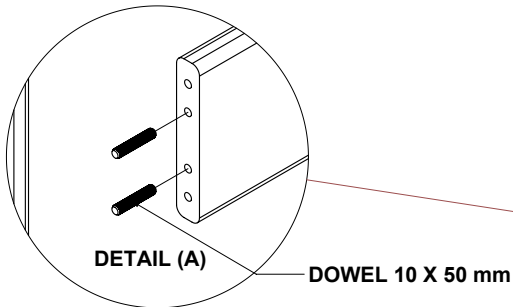


ASSEMBLY INSTRUCTIONS

THE IMAGES ARE FOR REFERENCE ONLY

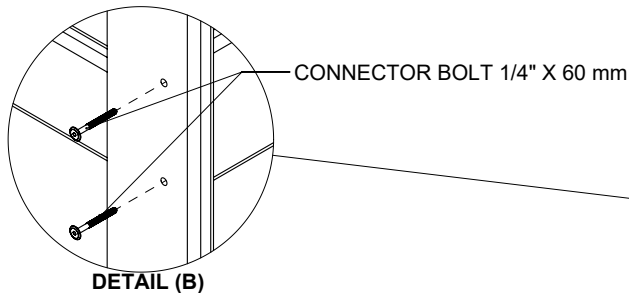
STEP 1: DOWEL INSTALLATION.

WITH TWO PEOPLE, INSERT THE WOODEN DOWEL PINS (10 X 50 mm) INTO THE SIDE RAILS. NOTE: THESE ARE PRESS-FIT COMPONENTS. THEN, POSITION THE TWO HEADBOARDS, ALIGNING THE HOLES WITH THE DOWEL PINS AS SHOWN IN DETAIL A.



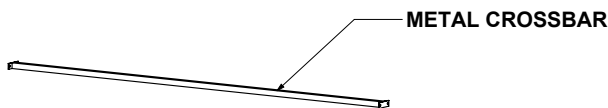
STEP 2: SCREW INSTALLATION.

ALIGN THE SIDE RAILS WITH THE PREFABRICATED HOLES IN THE FOOTBOARD. SECURE THEM USING CONNECTOR BOLTS (1/4" X 60 mm) AS SHOWN IN DETAIL B.



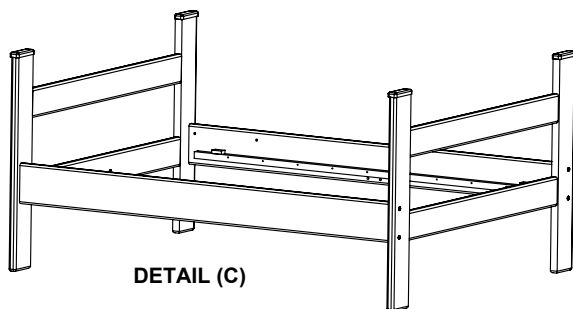
STEP 3: CROSSBAR PREPARATION

NEXT, TAKE THE METAL CROSSBAR AND ALIGN IT WITH THE PRE-DRILLED HOLES IN BOTH FOOTBOARDS, AS SHOWN IN DETAIL (C).

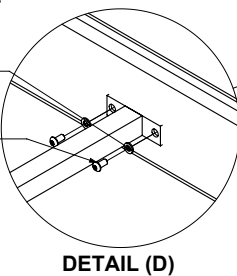


STEP 4: CROSSBAR INSTALLATION.

ATTACH THE METAL CROSSBAR TO BOTH FOOTBOARDS AND SECURE IT USING THE HARDWARE DETAILED IN SECTION D.



LOCK WASHER 1/4"
ALLOY BUTTON SOCKET
CAP SCREW 1/4" X 3/4"



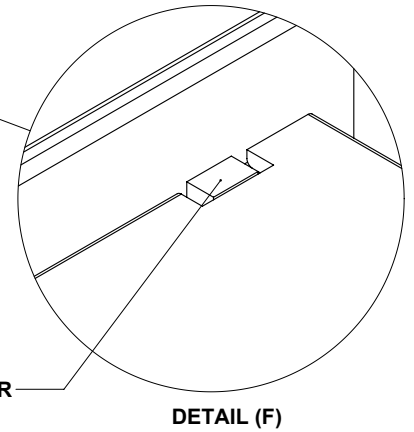
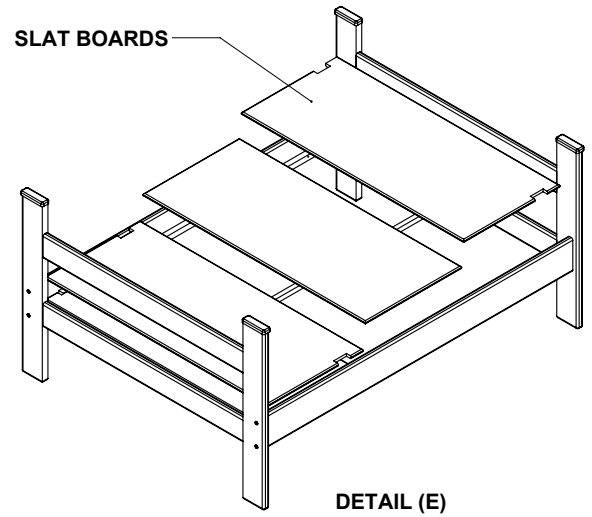
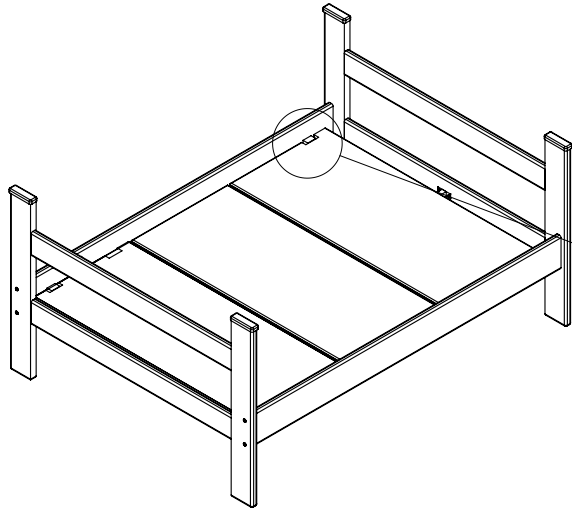
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ASSEMBLY INSTRUCTIONS

THE IMAGES ARE FOR REFERENCE ONLY

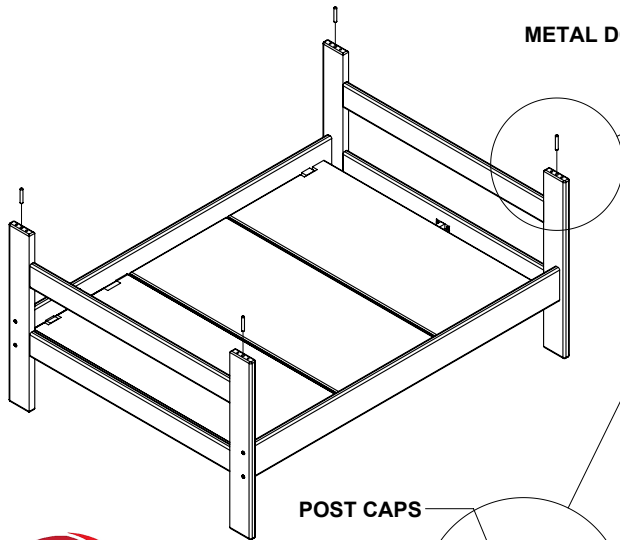
STEP 5: INSTALL WOOD SLATS

IDENTIFY THE STOPS LOCATED ALONG THE SIDE RAILS. CAREFULLY POSITION THE SLAT BOARDS AT THESE DESIGNATED STOPS, FOLLOWING THE GUIDELINES ILLUSTRATED IN DETAILS E AND F.



STEP 6: STACKING THE BEDS.

IF YOU PURCHASED THE UPPER BUNK, INSERT THE METAL PINS INTO THE PREDRILLED HOLES SHOWN IN DETAIL G. IF NOT, AND YOU WILL USE THIS AS A SINGLE TWIN BED, INSTALL THE POST CAPS AS SHOWN IN FIGURE H.



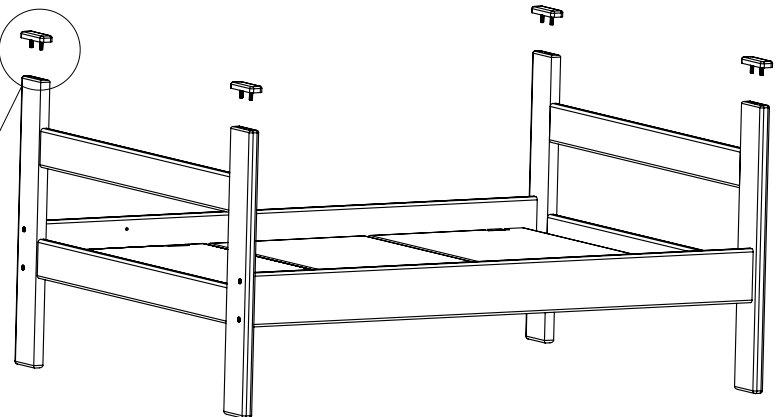
METAL DOWEL

DETAIL (G)

POST CAPS

DOWEL 8 X 30MM

DETAIL (H)



IFD3731BNKFLBT

ASSEMBLY INSTRUCTIONS

IFD3731BNKFLTP	
PARTS	#
CONNECTOR BOLT 1/4" X 60 mm	14
DOWEL 10 X 50 mm	14
ALLOY BUTTON SOCKET CAP SCREW 1/4" X 3/4"	8
LOCK WASHER 1/4"	8
HEX KEY 5/32"	1
METAL DOWEL	4
CONNECTOR BOLT 1/4" X 19 mm	2

IFD3731BNKFLBT	
PARTS	#
CONNECTOR BOLT 1/4" X 60 mm	8
DOWEL 10 X 50 mm	8
ALLOY BUTTON SOCKET CAP SCREW 1/4" X 3/4"	4
LOCK WASHER 1/4"	4
HEX KEY 5/32"	1
POST CAPS	4
DOWEL 8 X 30 mm	8

IFD3731BNKTWTP	
PARTS	#
CONNECTOR BOLT 1/4" X 60 mm	14
DOWEL 10 X 50 mm	14
ALLOY BUTTON SOCKET CAP SCREW 1/4" X 3/4"	4
LOCK WASHER 1/4"	4
HEX KEY 5/32"	1
METAL DOWEL	4
CONNECTOR BOLT 1/4" X 19 mm	2

IFD3731BNKTWBT	
PARTS	#
CONNECTOR BOLT 1/4" X 60 mm	8
DOWEL 10 X 50 mm	8
HEX KEY 5/32"	1
POST CAPS	4
DOWEL 8 X 30 mm	8

IFD3732BNKTWTP	
PARTS	#
CONNECTOR BOLT 1/4" X 60 mm	14
DOWEL 10 X 50 mm	14
ALLOY BUTTON SOCKET CAP SCREW 1/4" X 3/4"	4
LOCK WASHER 1/4"	4
HEX KEY 5/32"	1
METAL DOWEL	4
CONNECTOR BOLT 1/4" X 19 mm	2



WARNING / SAFETY GUIDELINES

- **MATTRESS SIZE:** USE ONLY A MATTRESS THAT IS 74" - 75" LONG AND 53½" - 54½" WIDE ON THE UPPER AND LOWER BUNKS. THE MATTRESS ON THE UPPER BUNK MUST NOT EXCEED 7 INCHES IN THICKNESS. ENSURE THAT THE TOP SURFACE OF THE MATTRESS IS AT LEAST 5 INCHES (127 mm) BELOW THE UPPER EDGE OF THE GUARDRAILS.
- **AGE RESTRICTION:** NEVER ALLOW A CHILD UNDER 6 YEARS OF AGE TO SLEEP OR PLAY ON THE UPPER BUNK. THE USE OF THE LOWER BUNK IS RECOMMENDED FOR CHILDREN 4 YEARS OF AGE AND OLDER.
- **WEIGHT CAPACITY:** THE MAXIMUM WEIGHT CAPACITY (INCLUDING MATTRESS AND OCCUPANT) IS 200 LBS (90 KG) PER BED. STRICTLY LIMIT THE USE OF THE UPPER BUNK TO A SINGLE OCCUPANT AT ALL TIMES.
- **STRANGULATION HAZARD:** NEVER ATTACH OR HANG ITEMS TO ANY PART OF THE BUNK BED THAT ARE NOT SPECIFICALLY DESIGNED FOR USE WITH THE BED; FOR EXAMPLE, BUT NOT LIMITED TO: HOOKS, BELTS, STRINGS, CORDS, AND JUMP ROPES.
- **FALL HAZARD:** ALWAYS USE THE PROVIDED LADDER TO ENTER AND EXIT THE UPPER BUNK.
- **GUARDRAILS:** ALWAYS USE GUARDRAILS ON BOTH LONG SIDES OF THE UPPER BUNK. IF THE BUNK BED WILL BE PLACED NEXT TO A WALL, THE GUARDRAIL THAT RUNS THE FULL LENGTH OF THE BED MUST BE PLACED AGAINST THE WALL TO PREVENT ENTRAPMENT BETWEEN THE BED AND THE WALL.
- **HORSEPLAY:** PROHIBIT HORSEPLAY ON OR UNDER THE BED(S) AND STRICTLY PROHIBIT JUMPING ON THE BED.
- **REPLACEMENT PARTS:** REPLACEMENT PARTS, INCLUDING ADDITIONAL GUARDRAILS, MAY BE OBTAINED FROM THE MANUFACTURER OR DEALER. DO NOT USE SUBSTITUTE PARTS.
- **WARNING LABELS:** FOLLOW THE WARNING INFORMATION THAT APPEARS ON THE UPPER BUNK END STRUCTURE AND ON THE PACKAGING. DO NOT REMOVE THE PERMANENT WARNING LABEL FROM THE BED.

