Assembly Instructions

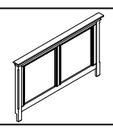
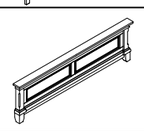
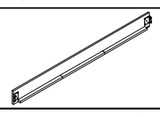
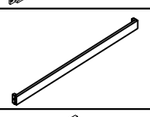
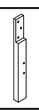
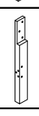
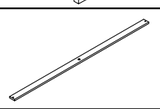
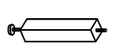
B3907-410 SUNSTONE 4/6 FULL PANEL HEADBOARD
B3907-420 SUNSTONE 4/6 FULL PANEL FOOTBOARD & SLATS
B3907-530 SUNSTONE 4/6-3/3 F/T PANEL SIDE RAILS

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts, which may have come loose inside the carton during shipment. Identify and count all items and compare with the PARTS LIST and/or HARDWARE LIST shown below.

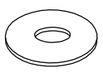
Caution: Please read the instructions thoroughly before assembly.

1. We recommend that you assemble this product with the assistance of another person: this will make the assembly easier, and will help eliminate damage to the product or injury to person during assembly.
2. Please do not over tighten screws or bolts until the assembly is completed.
3. Please put all parts on a non-abrasive floor befor assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

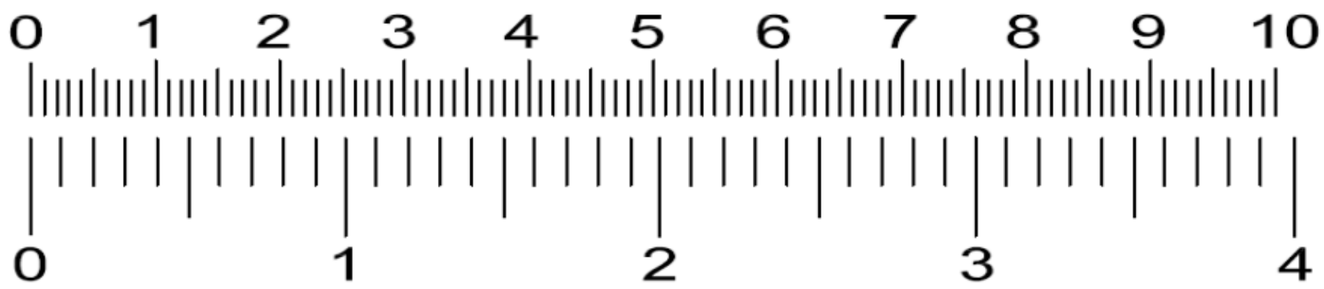
PARTS LIST

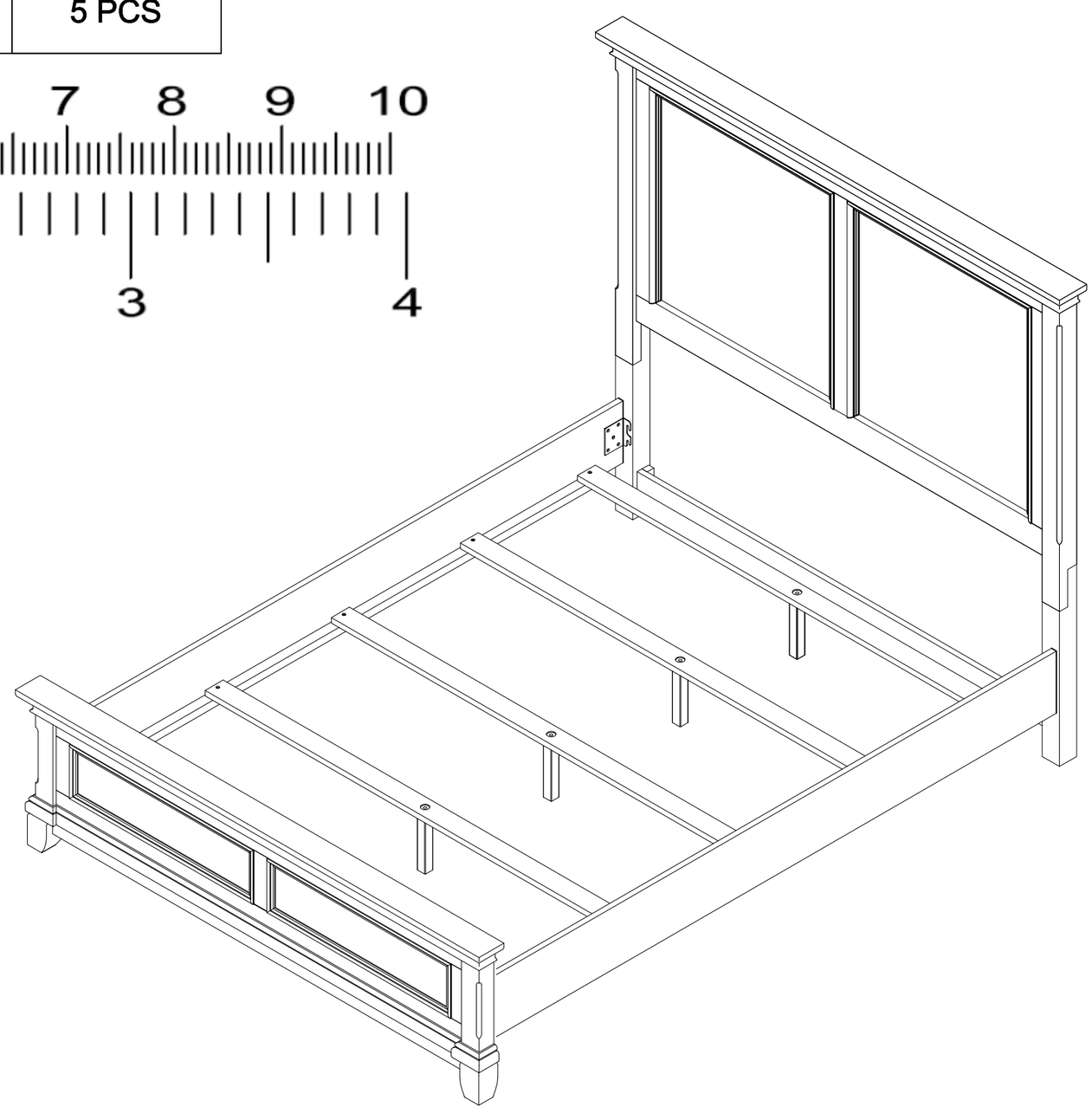
NO:	COMPONENT	ADRAWING	Q'TY
A	Headboard		1 PC
B	Footboard		1 PC
C	Side Rails		2 PCS
D	Headboard Crossbar		1 PC
E	Left Side Facing (LSF) HB Leg		1 PC
F	Right Side Facing (RSF) HB Leg		1 PC
G	Slats		5 PCS
H	Support Legs		5 PCS

HARDWARE LIST

NO:	COMPONENT	ADRAWING	Q'TY
1	Bolt Ø5/16"x3/4"		8 PCS
2	Bolt Ø5/16"x1-3/8"		4 PCS
3	Bolt Ø5/16"x2"		6 PCS
4	Lock Washer Ø5/16"		18 PCS
5	Flat Washer Ø5/16"x3/4"		18 PCS
6	Allen Key 3/16"		1 PC
7	Screw #8*1-1/4"		10 PCS

Weight Capacity	400 LBS





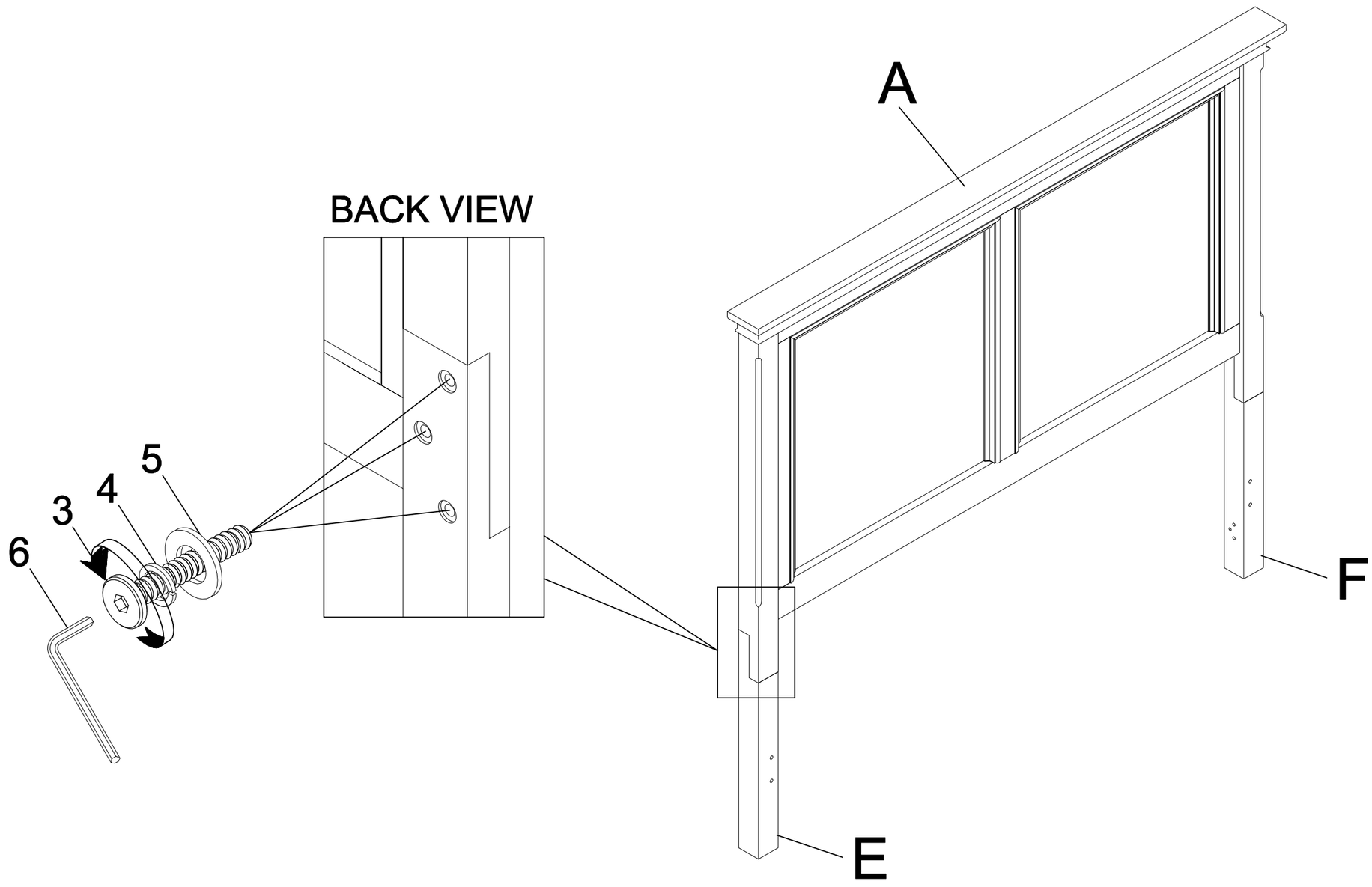
MADE IN VIETNAM

Assembly Instructions

B3907-410 SUNSTONE 4/6 FULL PANEL HEADBOARD
B3907-420 SUNSTONE 4/6 FULL PANEL FOOTBOARD & SLATS
B3907-530 SUNSTONE 4/6-3/3 F/T PANEL SIDE RAILS

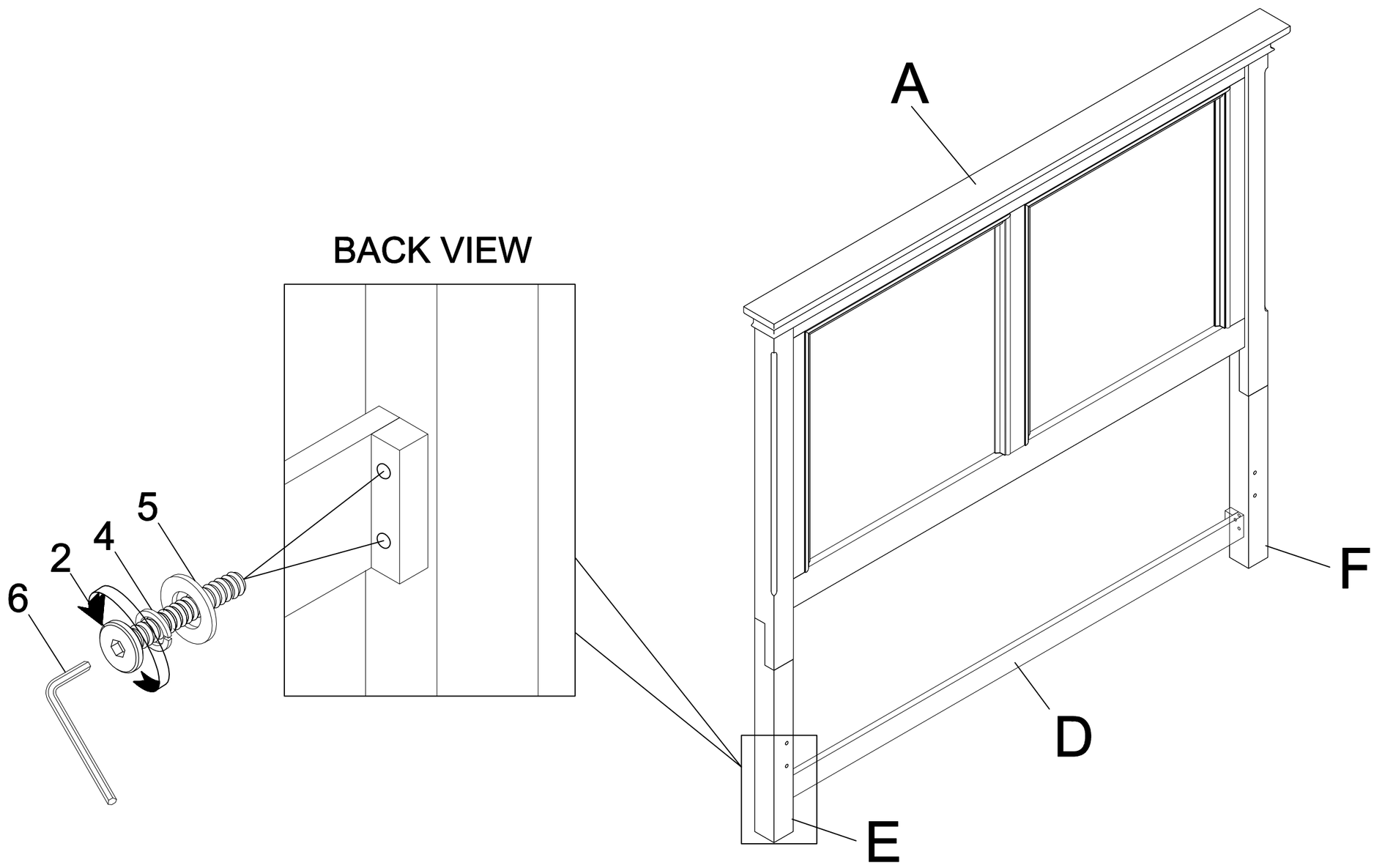
STEP 1

Assemble LSF HB Leg (E) and RSF HB Leg (F) to Headboard (A) by using Allen Key (6) with hardware 3,4, and 5.
Attn: DO NOT TIGHEN THE BOLTS



STEP 2

Assemble Headboard Crossbar (D) to HB legs (E) and (F) by using Allen Key (4) with hardware 2, 4, and 5.

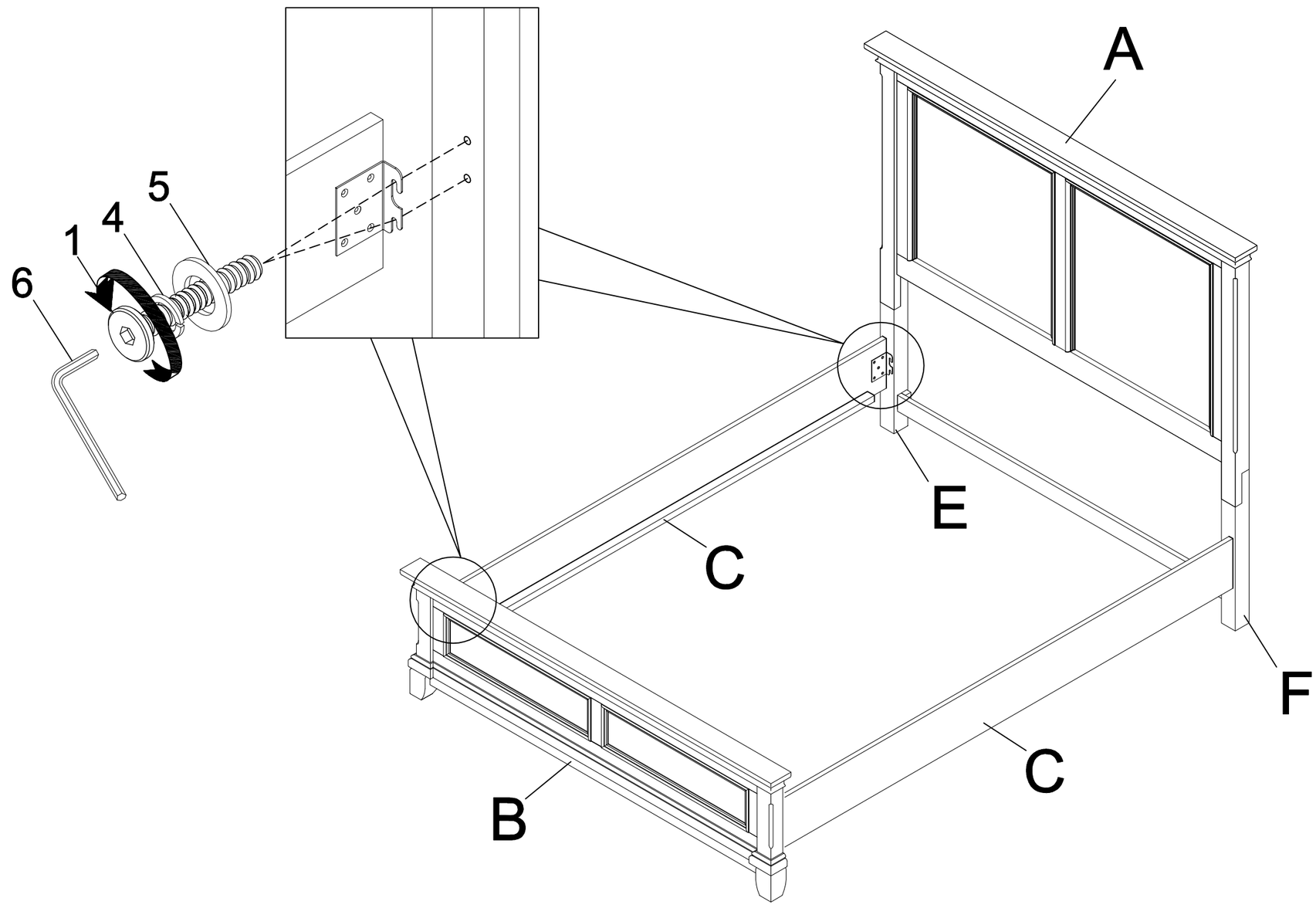


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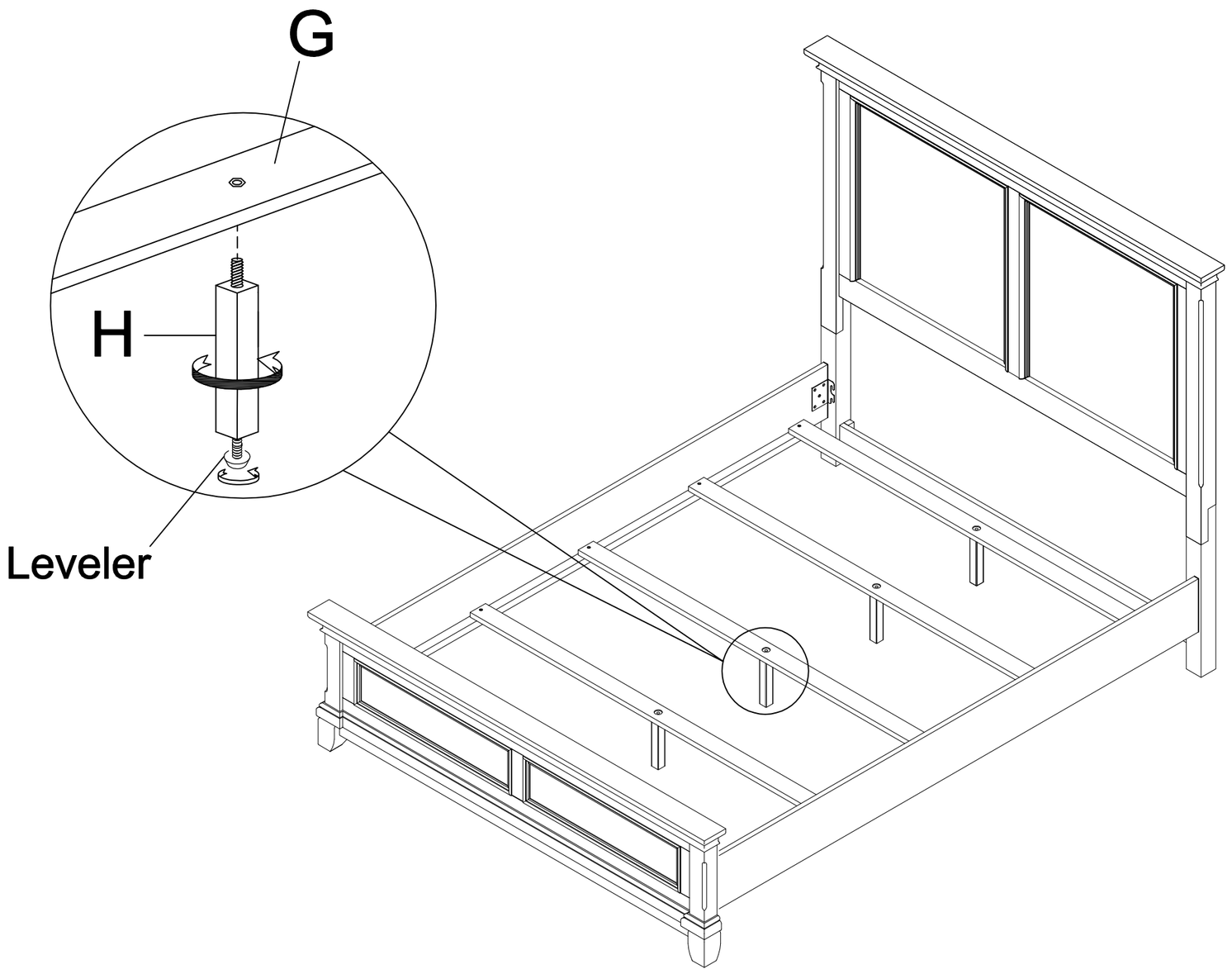
STEP 3

Assemble Side rails (C) to HB legs (E & F) and Footboard (B) by using Allen Key (6) with hardware 1, 4, and 5.



STEP 4

Assemble the Support legs (H) by twisting them on the Slat (G). Then adjust the leveler on the support legs (H) to level with the floor.



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STEP 5 Assemble the slat (G) to the side rails (C) by using a screwdriver with hardware 7.

