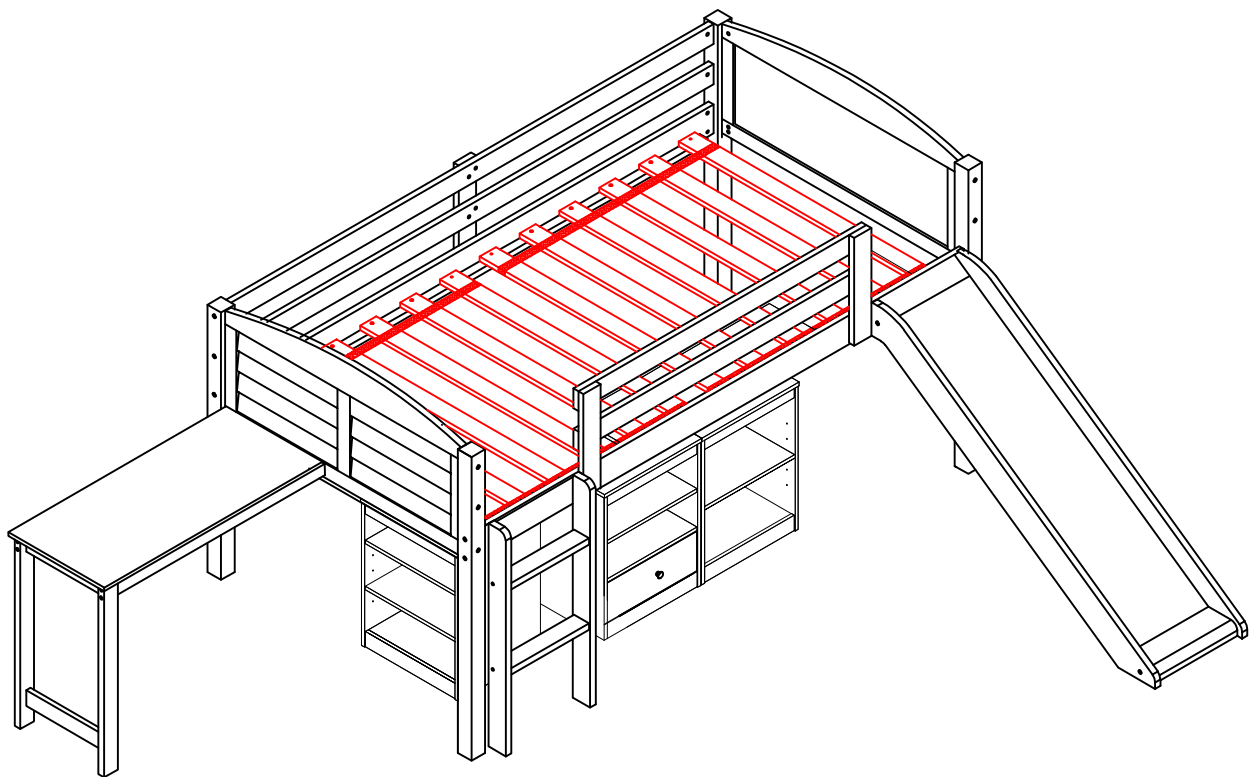


ASSEMBLY INSTRUCTIONS
COASTER FINE FURNITURE



Fine Furniture for every stage of life

400330T(B1-B5)
Twin Workstation Loft Bed

ITEM : 400330T(B1-B5)

ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS :

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly



WARNING! :

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



ASSEMBLY TIME

60 MINUTES

PARTS IDENTIFICATION

B1 (BOX 1)

A	RIGHT FRONT LEG		1PC
B	LEFT FRONT LEG		1PC
C	RIGHT BACK LEG		1PC
D	LEFT BACK LEG		1PC
E	BED END PANEL		2PCS
F	BED END MIDDLE RAIL		2PCS

B1 (BOX 2)

G	FRONT BED RAIL		1PC
H	BACK BED RAIL		1PC
I	BACK GUARD RAIL		2PCS
J	FRONT GUARD RAIL		2PCS
K	GUARD RAIL SUPPORT		3PCS
L	LEFT LADDER RAIL		1PC
M	RIGHT LADDER RAIL		1PC
N	LADDER STRETCHER		2PCS
O	ROLL SLAT (6 PCS)		2SETS

B3 (BOX 3)

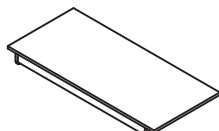
P	SLIDE PANEL		1PC
Q	LEFT SLIDE POST		1PC
R	RIGHT SLIDE POST		1PC

S	UPPER STRETCHER		1PC
T	LOWER STRETCHER		1PC

B4 (BOX 4)

U

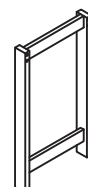
DESK TOP



1PC

V

LEG FRAME



1PC

ITEM : 400330T(B1-B5)

ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS :

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly



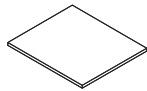
WARNING! :

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PARTS IDENTIFICATION

B5 (BOX 5)

A2 TOP PANEL



3PCS

B2 SIDE PANEL - B



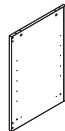
1PC

C2 SIDE PANEL - C



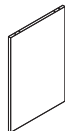
1PC

D2 SIDE PANEL - D



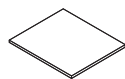
2PCS

E2 SIDE PANEL - E



2PCS

F2 SHELF PANEL



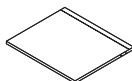
3PCS

G2 MIDDLE PANEL



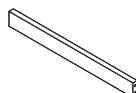
2PCS

H2 BOTTOM PANEL



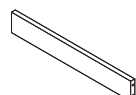
3PCS

I2 UPPER RAIL



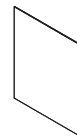
3PCS

J2 LOWER RAIL



3PCS

K2 BACK PANEL



3PCS

L2 DRAWER FRONT



1PC

M2 LEFT DRAWER
SIDE PANEL



1PC

N2 RIGHT DRAWER
SIDE PANEL



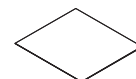
1PC

O2 DRAWER
BACK PANEL



1PC

P2 DRAWER BOTTOM
PANEL



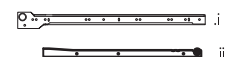
1PC

X KNOB WITH SCREW



1 SET

W SET OF GLIDE



1SETS

Q2 PLASTIC SUPPORTER
(WITH SCREW)



12SETS

R2 SHELF SUPPORT



12PCS

ITEM : 400330T(B1-B5)

ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS :

1. Remove hardware from box and sort by size.
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3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly



















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HARDWARE IDENTIFICATION

Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 400330T (B1)

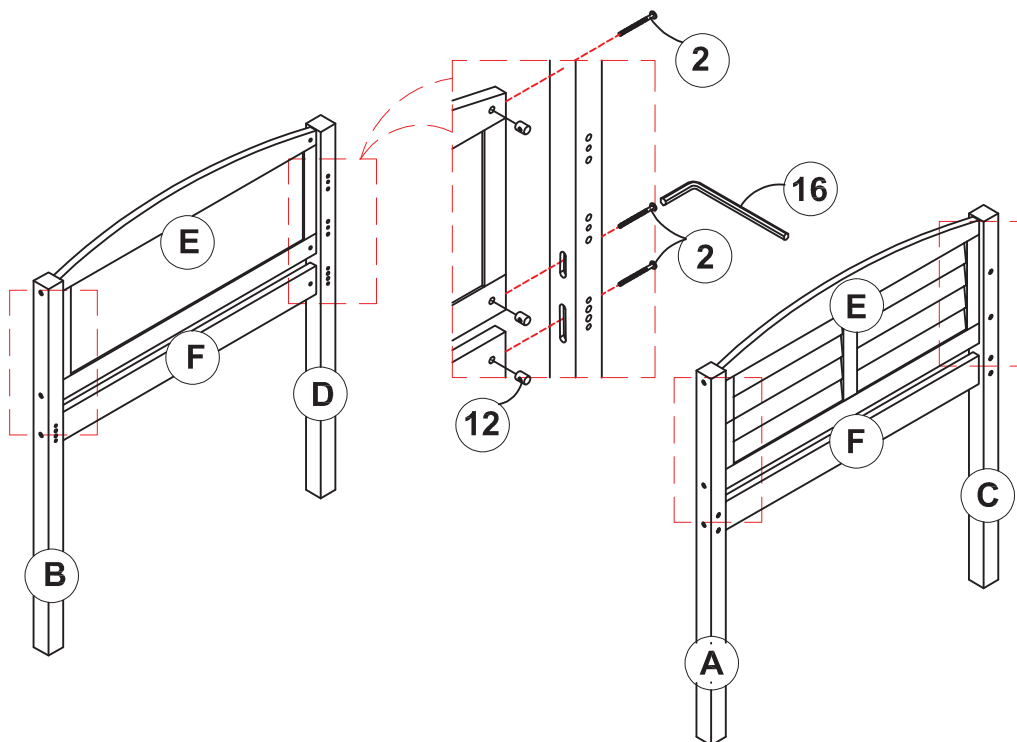
1	BOLT 1 (M6 x 100mm - RBW)		4PCS	9	SHORT FLAT HEAD SCREW (3.5 x 12mm - RBW)		12PCS
2	BOLT 2 (M6 x 90mm - RBW)		24PCS	10	MEDIUM FLAT HEAD SCREW (3.5 x 16mm - RBW)		6PCS
3	BOLT 3 (M6 x 60mm - RBW)		4PCS	11	LONG FLAT HEAD SCREW (4.0 x 30mm - RBW)		48PCS
4	BOLT 4 (M6 x 40mm - RBW)		4PCS	12	BARREL NUT (M6 x 13 - RBW)		32PCS
5	BOLT 5 (M6 x 30mm - RBW)		6PCS	13	CAM BOLT (32cm)		36PCS
6	HEX HEAD SCREW (M6 x 30 mm - RBW)		8PCS	14	BIG CAM NUT (15 x 12cm)		32PCS
7	BIG WOOD DOWEL (Ø10 x 30mm)		34PCS	15	SMALL CAM NUT (15 x 10cm)		4PCS
8	SMALL WOOD DOWEL (Ø8 x 30mm)		60PCS	16	ALLEN WRENCH (M4 - BLK)		1PC

ITEM : **400330T(B1-B5)**

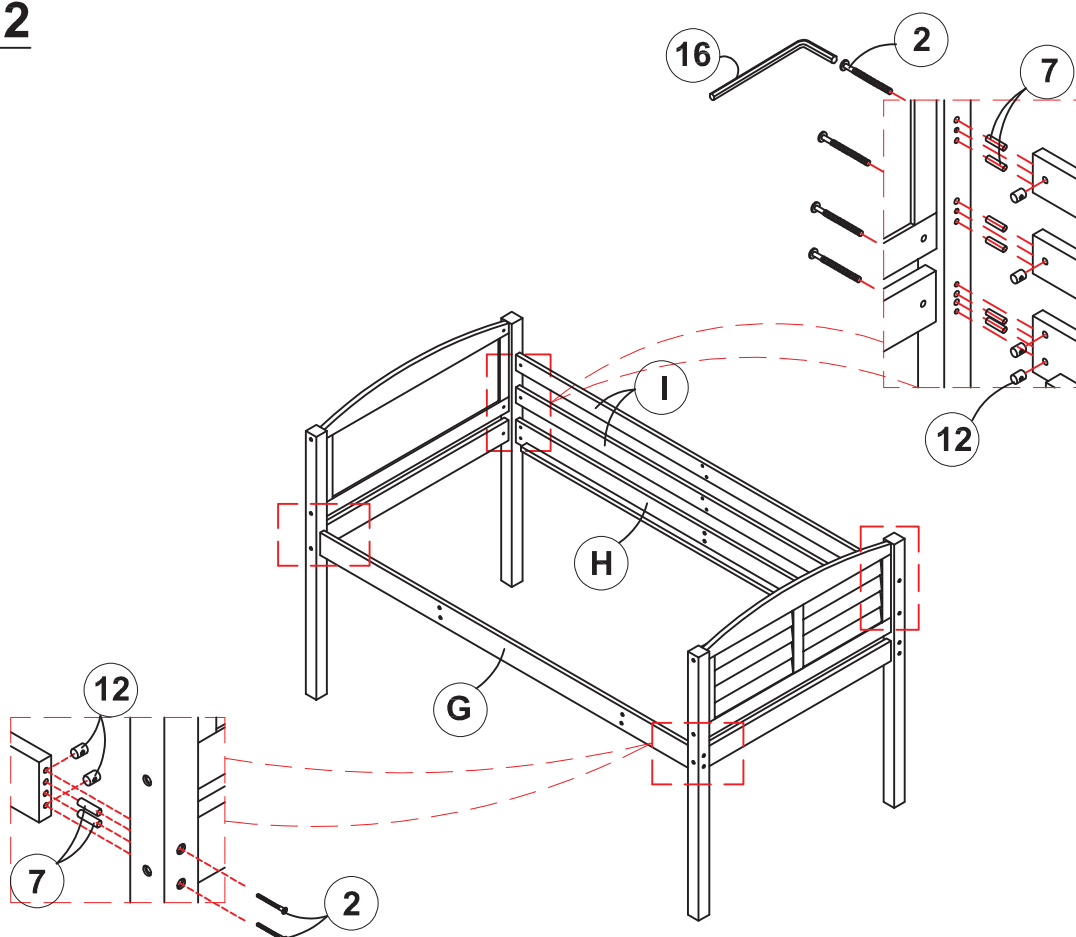
ASSEMBLY INSTRUCTIONS



STEP 1



STEP 2

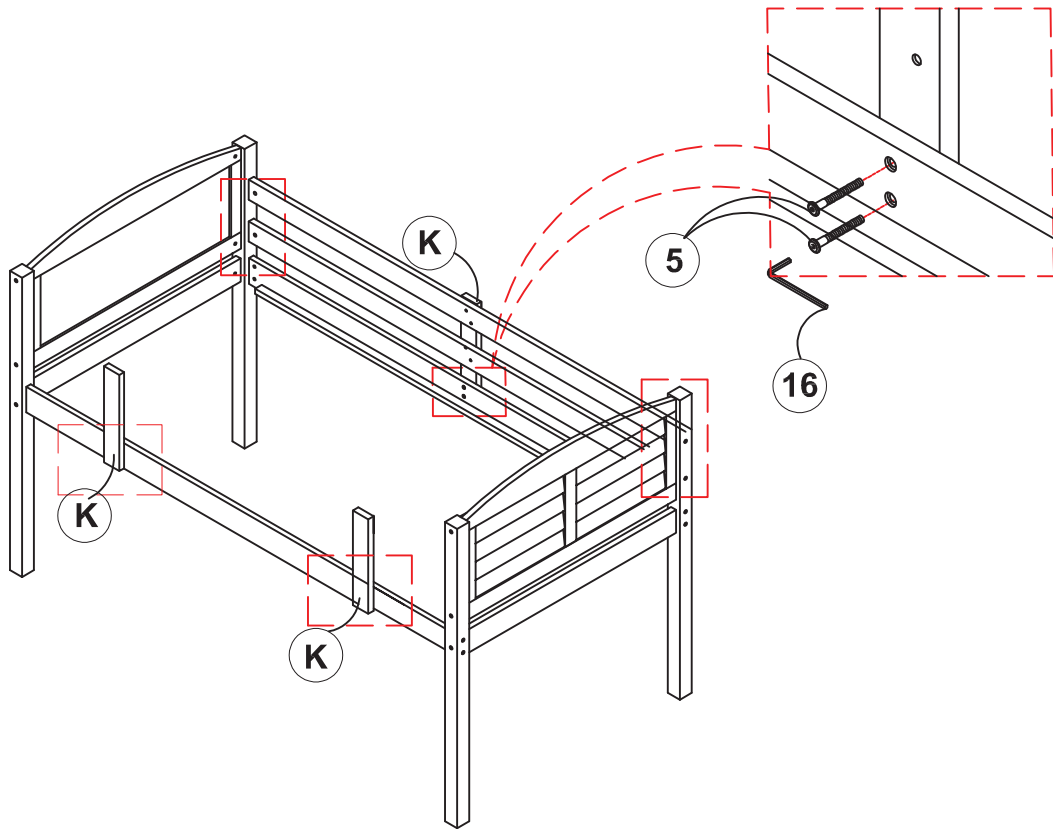


ITEM : **400330T(B1-B5)**

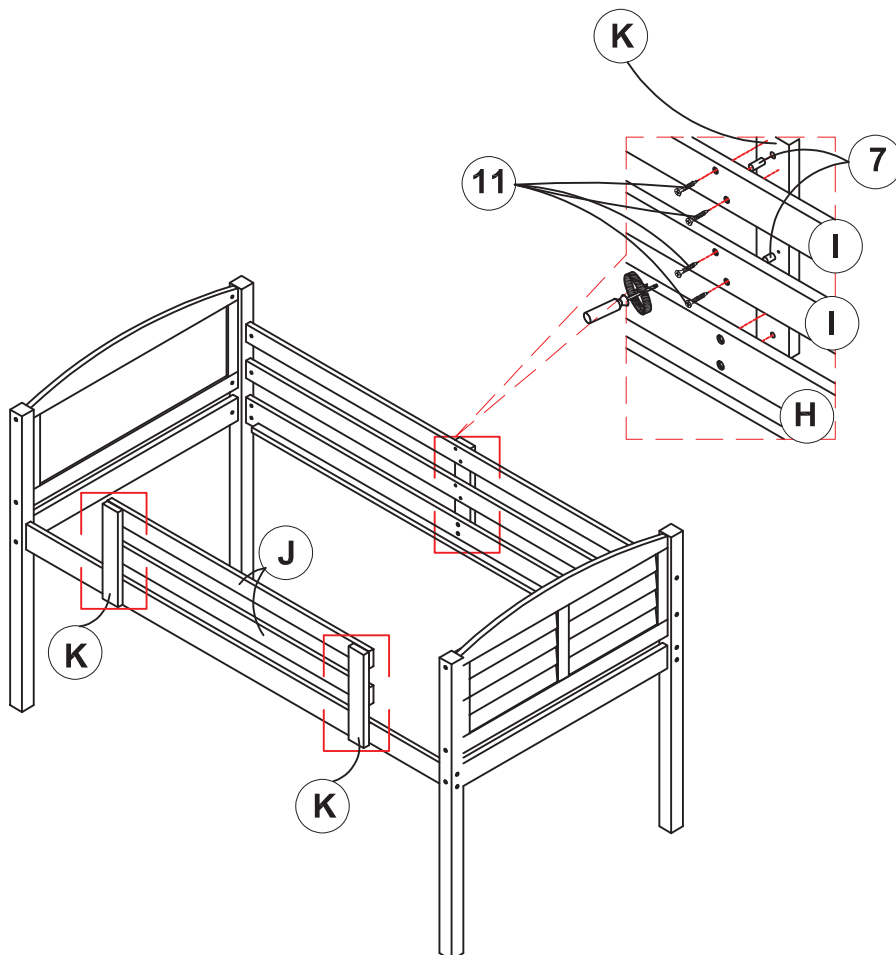
ASSEMBLY INSTRUCTIONS



STEP 3



STEP 4

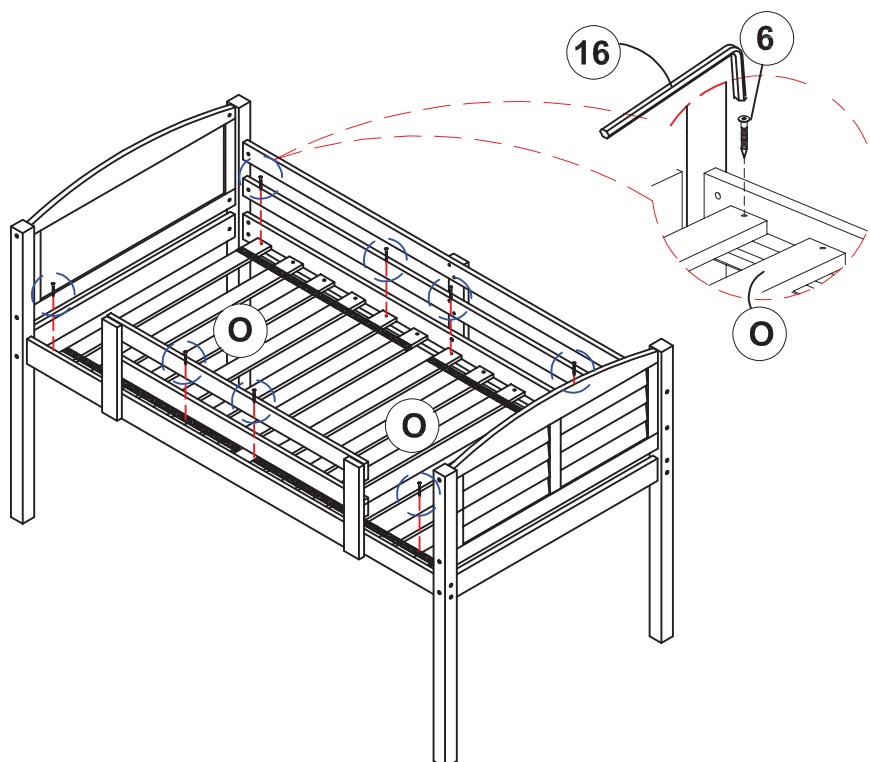


ITEM : **400330T(B1-B5)**

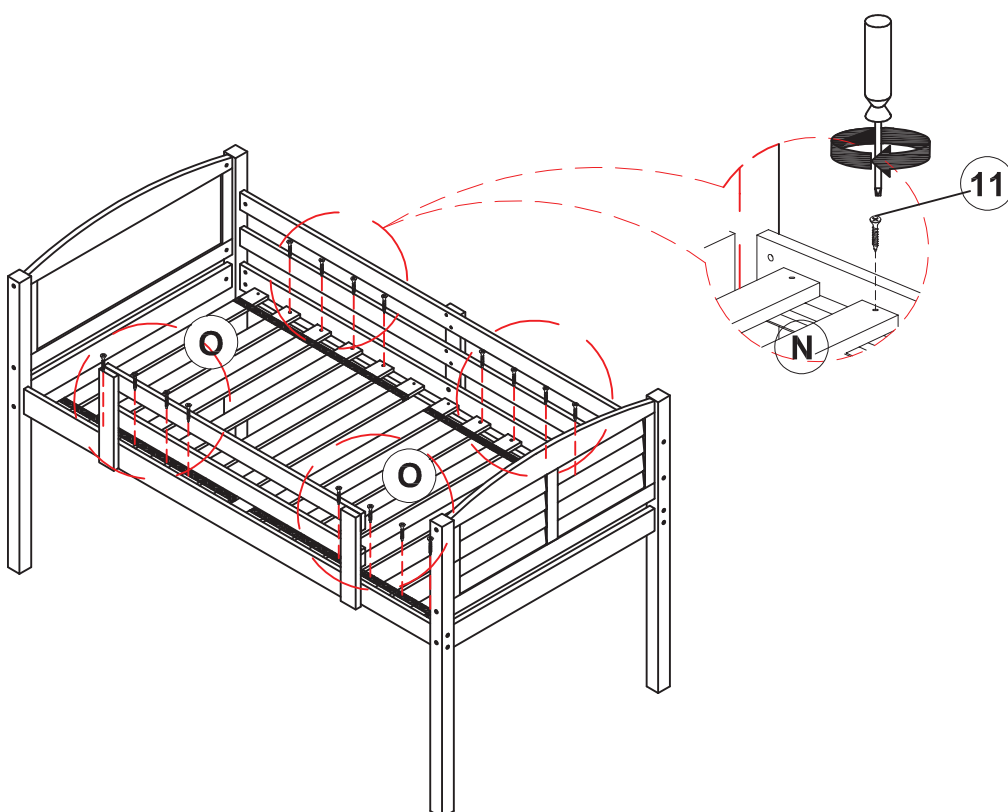
ASSEMBLY INSTRUCTIONS



STEP 5



STEP 6

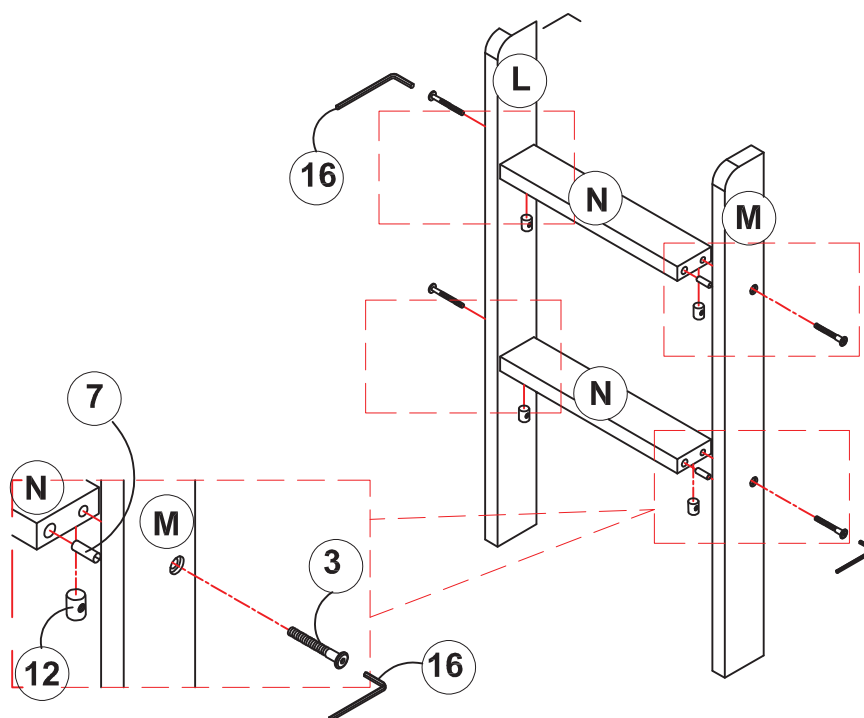


ITEM : **400330T(B1-B5)**

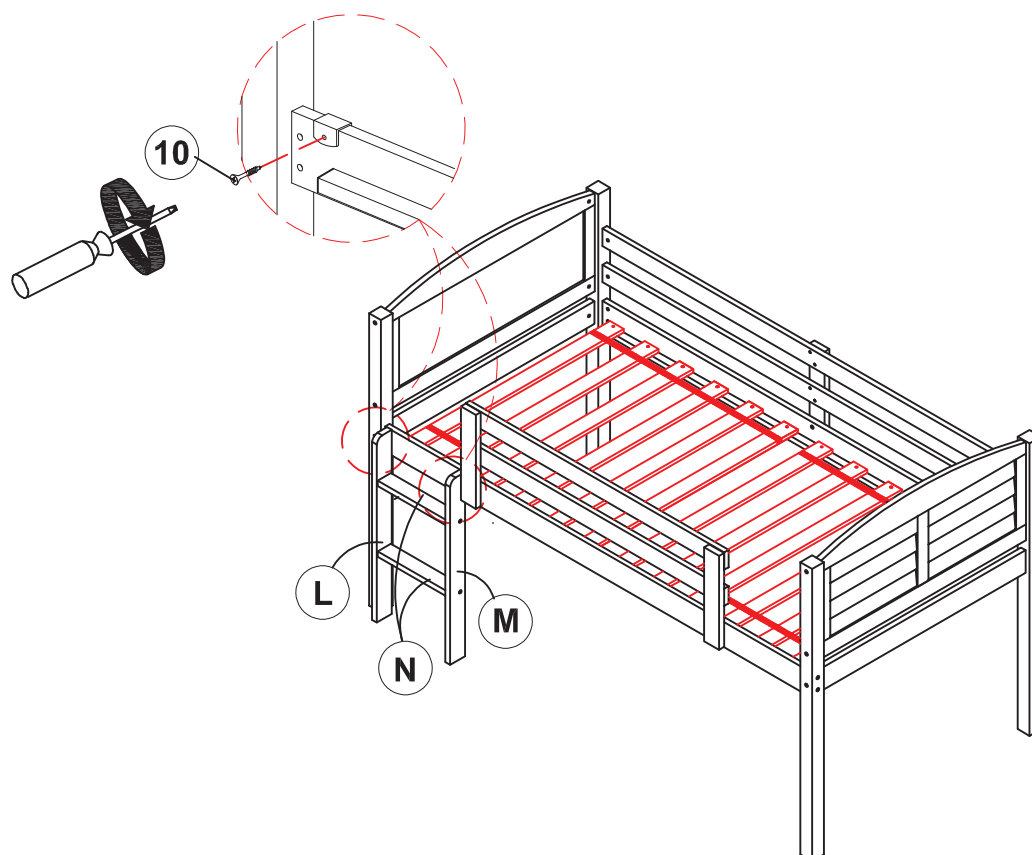
ASSEMBLY INSTRUCTIONS



STEP 7



STEP 8

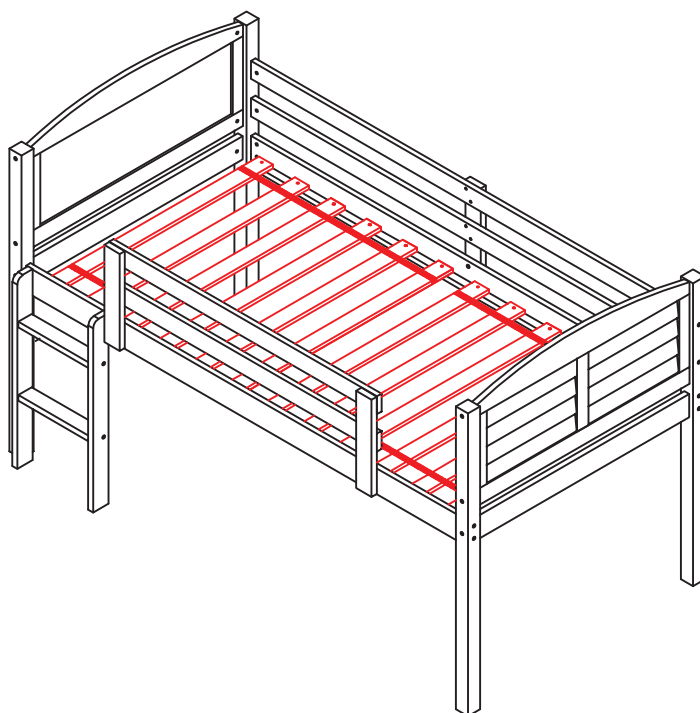


ITEM : **400330T(B1-B5)**

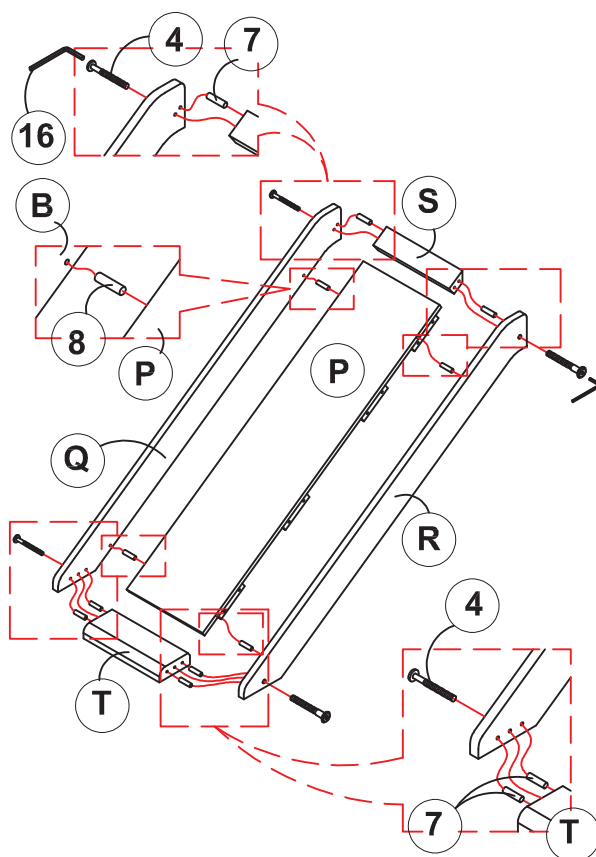
ASSEMBLY INSTRUCTIONS



STEP 9



STEP 10

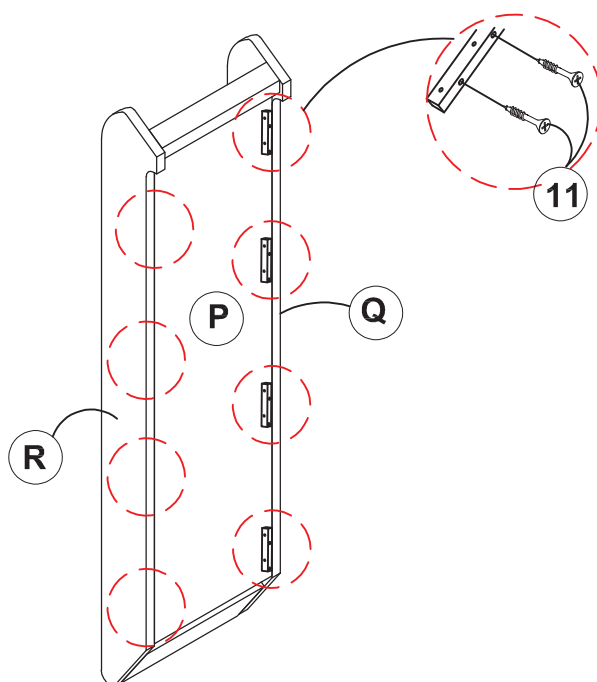


ITEM : **400330T(B1-B5)**

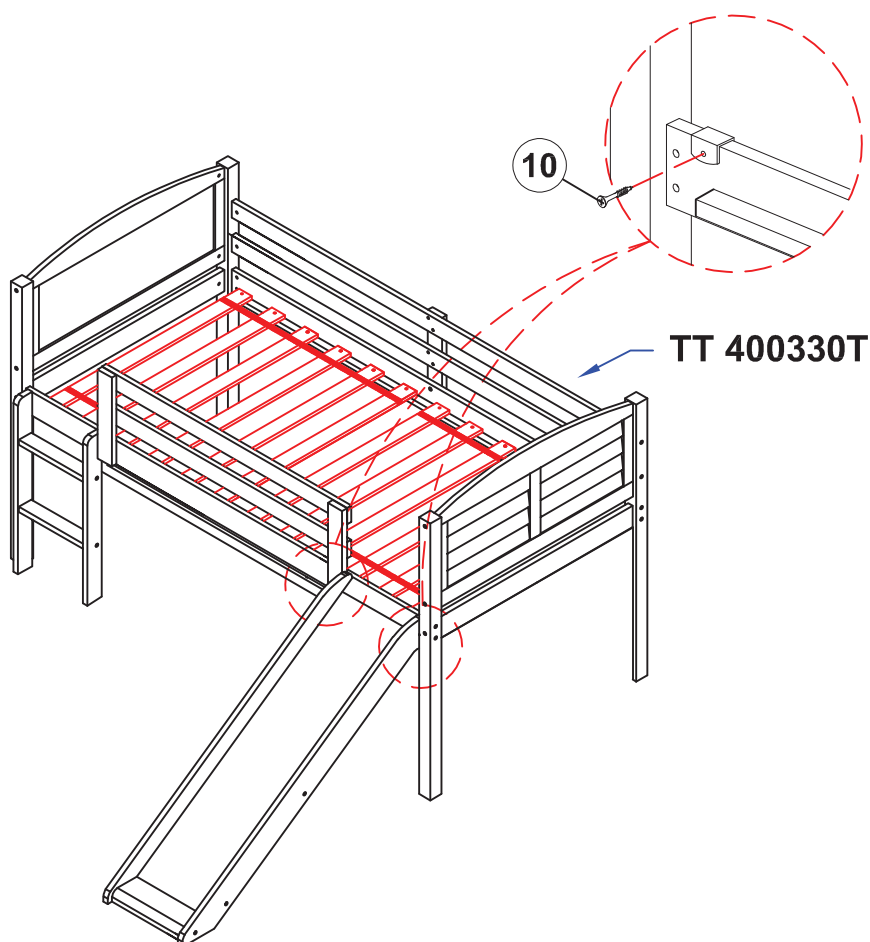
ASSEMBLY INSTRUCTIONS



STEP 11



STEP 12

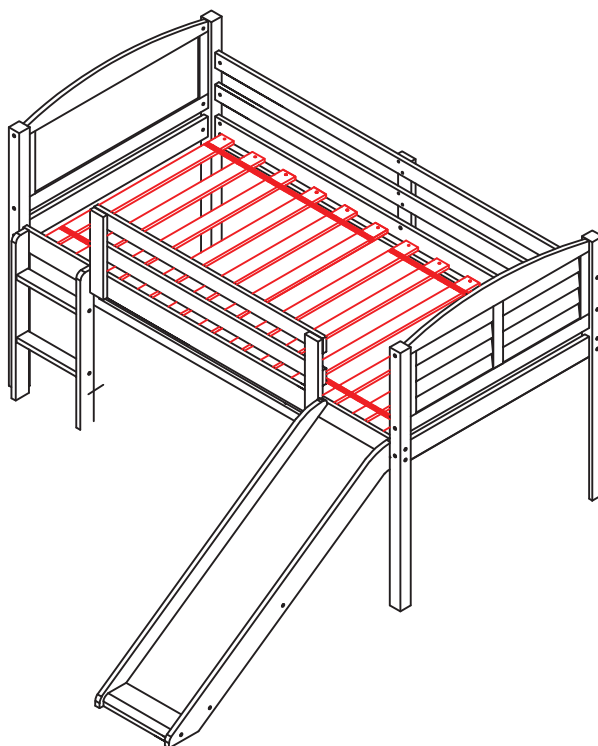


ITEM : **400330T(B1-B5)**

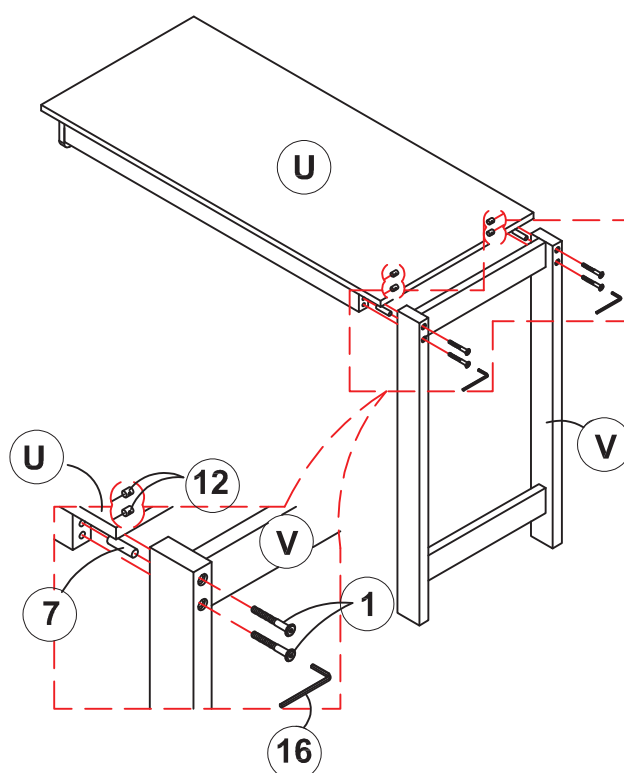
ASSEMBLY INSTRUCTIONS



STEP 13



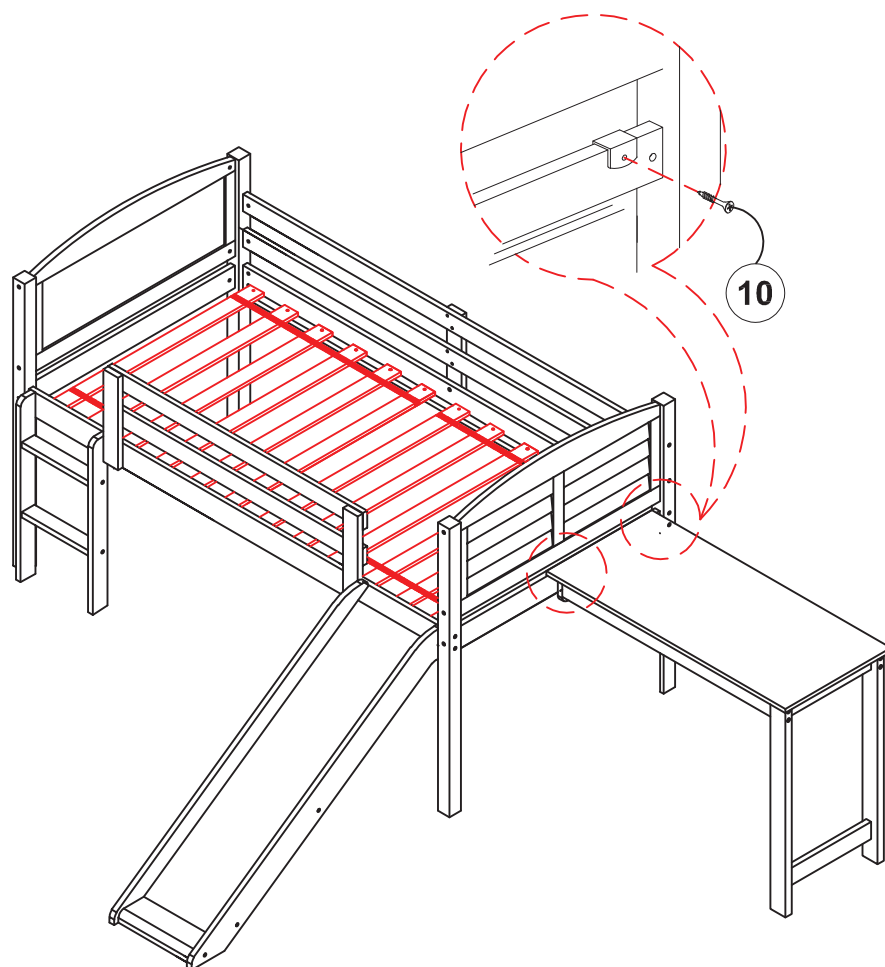
STEP 14



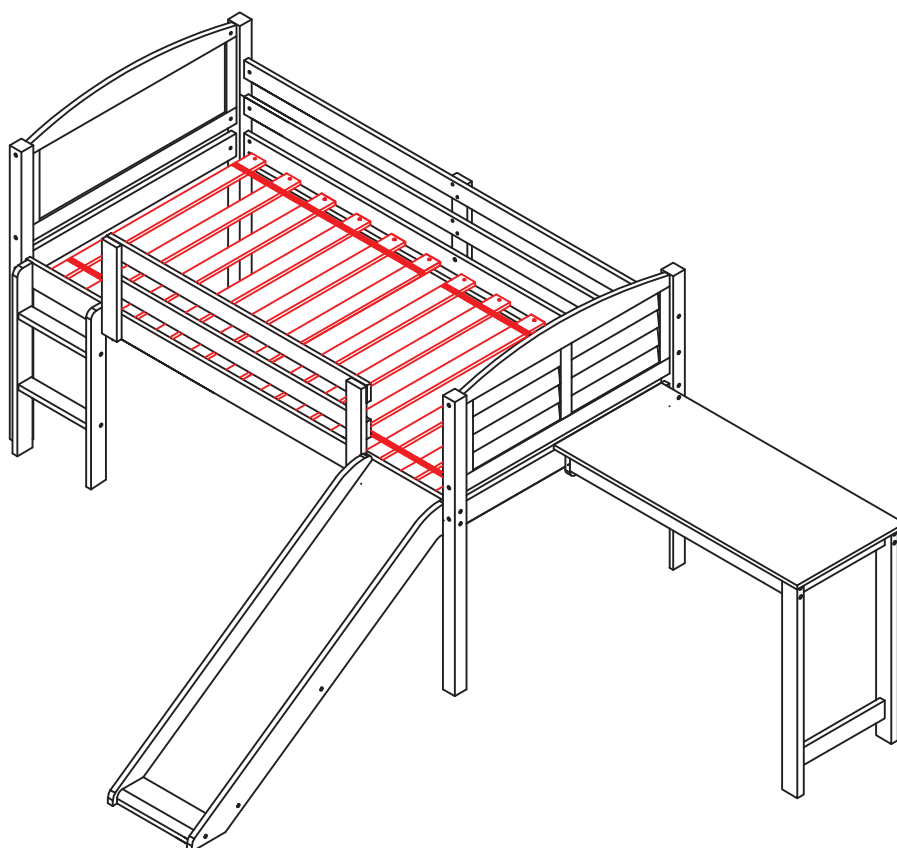
ITEM : **400330T(B1-B5)**

ASSEMBLY INSTRUCTIONS

STEP 15



STEP 16

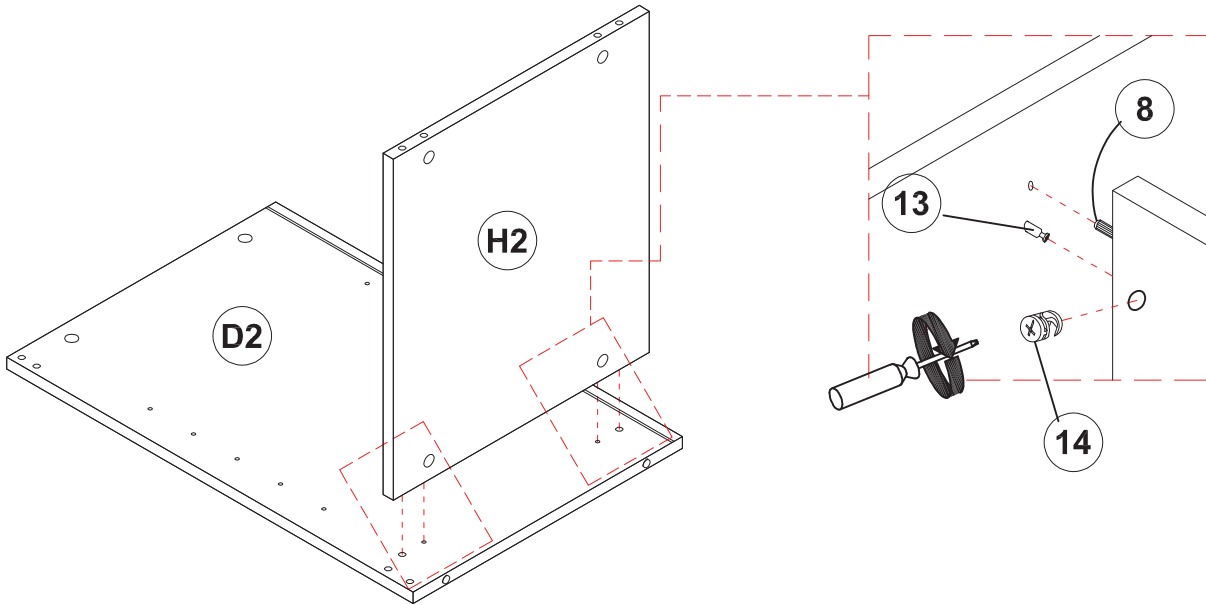


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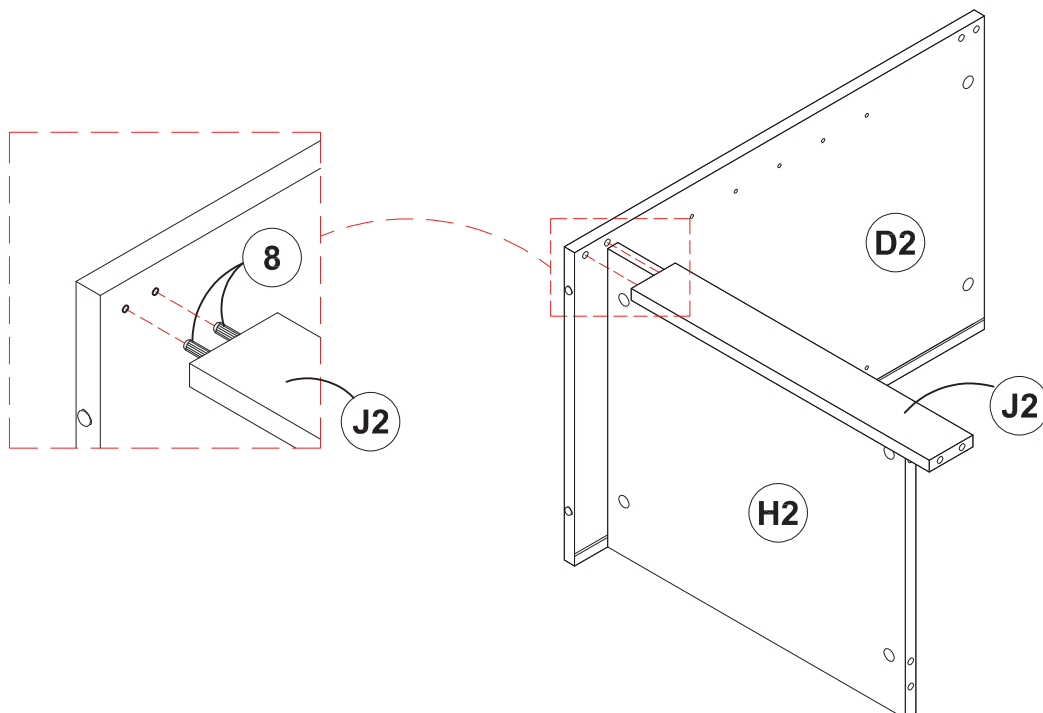


ASSEMBLY INSTRUCTIONS
CABINET WITH 1 SHELF

STEP 17



STEP 18

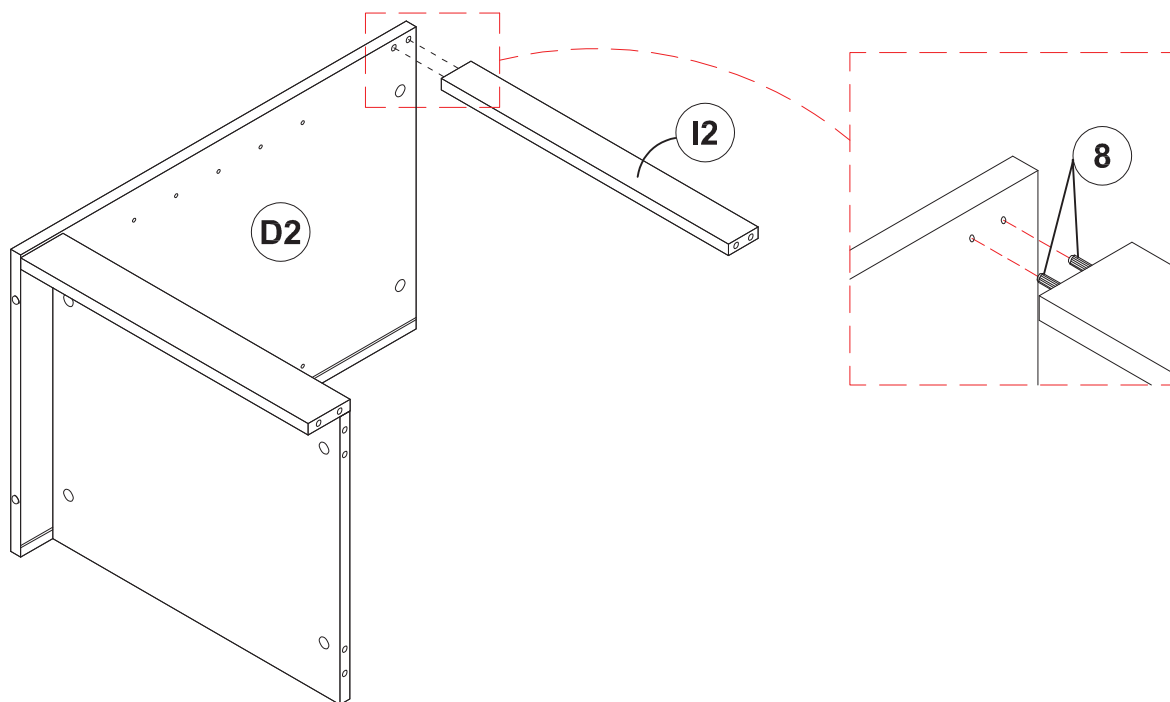


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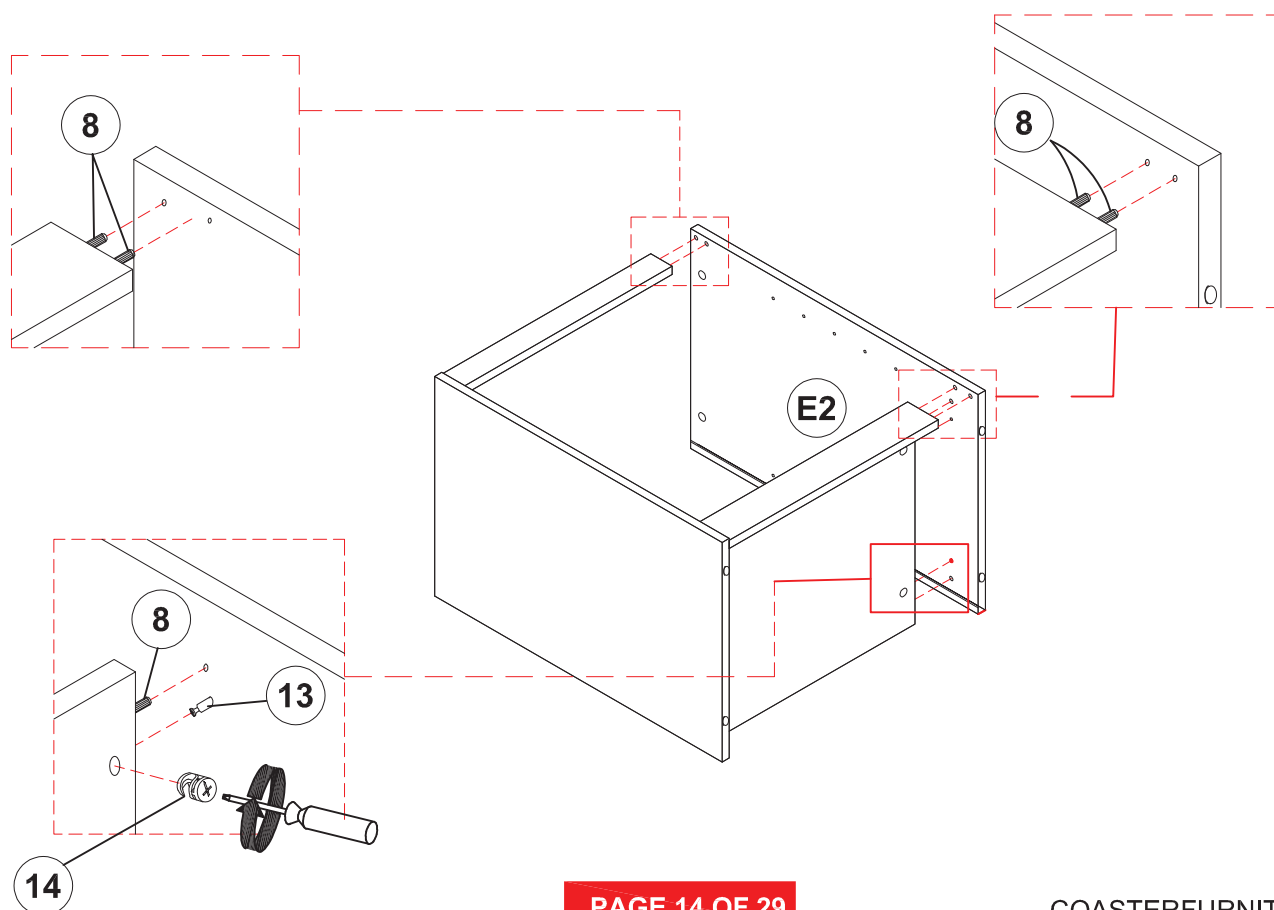
ASSEMBLY INSTRUCTIONS



STEP 19



STEP 20

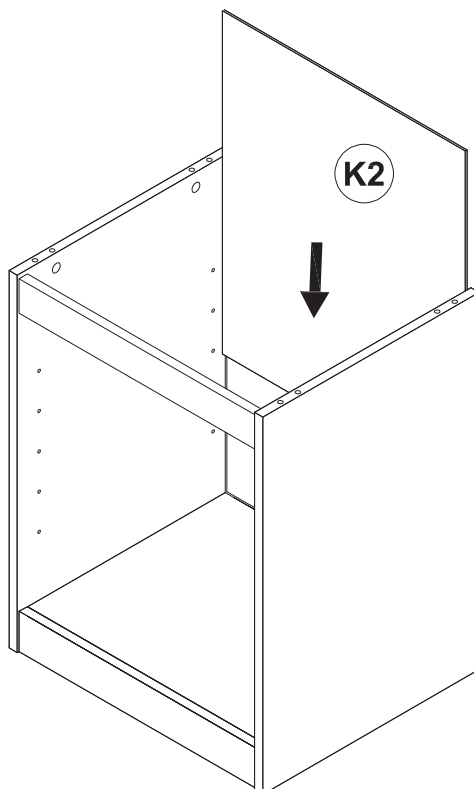


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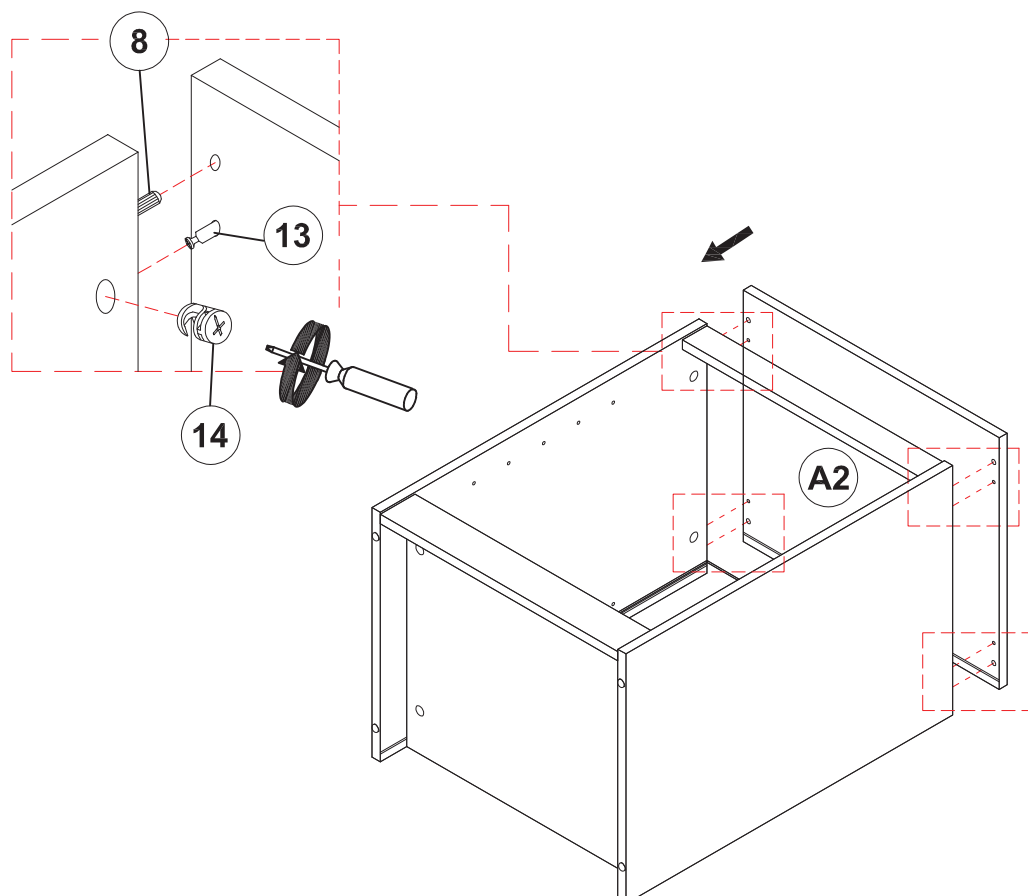
ASSEMBLY INSTRUCTIONS



STEP 21



STEP 22

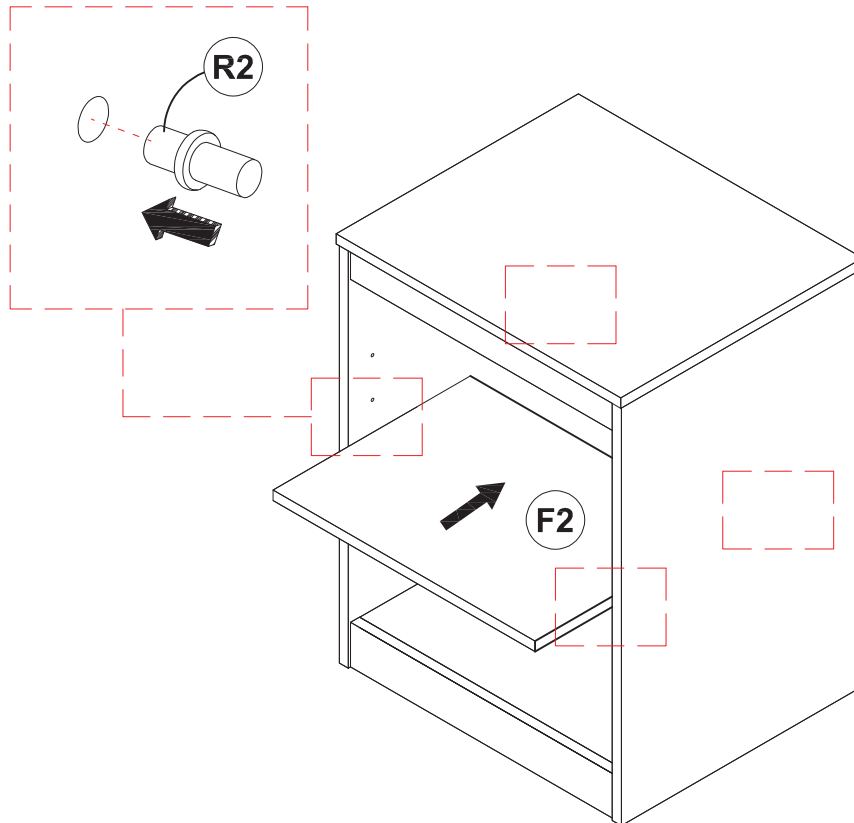


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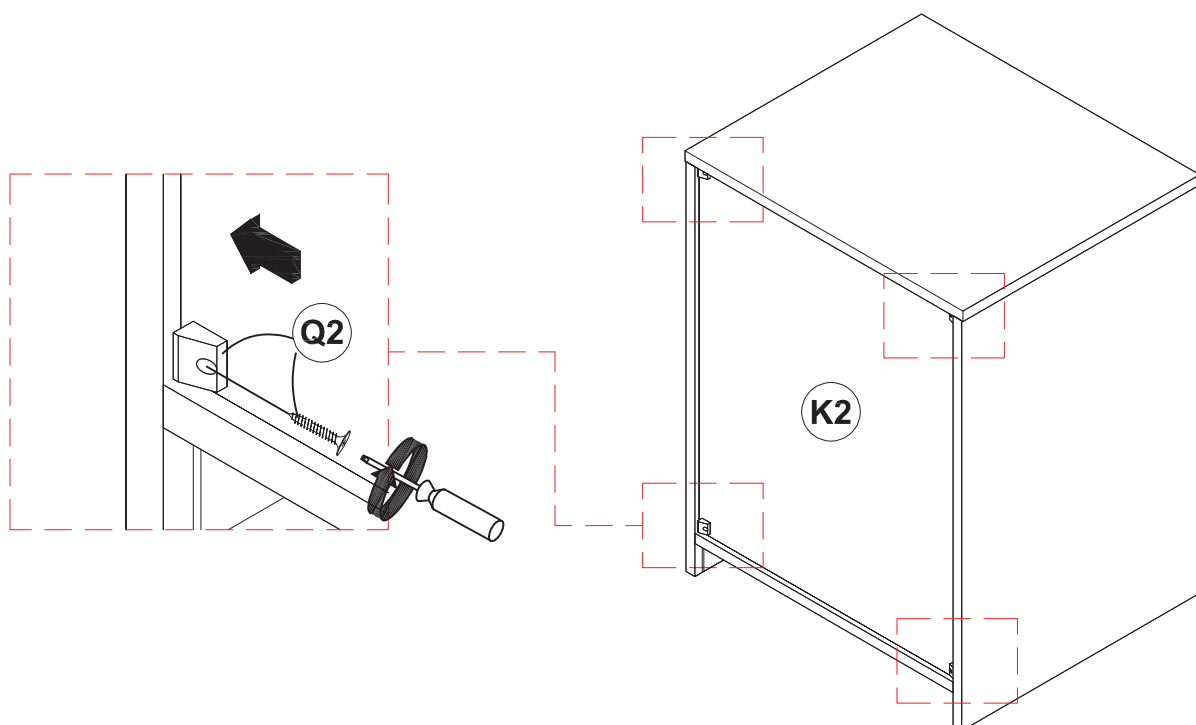
ASSEMBLY INSTRUCTIONS



STEP 23



STEP 24

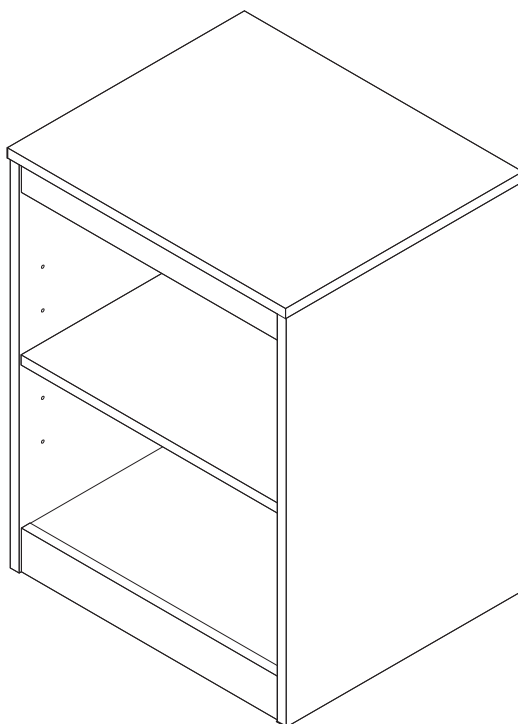


ITEM : **400330T(B1-B5)**

ASSEMBLY INSTRUCTIONS

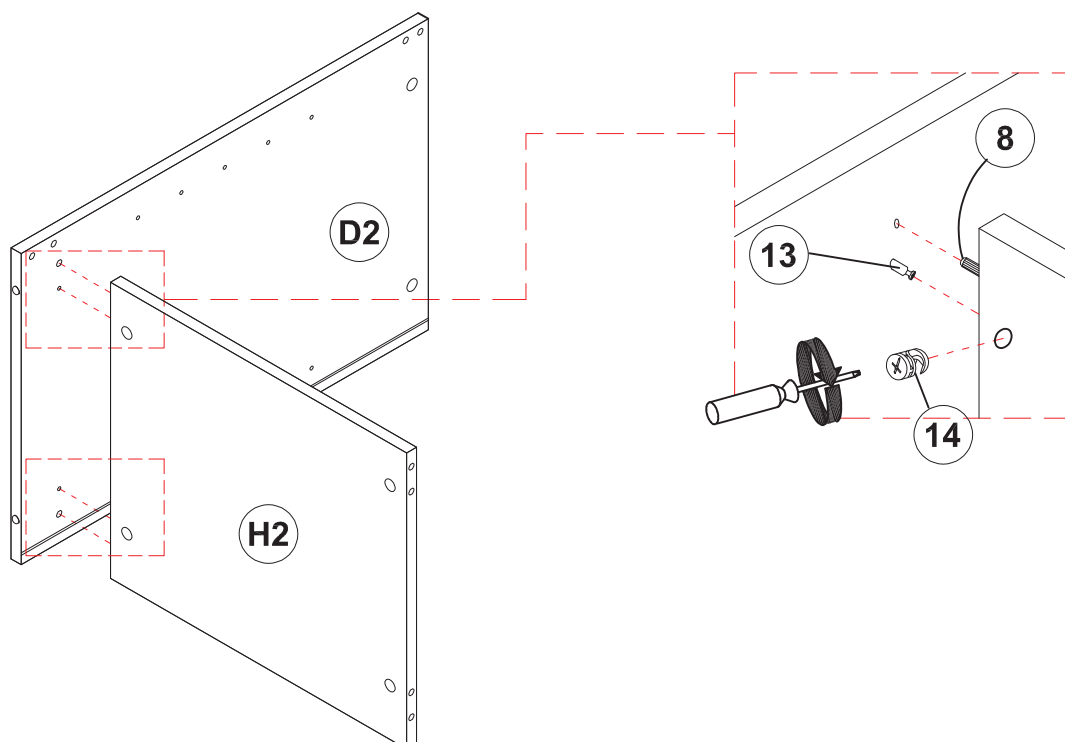


STEP 25



STEP 26

CABINET WITH 2 SHELVES

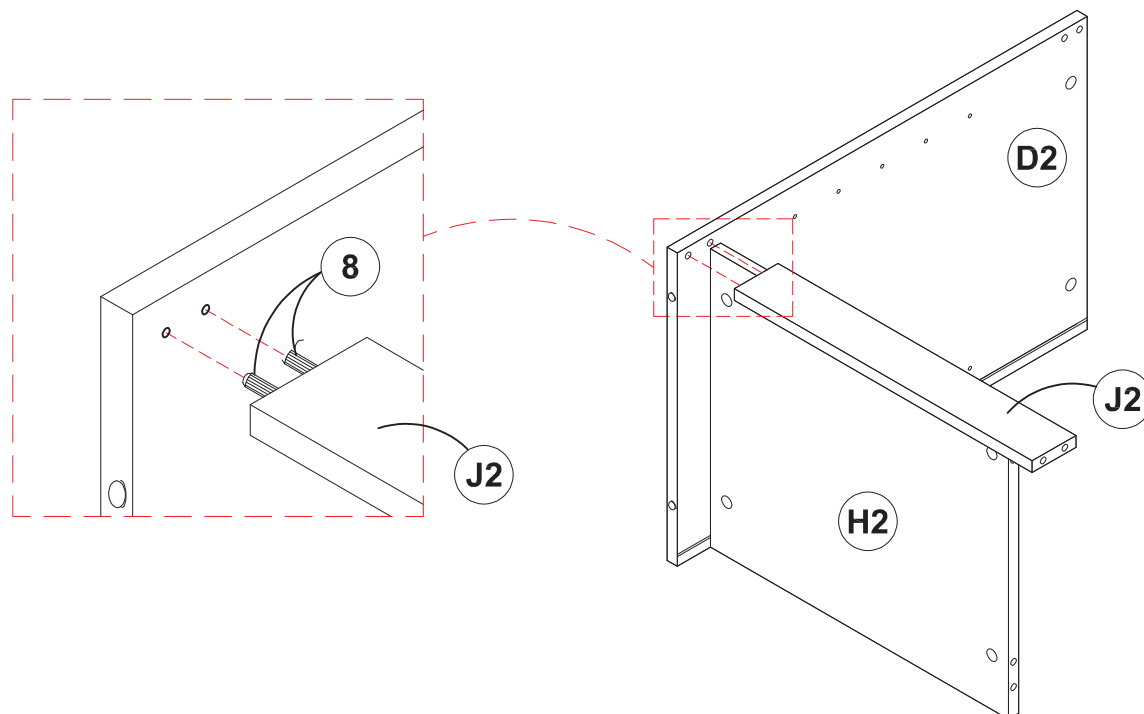


ITEM : **400330T(B1-B5)**

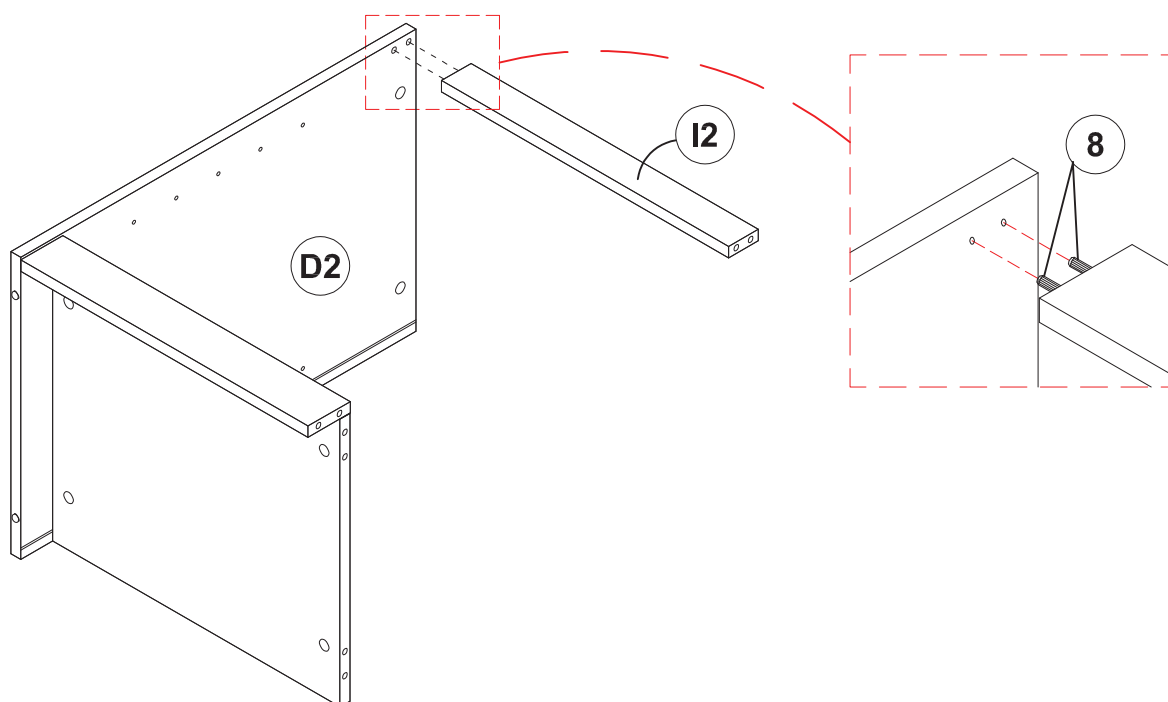
ASSEMBLY INSTRUCTIONS



STEP 27



STEP 28

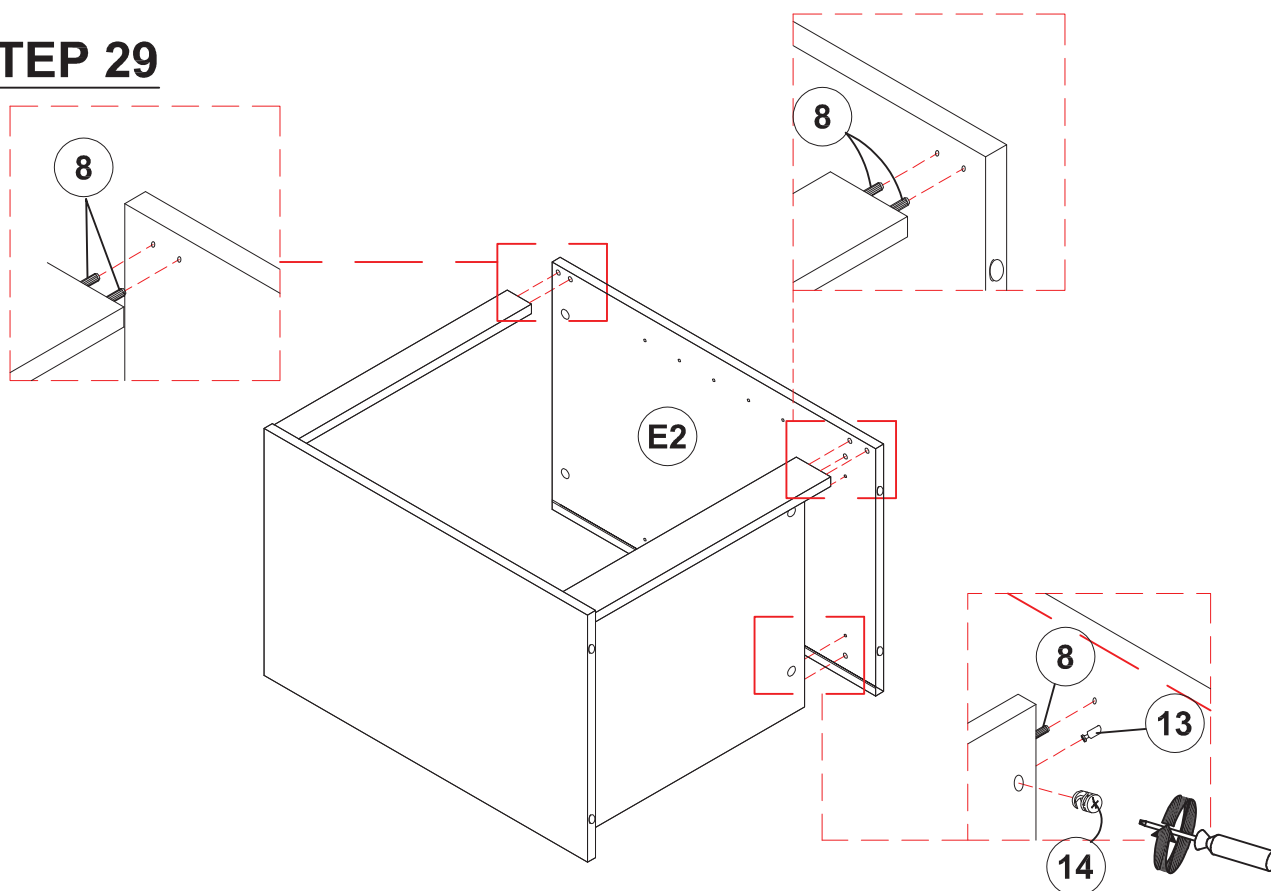


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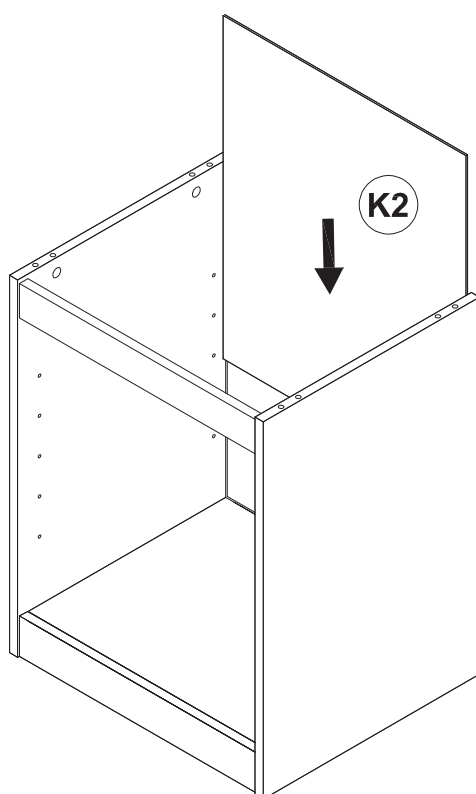
ASSEMBLY INSTRUCTIONS



STEP 29



STEP 30

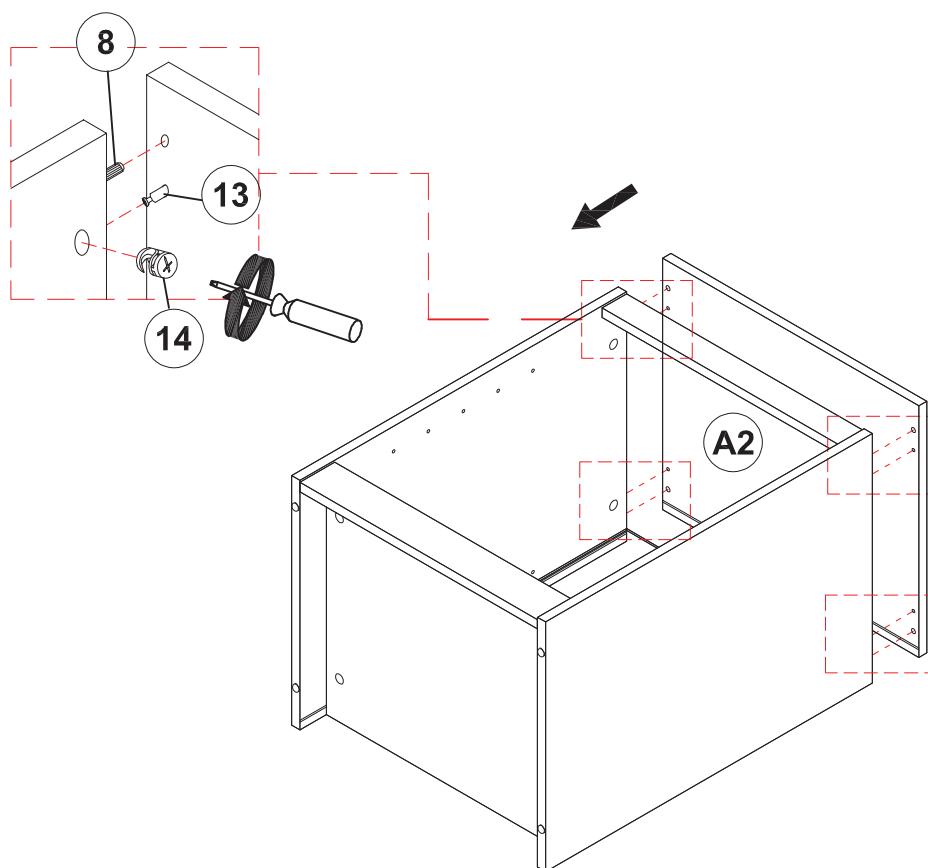


ITEM : **400330T(B1-B5)**

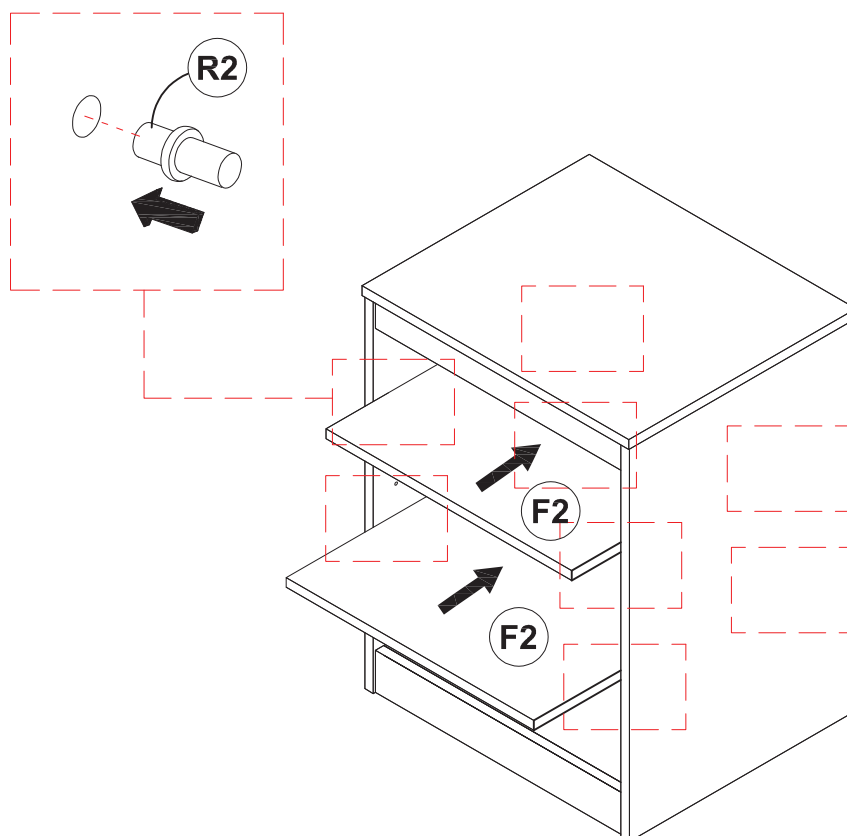
ASSEMBLY INSTRUCTIONS



STEP 31



STEP 32

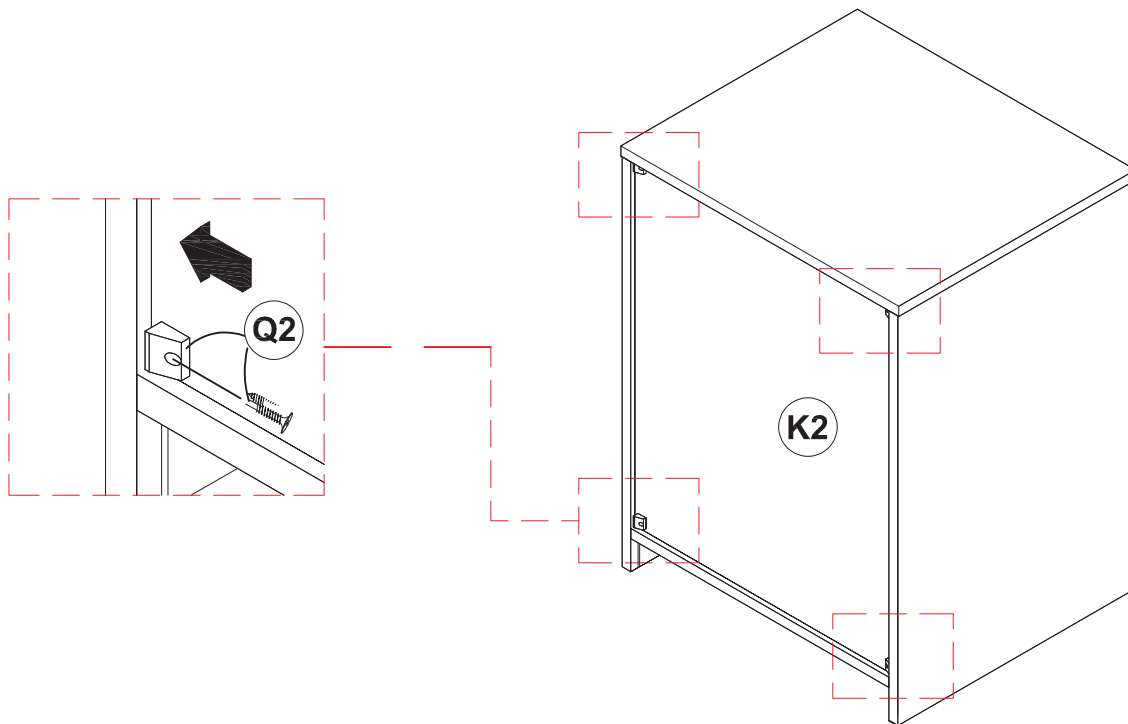


ITEM : **400330T(B1-B5)**

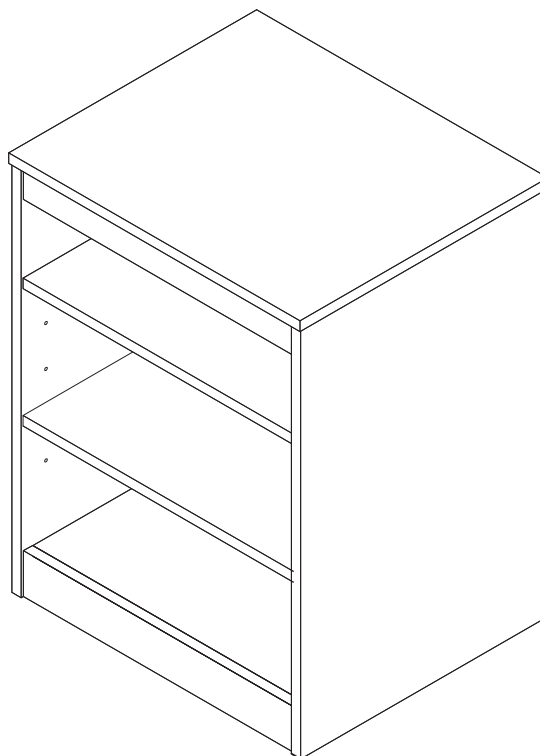
ASSEMBLY INSTRUCTIONS



STEP 33



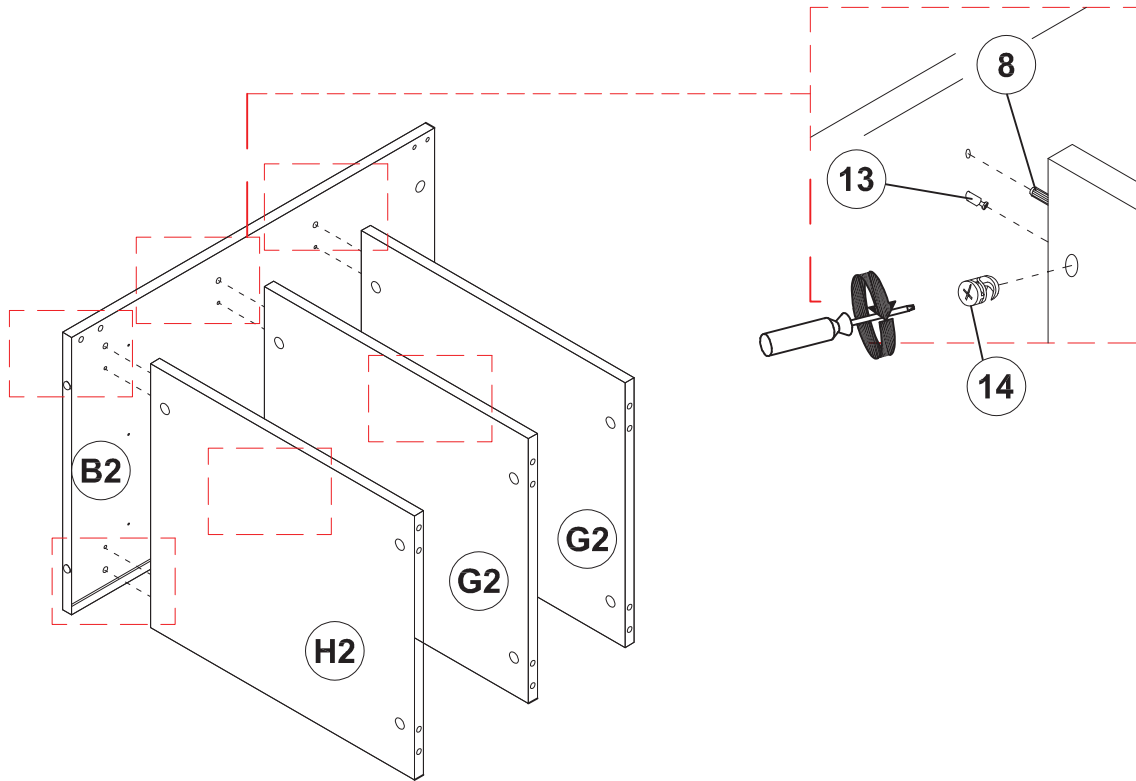
STEP 34



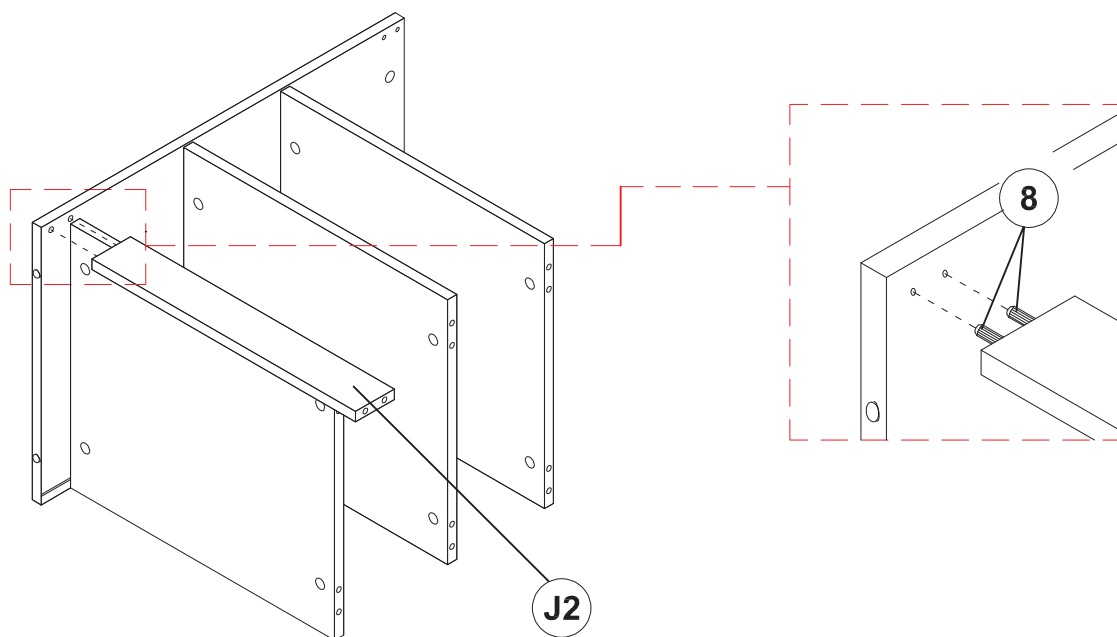
ITEM : **400330T(B1-B5)**

ASSEMBLY INSTRUCTIONS
CABINET WITH DRAWER & SHELF

STEP 35



STEP 36

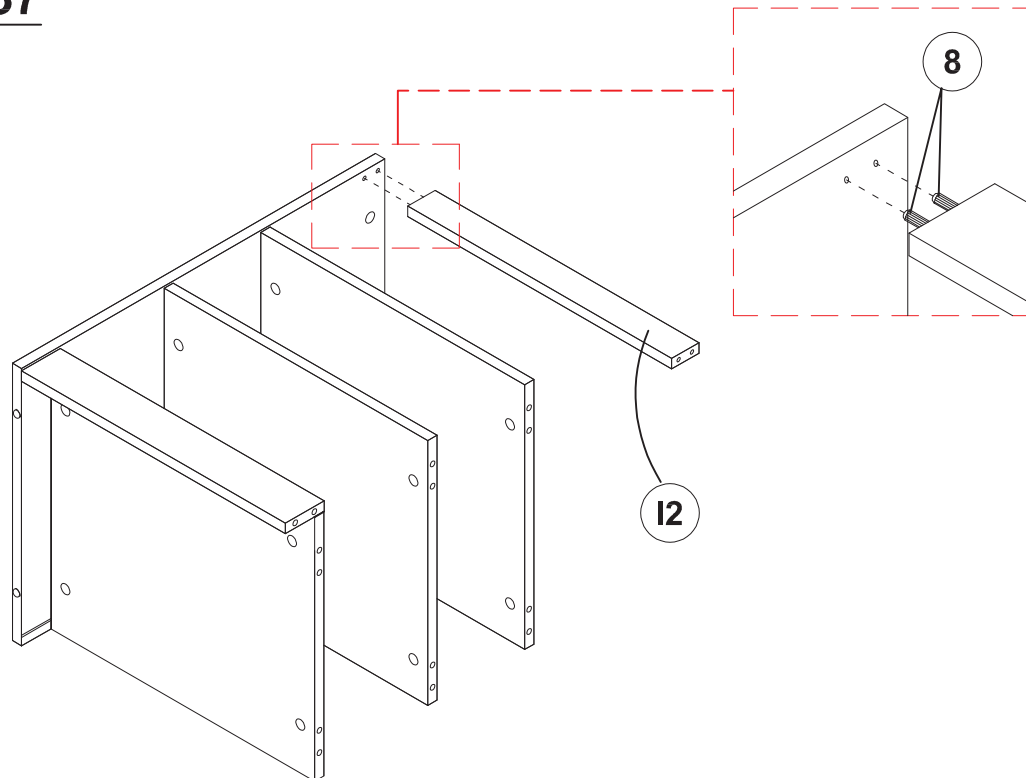


ITEM : **400330T(B1-B5)**

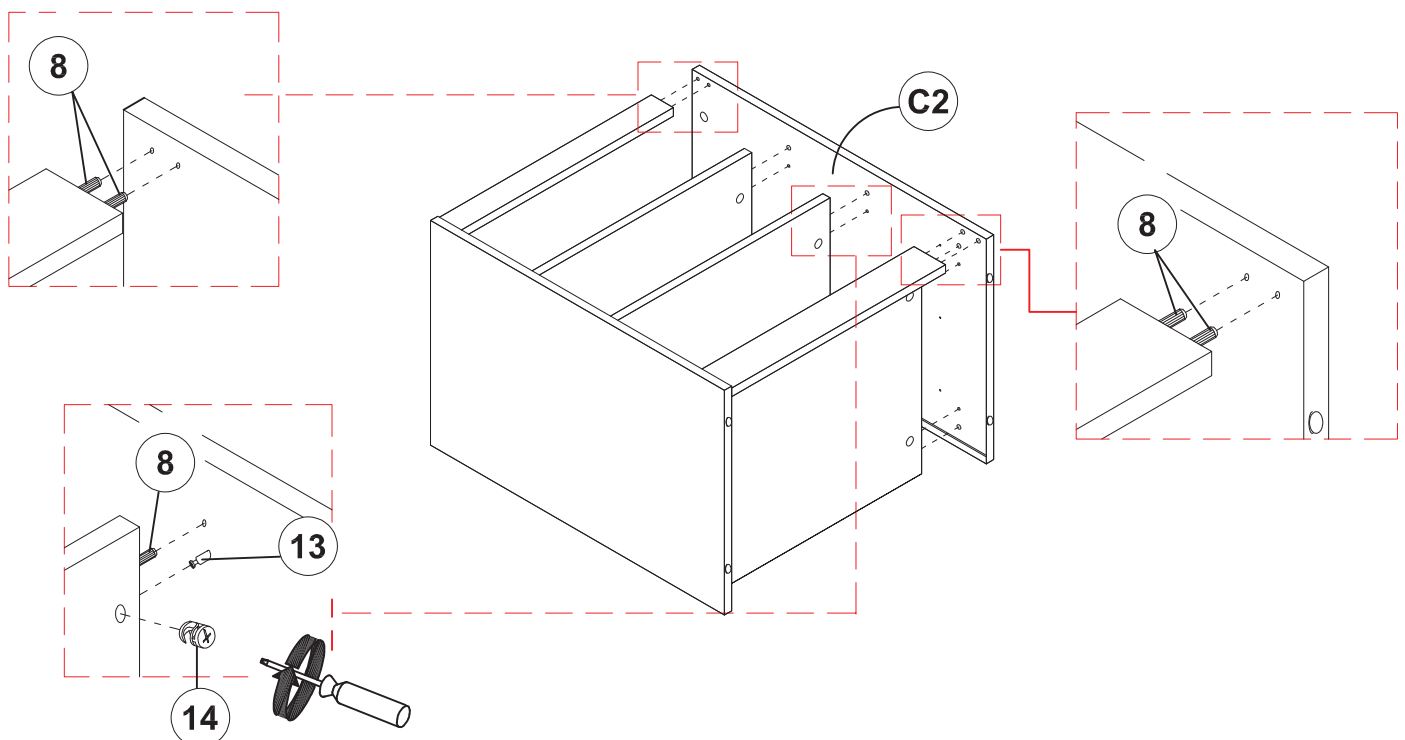
ASSEMBLY INSTRUCTIONS



STEP 37



STEP 38

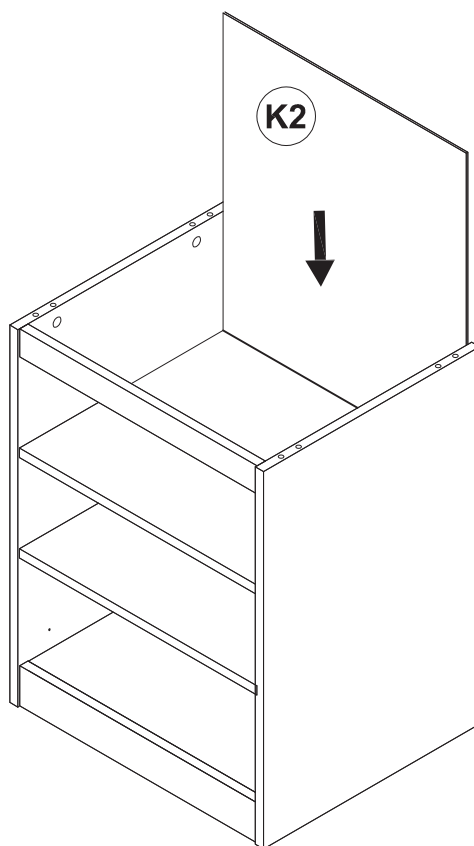


ITEM : **400330T(B1-B5)**

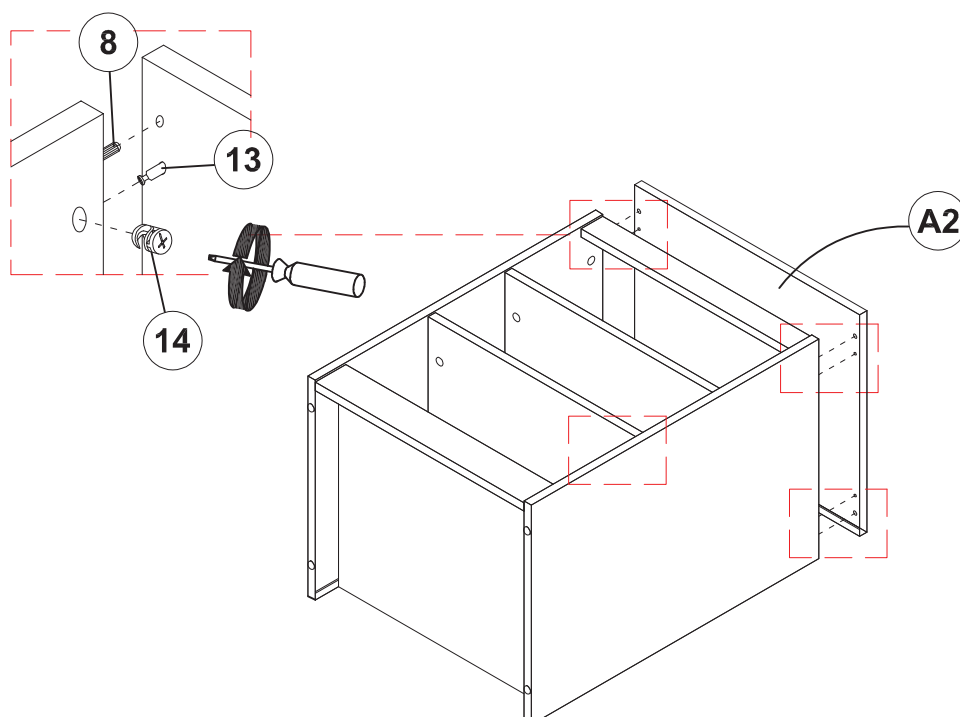
ASSEMBLY INSTRUCTIONS



STEP 39



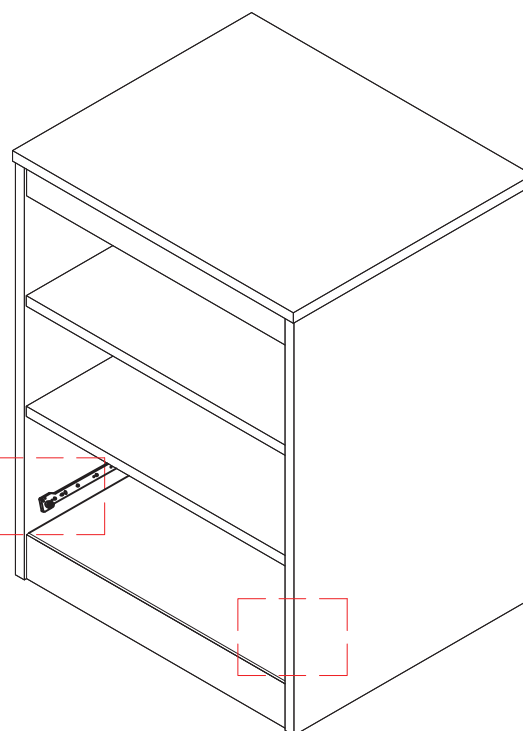
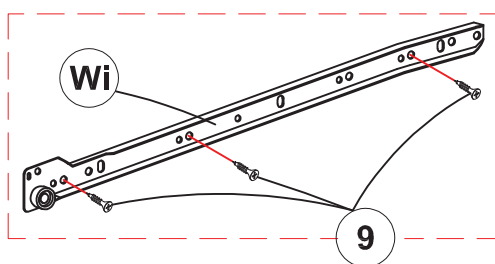
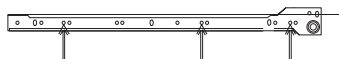
STEP 40



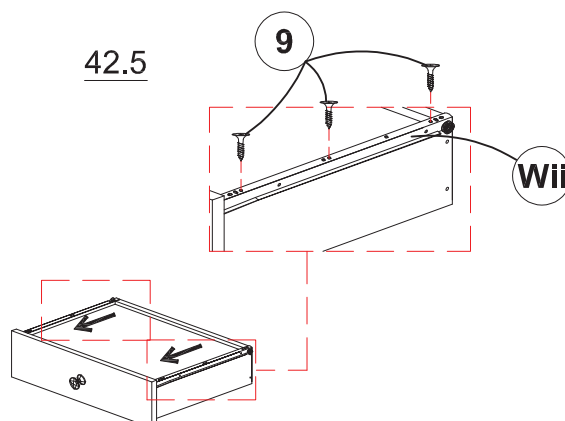
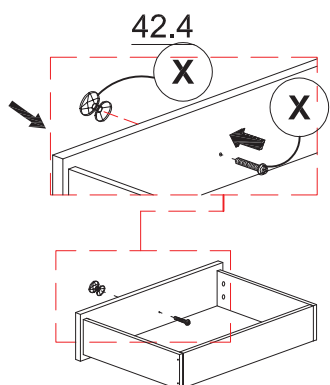
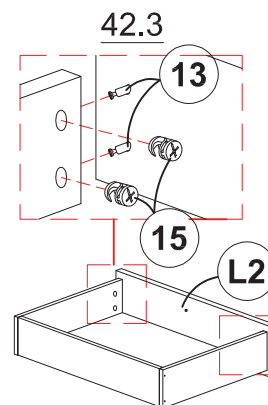
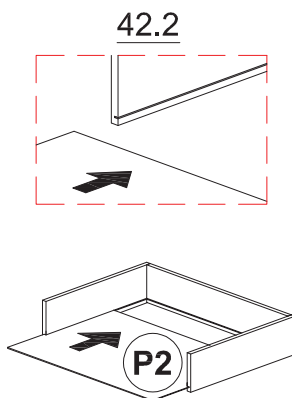
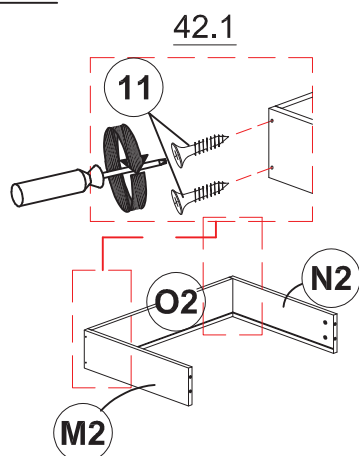
STEP 41

IMPORTANT NOTE :

Please choose the correct screw hold before fitting the drawer runner.



STEP 42

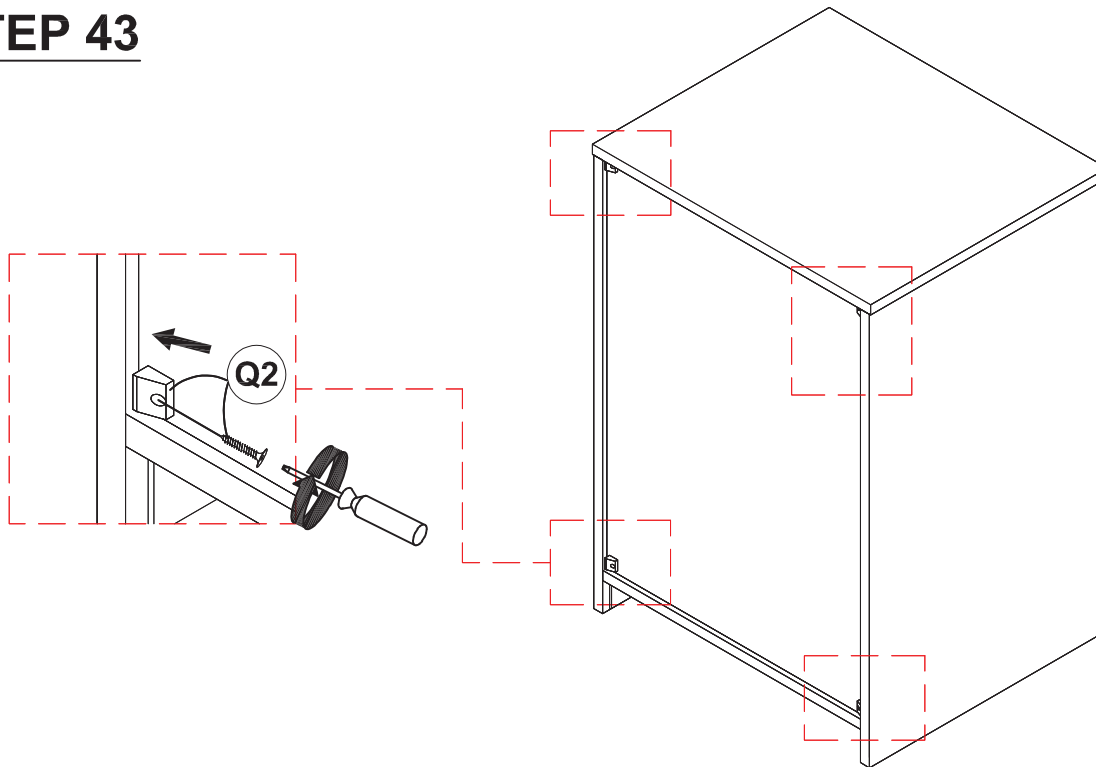


ITEM : **400330T(B1-B5)**

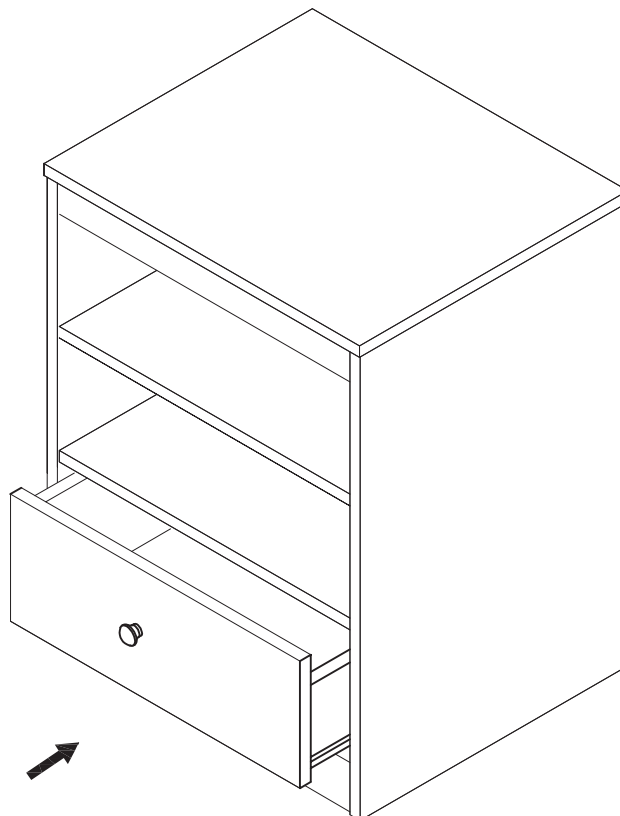
ASSEMBLY INSTRUCTIONS



STEP 43



STEP 44

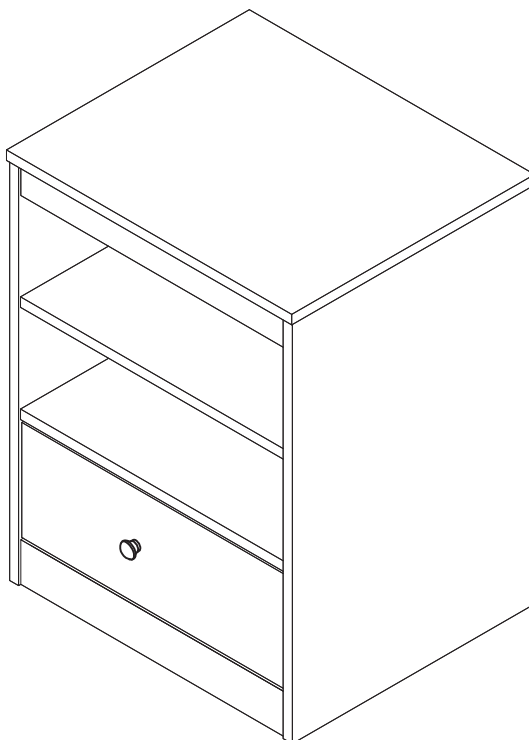


ITEM : **400330T(B1-B5)**

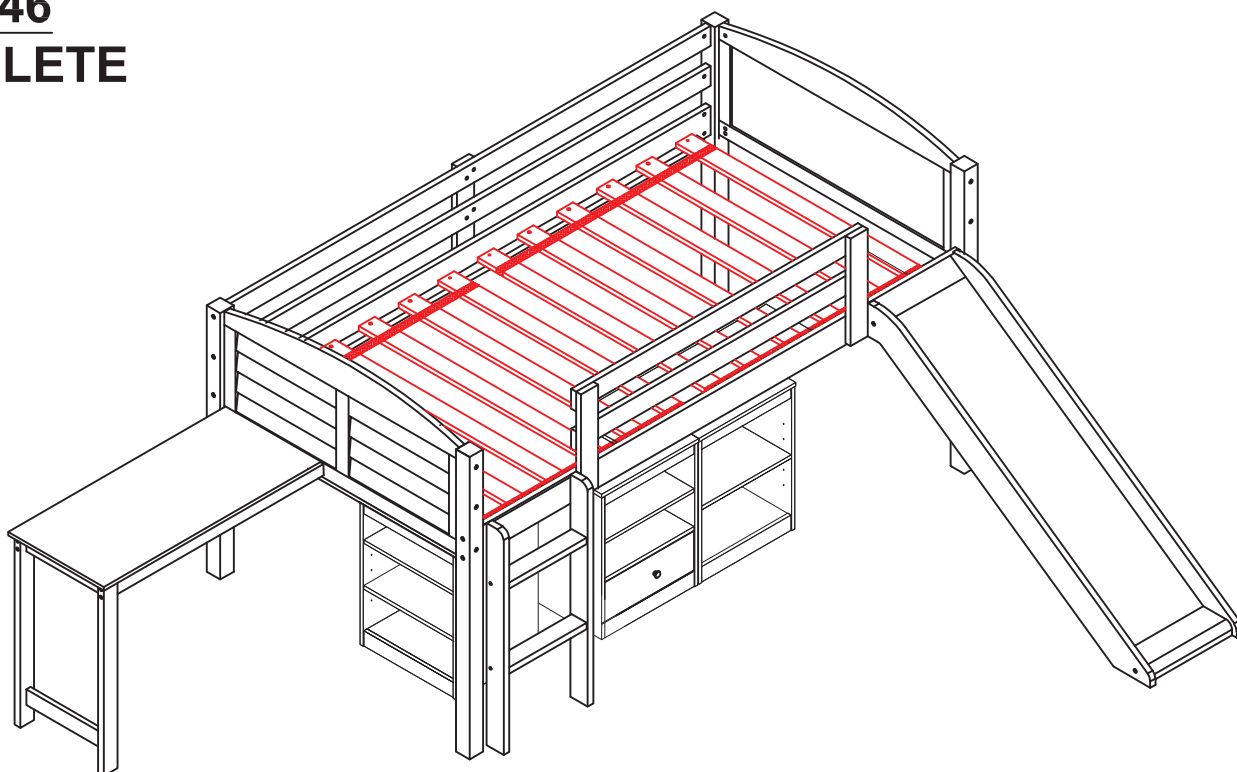
ASSEMBLY INSTRUCTIONS



STEP 45



STEP 46 COMPLETE



ITEM : 400330T(B1-B5)

ASSEMBLY INSTRUCTIONS



SIZE OF MATTRESS

The length and width of the bunk mattress are as follow :

	<u>Length</u>	<u>Width</u>	<u>Thickness</u>
KIDS LOFT	74" - 75"	37 1/2" - 38 1/2"	6" Maximum

Ensure thickness of mattress does not exceed 6" and there must be at least 5" from mattress sleeping surface to top edge of guardrail.



SAFETY WARNING



1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
2. Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
4. Do not allow children under 6 years of age to use the upper bunk.
5. Prohibit more than one person on upper bunk.
6. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
7. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
8. Always use the ladder for entering and leaving the upper bunk.
9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
10. Use of a night light may provide added safety precaution for a child using the upper bunk.
11. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
12. The use of water or sleep flotation mattresses is prohibited.
13. Keep these instructions for future reference.

STRANGULATION HAZARD

14. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to hooks, belts and jump ropes.

REPLACEMENT PART :

Replacement part, including additional guardrails may be obtained from any COASTER Furniture Dealer.

ITEM : **400330T(B1-B5)**

ASSEMBLY INSTRUCTIONS



WARNING

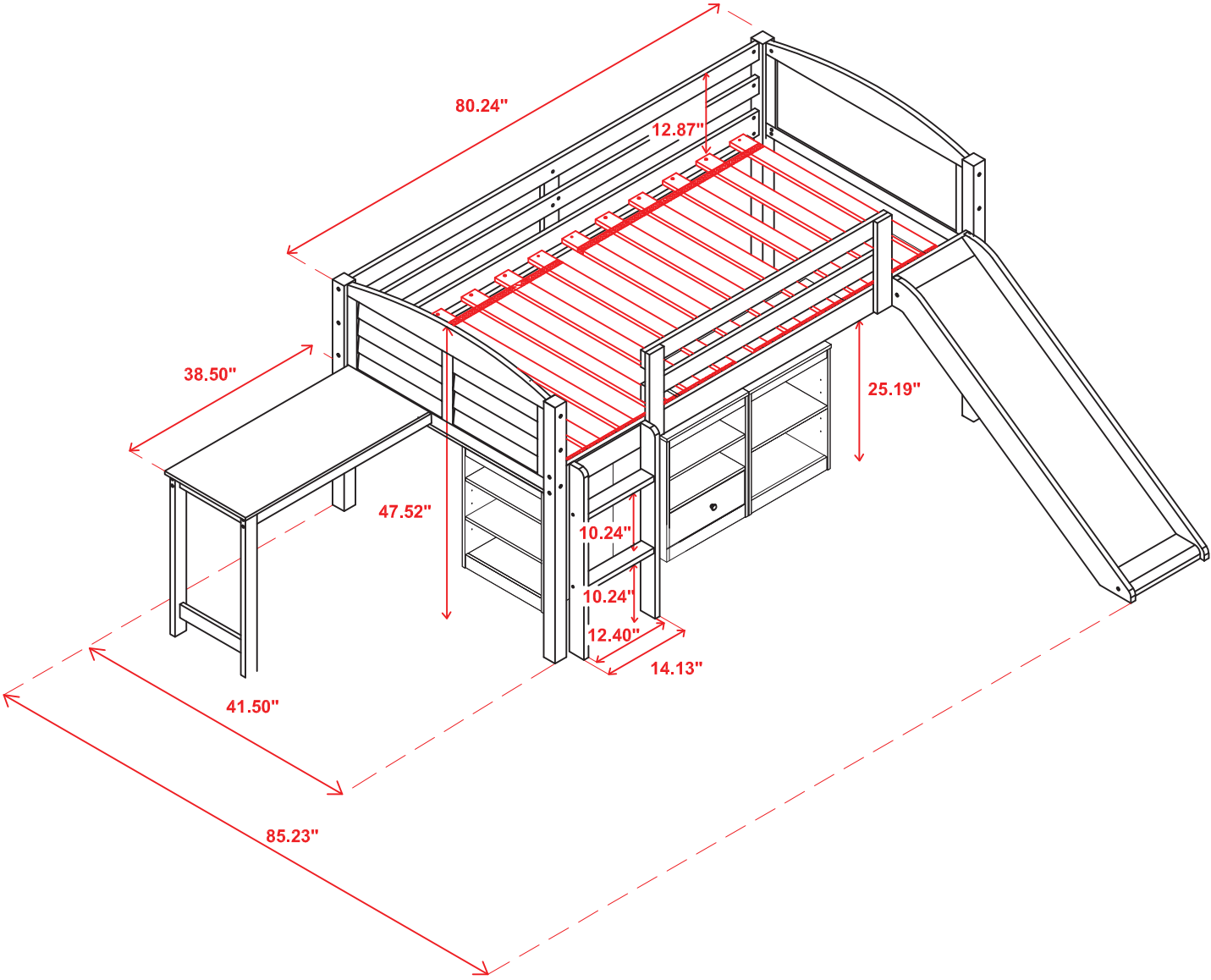
TO PREVENT SERIOUS OR FATAL INJURY

1. When using beds as bunk beds, the ladder **MUST** be securely attached to the upper bunk rail at all times.
2. When using the beds as two (2) separate floor-standing beds, the ladder **MUST** be stored in a separate location where children cannot use the ladder in any manner.
3. **DO NOT** use, nor permit children to use, the ladder in any manner whatsoever, other than to access the top unit when used as bunk beds, and only if the ladder is securely attached to the top bunk rail, as set forth in the instructions.
4. Any misuse or unauthorized use of the ladder could result in serious or fatal injury.
5. Failure to follow the above **WARNING**, and/or failure to follow assembly instructions completely, will void any and all liability of COASTER COMPANY OF AMERICA for damages and injury to persons and property.



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INNER SIZE : 75.98" x 38.58"

Note : Dimension tolerance +5%