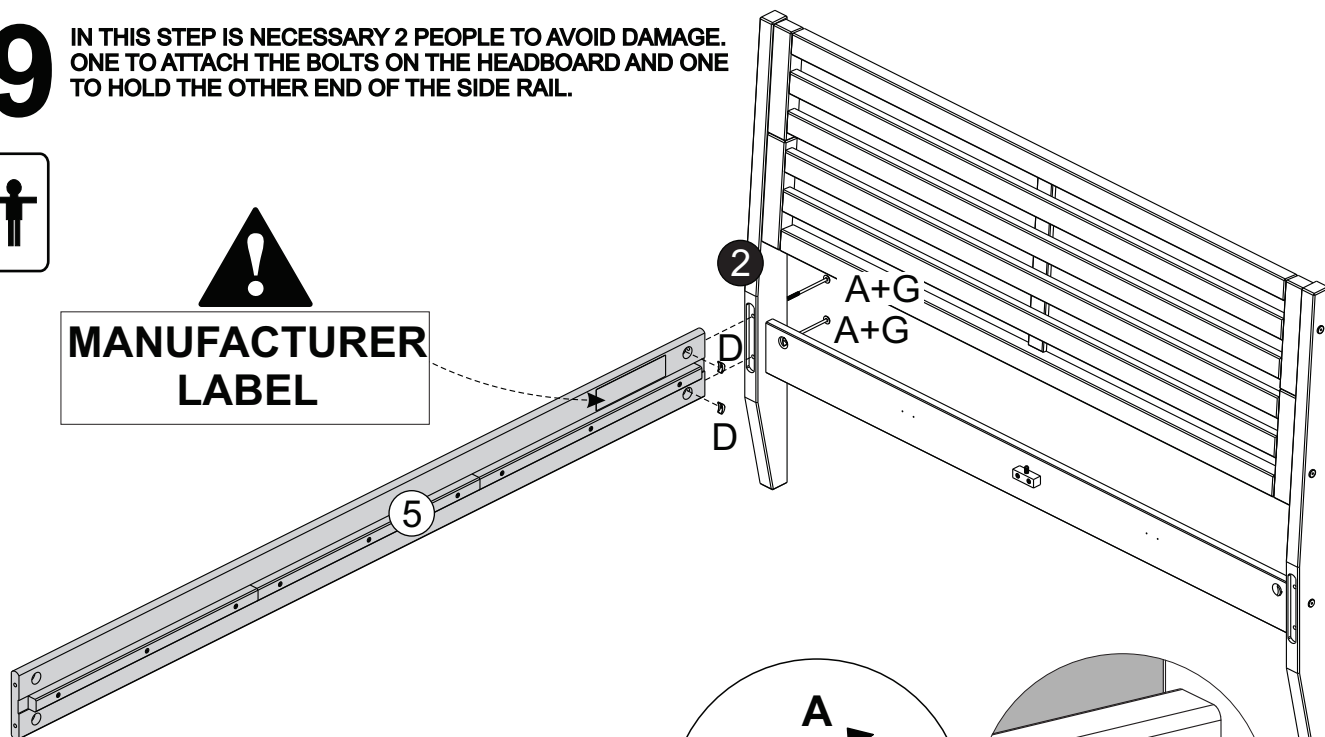
F  1 3/16" Screw **Qty 04**

09

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE. ONE TO ATTACH THE BOLTS ON THE HEADBOARD AND ONE TO HOLD THE OTHER END OF THE SIDE RAIL.

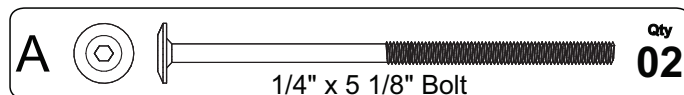
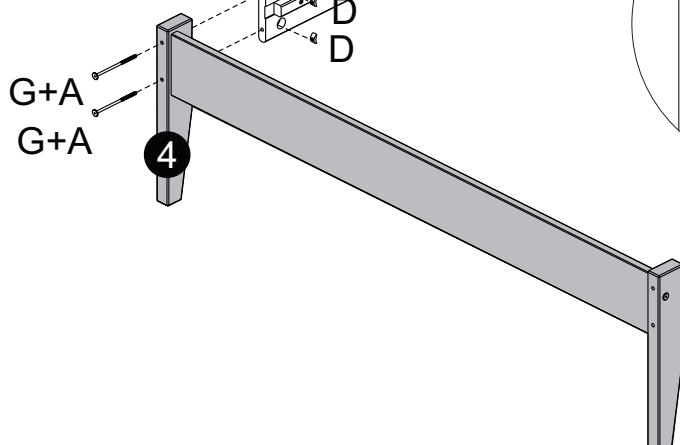
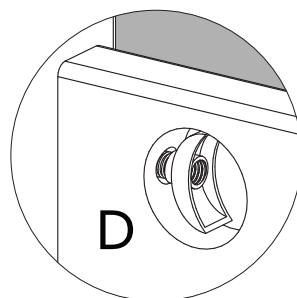
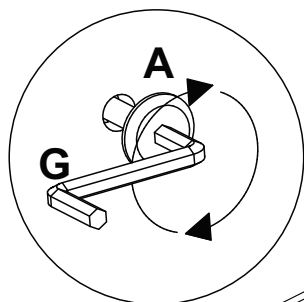
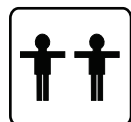


MANUFACTURER LABEL



10

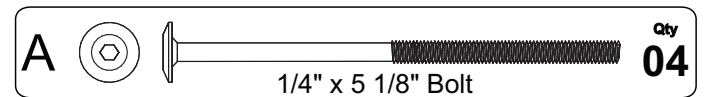
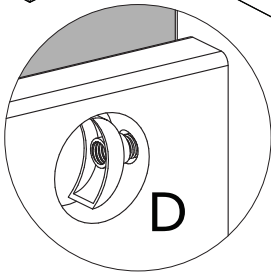
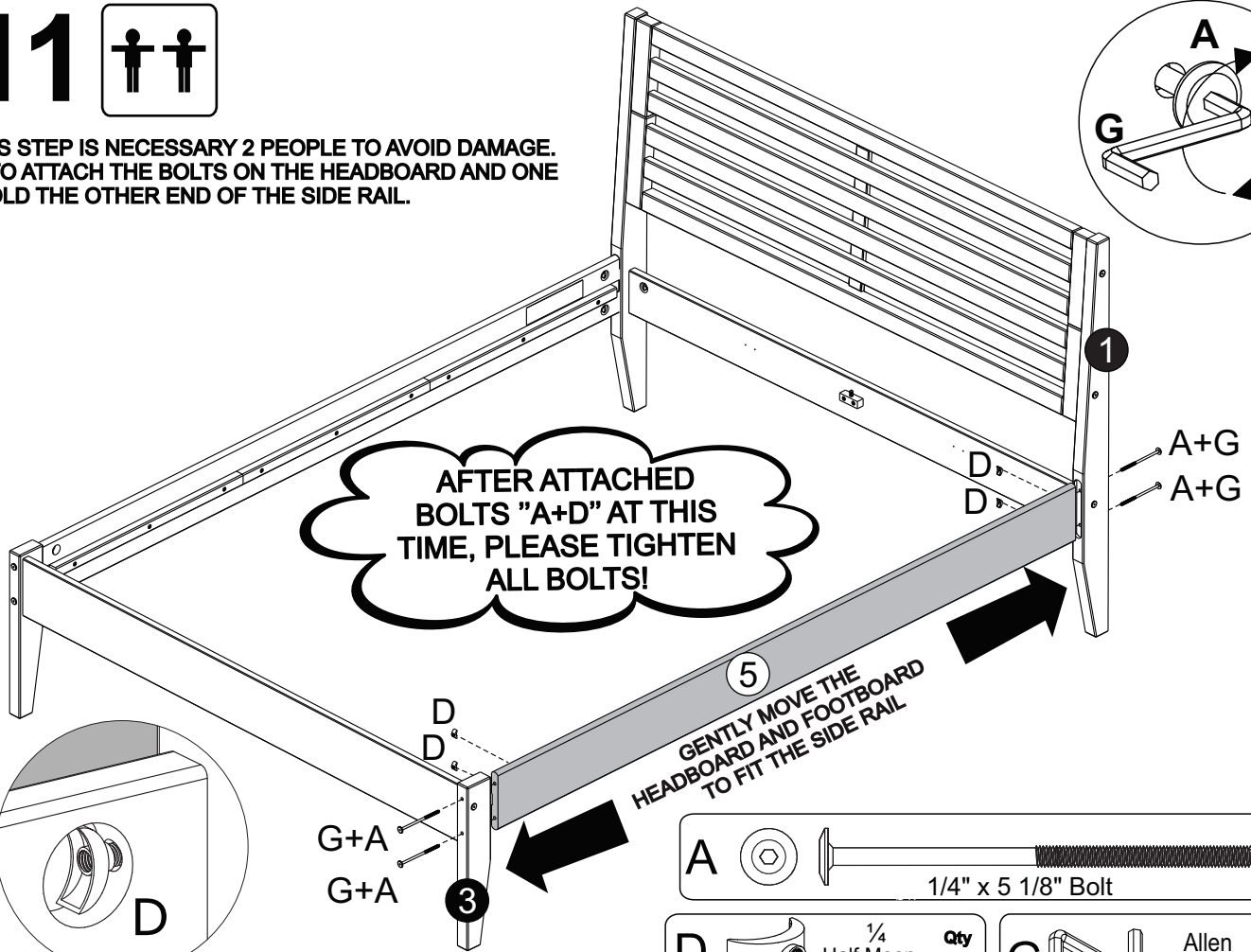
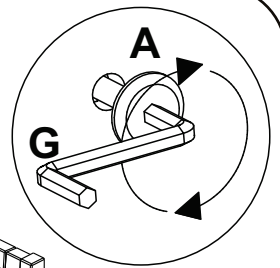
IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE. ONE TO ATTACH THE BOLTS ON THE HEADBOARD AND ONE TO HOLD THE OTHER END OF THE SIDE RAIL.



11



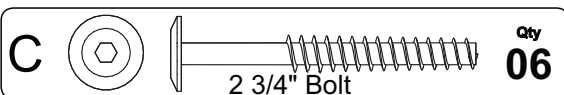
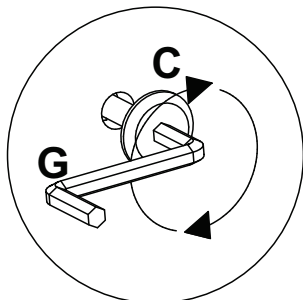
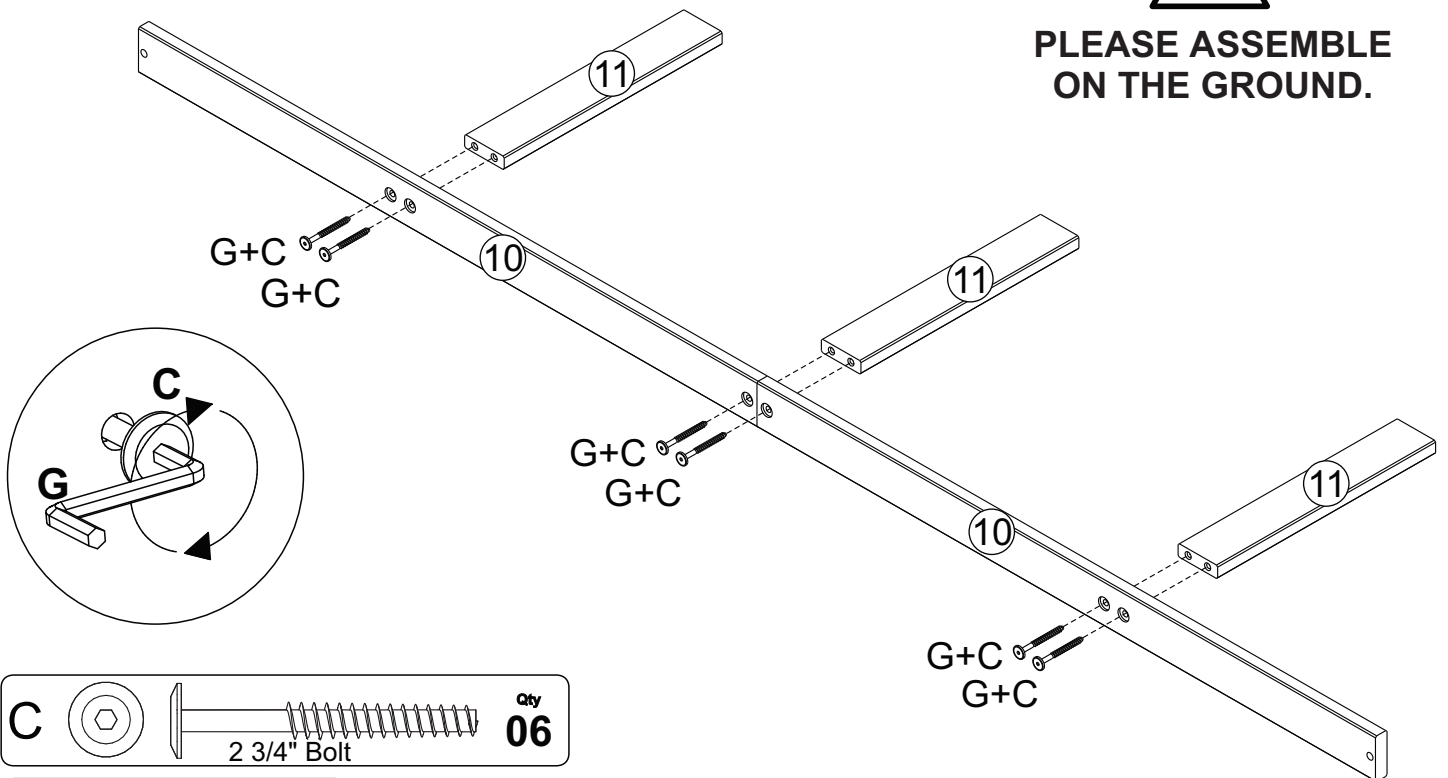
IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE. ONE TO ATTACH THE BOLTS ON THE HEADBOARD AND ONE TO HOLD THE OTHER END OF THE SIDE RAIL.



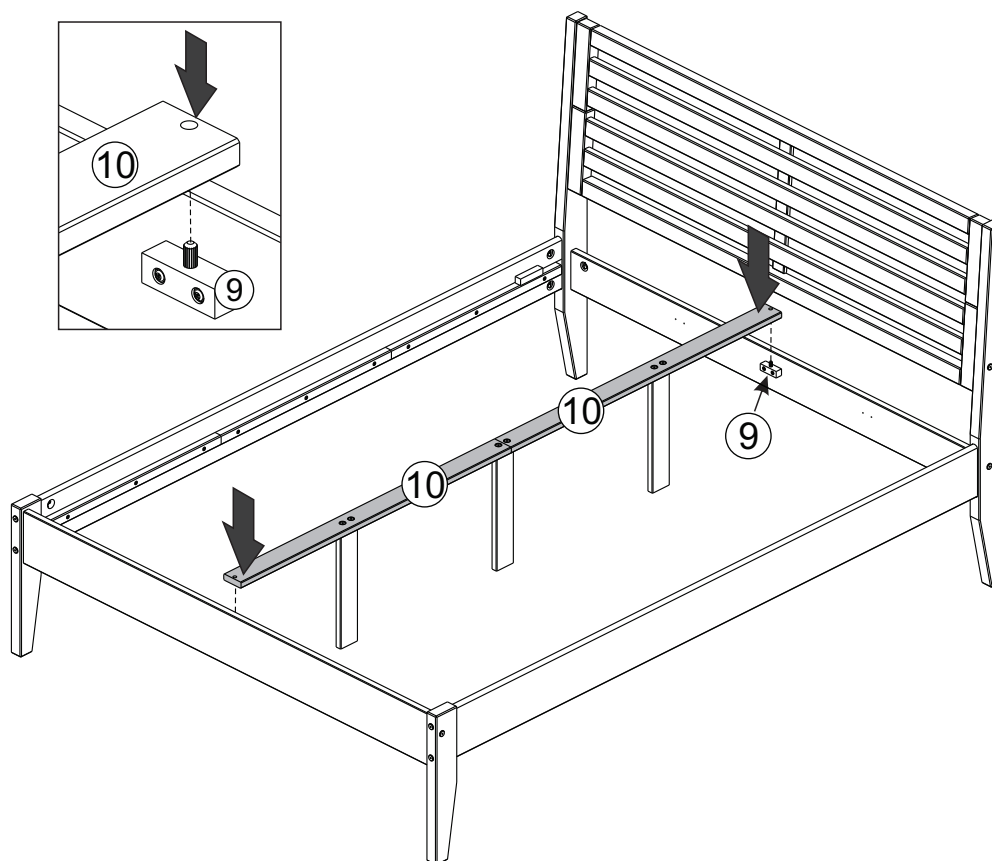
12



PLEASE ASSEMBLE ON THE GROUND.

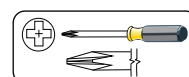
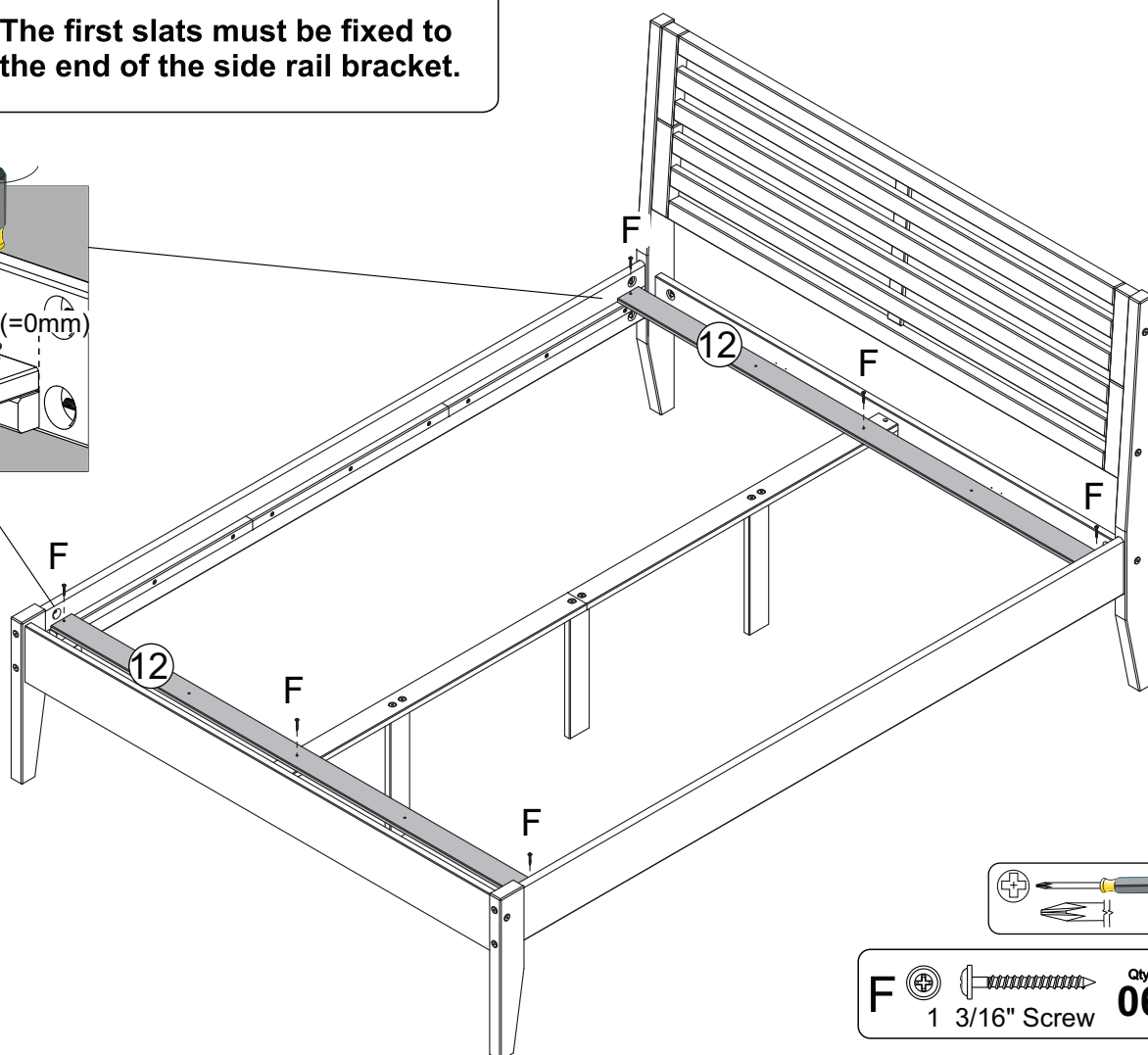
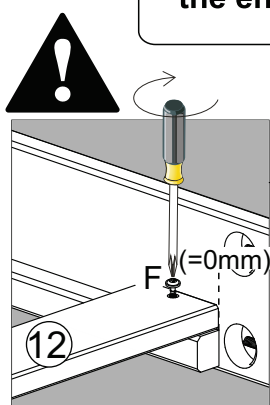


13



14

The first slats must be fixed to the end of the side rail bracket.



F  1 3/16" Screw Qty 06

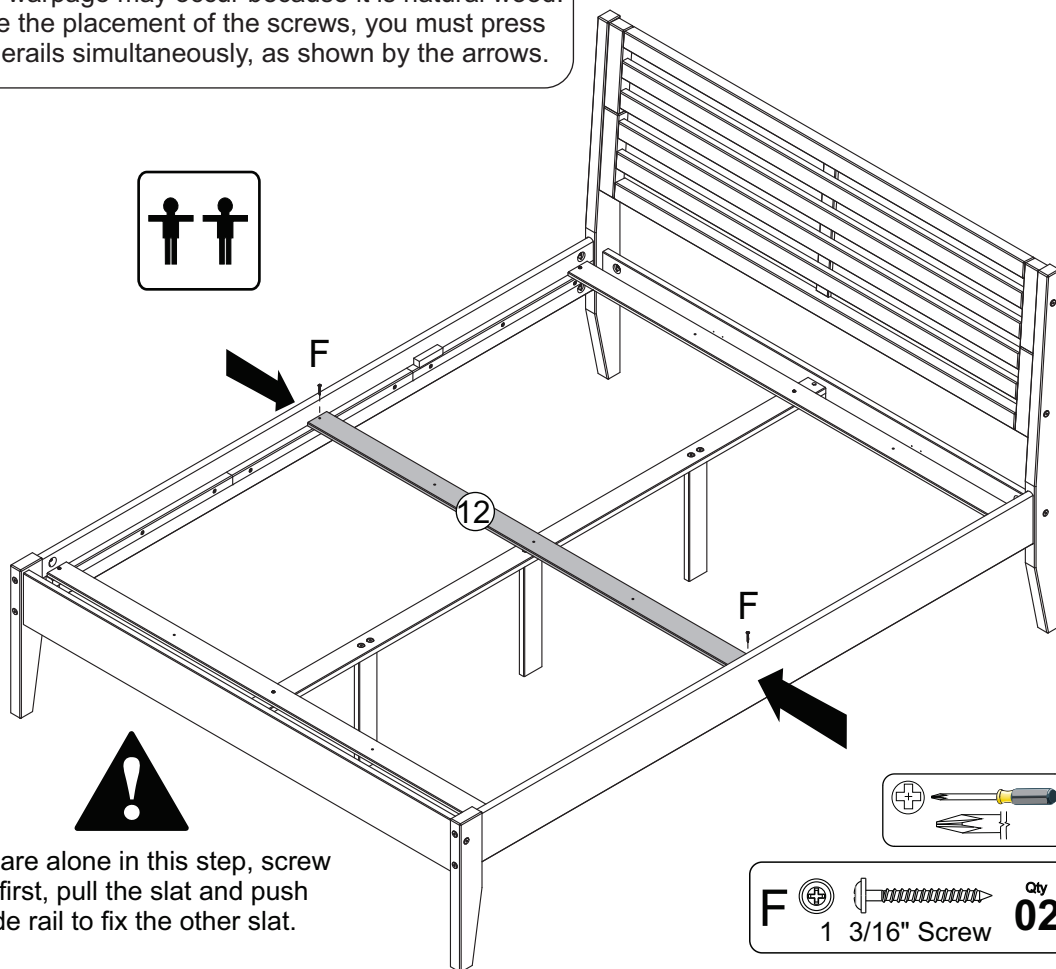
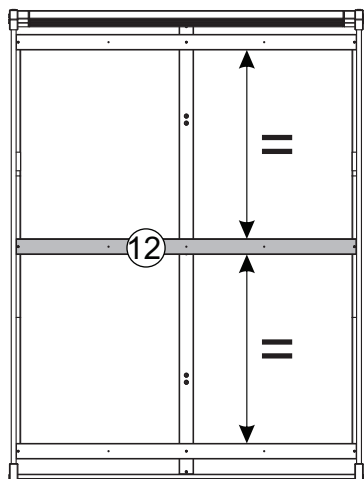
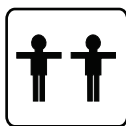
15

IMPORTANT NOTE:

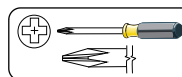
Please note warpage may occur because it is natural wood. To facilitate the placement of the screws, you must press the two siderails simultaneously, as shown by the arrows.



Please refer to the diagram below for placement of the cross-slats



If you are alone in this step, screw 1 slat first, pull the slat and push the side rail to fix the other slat.

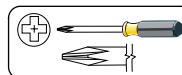
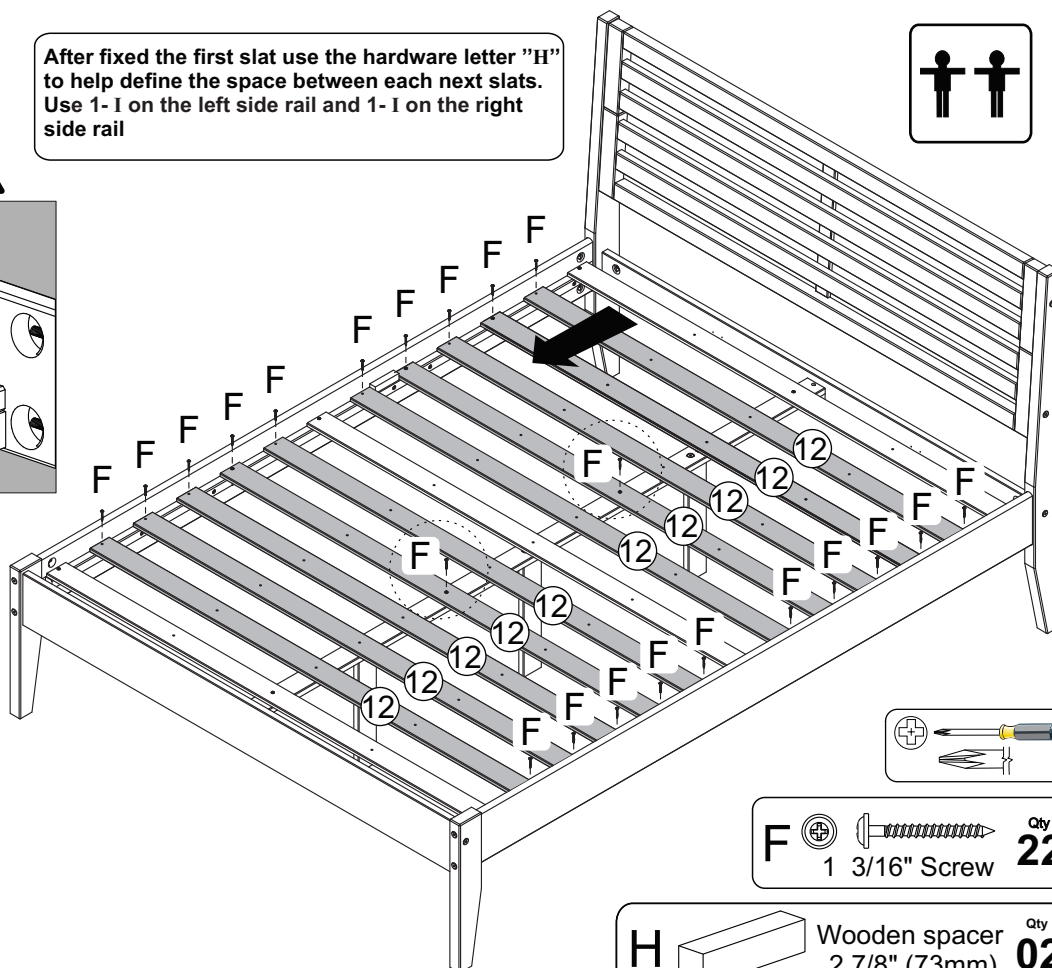
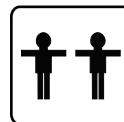
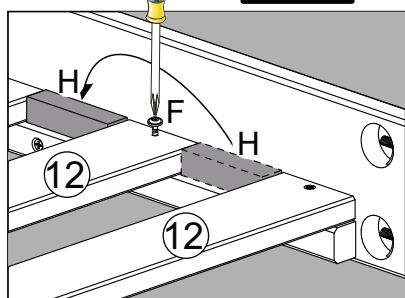


F  1 3/16" Screw Qty **02**

16



After fixed the first slat use the hardware letter "H" to help define the space between each next slats. Use 1- I on the left side rail and 1- I on the right side rail



F  1 3/16" Screw Qty **22**

H  Wooden spacer 2 7/8" (73mm) Qty **02**

